



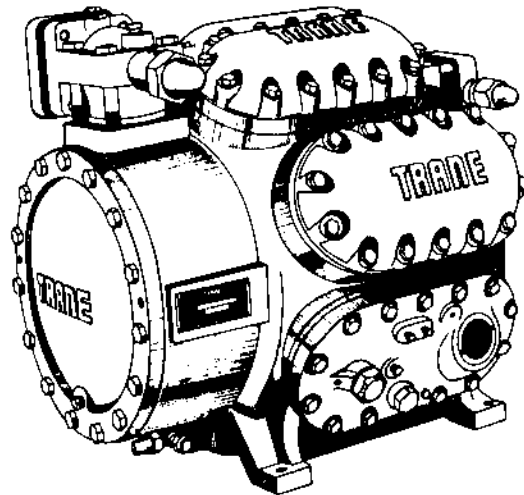
TRANE™

Unit Parts

OCOM-UP-1C

Library	Service Literature
Product Section	Refrigeration
Product	Compressor Condensing Unit
Model	OCOM
Literature Type	Unit Parts
Sequence	1C
Date	April 1989
File No.	SV-RF-COM-OCOM-UP-1C-489
Supersedes	OCOM-UP-1B-786

Open Reciprocating Compressor



Literature Changes

Corrected Oil Line Kits
& General Update

Model E, 4-5-6-8 Cylinder

"A,B,C,D,E,F,G,H,J & K" Design Sequences

IMPORTANT

The pistons and crankshafts used in model "E" compressors have been redesigned. The part numbers have not changed as the redesigned parts are directly interchangeable with the earlier style. To accurately identify the changes and for further information, refer to Service Bulletin HCOM-SB-70A.

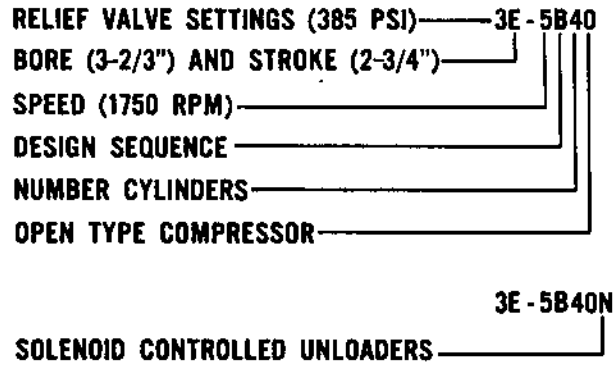
This parts list is designed for ease of parts selection. Wherever possible, the parts list allows parts selection without the use of the Trane model number. Parts may be selected from the illustrations and/or tables from the parts index located at the back of the parts list.

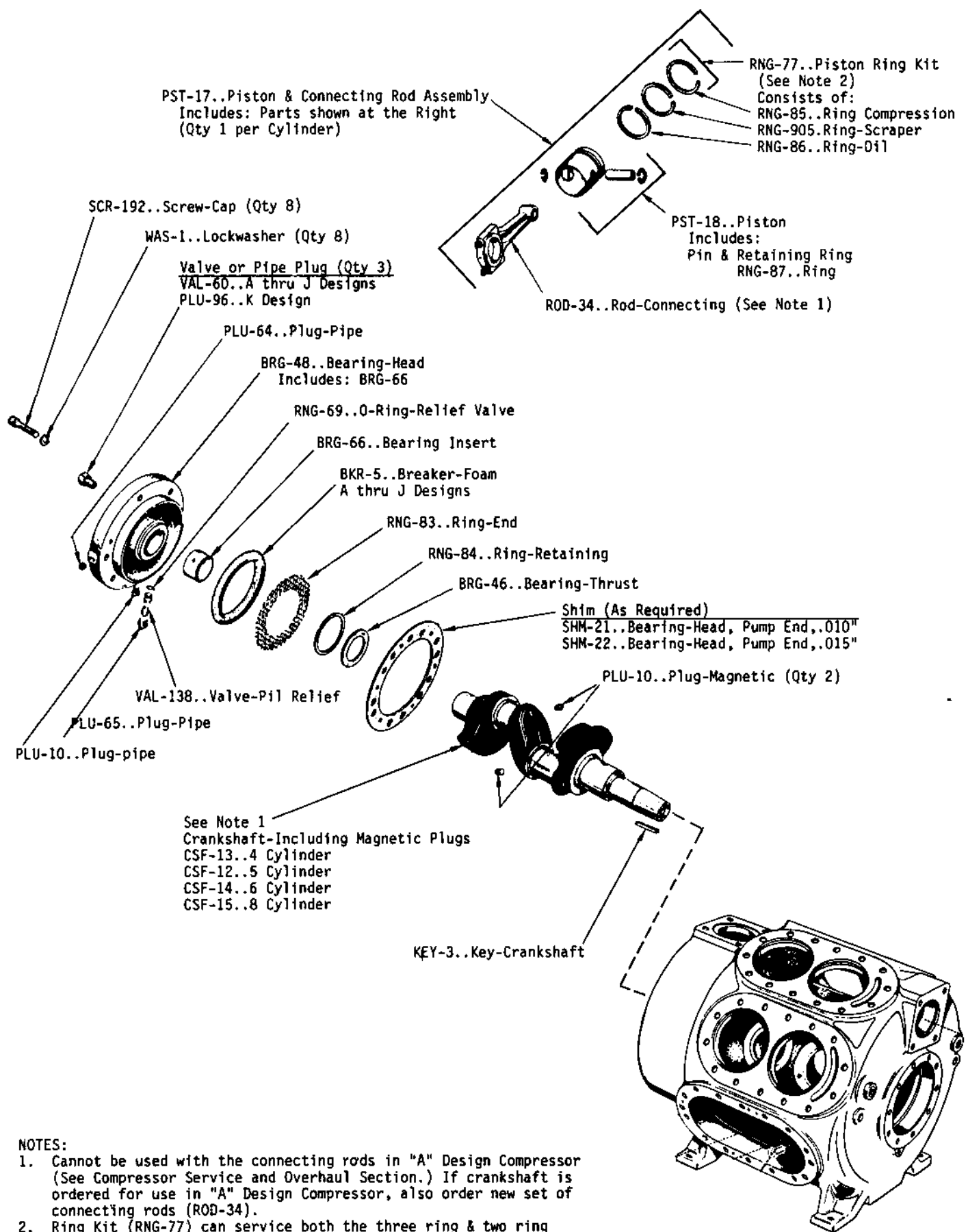
Contact your local Trane parts distributor for assistance or identification of any parts not identified in this parts list.

Since The Trane Company has a policy of continuous product improvement and parts standardization, it reserves the right to change specifications and design without notice. This parts list identifies known standardized parts and other parts changed by standardization. The installation and servicing of this equipment should be done by qualified, experienced technicians.

Model Number Description

Trane products are identified by a multiple character model number that precisely identifies a particular type of unit. An explanation of the alphanumeric model number is shown below. It will enable the owner or Service Engineer to define operation, components and accessories.





NOTES:

1. Cannot be used with the connecting rods in "A" Design Compressor (See Compressor Service and Overhaul Section.) If crankshaft is ordered for use in "A" Design Compressor, also order new set of connecting rods (ROD-34).
2. Ring Kit (RNG-77) can service both the three ring & two ring piston assembly. The two ring piston uses only the scraper ring (RNG-905) and (RNG-85) compression ring.

