



AIR CONDITIONING MEDIUM TEMP REFRIGERATION COMPRESSORS

06E

ITEM	PART DESCRIPTION	06E 150	06E 250	06E 266
		4 CYL	4 CYL	4 CYL
REPLACEMENT COMPRESSOR GROUP AIR/COND STD EFFICIENCY HOT GAS BYPASS UNLOADING (EX)				
	575-3-60	06EX150160	06EX250160	06EX266160
	208/230-3-60	06EX150360	06EX250360	06EX266360
	460/400-3-60/50 XL	06EX150360	06EX250360	06EX266360
	460/400-3-60/50 PW	06EX150660PW	06EX250660PW	06EX266660PW
	230-3-50	X	X	X
	220/380-3-60	X	X	X
	415-3-50	X	X	X
IE: 06EX COMPRESSOR, SEE NOTE ON PAGE 2.				
AIR COND HIGH EFFICIENCY SUCTION CUTOFF UNLOADING (ET)				
	575-3-60	06ET1501(J)0	06ET2501(J)0	X
	208/230-3-60	06ET1503(J)0	06ET2503(J)0	X
	400/460-3-50/60 XL	06ET1503(J)0	06ET2503(J)0	X
	400/460-3-50/60 PW	06ET150660PW	06ET250660PW	X
	230-3-50	X	X	X
	220/380-3-60	06ET150920	06ET250920	X
	415-3-50	X	X	X
IE: 06ET COMPRESSOR, SEE NOTE ON PAGE 4.				
MEDIUM 7 HIGH TEMP REFRIF (EZ)				
	575-3-60	06EZ150170	X	06EZ266170
	208/230-3-60	06EZ150370	X	06EZ266370
	400/460-3-50/60 XL	06EZ150370	X	06EZ266370
	400/460-3-50/60 PW	06EZ150670PW	X	06EZ266670PW
	230-3-50	X	X	X
	230/380-3-60	X	X	X
	415-3-50	X	X	X
IE: 06EZ COMPRESSOR, SEE NOTE ON PAGE 5.				

NOTE: See "Catalog Notes" on last page for explanation of symbolism.



AIR CONDITIONING MEDIUM TEMP REFRIGERATION COMPRESSORS

06E

ITEM	PART DESCRIPTION	06E 150	06E 250	06E 266
		4 CYL	4 CYL	4 CYL
REPLACEMENT MOTOR PACKAGE				
	MOTOR HORSEPOWER	15	20	25
	575-3-60	06EX445174	06EX460154	06EX475174
	208-3-60	X	06EX460454	06EX475454
	230-3-60	X	06EX460554	06EX475554
	NOTE 208/230-460-3-60	06EX445314	06EX460314	06EX475314
	460/400-3-50/60 PW	06EX445654	06EX460654	06EX475654
	230-3-50	X	06EX460854	06EX475854
	220/380-3-60	X	06EX460914	06EX475914
06EX --- 54 MTRS HAVE 6 POWER & 4 R/S CONNS. 06EX --- 14 ARE 9 LEAD FOR MULTIVOLT MOTORS. 06E --- 74 HAVE 6 LEADS. NOTE: REFER TO PMB 87-13 THIS MULTI VOLT COMPR MOTOR REQUIRES A 9 PIN TERM. PLT. 06EA660087 & JUMPER BAR KIT 06EA660141 FOR 208/230 XL OR P/W & 460 XL WIRING. THIS COMPRESSOR IS NOT FOR 460 PW. THE MOTOR INDICATED FOR 460/400-3-50/60 PW IS WHAT MUST BE ORDERED. THIS PW MOTOR REQUIRES THE TEN PIN TERMINAL PLATE IN 06EA660051 PKG.				
1 NI	MOTOR BURNOUT KIT	06EA660072	→	→
	INCLUDES ITEMS 134-71			
134	SUCTION VALVE PKG(SEE PG.7)	06EA660104	→	→
17	GASKET, MOTOR END COVER	(2)6F25-1013	(2) →	(2) →
3A	GASKET, TERMINAL PLATE	6G45-1082	→	→
17	GASKET, DISCH. VALVE 2 BOLT	6D40-1131	→	→
8	GASKET, DISCH VALVE 4 BOLT	6D68-1131	→	→
8A	GASKET, SUCT. VALVE	6G65-1061	→	→
61	GASKET, BOTTOM COVER	6D68-1043	→	→
69	BUSHING, MOTOR LOCKING PIN	06EA500211	→	→
70	PIN, MOTOR LOCKING ROLL	AX14CP235	→	→
71	GASKET, WASHER	AU51YA012	→	→
TERMINAL BOX & PLATE GROUP				
2 NI	TERMINAL BOX & COVER PKG	06EA660095	→	→
	INCLUDES ITEMS 2A-2H			
2A	TERMINAL BOX	NSS	→	→
2B	COVER, TERM BOX (W/LABELS)	NSS	→	→
2C	GASKET, TERMINAL BOX	06EA501203	→	→
2D	PLATE, COVER (NO KO'S)	06EA500512	→	→
2E NI	PLATE, COVER (3 KO'S)	NSS	→	→
2F NI	PLATE, COVER (NESTED KO'S)	NSS	→	→
2G	SCREW, THREAD CUTTING (#10-24)	(16)NSS	(16) →	(16) →
2H	SCREW, LOCK (1/4-28)	(4)NSS	(4) →	(4) →
3 NI	TERMINAL PLATE PKG	06EA660087	→	→
	(9 PIN TERMINAL PLATE)			
	INCLUDES ITEMS 3A-3E			
3A	GASKET, TERMINAL PLATE	6G45-1082	→	→
3B	BLOCK, CONNECTOR (3 PIN FLAT)	(3)06LA500282	(3) →	(3) →
3C	NUT, STEEL JAM (3/8-16)	(18)AT140A241	(18) →	(18) →
3E	PLATE ASSY, TERMINAL (9 PIN)	NSS	→	→
3 NI	TERMINAL PLATE PKG	06EA660125	→	→
	(6 PIN TERMINAL PLATE)			
	INCLUDES ITEMS 3A-3F			
3A	GASKET, TERMINAL PLATE	6G45-1082	→	→
3D	BARRIER, PHASE (3 PIN)	(2)06EA500672	(2) →	(2) →
3C	NUT, STEEL JAM (3/8-16)	(12)AT140A241	(12) →	(12) →
3F	PLATE ASSY, TERMINAL (6 PIN)	NSS	→	→

