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SERVICE BULLETIN

94-1

Supersedes: Nothing

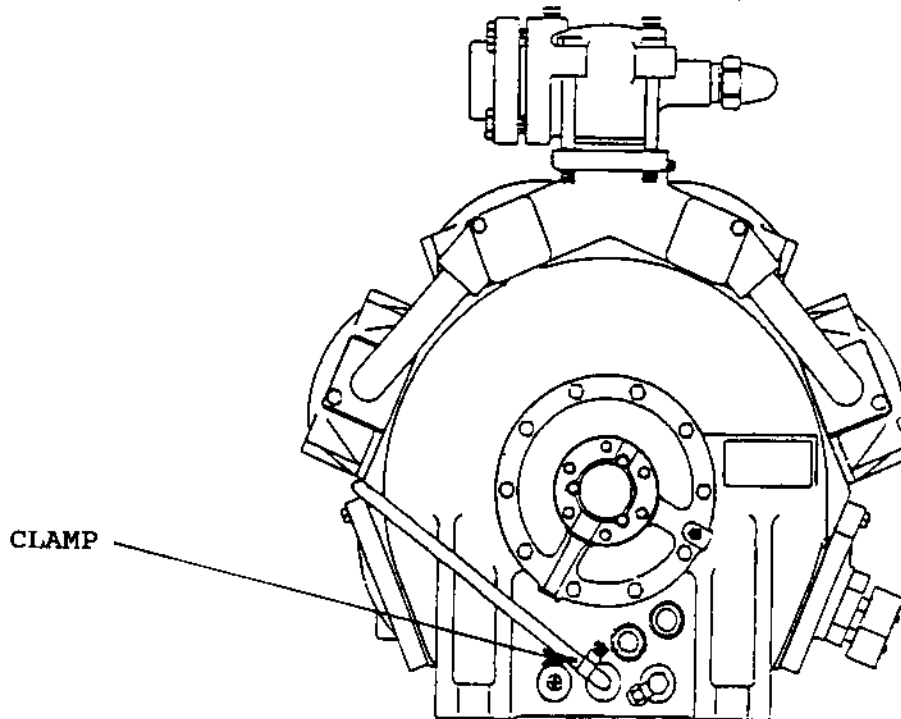
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Form 180.23-M2 (SB4)

File with Form: 180.23-M2

SUBJECT: NEW STYLE CRANKCASE HEATER FOR
RECIP "J" COMPRESSORS, STYLE E & F

A change has been made to a new style crankcase heater on current production "J" compressors. The new heater is the result of a vendor change. With the change in oil heater comes a part number change. This is necessary because the new heater requires a clamp to hold it in place. See the drawing below:



The new style heater should not be used to replace the old style because it will not stay in the compressor block without the clamp. If the heater backs out of the compressor block, it will burn up. To use the new heater and clamp to replace an old style heater, the compressor block requires drilling and tapping. If done incorrectly, permanent damage to the block may result. As a result of this, when a heater fails, the style should be verified and an exact replacement ordered. The following part numbers should be used to assure the heater is replaced with an identical replacement.

OLD STYLE HEATER (No clamp)

120 VOLT: 025-10462-000
230 VOLT: 025-13553-000

NEW STYLE HEATER (WITH CLAMP)

120 VOLT: 025-29650-000
230 VOLT: 025-29651-000

CLAMP: 023-09249-000
SCREW: 021-16174-000

