



FILE INFORMATION:
DIVISION TAB-TRANE REFRIGERATION
PRODUCTS
PRODUCT TAB-RECIPROCATING COM-
PRESSORS
LITERATURE ITEM-GENERAL SERVICE
BULLETIN

LITERATURE FILE NO.

HCOM-SB-16

**GENERAL
SERVICE BULLETIN**

Since the Trane Company has a policy of continuous product improvement, it reserves the right to change specifications and design without notice. The installation and servicing of the equipment referred to in this booklet should be done by qualified, experienced technicians.

8/27/76
Reviewed 7/1/81

SUBJECT: RECIPROCATING COMPRESSOR OIL LINE KIT ORDERING INFORMATION

INTRODUCTION

The purpose of this bulletin is to supplement Service Bulletin HCOM-SB-44 which provides information concerning proper tools and procedures to use when replacing internal oil lines for Trane reciprocating compressors. Oil line kits are available for use during replacement procedures.

DISCUSSION

Each internal oil line kit has been set up to provide the required tubing and fittings for replacement of the existing oil lines. The kits include the ferrules, cups and oil lines required for each compressor. Line assemblies are presoldered, but must be formed at the time of installation.

PARTS ORDERING INFORMATION

Tables 1-3 give ordering information for the kits and information for ordering individual bushings for partial retubing.

Kits are not available for open compressors with 100% unloading. Parts required for replacing oil lines for these compressors must be researched by the La Crosse Service Parts Department.

TABLE 1 - MISCELLANEOUS BRASS BUSHINGS

DESCRIPTION	PART NUMBER
Unloader Oil Connection Bushing	BUS-89
1/8 O.D. Tubing Bushing	BUS-92
3/16 O.D. Tubing Bushing	BUS-90
1/4 O.D. Tubing Bushing	BUS-91

TABLE 2 - OPEN RECIPROCATING COMPRESSORS

COMPRESSOR MODEL	NUMBER OF CYLINDERS	OIL LINE KIT PART NO.
B	4	KIT-34
B	6	KIT-33
B	8	KIT-35
A	4	KIT-31
A	6	KIT-32
A	6 Right Hand	KIT-36
A	8	KIT-37
A	8 Right Hand	KIT-30
F	3	KIT-125
F	4	KIT-126
F	5	KIT-127
F	6	KIT-128
F	8	KIT-129
E	4	KIT-130
E	5	KIT-131
E	6	KIT-132
E	8	KIT-133

TABLE 3 - HERMETIC RECIPROCATING COMPRESSORS

COMPRESSOR MODEL	NUMBER OF CYLINDERS	OIL LINE KIT PART NO.
F	3 Design Sequence A+B	KIT-134
F	4 Design Sequence A+B	KIT-135
F	4 Design Sequence C	KIT-459
F	5 Design Sequence A+B	KIT-136
F	5 Design Sequence C+D	KIT-320
F	6 Design Sequence A+B	KIT-137
F	6 Design Sequence C+D	KIT-321
F	8 Design Sequence A+B	KIT-138
F	8 Design Sequence C	KIT-444
E	4	KIT-139
E	5	KIT-140
E	6	KIT-141
E	8	KIT-142