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM		PART DESCRIPTION	06E 150	06E 250	06E 266
			4 CYL	4 CYL	4 CYL
TERMINAL BOX & PLATE GROUP CONT'D					
3	NI	TERMINAL PLATE PKG	06EA660051	→	→
		10 PIN TERMINAL PLATE			
		(6 POWER LEADS & 4 ROBT/SHAW)			
		INCLUDES ITEMS 3A-3G			
3A		GASKET, TERMINAL PLATE	6G45-1083	→	→
3C		NUT, STEEL JAM (3/8-16)	(12)AT140A241	(12) →	(12) →
3D		BARRIER, PHASE (3 PIN)	(2)06EA500672	(2) →	(2) →
3G		PLATE ASSY, TERMINAL (10 PIN)	NSS	→	→
4		TERM LUGS (6 PAC) (#8-#4 WIRE)	HY85TB008	→	→
5	NI	JUMPER BAR KIT (SEE PMB 87-13)	06EA660141	→	→
		(FOR USE ON MULTI-VOLT COMPR)			
		INCLUDES ITEMS 5A-5E			
5A	NI	BAR, JUMPER (2 HOLE)	(3)NSS	(3) →	(3) →
5B	NI	BAR, JUMPER (3 HOLE)	NSS	→	→
5C	NI	BLOCK CONNECTOR (3 PIN)	06LA500282	→	→
5D	NI	NUT, STEEL JAM (3/8-16)	(9)AT140A241	(9) →	(9) →
5E	NI	LABEL, WIRING	NSS	→	→
SERVICE VALVE GROUP					
6	NI	SUCTION VALVE PKG (AIR/COND)	06EA660090	→	→
		INCLUDES ITEMS 7-11B			
7		SERVICE VALVE, 1 5/8 ODS 4 BOLT	EN07EA041	→	→
8		GASKET, SERVICE VALVE	6D68-1131	→	→
9	NI	SCREW, HEX HEAD CAP	(4)NSS	(4)NSS	(4)NSS
10A		CAP, VALVE (MUELLER)	EN99ZA006	→	→
10B		CAP, VALVE (HENRY)	EN99ZA013	→	→
11A		GASKET, VALVE CAP (MUELLER)	EN99ZA103	→	→
11B		GASKET, VALVE CAP (HENRY)	X	X	X
6	NI	SUCTION VALVE PKG (MED TEMP)	06EA660091	X	06EA660091
		INCLUDES ITEMS 7A-14			
7A		SERVICE VALVE (2-1/8 ODS 4-BOLT)	EM13FE051	X	EM13FE051
8A		GASKET, VALVE	6G65-1061	X	6G65-1061
9A	NI	SCREW, HEX HEAD CAP	(4)NSS	X	(4)NSS
10C		CAP, VALVE (MUELLER)	EN99ZA009	X	EN99ZA009
10D		CAP, VALVE (HENRY)	EN99ZA022	X	EN99ZA022
11C		GASKET, VALVE CAP (MUELLER)	EN99ZA117	X	EN99ZA117
11D		GASKET, VALVE CAP (HENRY)	X	X	X
12		ADAPTER, TAILPIECE (MUELLER)	EM99ZA516	X	EM99ZA516
13		GASKET, ADAPTER (MUELLER)	EM99EA516	X	EM99EA516
14		FLANGE, COMPANION (MUELLER)	EM99FA516	X	EM99FA516

