



# **GENERAL SERVICE BULLETIN**

LIBRARY	Service Literature
PRODUCT SECTION	Refrigeration
PRODUCT	Compressor-Condensing Units
MODEL	Model K Hermetic
LITERATURE TYPE	General Service Bulletin
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SUPERSEDES	

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Since the Trane Company has a policy of continuous product improvement, it reserves the right to change specifications and design without notice. The installation and servicing of the equipment referred to in this booklet should be done by qualified, experienced technicians.

SUBJECT: MODEL "K" REPLACEMENT COMPRESSORS - LOW PRESSURE CONTROL REPLACEMENT

## INTRODUCTION:

This service bulletin discusses the removal of the low pressure control on replacement Model "K" compressors.

## DISCUSSION:

Model "K" replacement compressors will be shipping without the low pressure control as soon as current service stock levels are depleted. This change is being made to standardize replacement compressors and allow changes in low pressure control settings for different units.

The low pressure control should be removed from the old compressor and reinstalled in the replacement compressor. If the low pressure control requires replacement, refer to Table 1 for the proper part number.

TABLE 1 - Low Pressure Control Part Numbers

UNIT MODEL NUMBER	DESIGN SEQUENCE	TRANE PART NUMBER	PRESSURE SETTING (NON-ADJUSTABLE)	
			CUT-IN (PSIG)	CUT-OUT (PSIG)
RAUB-20 - 60	A,B,C	SWT-397	22	7
S*HC-20 - 30	A,B,C	SWT-397	22	7
S*HC-40 - 60	A,B	SWT-397	22	7
S*HD-20 - 30	A,B,C	SWT-397	22	7
CGAB-20 - 60	A,B,C	SWT-397	22	7
CGAB-20 - 60	D	SWT-497	60	45

The following instructions will be packed with each replacement Model "K" compressor:

## **ATTENTION**

Prior to installing the replacement compressor, remove the low pressure control from the existing compressor and re-install in the replacement compressor.