VAL-31..Valve-Angle, 3/8"

NUT-16..Nut-Seal Angle Valve

VAL-192..Valve-Relief, 385 psi

Oil Line Kits
KIT-130..4 Cylinder
KIT-131..5 Cylinder
KIT-132..6 Cylinder
KIT-133..8 Cylinder

PLU-174..Plug-Oil Drain Orifice (Qty 2)

Street Elbow or Tube Assembly Pipe
ELL-125..A thru J Designs
ELL-157..K Design
PIP-164..A thru J Designs
PIP-244..K Design

MAG-2..Magnet-Crankcase
(See Note 4)(Qty 8)

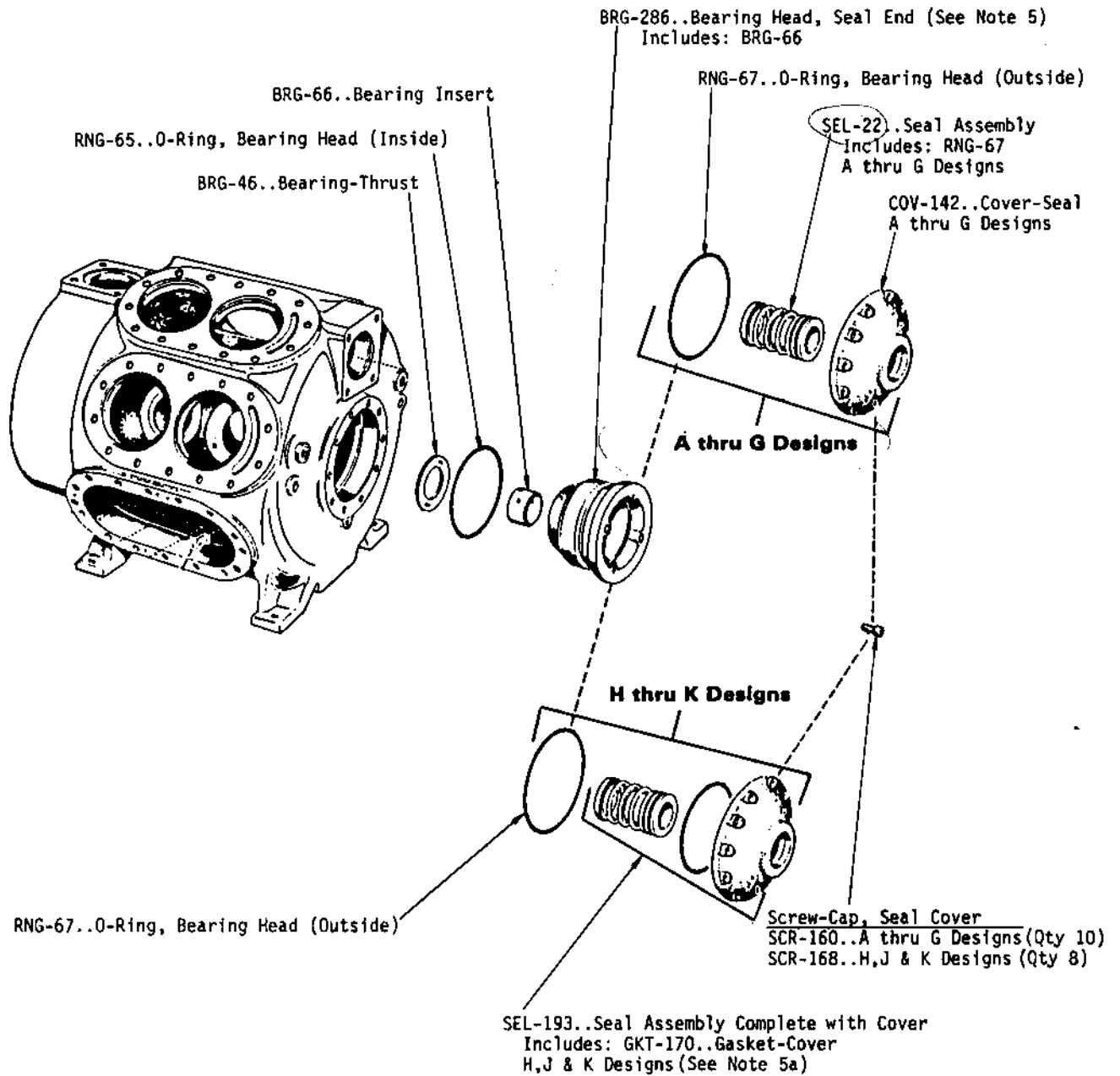
SPG-30..Spring-Retaining
A thru J Designs (See Note 3)

ADP-82..Adapter
Compression Elbow

SRN-8..Screen-Oil Strainer
See Note 3

NOTES:

3. The oil strainer has been changed from a flat rectangular design to a round design. The round oil strainer is a direct replacement for the flat rectangular oil strainer. The round strainer will be located to the side of the compressor crankcase and connects to the existing compression fitting in the compressor housing. The oil strainer spring is not required for the round strainer but will be kept available for earlier design compressors if needed.
4. Eight magnets have been added to the compressor crankcase to catch loose iron particles. These magnets should be added during compressor rebuild. Refer to Service Bulletin HCOM-SB-70A for magnet mounting locations.



NOTE:

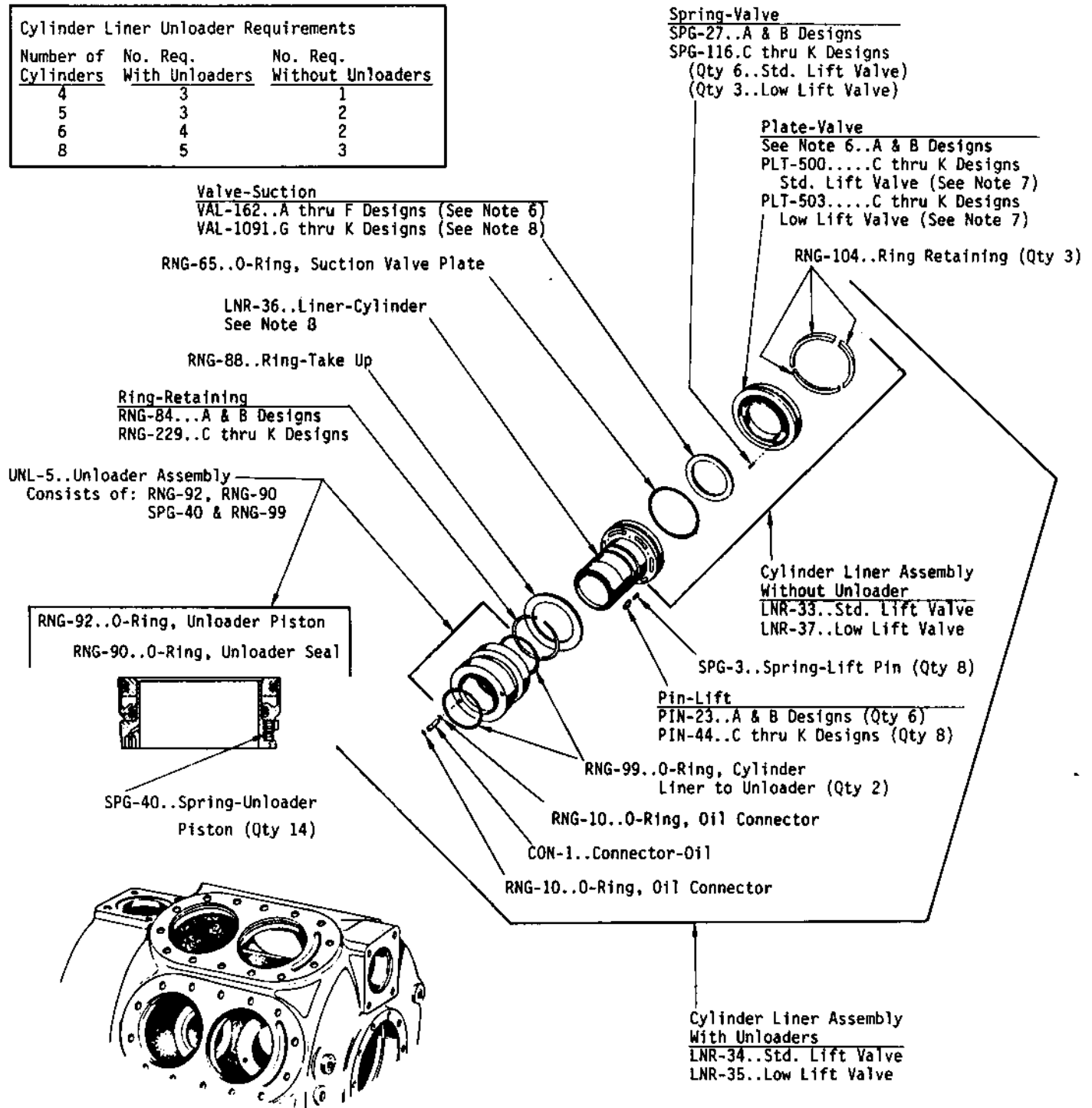
5. When replacing Seal End Bearing Head (BRG-286) on A, B, C, D, E, F & G Design Sequences, also replace the Seal Assembly (SEL-193).

For Low Lift Application, remove the orifice from bottom oil port and reinstall in top oil port.