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM		PART DESCRIPTION	06E 150	06E 250	06E 266
			4 CYL	4 CYL	4 CYL
SERVICE VALVE GROUP CONT'D					
15	NI	DISCHARGE VALVE PKG (AIR/COND)	06DA660064	→	→
		INCLUDES ITEMS 16-20B:			
16		VALVE, SERVICE 1 1/8 ODS, 2 BOLT	EN07AA348	→	→
17		GASKET, SERVICE VALVE	6D40-1131	→	→
18		SCREW, HEX HEAD CAP	(2)NSS	(2) →	(2) →
19A		CAP, VALVE (MUELLER)	EN99ZA006	→	→
19B		CAP, VALVE (HENRY)	EN99ZA013	→	→
20A		GASKET, VALVE CAP(MUELLER)	EN99ZA103	→	→
20B	NI	GASKET, VALVE CAP(HENRY)	X	X	X
15	NI	DISCHARGE VALVE PKG(A/C)(ALT)	X	X	X
		INCLUDES ITEMS 21-25B			
21		VALVE, SERVICE 1 1/5/8 ODS, 4-BOLT	X	X	X
22		GASKET, SERVICE VALVE	X	X	X
23	NI	SCREW, HEX HEAD CAP	X	X	X
24A	NI	CAP, VALVE (MUELLER)	X	X	X
24B	NI	CAP, VALVE (HENRY)	X	X	X
25A	NI	GASKET, VALVE CAP(MUELLER)	X	X	X
25B	NI	GASKET, VALVE CAP(HENRY)	X	X	X
15	NI	DISCHARGE VALVE PKG (MED TEMP)	06DA660064	X	06DA660064
		INCLUDES ITEMS 16-20B			
16		VALVE, SERVICE 1 1/8 ODS, 2 BOLT	EN07AA348	X	EN07AA348
17		GASKET, VALVE	6D40-1131	X	6D40-1131
18	NI	SCREW, HEX HEAD CAP	(2)NSS	X	(2)NSS
19A	NI	CAP, VALVE (MUELLER)	EN99ZA006	X	EN99ZA006
19B	NI	CAP, VALVE (HENRY)	EN99ZA013	X	EN99ZA013
20A	NI	GASKET, VALVE CAP(MUELLER)	EN99ZA103	X	EN99ZA103
20B	NI	GASKET, VALVE CAP(HENRY)	X	X	X
15		DISCHARGE VALVE PKG (MED TEMP)	X	X	X
		INCLUDES ITEMS 26-30B			
26		VALVE, SERVICE 1-5/8 ODS, 4 BOLT	X	X	X
27		GASKET, VALVE	X	X	X
28		SCREW, HEX HEAD CAP	X	X	X
29A		CAP, VALVE (MUELLER)	X	X	X
29B		CAP, VALVE (HENRY)	X	X	X
30A	NI	GASKET, VALVE CAP(MUELLER)	X	X	X
30B	NI	GASKET, VALVE CAP(HENRY)	X	X	X

