

ITEM	PART DESCRIPTION	06E 265	06E 175	06E 275	06E 199	06E 299
		6 CYL	6 CYL	6 CYL	6 CYL	6 CYL
REPLACEMENT COMPRESSOR GROUP						
AIR/COND STD EFFICIENCY						
HOT GAS BYPASS UNLOADING (EX)						
	575-3-60	06EX265160	06EX175160	06EX275160	X	06EX299160
	208/230-3-60	06EX265360	06EX175360	06EX275360	X	06EX299360
	460/400-3-60/50 XL	06EX265360	06EX175360	06EX275360	X	06EX299360
	460/400-3-60/50 PW	06EX265660PW	06EX175660PW	06EX275660PW	X	06EX299660PW
	230-3-50	X	X	X	X	X
	220/380-3-60	X	X	X	X	X
	415-3-50	X	X	X	X	X
IE: 06EX COMPRESSOR. SEE NOTE ON PAGE 2.						
AIR COND HIGH EFFICIENCY						
SUCTION CUTOFF UNLOADING (ET)						
	575-3-60	06ET2651()0	06ET1753()0	06ET2753()0	X	06ET2991()0
	208/230-3-60	06ET1653()0	06ET1753()0	06ET2753()0	X	06ET2993()0
	400/460-3-50/60 XL	06ET2653()0	06ET1753()0	06ET2753()0	X	06ET2993()0
	400/460-3-50/60 PW	06ET265660PW	06ET175660PW	06ET275660PW	X	06ET299660PW
	230-3-50	06ET265820	X	06ET275820	X	X
	220/380-3-60	06ET265920	X	06ET275920	X	X
	415-3-50	X	X	X	X	X
IE: 06ET COMPRESSOR. SEE NOTE ON PAGE 3.						
MED & HIGH TEMP REFRIG (EZ)						
	575-3-60	X	06EZ175170	X	06EZ199170	X
	208/230-3-60	X	06EZ175370	X	06EZ199370	X
	400/460-3-50/60 XL	X	06EZ175370	X	06EZ199370	X
	400/460-3-50/60 PW	X	06EZ175670PW	X	06EZ199670PW	
	230-3-50	X	X	X	X	X
	230/380-3-60	X	X	X	X	X
	415-3-50	X	X	X	X	X
IE: 06EZ COMPRESSOR. SEE NOTE ON PAGE 4.						

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM	PART DESCRIPTION	06E 265	06E 175	06E 275	06E 199	06E 299
		6 CYL	6 CYL	6 CYL	6 CYL	6 CYL
REPLACEMENT MOTOR PACKAGE						
	MOTOR HORSEPOWER	25	25	30	35	40
	575-3-60	06EX475154	→	06EX490154	X	X
	208-3-60	06EX475484	→	06EX490454	06EX410314	06EX412314
	230-3-60	06EX475554	→	06EX490554	06EX410314	06EX412314
	NOTE 208/230-460-3-60	06EX475314	→	06EX490314	06EX410314	06EX412314
	460/400-3-50/60 PW	06EX475654	→	06EX490654	X	06EX412684
	230-3-50	06EX475854	→	06EX490854	X	X
	220/380-3-60	06EX475914	→	X	X	X
	415-3-50	X	X	X	X	X
06EX ---- 54 MTRS HAVE 6 POWER & 4 R/S CONNS. 06EX ---- 14 ARE 9 LEAD FOR MULTIVOLT MOTORS. 06EX ---- 84 ARE 6 POWER & 4 R/S CONNS. NOTE: REFER TO PMB 87-13. THIS MULTI VOLT COMPR MOTOR REQUIRES A 9 PIN TERM. PLT. 06EA660087 & JUMPER BAR KIT 06EA660141 FOR 208/230 XL. OR THE MOTOR INDICATED FOR 460/400-3-50/60PW IS WHAT MUST BE ORDERED. THIS PW MOTOR REQUIRES THE 10 PIN TERMINAL PLATE IN 06EA660051 PKG.						
1	NI MOTOR BURNOUT KIT	06EA660072	→	→	→	→
	INCLUDES ITEMS 134-71					
134	SUCTION VALVE PKG(SEE PG.7)	06EA660104	→	→	→	→
17	GASKET, MOTOR END COVER	(2)6F251013	(2) →	(2) →	(2) →	(2) →
3A	GASKET, TERMINAL PLATE	6G45-1082	→	→	→	→
17	GASKET, DISCH. VALVE 2 BOLT	6D40-1131	→	→	→	→
8	GASKET, DISCH VALVE 4 BOLT	6D68-1131	→	→	→	→
8A	GASKET, SUCT. VALVE	6G65-1061	→	→	→	→
61	GASKET, BOTTOM COVER	6D68-1043	→	→	→	→
69	BUSHING, MOTOR LOCKING PIN	06EA500211	→	→	→	→
70	PIN, MOTOR LOCKING ROLL	AX14CP235	→	→	→	→
71	GASKET, WASHER	AU51YA012	→	→	→	→
TERMINAL BOX & PLATE GROUP						
2	NI TERMINAL BOX & COVER PKG	06EA660095	→	→	→	→
	INCLUDES ITEMS 2A-2H					
2A	TERMINAL BOX	NSS	→	→	→	→
2B	COVER, TERM BOX (W/LABELS)	NSS	→	→	→	→
2C	GASKET, TERMINAL BOX	06EA501203	→	→	→	→
2D	PLATE, COVER (NO KO'S)	06EA500512	→	→	→	→
2E	NI PLATE, COVER (3 KO'S)	NSS	→	→	→	→
2F	NI PLATE, COVER (NESTED KO'S)	NSS	→	→	→	→
2G	SCREW, THREAD CUTTING #10-24	(16)NSS	(16) →	(16) →	(16) →	(16) →
2H	SCREW, LOCK 1/4-28	(4)NSS	(4) →	(4) →	(4) →	(4) →
3	NI TERMINAL PLATE PKG	06EA660087	→	→	→	→
	(9 PIN TERMINAL PLATE)					
	INCLUDES ITEMS 3A-3C					
3A	GASKET, TERMINAL PLATE	6G45-1082	→	→	→	→
3B	BLOCK, CONNECTOR (3 PIN FLAT)	(3)06LA500282	(3) →	(3) →	(3) →	(3) →
3C	NUT, STEEL JAM 3/8-16	(18)AT140A241	(18) →	(18) →	(18) →	(18) →
3E	PLATE ASSY, TERMINAL (9 PIN)	NSS	→	→	→	→
3	NI TERMINAL PLATE PKG	06EA660125	→	→	→	→
	(6 PIN TERMINAL PLATE)					
	INCLUDES ITEMS 3A-3F					
3A	GASKET, TERMINAL PLATE	6G45-1082	→	→	→	→
3C	NUT, STEEL JAM 3/8-16	(12)AT140A241	(12) →	(12) →	(12) →	(12) →
3D	BARRIER, PHASE (3 PIN)	(2)06EA500672	(2) →	(2) →	(2) →	(2) →