5a. Cover for SEL-193 cannot be ordered as a separate item.

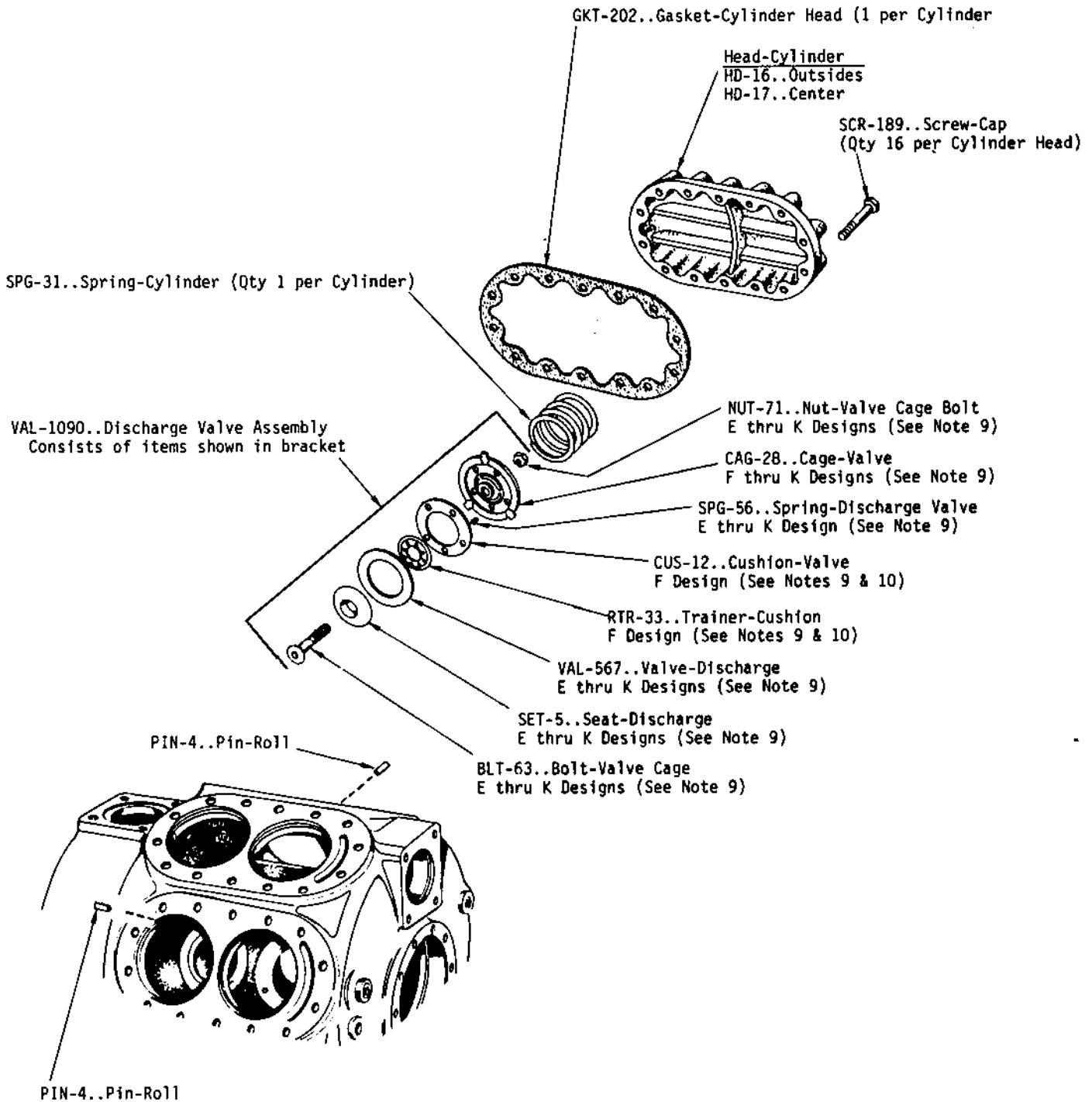
Cylinder Liner Unloader Requirements

Number of Cylinders	No. Req. With Unloaders	No. Req. Without Unloaders
4	3	1
5	3	2
6	4	2
8	5	3



NOTES:

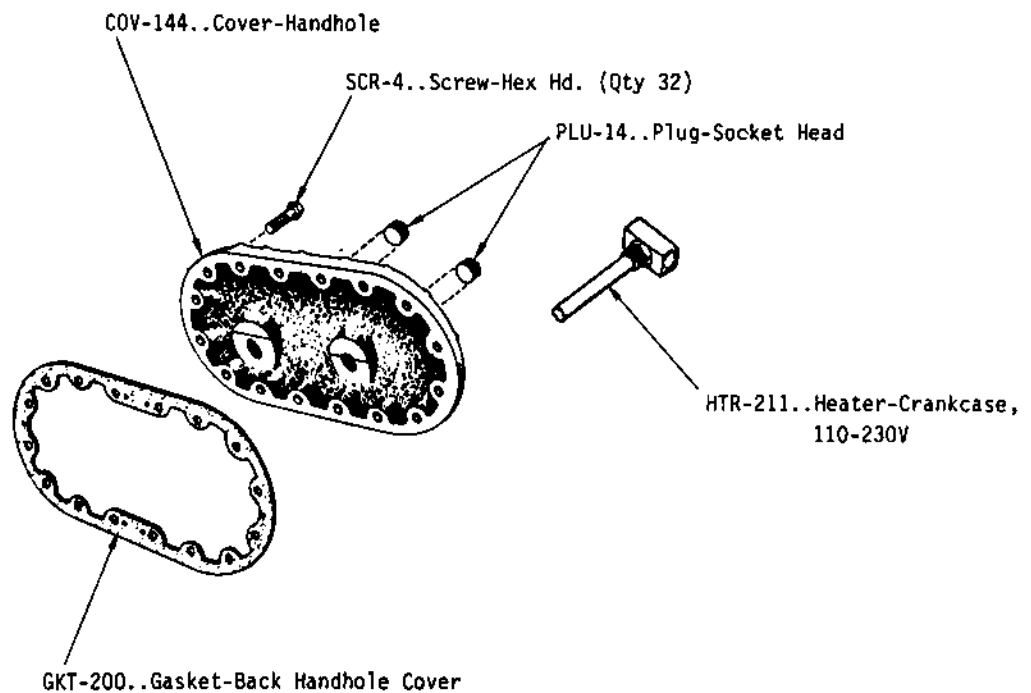
- When the suction valve plate for the A & B Design Sequence compressor is replaced, the Suction Valve, Valve Spring, Lift Pin & Retaining Ring must also be replaced with E & F Design Sequence material where referenced. If Compressor is C, D, E or F Design Sequence prior to Compressor Serial No. 66H08C676 and either Suction Valve or Valve Plate require replacement, both items should be replaced.
- When replacing Valve Plate or Springs, both must be replaced on Units prior to Design Sequence J.
- When replacing the cylinder liner also replace the suction valve with VAL-1091. For additional information, See Service Bulletin A43B.



NOTES:

9. Component parts of the Discharge Valve Assembly which were used on the A, B, C & D Design Sequence Compressors cannot be ordered separately. Replace with Complete Discharge Valve Assembly.
10. When replacing Cage, Cushion or Cushion Retainer for old style valve, the Cage, Cushion and Cushion Retainer must be replaced as a set. Individual components can be replaced on new style valve. The following is the procedure for determining if it is a new or old style valve assembly: A) Loosen retaining bolt, B) Cushion retainer can be rotated in an Old Style Valve, C) Cushion retainer cannot be rotated in a New Style Valve.