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM	PART DESCRIPTION	06E 150	06E 250	06E 266
		4 CYL	4 CYL	4 CYL
COMPRESSOR BODY GROUP				
36	NI PAINT (SEA FOAM GREEN)	PH23QK001	→	→
37	NI GASKET PACKAGE (AIR/COND) #	06EA660071	→	→
38	NI GASKET PACKAGE (MED TEMP) ##	06ER660009	X	06ER660009
39	HEAD,CYL(SIDE)W/1/4 & 1/2 NPT	(2)06EA502064	(2) →	(2) →
40	HEAD,CTR CYL(STD) W/1/2 NPT	X	X	X
41	HEAD,CTR CYL(REV) W 1/2 NPT	X	X	X
42	HEAD,UNLOADER CYL (H G B P)	06EA500304	→	→
43	HEAD,UNLOADING CYL (S C O U)	06EA503524	→	→
44	GASKET,CYLINDER HEAD (PLAIN)	06EA503304	→	→
45	GASKET,CYLINDER HEAD (CENTER)	X	X	X
46	GASKET,CYLINDER HEAD (H G B P)	06EA503314	→	→
47	GASKET,CYLINDER HEAD (S C O U)	06EA503334	→	→
48	SCREEN ASSY,OIL FILTER	6D40-103	→	→
49	TUBE,OIL SUCTION	06EA500233	→	→
50	GLASS,OIL SIGHT(W/"O" RING GRV)	KM39BN010	→	→
51	CVR,BLANK OFF(W/"O" RING GRV)	06EA501212	→	→
52	"O" RING (1 1/2" O.D.)	(2)KK71GW015	(2) →	(2) →
53	SCREW,HEX HEAD CAP	(6)A806GR169	(6) →	(6) →
54	WASHER,LOCK 1/4	(6)AU61ML171	(6) →	(6) →
55	PLUG,PIPE 1/4 NPT	(5)CA63AA051	(5) →	(5) →
56	PLUG,PIPE 1/2 NPT	(3)CA63AA101	(3) →	(3) →
57	PLUG,OIL BYPASS 5/8-18 UNF	5H40-1141	→	→
57A	ADAPTER 5/8-18 UNF TO 1/4 FPT	5F20-1311	→	→
57B	DRAIN PLUG,MAGNETIC 5/8-18	(2)CA99AA101	(2) →	(2) →
58	WASHER,GASKET 5/8 (7/8 O.D.)	(2)AU51YA011	(2) →	(2) →
60	COVER,BOTTOM	6D68-1274	→	→
61	GASKET,BOTTOM COVER	6D68-1043	→	→
62	BRACKET,C'CASE HEATER	06EA501142	→	→
63	BEARING,MAIN (PUMP END)	06EA500352	→	→
64	BEARING,MAIN (MOTOR END)	06EA500362	→	→
65	ORIFICE ASSY,OIL RETURN	06EA400982	→	→
	INCLUDES ITEM 66.			
66	STRAINER	6D75-601	→	→
67	VALVE,INTERNAL RELIEF	EB51FN272	→	→
67A	GASKET,INTERNAL RELIEF VALVE	6G65-1251	→	→
68	STRAINER ASSY,SUCTION	06DA402133	→	06EA402133
69	BUSHING,MOTOR LOCKING PIN	06EA500211	→	→
70	PIN,MOTOR LOCKING ROLL	AX14CP235	→	→
71	GASKET,ACORN NUT (3/4)	AU51YA012	→	→
72	NUT,ACORN 3/4-16	AT27MA363	→	→
73	VALVE ASSY,CHECK (SHAFT END)	6D40-162	→	→
INSTALLED IN MOTOR END OF ROTOR BOLT (IT #106) WHEN COMPRESSORS INTER-CONNECTED (ALSO SEE PMB89-82 DTD 5/30/89)				
74	NI SPACER,RING (3/4" WIDE) NOTE	06EA500342	→	→
NOTE: USED IN OLDER MODEL COMPRESSORS BETWEEN ROTOR AND CRANKCASE, REMOVE IF REPLACING MOTOR.				
75	NI COVER,MOTOR END (AIR COND)	06EA502242	→	→
75	COVER,MOTOR END(MED TEMP)	06EA500094	X	06EA500094
76	VALVE ASSY	06DA403844	→	→
76A	CAP,VALVE	DD19CA061	→	→
77	GASKET,MOTOR END COVER	6F25-1013	→	→
78	SPACER,MOTOR END (1" THK)	X	X	X
79	BOLT,MOTOR END COVER MTG	(18)AA06BR271	(18) →	(18) →
80	FOOT,COMPRESSOR (AIR/COND)	06EA500052	→	→
81R	FOOT,COMPRESSOR (MED TEMP)	06EA501172	X	06EA501172
# 06EA660061 GASKET PKG.INCLUDES ITEMS 2C,3A,8,52,54,58,61,67A,71,77,87,91,93,95,134,166 & 209.QUANTITIES FOR ANY SIZE COMP.R ARE INCLUDED.				
## 06ER660009 GASKET PACKAGE CONTAINS ITEMS 3A,8A,17,52,58,61,67A,71,77,87,91,93,94,95,154,166 & 209.QUANTITIES FOR ANY SIZE COMP'R INCL.				