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM	PART DESCRIPTION	06E 265 6 CYL	06E 175 6 CYL	06E 275 6 CYL	06E 199 6 CYL	06E 299 6 CYL
TERMINAL BOX & PLATE GROUP CONT'D						
3	NI TERMINAL PLATE PKG (10 PIN TERMINAL PLATE) (6 POWER LEADS & 4 ROBT/SHAW) INCLUDES ITEMS 3A-3G	06EA660051	→	→	→	→
3A	GASKET, TERMINAL PLATE	6G45-1083	→	→	→	→
3C	NUT, STEEL JAM 3/8-16	(12)AT140A241	(12) →	(12) →	(12) →	(12) →
3D	BARRIER, PHASE (3 PIN)	(2)06EA500672	(2) →	(2) →	(2) →	(2) →
3G	PLATE ASSY, TERMINAL (10 PIN)	NSS	→	→	→	→
4	TERM LUGS (6 PAC) (#8-#4 WIRE)	HY85TB008	→	→	→	→
5	NI JUMPER BAR KIT (SEE PMB 87-13) (FOR USE ON MULTI-VOLT COMPR) INCLUDES ITEMS 5A-5E	06EA660141	→	→	→	→
5A	NI BAR, JUMPER (2 HOLE)	(3)NSS	(3) →	(3) →	(3) →	(3) →
5B	NI BAR, JUMPER (3 HOLE)	NSS	→	→	→	→
5C	NI BLOCK CONNECTOR (3 PIN)	06LA500282	→	→	→	→
5D	NI NUT, STEEL JAM 3/8-16	(9)AT140A241	(9) →	(9) →	(3) →	(3) →
5E	NI LABEL, WIRING	NSS	→	→	→	→
SERVICE VALVE GROUP						
6	NI SUCTION VALVE PKG INCLUDES ITEMS 7-11B	06EA660090	06EA660091	→	→	→
7	SERVICE VALVE 4 BOLT	EN07EA041	EM13FE051	→	→	→
8	GASKET, SERVICE VALVE	6D68-1131	6G65-1061	→	→	→
9	NI SCREW, HEX HEAD CAP	(4)NSS	(4) →	(4) →	(4) →	(4) →
10A	CAP. VALVE (MUELLER)	EN99ZA006	EN99ZA009	→	→	→
10B	CAP. VALVE (HENRY)	EN99ZA013	EN99ZA022	→	→	→
11A	NI GASKET, VALVE CAP (MUELLER)	EN99ZA103	EN99ZA117	→	→	→
11B	NI GASKET, VALVE CAP (HENRY)	X	X	X	X	X
6	NI SUCTION VALVE PKG INCLUDES ITEMS 7A-14	X	06EA660091	X	06EA660091	X
7A	SERVICE VALVE (2-1/8 BODS 4-BOLT)	X	EM13FE051	X	EM13FE051	X
8A	GASKET, VALVE (RING GASKET)	X	6G65-1061	X	6G65-1061	X
9A	SCREW, HEX HEAD CAP	X	(4)NSS	X	(4)NSS	X
10C	CAP. VALVE (MUELLER)	X	EN99ZA009	X	EN99ZA009	X
10D	CAP. VALVE (HENRY)	X	EN99ZA022	X	EN99ZA022	X
11C	GASKET, VALVE CAP (MUELLER)	X	EN99ZA117	X	EN99ZA117	X
11D	GASKET, VALVE CAP (HENRY)	X	X	X	X	X
12	ADAPTER, TAIL PIECE (MUELLER)	X	EN99ZA516	X	EN99ZA516	X
13	GASKET, ADAPTER (MUELLER)	X	EM99EA516	X	EM99EA516	X
14	FLANGE, COMPANION (MUELLER)	X	EM99FA516	X	EM99FA516	X