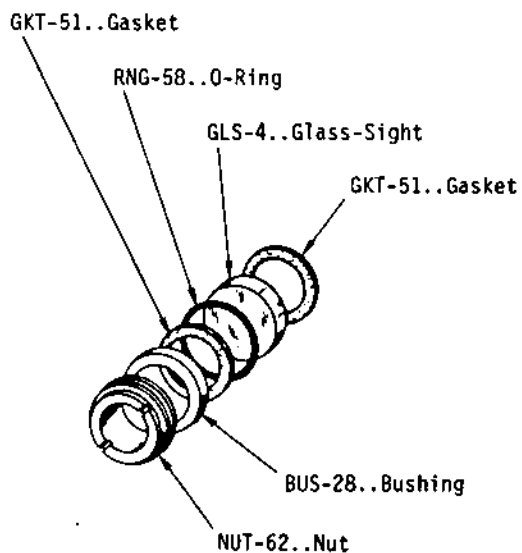
Back Handhole Cover



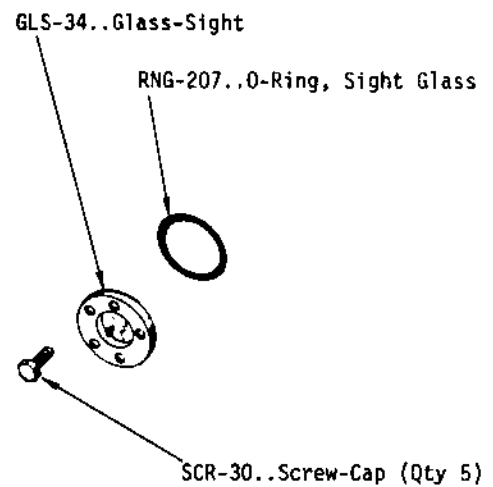
Sight Glass Assembly — Control Handhole Cover

A thru C Designs

KIT-12..Sight Glass Assembly Complete

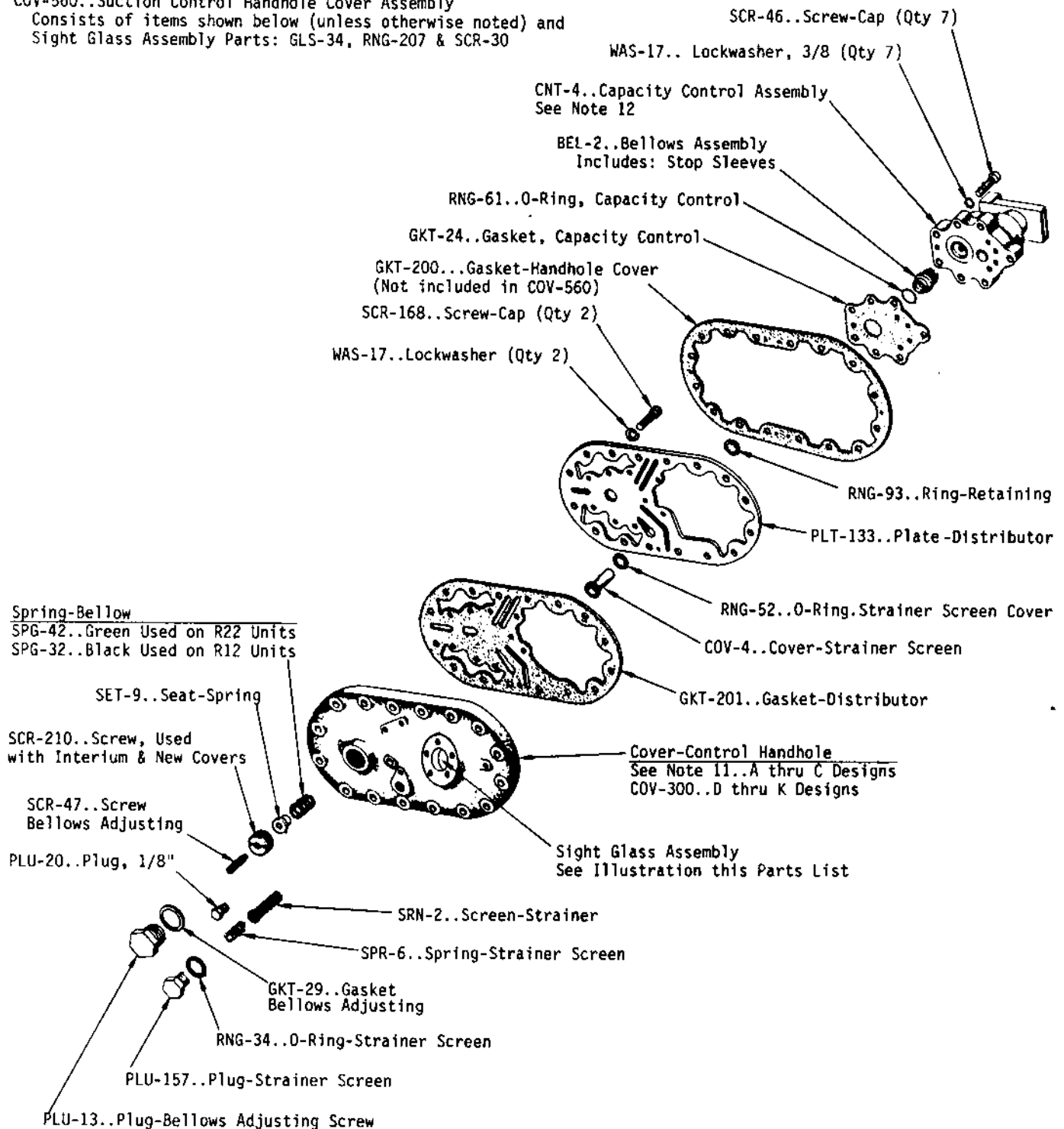


D thru K Designs



Handhole Cover - Suction Control

COV-560..Suction Control Handhole Cover Assembly
 Consists of items shown below (unless otherwise noted) and
 Sight Glass Assembly Parts: GLS-34, RNG-207 & SCR-30

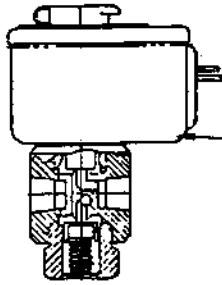


NOTES:

11. The older and interim covers, with the threaded sight glass, have been obsoleted. However parts are available for replacements. If either the older or interim cover is to be replaced, order Older Cover: GKT-200,RNG-61,GKT-24,COV-300,RNG-52 GKT-201,SCR-210,GKT-29,RNG-34,RNG-207,GLS-34,SCR-30., Interium Cover: GKT-200, RNG-61,GKT-24,COV-300,RNG-52,GKT-201,GKT-29,RNG-34,RNG-207,GLS-34,SCR-30. The difference in these covers is the Bellows Adjusting Screw. In the Older Designs, the adjusting screw is tapped into the cover. The Interim Design has a screw which is tapped to hold the bellows adjusting screw.

12. CNT-4..Capacity Control,Consists of: BEL-2, RNG-61, GKT-24, SPG-42,SPG-43 & SET-9.

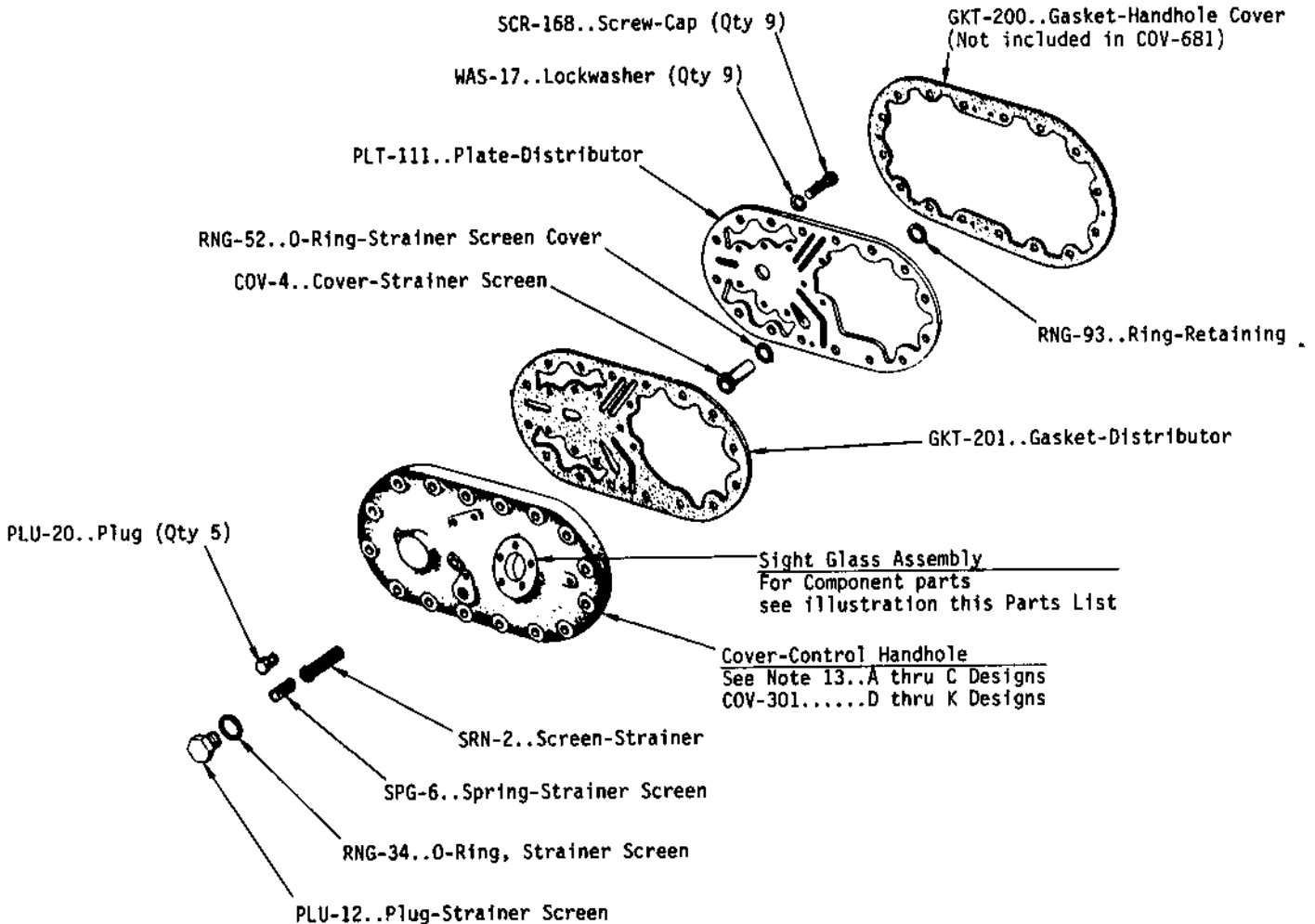
Control Handhole Cover — Solenoid Valve Remote, 2 Step