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM	PART DESCRIPTION	06E 150	06E 250	06E 266
		4 CYL	4 CYL	4 CYL
PUMP END GROUP				
82	NI BEARING HEAD PKG	06EA660001	→	→
NOTE: BRG. HEAD HAS 1/4 NPT CONN FOR OIL SAFETY SWITCH WHICH IS NOT INC.				
	INCLUDES ITEMS 84-96			
84	BEARING HEAD ASSY	NSS	→	→
85	SCREW, HEX HEAD	(4)AA06GR199	(4) →	(4) →
86	COVER, PUMP END	7J1-6002	→	→
87	GASKET, PUMP END COVER	6D40-1061	→	→
88	GUIDE VANE, OIL FEED	6D40-1171	→	→
89	SPRING, OIL FEED GUIDE VANE	6D40-1112	→	→
90	DRIVE SEGMENT, OIL PUMP	6D40-1191	→	→
91	WASHER, CAPSCREW	(4)AU51YA003	(4) →	(4) →
92	SCREW, SOCKETHEAD CAP	(2)NSS	(2) →	(2) →
93	LOCKWASHER #10	AU61ML131	→	→
94	LOCKWASHER 1/4	AU61ML171	→	→
95	GASKET, BEARING HEAD	06EA501513	→	→
96	PLUG, PIPE 1/4 NPT	CA63AA051	→	→
97	SCREW, HEXHEAD CAP (7/16-14)	(8)AA06BR262	(8) →	(8) →
DRIVE TRAIN GROUP				
100	CRANKSHAFT ASSY (INC'L HDW'R)	06EA401993	→	06EA400693
100A	CRANKSHAFT ASSY (.010 UNDERSIZE)	06EA401993S1	→	06EA400693S1
NOTE: UNDERSIZED CRANKSHAFTS CAN BE IDENTIFIED BY "A" STAMPED ON PUMP END OF SHAFT OR BY REFERRING TO DETAIL "S" ON PG. 17 OF THIS CATALOG				
101	WASHER, BEARING (3" DIA. BRONZE)	06EA500101	→	→
102	PIN, CRANKSHAFT SPIROL 5/32X5/8	AX13AA091	→	→
103	KEY, ROTOR (3/8 SQ X 2 3/4)	AW01DA224	→	→
104	PLATE WASHER, ROTOR (2-1/4 DIA)	06EA500171	→	→
105	LOCKWASHER, ROTOR (5 POINT)	06EA500141	→	→
106	BOLT, ROTOR LOCK (5/8-11X1-3/4)	06EA500341	→	→
107	NI PISTON & PIN PKG	(4)06EA660109	(4) →	(4)06EA660109
	INCLUDES ITEMS 108-110			
108	PISTON (2 STEP CONTOUR TOP)	NSS	→	→
109	PIN, PISTON	06EA500111	→	→
110	RING, PISTON PIN RETAINING	(2)06EA500131	(2) →	(2) →
107A	NI PISTON & PIN PKG + .020	06EA660111	→	06EA660111
	INCLUDES ITEMS 108-110			
108A	PISTON (2 STEP CONTOUR TOP)	NSS	→	→
109	PIN, PISTON	06EA500111	→	→
110	RING, PISTON PIN RETAINING	(2)06EA500131	(2) →	(2) →
NOTE: QUANTITY OF OVERSIZED PISTONS REQUIRED DETERMINED BY NUMBER OF CYLINDERS WITH A .020 I.D. STAMPED ON CYL DECK ADJACENT TO EACH OF ANY OVERSIZED CYLINDERS. CHECK ALL: ONLY 1, 2 OR 3 MAY BE OVERSIZE.				
115	NI CONN ROD & CAP PKG	(4)06EA660034	(4) →	(4)06EA660026
	INCLUDES ITEMS 116-118:			
116	CONN ROD & CAP	NSS	→	→
117	SCREW, SELF LOCK SOCKET CAP	(2)06EA501833	(2) →	(2) →
118	WASHER, FLAT	(2)AU04AA266	(2) →	(2) →