Remote Valve Mounted on Unit & Attached to Compressor

- VAL-545..Valve-Remote, Solenoid, 3-Way
Asco No: CX-832DA15T, 110-120/50-60
- COL-1232.Coil-Remote Solenoid Valve, 110-120V
50/60 Cycle, Asco No. 96-619-1D
(Use with VAL-545)
- VAL-543..Valve-Remote, Solenoid, 3-Way,
Asco No: CX-8320A15T, 220-240/50-60
- COL-1233.Coil-Remote Solenoid Valve, 220-240V
50-60 Cycle, Asco No. 96-619-2D
(Used with VAL-543)

COV-681..Solenoid Valve Handhole Cover Assembly
Consists of Items listed below unless otherwise noted.

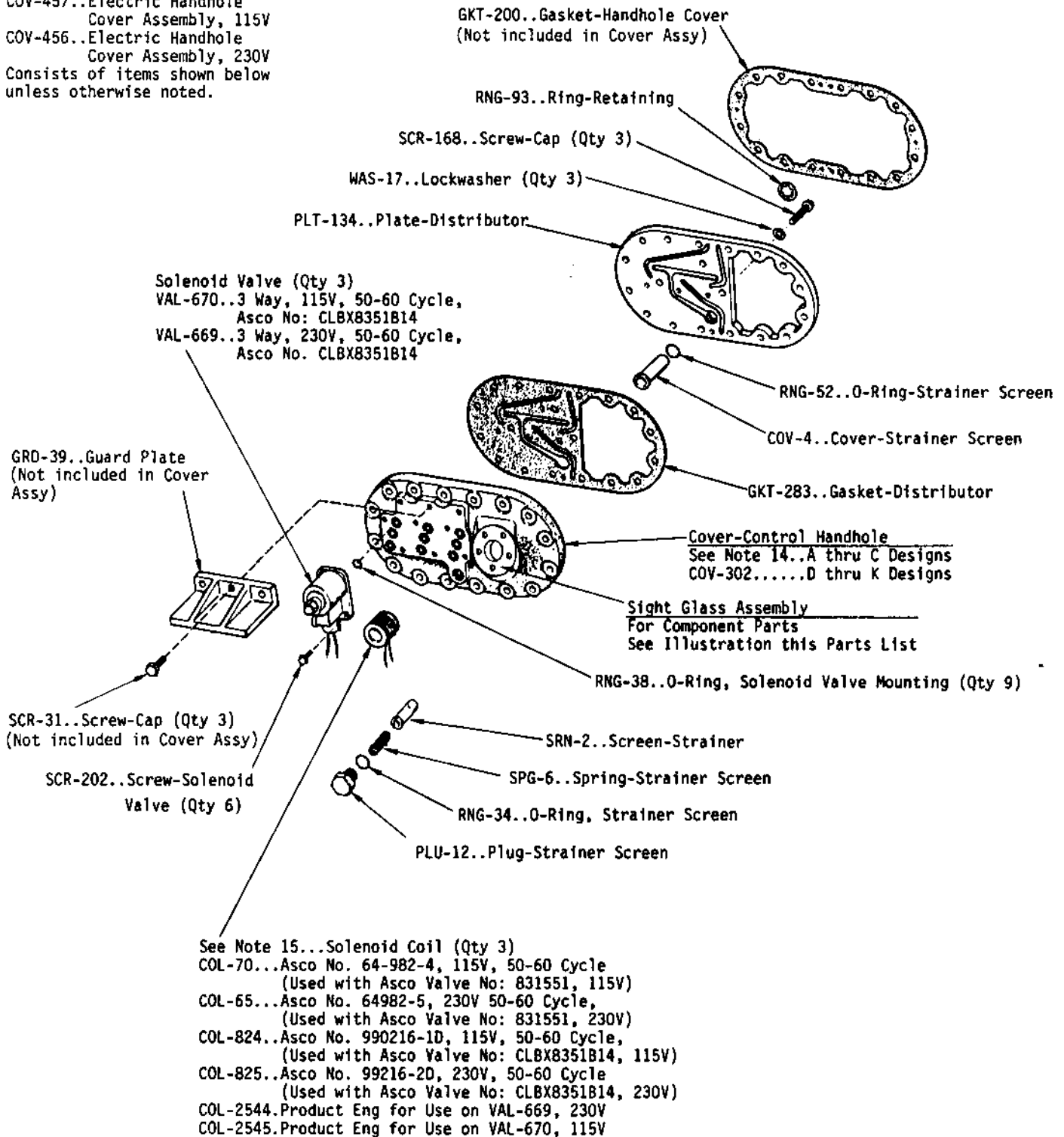


NOTE:

13. The older cover, with threaded sight glass, has been obsoleted. However, replacement parts except the Cover are available

Control Handhole Cover — Solenoid Valve Mounted, 4 Step

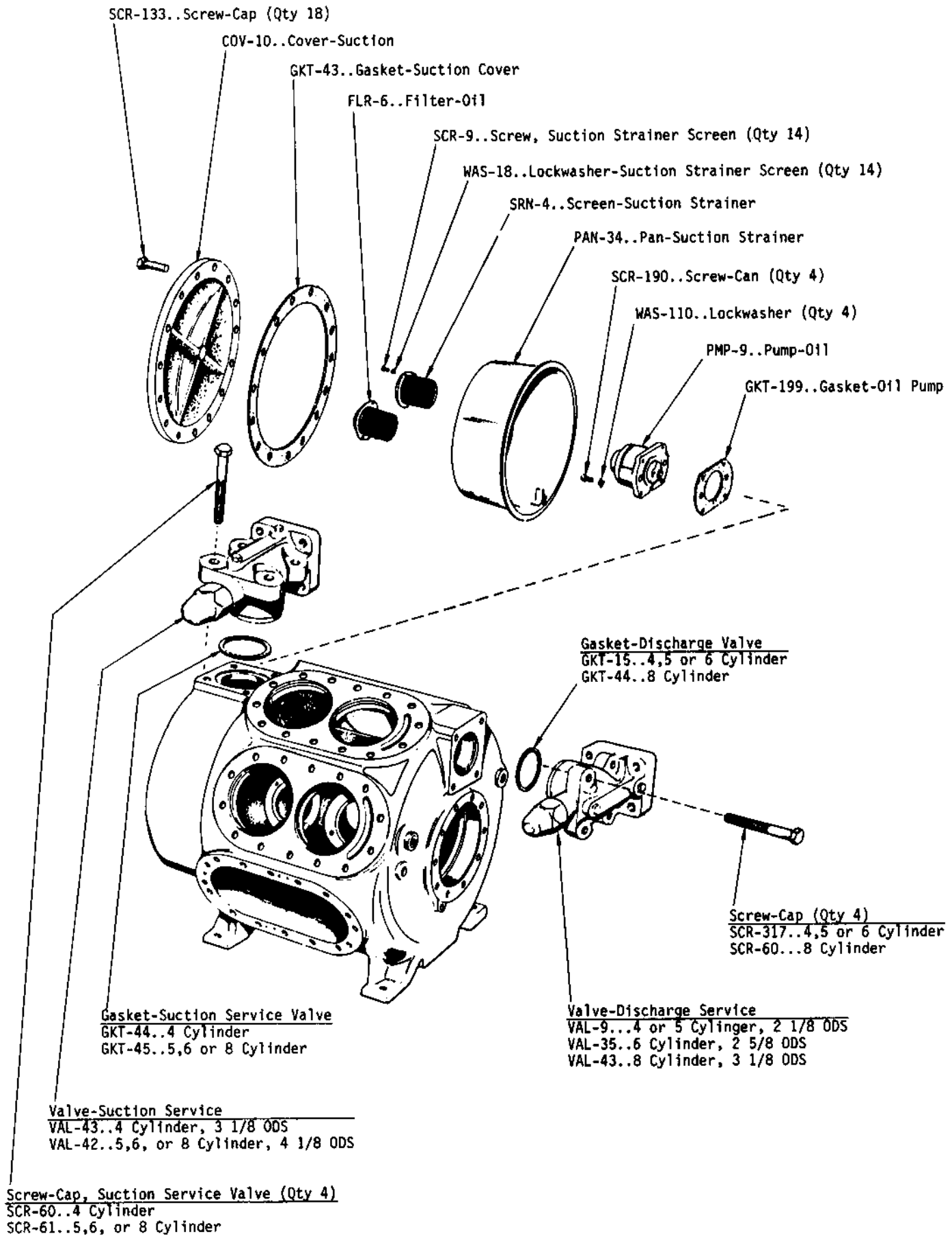
COV-457..Electric Handhole
Cover Assembly, 115V
COV-456..Electric Handhole
Cover Assembly, 230V
Consists of items shown below
unless otherwise noted.



NOTES:

14. The older cover, with threaded sight glass, has been obsoleted. However, replacement parts are available with the exception of the Cover.

15. The ASCO Number and Voltage from Valve on unit must be known to order correct replacement coil. They are not interchangeable.



Parts Index

THIS IS A LISTING OF THE PART NUMBERS CONTAINED IN THE PARTS LIST AND IS IN ALPHA-NUMERIC ORDER TO MAKE PARTS IDENTIFICATION EASIER. THIS INDEX PROVIDES PART NUMBER, DESCRIPTION OF THE PART, QUANTITY AND WHETHER THE PART IS RECOMMENDED FOR LOCAL STOCK.

PART NO.	DESCRIPTION	NO. REQ.	RLS
ADP-82	ADAPTER-COMPRESSION ELBOW, 5/8" OD X 1/8 MPT	1	
BEL-2	BELLOWS ASSEMBLY, INCLUDING SELLOWS STOP SLEEVES SUCTION CONTROL HANDHOLE COVER (INCLUDED WITH CNT-4)	1	
BKR-5	BREAKER-FOAM, A THRU J DESIGNS	1	
BRG-46	BEARING-THRUST	2	
BRG-48	BEARING HEAD-PUMP END, INCLUDES: BRG-66	1	+
BRG-66	BEARING INSERT (INCLUDED WITH BRG-48)	2	+
BRG-286	BEARING HEAD, SEAL END, INCLUDES: BRG-66	1	+
BUS-28	BUSHING-SIGHT GLASS, A THRU C DESIGNS, CONTROL HANDHOLE COVER (INCLUDED WITH KIT-12)	1	
CAG-28	CAGE-VALVE, F THRU K DESIGNS (SEE NOTE 9 OF THIS PARTS LIST)	1	
CNT-4	CONTROL ASSEMBLY-CAPACITY, SUCTION CONTROL HANDHOLE COVER (SEE NOTE 12 OF THIS PARTS LIST)	1	+
COL-85	SOLENOID COIL, ASCO NO: 64-982-5, 230V, 50-60 CYCLE USE WITH ASCO VALVE NO: 831551, 230V	3	
COL-70	SOLENOID COIL, ASCO NO: 64-982-4, 115V, 50-60 CYCLE USE WITH ASCO VALVE NO: 831551, 115V	3	
COL-824	SOLENOID COIL, ASCO NO. 99-216-1D, 115V, 50-60 CYCLE USE WITH ASCO VALVE NO: CLBX8361B14, 115V	3	
COL-825	SOLENOID COIL, ASCO NO. 99-216-2D, 230V, 50-60 CYCLE USE WITH ASCO VALVE NO: CLBX8361B14, 230V	3	
COL-2544	SOLENOID COIL, PRODUCT ENGINEER FOR USE ON 230V, 50-60 CYCLE VAL-669	3	
COL-2545	SOLENOID COIL, PRODUCT ENGINEER FOR USE ON 115V, 50-60 CYCLE VAL-670	3	
CON-1	CONNECTOR-OIL, CYLINDER LINDER ASSEMBLY	1	
COV-4	COVER-STRAINER SCREEN, HANDHOLE COVER	1	
COV-10	COVER-SUCTION	1	
COV-144	COVER-BACK HANDHOLE	1	
COV-300	COVER-CONTROL HANDHOLE, D THRU K DESIGNS (FOR SUCTION CONTROL HANDHOLE COVER) FOR A THRU C DESIGNS SEE NOTE 11 OF THIS PARTS LIST	1	
COV-301	COVER-CONTROL HANDHOLE, D THRU K DESIGNS (FOR 2 STEP SOLENOID VALVE, REMOTE CONTROL HANDHOLE COVER) FOR A THRU C DESIGNS SEE NOTE 13 OF THIS PARTS LIST	1	
COV-302	COVER-CONTROL HANDHOLE, K THRU K DESIGNS (FOR 4 STEP SOLENOID VALVE MOUNTED, CONTROL HANDHOLE COVER) FOR A THRU C DESIGNS SEE NOTE 14 OF THIS PARTS LIST	1	
COV-456	COVER ASSY-ELECTRIC HANDHOLE, 230V, SOLENOID VALVE MOUNTED, 4 STEP (SEE PARTS LIST FOR COMPONENTS)	1	
COV-467	COVER ASSY-ELECTRIC HANDHOLE, 115V, SOLENOID VALVE MOUNTED, 4 STEP (SEE PARTS LIST FOR COMPONENTS)	1	
COV-560	COVER ASSEMBLY-SUCTION CONTROL HANDHOLE, COMPLETE (SEE PARTS LIST FOR COMPONENTS)	1	
COV-681	COVER ASSEMBLY-CONTROL HANDHOLE, SOLENOID VALVE REMOTE, 2 STEP (SEE PARTS LIST FOR COMPONENTS)	1	
CSF-12	CRANKSHAFT-INCLUDING MAGNETIC PLUGS, 5 CYLINDER (SEE NOTE 1 OF THIS PARTS LIST)	1	
CSF-13	CRANKSHAFT-INCLUDING MAGNETIC PLUGS, 4 CYLINDER (SEE NOTE 1 OF THIS PARTS LIST)	1	
CSF-14	CRANKSHAFT-INCLUDING MAGNETIC PLUGS, 6 CYLINDER (SEE NOTE 1 OF THIS PARTS LIST)	1	
CSF-15	CRANKSHAFT-INCLUDING MAGNETIC PLUGS, 8 CYLINDER (SEE NOTE 1 OF THIS PARTS LIST)	1	
CUS-12	CUSHION-VALVE, F DESIGN (SEE NOTES 9 & 10)	1	
ELL-125	ELBOW-STREET, A THRU J DESIGNS	1	
ELL-157	ELBOW-STREET, K DESIGN	1	
FLR-6	FILTER-OIL	1	
GKT-15	GASKET-DISCHARGE VALVE, 4,5 OR 8 CYLINDER	1	
GKT-24	GASKET-CAPACITY CONTROL, SUCTION CONTROL HANDHOLE COVER (INCLUDED WITH CNT-4)	1	
GKT-29	GASKET-BELLOWS ADJUSTING, HANDHOLE COVER	1	
GKT-43	GASKET-SUCTION COVER	1	
GKT-44	GASKET-VALVE	1	
GKT-45	GASKET-VALVE, SUCTION SERVICE	1	
GKT-51	GASKET-SIGHT GLASS, A THRU C DESIGNS, CONTROL HANDHOLE COVER, INCLUDED WITH KIT-12	2	
GKT-170	GASKET-SEAL COVER (H, J & K DESIGNS)	1	
GKT-199	GASKET-OIL PUMP	1	
GKT-200	GASKET-BACK HANDHOLE COVER (NOT INCLUDED IN COVER ASSEMBLY)	1	
GKT-200	GASKET-CONTROL HANDHOLE COVER (NOT INCLUDED IN COVER ASSEMBLY)	1	
GKT-201	GASKET-DISTRIBUTOR, HANDHOLE COVER	1	
GKT-202	GASKET-CYLINDER HEAD (QTY 1 PER CYLINDER HEAD)	AR	
GKT-283	GASKET-DISTRIBUTOR, HANDHOLE COVER	1	