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM		PART DESCRIPTION	06E 150	06E 250	06E 266
			4 CYL	4 CYL	4 CYL
DRIVE TRAIN GROUP CONT'D					
115	NI	CONN ROD & CAP PKG(- .010)	(4)06EA660085	(4) →	(4)06EA660086
		INCLUDES ITEMS 116-118			
116		CONN ROD & CAP	NSS	→	→
117		SCREW, SELF LOCK SOCKET CAP	(2)06EA501833	(2) →	(2) →
118		WASHER	(2)AU04AA266	(2) →	(2) →
119		RING PACKAGE, OIL (PKG OF 12)	06EA660010	→	→
119A		RING PKG, OIL(+ .020)(PKG OF 12)	06EA660011	→	→
120		RING PKG, COMPRESS. (PKG OF 12)	06EA660081	→	→
120A		RING PKG, COMPRESS(+ .020)12 PCS	06EA660082	→	→
VALVE PLATE GROUP					
125	NI	VALVE PLATE PKG (HI-EFFIC)	(2)06EA660137	(2) →	(2) →
		(NON-UNLOADING OR S C O U)			
		INCLUDES ITEMS 126-140			
126		VALVE PLATE ASSY	NSS	→	→
		INCLUDES ITEM 127-133			
127		VALVE DISCHARGE	(2)06EA504914	(2) →	(2) →
128		VALVE STOP, DISCH. (RIGHT HAND)	06EA504894	→	→
129		VALVE STOP, DISCH. (LEFT HAND)	06EA504904	→	→
130		WASHER, FLAT 1/4	(4)06EA500992	(4) →	(4) →
131		SCREW, SELF LOCK HEX HEAD	(4)06EA501843	(4) →	(4) →
132		SUPPORT, VALVE STOP(LEFT HAND)	06EA504994	→	→
133		SUPPORT, VALVE STOP(RIGHT HAND)	06EA504984	→	→
134	NI	SUCT VALVE PKG(AVAIL LOOSE)	06EA660104	→	→
		INCLUDES ITEMS 50-140			
50		GASKET, CYL HEAD (S C O U)	06EA503334	→	→
136		VALVE, SUCTION (.025 THK)	(2)06EA500153	(2) →	(2) →
137		PIN, DOWEL	(4)06EA501012	(4) →	(4) →
138		GASKET, VALVE PLATE (.070 THK)	06EA504884	→	→
139		SCREW, SELF LOCKING 1/4-28	06EA501543	→	→
130		WASHER, FLAT 1/4	06EA500992	→	→
49		GASKET, CYL HEAD (H G B P)	06EA503314	→	→
140		BACKERS, SUCTION VALVE	(2)06EA501563	(2) →	(2) →
141	NI	VALVE PLATE PKG	06EA660105	→	→
		(HOT GAS BY-PASS UNLOADING)			
		INCLUDES ITEMS 142-134			
142		VALVE PLATE ASSY	NSS	→	→
		INCLUDES ITEMS 143-149			
143		STOP, DISCHARGE VALVE	(2)06EA500682	(2) →	(2) →
144		VALVE, DISCHARGE	(2)06EA501363	(2) →	(2) →
145		SCREW, POLY LOCK CAP 1/4-28	(4)AB06FQ168	(4) →	(4) →
130		WASHER, FLAT 1/4	(4)06EA500992	(4) →	(4) →
146		SUPPORT, VALVE STOP	(2)06EA501302	(2) →	(2) →
147		PISTON, CHECK VALVE	06EA500082	→	→
148		SPRING, CHECK VALVE	06EA500031	→	→
149		BODY, CHECK VALVE	06EA500073	→	→
134	NI	SUCT VALVE PKG(SEE 134 ABOVE)	06EA660104	→	→

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM		PART DESCRIPTION	06E 150	06E 250	06E 266
			4 CYL	4 CYL	4 CYL
ACCESSORY GROUP					
160	NI	CAPACITY CONTROL ACCESS PKG. (ELECTRIC SUCTION CUT-OFF) (UNLOADING LESS COIL) INCLUDES ITEMS 161-174	06EA660138	→	→
161	NI	CYLINDER HEAD ASSY INCLUDES ITEMS 162-174	NSS	→	→
162	NI	CYLINDER HEAD (UNPAINTED)	06EA503524	→	→
163		PISTON ASSY (1 RING)	06EA402033	→	→
NOTE: PREVIOUS DESIGN PISTON WITH 2 RINGS NLA. REPLACE WITH 1 RING TYPE.					
		INCLUDES ITEMS 164-165			
164		PISTON	06EA502224	→	→
165		RING SEAL (TEFLON W/SPRING)	06EA502023	→	→
166		GASKET, UNLOADER VALVE	06EA501253	→	→
167		BODY VALVE	06EA501352	→	→
168		SPRING, COMPRESSION	06EA501362	→	→
169		COVER, VALVE	06EA502662	→	→
170		GASKET, VALVE COVER	06EA501382	→	→
171		VALVE BODY ASSY (ALCO) W/O COIL	06DA405264	→	→
172		STRAINER	6D75-601	→	→
173		SCREW, SOCKET CAP	(7)AB44AA168	(7) →	(7) →
174		GASKET, SOCKET CAP SCREW 1/4	(3)AU52YA171	(3) →	(3) →
175	NI	CAPACITY CONTROL ACCESS PKG. (PRESS. SUCT. CUT-OFF UNL) INCLUDES ITEMS 176-136	06EA660139	→	→
176		CYLINDER HEAD ASSY INCLUDES ITEMS 162-174	NSS	→	→
162	NI	CYLINDER HEAD (UNPAINTED)	06EA503524	→	→
163		PISTON ASSY (1 RING)	06EA402033	→	→
NOTE: PREVIOUS DESIGN PISTON WITH 2 RINGS NLA. REPLACE WITH 1 RING TYPE.					
		INCLUDES ITEMS 164-165			
164		PISTON	06EA505224	→	→
165		RING SEAL (TEFLON W/SPRING)	06EA502023	→	→