PART NO.	DESCRIPTION	SECTION	RLS
GLS-4	GLASS-SIGHT, A THRU C DESIGNS, CONTROL HANDHOLE COVER INCLUDED WITH KIT-12	1	
GLS-34	GLASS-SIGHT, D THRU K DESIGNS, CONTROL HANDHOLE COVER	1	
GRD-39	GUARD PLATE, 4 STEP SOLENOID VALVE MOUNTED CONTROL HANDHOLE COVER (NOT INCLUDED IN COVER ASSY)	1	
HD-16	HEAD-CYLINDER, OUTSIDES	AR	
HD-17	HEAD-CYLINDER, CENTER (5 & 6 CYLINDER)	1	
HTR-211	HEATER-CRANKCASE, 110-230V	1	
KEY-3	KEY-CRANKSHAFT	1	
KIT-12	KIT-SIGHT GLASS ASSEMBLY, A THRU C DESIGNS, CONTROL HANDHOLE COVER	1	
KIT-48	KIT-COMPRESSOR GASKET AND O-RING CONSISTS OF ONE EACH: RNG-34, RNG-52, RNG-58, RNG-81, RNG-85, RNG-87, RNG-69, RNG-207, GKT-15, GKT-24, GKT-29, GKT-34, GKT-44, GKT-45, GKT-199, GKT-201, GKT-283; TWO EACH: GKT-51, GKT-200; THREE EACH: SHM-21, SHM-22; FOUR EACH: GKT-202; NINE EACH: RNG-38. ONE KIT-48 AND REQUIRED NUMBER OR KIT-180 (DEPENDING ON NUMBER OF COMPRESSOR CYLINDERS), ARE NEEDED FOR COMPLETE COMPRESSOR OVERHAUL.	1	
KIT-130	KIT-OIL LINE, 4 CYLINDER	1	
KIT-131	KIT-OIL LINE, 5 CYLINDER	1	
KIT-132	KIT-OIL LINE, 6 CYLINDER	1	
KIT-133	KIT-OIL LINE, 8 CYLINDER	1	
KIT-180	KIT-CYLINDER O-RING (QTY 1 PER CYLINDER) CONSISTS OF ONE EACH: RNG-85, RNG-90, RNG-92; TWO EACH: RNG-10 & RNG-99.	AR	
LNR-33	LINER-CYLINDER ASSY, WITHOUT UNLOADER (STD. LIFT VALVE)	AR	
LNR-34	LINER-CYLINDER ASSEMBLY, WITH UNLOADERS (STD. LIFT VALVE)	AR	
LNR-35	LINER-CYLINDER ASSEMBLY, WITH UNLOADERS (LOW LIFT VALVE)	AR	
LNR-36	LINER-CYLINDER (SEE NOTE 8 OF THIS PARTS LIST)	1	+
LNR-37	LINER-CYLINDER ASSY, WITHOUT UNLOADER (LOW LIFT VALVE)	AR	
MAG-2	MAGNET-CRANKCASE (SEE NOTE 4 OF THIS PARTS LIST)	8	
NUT-16	NUT-SEAL, ANGLE VALVE	1	
NUT-62	NUT-SIGHT GLASS, A THRU C DESIGNS, CONTROL HANDHOLE COVER (INCLUDED WITH KIT-12)	1	
NUT-71	NUT-VALVE CAGE BOLT, E THRU K DESIGNS (SEE NOTE 9 OF THIS PARTS LIST)	1	
PAN-34	PAN-SUCTION STRAINER	1	
PIN-4	PIN-ROLL, 3/16 X 1	2	
PIN-23	PIN-LIFT, A & B DESIGNS	8	
PIN-44	PIN-LIFT, C THRU K DESIGNS	8	
PIP-164	PIPE-TUBE ASSEMBLY, A THRU J DESIGNS	1	
PIP-244	PIPE-TUBE ASSEMBLY, K DESIGN	1	
PLT-111	PLATE-DISTRIBUTOR, 2 STEP REMOTE SOLENOID VALVE CONTROL HANDHOLE COVER	1	
PLT-133	PLATE-DISTRIBUTOR, SUCTION CONTROL HANDHOLE COVER	1	
PLT-134	PLATE-DISTRIBUTOR, 4 STEP MOUNTED SOLENOID VALVE CONTROL HANDHOLE COVER	1	
PLT-500	PLATE-VALVE, C THRU K DESIGN, STD. LIFT VALVE (SEE NOTE 8 OF THIS PARTS LIST)	1	+
PLT-503	PLATE-VALVE, C THRU K DESIGN, LOW LIFT VALVE (SEE NOTE 8 OF THIS PARTS LIST)	1	+
PLU-10	PLUG-MAGNETIC, 1/4 MPT	2	
PLU-12	PLUG-STRAINER SCREEN, HANDHOLE COVER-SOLENOID VALVE CONTROL	1	
PLU-13	PLUG-BELLOWS ADJUSTING SCREW, HANDHOLE COVER	1	
PLU-14	PLUG-SOCKET HEAD, 1 MPT, BACK HANDHOLE COVER	2	
PLU-20	PLUG-HEX HD., 1/8", HANDHOLE COVER	5	
PLU-64	PLUG-PIPE, SQUARE HEAD, 3/8" NPT	1	
PLU-65	PLUG-PIPE, RELIEF VALVE, HEX HD., NYLOC, 11/16-18	1	
PLU-96	PLUG-PIPE, K DESIGN AND AFTER	3	
PLU-157	PLUG-STRAINER SCREEN, HANDHOLE COVER	1	
PLU-174	PLUG-OIL DRAIN ORIFICE	2	
PMP-9	PUMP-OIL	1	+
PST-17	PISTON & CONNECTING ROD ASSEMBLY (QTY 1 PER CYLINDER) CONSISTS OF: ROD-34, RNG-87, PST-18, RNG-77, RNG-85, RNG-86, RNG-905	AR	
PST-18	PISTON-INCLUDES PIN & RETAINING RING (QTY 1 PER CYLINDER)	AR	
RNG-10	O-RING-OIL CONNECTOR, CYLINDER LINER ASSEMBLY	2	
RNG-34	O-RING, STRAINER SCREEN, HANDHOLE COVER	1	
RNG-38	O-RING, SOLENOID VALVE MOUNTING	9	
RNG-52	O-RING, STRAINER SCREEN COVER, HANDHOLE COVER	1	
RNG-58	O-RING, SIGHT GLASS, A THRU C DESIGNS, CONTROL HANDHOLE COVER (INCLUDED WITH KIT-12)	1	
RNG-61	O-RING, CAPACITY CONTROL, SUCTION CONTROL HANDHOLE COVER (INCLUDED WITH CNT-4)	1	
RNG-65	O-RING, BEARING HEAD (INSIDE) SUCTION VALVE PLATE	1	+
RNG-67	O-RING, BEARING HEAD (OUTSIDE)	1	+
RNG-69	O-RING, RELIEF VALVE	1	+
RNG-77	PISTON RING KIT, CONSISTS OF: RNG-85, RNG-88, RNG-905 (QTY 1 PER CYLINDER)	AR	