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM	PART DESCRIPTION	06E 150	06E 250	06E 266
		4 CYL	4 CYL	4 CYL
ACCESSORY GROUP CONT'D				
166	GASKET UNLOADER VALVE	06EA501253	→	→
167	BODY VALVE	06EA501352	→	→
168	SPRING, COMPRESSION	06EA501362	→	→
169	COVER VALVE	06EA502662	→	→
170	GASKET VALVE COVER	06EA501382	→	→
177	VALVE BODY ASSY(CCA/SINGER)	06EA404294	→	→
172	STRAINER	6D75-601	→	→
173	SCREW, SOCKET HEAD CAP	(7)AB44AA168	(7) →	(7) →
174	GASKET, SOCKET HEAD SCREW	(3)AU52YA171	(3) →	(3) →
ITEMS 160 & 175 ALSO INCLUDE:				
50	GASKET, CYLINDER HEAD	06EA503334	→	→
138	GASKET, VALVE PLATE(MED TEMP)	06EA504884	→	→
139	SCREW, CAP(VALVE PLT GSKT)	06EA501543	→	→
130	WASHER, CAP SCREW 1/4	06EA500992	→	→
178	KIT, VALVE PLT GSKT(LOOSE)	06ER660012	→	→
INCLUDES ITEMS 136 & 156				
136	VALVE SUCTION (.025 THK)	(2)06EA500153	(2) →	(2) →
156R	GASKET, VALVE PLATE (REFRIG)	06EA501853	→	→
180 NI	CONTROL VALVE PKG (PRESSURE)	06EA660100	→	→
(HGBP OR SCOU UNLOADING)				
INCLUDES ITEMS 177-174				
177	VALVE, CAP CONTROL(CCA/SING)	06EA404294	→	→
181	PISTON ASSY (FOR HGBP)	NSS	→	→
166	GASKET, UNLOADER	06EA501253	→	→
182 NI	WRENCH, ALLEN	06EA680036	→	→
173	SCREW, SOCKET HEAD CAP	(3)AB44AA168	(3) →	(3) →
174	GASKET, SOCKET HEAD SCREW	(3)AU52YA171	(3) →	(3) →
183 NI	CONTROL VALVE PKG ELEC (ALCO)	06EA660135	→	→
(HGBP OR SCOU UNLOADING)				
INCLUDES ITEMS 171-174				
171	VALVE BODY ASSY(LESS COIL)	06EA405264	→	→
181 NI	PISTON ASSY (FOR HGBP ONLY)	06EA405264	→	→
166	GASKET, UNLOADER	06EA501253	→	→
173	SCREW, SOCKET HEAD CAP	(3)AB44AA168	(3) →	(3) →
174	GASKET, SOCKET HEAD CAP SCREW	(3)AU52YA171	(3) →	(3) →
COIL, UNLOADER (ALCO)				
NOTE:ALCO VALVES ARE IDENTIFIED BY SNAP CAP HOLDING COIL ON POST.				
184	24V-1-50/60	EF19ZE024	→	→
184	120V-1-50/60	EF19ZE120	→	→
184	240V-1-50/60	EF19ZE240	→	→
COIL UNLOADER (CCA/SINGER)				
NOTE:CCA/SINGER COILS ARE IDENTIFIED BY HEX NUT HOLDING COIL ON POST.				
185 NI	120V-1-50/60	06EA401303	→	→
185 NI	208/240V-1-50/60	06EA401313	→	→
VALVE, CAPACITY CONTROL				
ELECTRIC (CCA/SINGER)				
186 NI	REWORK KIT PKG (SCOU)	06EA660079	→	→
INCLUDES ITEMS 164-172				
164	PISTON (SINGLE RING)	06EA505224	→	→
165	RING, SEAL	06EA502023	→	→
166	GASKET, UNLOADER VALVE	06EA501253	→	→
167	BODY VALVE	06EA501352	→	→
168	SPRING, COMPRESSION	06EA501362	→	→
170	GASKET, VALVE COVER	06EA501382	→	→
172	STRAINER	6D75-601	→	→

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM		PART DESCRIPTION	06E 150	06E 250	06E 266
			4 CYL	4 CYL	4 CYL
ACCESSORY GROUP CONT'D					
235	NI	BLOCKING KIT PKG (SCOU ONLY)	06EA660147	→	→
		INCLUDES ITEMS 236-174			
236		BLOCKING SLEEVE	06EA601572	→	→
237		PLATE, COVER	06DA501032	→	→
166		GASKET, COVER	06EA501253	→	→
238		SCREW, SOCKET HEAD CAP	(3)AB44AA170	(3) →	(3) →
174		GASKET, SOCKET HEAD CAP SCREW	(3)AU52YA171	(3) →	(3) →
187		SENSOR, THERMAL A/C (OPEN 295 F) NOTE	HN68GA240	→	X
187		SENSOR, THERMAL (MEDTEMP) (325 F) NOTE	06EA501523	X	06EA501523
188	NI	CYL HEAD SENSOR CONDUIT PKG	06EA601052	→	→
		INCLUDES ITEMS 189-194			
189		CONDUIT 3/8 20" LG.	NSS	→	→
190		CONNECTOR, CONDUIT (3/8)	(2)HW62EZ010	(2) →	(2) →
191	NI	SLEEVE, ANTI-SHORT	(2)HW77EZ011	(2) →	(2) →
192	NI	WIRE NUTS	(2)NSS	(2) →	(2) →
193	NI	COUPLING, 1/2 PIPE	CA34BN151	→	→
194	NI	PLATE, WARNING	NSS	→	→
NOTE: 188 IS REQ'D IF SENSOR (# 187) NOT NOW ON COMPRESSOR					
195	NI	MODULE, PROTECTION (ROBT. SHAW)			
		208/240V-50/60 HZ	HN65BJ208	→	→
		115V-50/60 HZ	06EA660061	→	→
		INCLUDES ITEM 196			
196	NI	MODULE	HN65BJ115	→	→
197	NI	SWITCH, OIL PRESSURE SAFETY	P529-2110	→	→
198	NI	DUAL PRESSURE CONTROL	P527-4322	→	→
		(AUTO RESET LOW & HIGH PRESS.)			
199	NI	PRESSURE CONTROL	P527-1122	→	→
		(LOW PRESSURE AUTO RESET)			
200	NI	PRESSURE CONTROL	P527-4422	→	→
		(HIGH PRESSURE MANUAL RESET)			
201	NI	CRANKCASE HEATER PKG (120V)	06EA660148	→	→
		INCLUDES ITEM 202, 207-209			
202	NI	HEATER, CRANKCASE (180 W)	HT36FZ379	→	→
203	NI	HEATER, PKG CRANKCASE (240V)	06EA660149	→	→
		INCLUDES ITEM 204, 207-209			
204	NI	HEATER, CRANKCASE (180 W)	HT36FZ479	→	→
205	NI	HEATER PKG, CRANKCASE (480 V)	06DA660076	→	→
		INCLUDES ITEM 206-209			
206	NI	HEATER, CRANKCASE (125 W)	HT36DL480	→	→
		ABOVE C' CASE HTR PKG'S INCLUDE			
207	NI	CLIP, HEATER	AS81VF056	→	→
208	NI	BUSHING, ANTI-SHORT	HW77DZ011	→	→
209	NI	COMPOUND, HEAT SINK (SILICONE)	38AQ680001	→	→
210	NI	SUSPENSION KIT, COMPRESSOR	06EA660089	→	→
		INCLUDES ITEMS 211-217			
211	NI	SPRING	(4)06EA500262	(4) →	(4) →
212	NI	CUP, SPRING	(2)50K4-1221	(2) →	(2) →
213	NI	STUD	(4)06EA680073	(4) →	(4) →
214	NI	SNUBBER, RUBBER	(4)6D73-2241	(4) →	(4) →
215	NI	CUP, SNUBBER	(4)6D73-2251	(4) →	(4) →
216	NI	NUT, FLANGED	(8)06EA680069	(8) →	(8) →
217	NI	NUT, LOCK	(4)AT61JA241	(4) →	(4) →
218	NI	COMPRESSOR MOUNTING PLATE PKG	06EA660096	→	→
		INCLUDES ITEMS 219-220			
219	NI	PLATE, MOUNTING	06EA680072	→	→
220	NI	SPACER	(4)30HR070-1071	(4) →	(4) →

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM		PART DESCRIPTION	06E 150	06E 250	06E 266
			4 CYL	4 CYL	4 CYL
ACCESSORY GROUP CONT'D					
227	NI	EQUALIZER LINE ADAPTER PKG (ATTACHES TO SIGHT GLASS CONN) INCLUDES ITEMS 73-229	06EA660127	→	→
73		VALVE ASSY,CHECK (C' SHAFT)	(2)6D40-162	(2) →	(2) →
228	NI	FLANGE,MANIFOLD (1-1/8 CU)	(2)06EA500392	(2) →	(2) →
55		" O " RING	(2)KK71GW015	(2) →	(2) →
229		SCREW,HEX HEAD CAP	(6)AB06BS172	(6) →	(6) →
230	NI	MUFFLER PACKAGE	06EA500302	X	06EA500302

NOTE: See "Catalog Notes" on last page for explanation of symbolism.