PART NO.	DESCRIPTION	SECTION	RLS
RNG-83	RING-END	1	
RNG-84	RING-RETAINING	2	
RNG-85	RING-COMPRESSION, PISTON RING KIT	1	
RNG-86	RING-RETAINING, PISTON RING KIT	1	
RNG-87	RING-RETAINING, PISTON (QTY 2 PER CYLINDER)	AR	
RNG-88	RING-TAKE UP, CYLINDER LINER ASSEMBLY	1	
RNG-90	O-RING, UNLOADER, SEAL (INCLUDED WITH UNL-5)	1	
RNG-92	O-RING, UNLOADER PISTON (INCLUDED WITH UNL-5)	1	
RNG-93	RING-RETAINING, CONTROL HANDHOLE COVER	1	
RNG-99	O-RING, CYLINDER LINER TO UNLOADER (INCLUDED WITH UNL-5)	2	
RNG-104	RING-RETAINING, CYLINDER LINER ASSEMBLY	3	+
RNG-207	O-RING, SIGHT GLASS, D THRU K DESIGNS, CONTROL HANDHOLE COVER	1	
RNG-229	RING-RETAINING, C THRU K DESIGNS	1	
RNG-905	RING-SCRAPER, PISTON RING KIT	1	
ROD-34	ROD-CONNECTING (SEE NOTE 1 OF THIS PARTS LIST)	1	
RTR-33	RETAINER-CUSHION, F DESIGN (SEE NOTE 9 & 10)	1	
SCR-4	SCREW, HEX HD., 1 MPT, BACK HANDHOLE COVER	32	
SCR-9	SCREW-ROUND HEAD NO. 10-32 X 3/8, SUCTION STRAINER SCREEN	14	
SCR-30	SCREW-CAP, HEX HD., 1/4-20 X 3/4, D THRU K DESIGNS CONTROL HANDHOLE COVER	5	
SCR-31	SCREW-CAP, HEX HD. 5/16-18 X 7/8, 4 STEP SOLENOID VALVE MOUNTED CONTROL HANDHOLE COVER (NOT INCLUDED IN COVER ASSY)	3	
SCR-46	SCREW-CAP, 12 PT. HD., 3/8-24 X 1, HANDHOLE COVER	7	
SCR-47	SCREW-BELLOWS ADJUSTING, HANDHOLE COVER	1	
SCR-60	SCREW-CAP, HEX HD., 5/8-11 X 5 1/2	4	
SCR-61	SCREW-CAP, HEX HD., 3/4-10 X 6 1/2	4	
SCR-133	SCREW-CAP, HEX HD., 5/8-11 X 1 3/4, SUCTION COVER	18	
SCR-160	SCREW-CAP, HEX HD., 7/16-14 X 1 1/2 (A-G DESIGNS)	10	
SCR-168	SCREW-CAP, HEX HD., 3/8-24 X 1 (H-K DESIGNS)	8	
SCR-168	SCREW-CAP, HEX HD., 3/8-24 X 1, HANDHOLE COVER	2	
SCR-168	SCREW-CAP, HEX HD., 3/8-24 X 1, SOLENOID VALVE CONTROL HANDHOLE COVER	9	
SCR-189	SCREW-CAP, HEX HD., 9/16-12 X 3 CYLINDER HEAD (QTY 16 PER CYLINDER HEAD)	AR	
SCR-190	SCREW-CAN, 12 PT. HD., 5/16-24 X 1, OIL PUMP	4	
SCR-192	SCREW-CAP, 12 PT. HD., 1/2-20 X 1 1/4	8	
SCR-202	SCREW-SOLENOID VALVE, 1/4-20 X 5/8, 4 STEP SOLENOID VALVE MOUNTED CONTROL HANDHOLE COVER	6	
SCR-317	SCREW-CAP HEX HD., 5/8-11 X 4, 4,5 OR 6 CYLINDER	4	
SEL-22	SEAL ASSEMBLY-INCLUDES RNG-87 (A THRU G DESIGNS)	1	
SEL-193	SEAL ASSEMBLY-INCLUDES COVER AND GKT-170 (H, J & K DESIGNS)	1	
SET-5	SEAT-DISCHARGE VALVE, E THRU K DESIGNS (SEE NOTE OF 9 THIS PARTS LIST)	1	
SHM-21	SHIM-BEARING HEAD, PUMP END, .010"	AR	
SHM-22	SHIM-BEARING HEAD, PUMP END, .015"	AR	
SPG-3	SPRING-LIFT PIN	8	
SPG-6	SPRING-STRAINER SCREEN, HANDHOLE COVER	1	
SPG-27	SPRING-VALVE, A & B DESIGNS (QTY 6 STD. LIFT VALVE, QTY 3 LOW LIFT VALVE)	AR	+
SPG-30	SPRING-RETAINING (SEE NOTE 3 OF THIS PARTS LIST)	1	
SPG-31	SPRING-CYLINDER (QTY 1 PER CYLINDER)	AR	
SPG-40	SPRING-UNLOADER PISTON (INCLUDED WITH UNL-5)	14	
SPG-42	SPRING-BELLOW, GREEN, USED ON R22 UNITS, HANDHOLE COVER	1	
SPG-43	SPRING-BELLOW, BLACK, USED ON R12 UNITS, HANDHOLE COVER	1	
SPG-56	SPRING-DISCHARGE VALVE, E THRU K DESIGNS (SEE NOTE OF 9 THIS PARTS LIST)	6	
SPG-116	SPRING-VALVE, C THRU K DESIGNS (QTY 6 STD. LIFT VALVE QTY 3 LOW LIFT VALVE)	AR	+
SRN-2	SCREEN-STRAINER, HANDHOLE COVER	1	
SRN-4	SCREEN-SUCTION STRAINER QTY 2, 4 CYL: QTY 3, 5 OR 6 CYL: QTY 4, 8 CYL)	AR	
SRN-8	SCREEN-OIL STRAINER (SEE NOTE 3 OF THIS PARTS LIST)	1	
UNL-5	UNLOADER ASSEMBLY (CONSISTS OF: RNG-92, RNG-90, RNG-98, SPG-40)	1	+
VAL-9	VALVE-DISCHARGE SERVICE, 4 OR 5 CYLINDER, 2 1/8" ODS	1	
VAL-31	VALVE-ANGLE, 3/8"	1	
VAL-35	VALVE-DISCHARGE SERVICE, 6 CYLINDER, 2 5/8" ODS	1	
VAL-42	VALVE-SUCTION SERVICE VALVE, 4 1/8 ODS	1	
VAL-43	VALVE-SERVICE VALVE, 3 1/8" ODS	1	
VAL-60	VALVE-CHECK, A THRU J DESIGNS	3	
VAL-138	VALVE-OIL RELIEF	1	+
VAL-162	VALVE-SUCTION, A THRU F DESIGNS (SEE NOTE 6 OF THIS PARTS LIST)	1	+
VAL-192	VALVE-RELIEF, 385 PSI	1	+
VAL-567	VALVE-DISCHARGE, F THRU K DESIGNS (SEE NOTE 9 OF THIS PARTS LIST)	1	
VAL-669	VALVE-SOLENOID, 3 WAY, 230V, 50-60 CYCLE, ASCO NO: CLBX8351B14	3	
VAL-670	VALVE-SOLENOID, 3 WAY, 115V, 50-60 CYCLE, ASCO NO: CLBX8351B14	3	
VAL-1090	VALVE ASSEMBLY-DISCHARGE, A THRU K DESIGNS (QTY 1 PER CYLINDER)	AR	+
VAL-1091	VALVE-SUCTION, G THRU K DESIGNS (SEE NOTE 8 OF THIS PARTS LIST)	1	+

PART NO.	DESCRIPTION	SECTION	RLS
WAS-1	LOCKWASHER, 1/2"	8	
WAS-17	LOCKWASHER, 3/8", HANDHOLE COVER	9	
WAS-18	LOCKWASHER-STEEL, SUCTION STRAINER SCREEN	14	
WAS-110	LOCKWASHER-STEEL, 5/16", OIL PUMP	4	

For further information on this product or other Trane products, refer to the "Trane Service Literature Catalog", ordering number IDX-IOM-1. This catalog contains listings and prices for all service literature sold by Trane. The catalog may be ordered by sending a \$20.00 check to: The Trane Company, Service Literature Sales, 3600 Pammel Creek Road, La Crosse, WI 54601.