NOTE: See "Catalog Notes" on last page for explanation of symbolism.



AIR CONDITIONING MEDIUM TEMP REFRIGERATION COMPRESSORS

06E

ITEM		PART DESCRIPTION	06E 265	06E 175	06E 275	06E 199	06E 299
			6 CYL	6 CYL	6 CYL	6 CYL	6 CYL
SERVICE VALVE GROUP CONT'D							
15	NI	DISCHARGE VALVE PKG	06DA660065	→	→	06EA660090	→
		INCLUDES ITEMS 16-20B:					
16		VALVE, SERVICE 4 BOLT	EN07EA039	→	→	EN07EA041	→
17		GASKET, SERVICE VALVE	6D68-1131	→	→	→	→
18		SCREW, HEX HEAD CAP	(4)NSS	(4)→	(4)→	(4)→	(4)→
19A		CAP, VALVE (MUELLER)	EN99ZA006	→	→	→	→
19B		CAP, VALVE (HENRY)	X	X	X	X	X
20A		GASKET, VALVE CAP(MUELLER)	EN99ZA103	→	→	→	→
20B	NI	GASKET, VALVE CAP(HENRY)	X	X	X	X	X
15	NI	DISCHARGE VALVE PKG(A/C)(ALT)	06EA660090	→	→	X	X
		INCLUDES ITEMS 21-25B					
21		VALVE, SERVICE 1 7/8 ODS, 4- BOLT	EN07EA041	→	→	X	X
22		GASKET, SERVICE VALVE	6D68-1131	→	→	X	X
23	NI	SCREW, HEX HEAD CAP	(4)NSS	(4)→	(4)→	X	X
24A	NI	CAP, VALVE (MUELLER)	EN99ZA006	→	→	X	X
24B	NI	CAP, VALVE (HENRY)	EN99ZA013	→	→	X	X
25A	NI	GASKET, VALVE CAP(MUELLER)	EN99ZA103	→	→	X	X
25B	NI	GASKET, VALVE CAP(HENRY)	X	X	X	X	X
15	NI	DISCHARGE VALVE PKG	X	06EA660065	X	06EA660065	X
		INCLUDES ITEMS 16-20B					
16		VALVE, SERVICE 1 1/8 ODS, 2 BOLT	X	EN07EA041	X	EN07EA041	X
17		GASKET, VALVE	X	6D68-1131	X	6D68-1131	X
18	NI	SCREW, HEX HEAD CAP	X	(2)NSS	X	(2)NSS	X
19A	NI	CAP, VALVE (MUELLER)	X	EN99ZA006	X	EN99ZA006	X
19B	NI	CAP, VALVE (HENRY)	X	EN99ZA013	X	EN99ZA013	X
20A	NI	GASKET, VALVE CAP(MUELLER)	X	EN99ZA103	X	EN99ZA103	X
20A	NI	GASKET, VALVE CAP(HENRY)	X	X	X	X	X
15		DISCHARGE VALVE PKG (MED TEMP)	X	06EA660090	X	06EA660090	X
		INCLUDES ITEMS 26-30B					
26		VALVE, SERVICE 1-5/8 ODS, 4 BOLT	X	EN07EA041	X	EN07EA041	X
27		GASKET, VALVE	X	6D68-1131	X	6D68-1131	X
28		SCREW, HEX HEAD CAP	X	(4)NSS	X	(4)NSS	X
29A		CAP, VALVE (MUELLER)	X	EN99ZA006	X	EN99ZA006	X
29B		CAP, VALVE (HENRY)	X	EN99ZA013	X	EN99ZA013	X
30A	NI	GASKET, VALVE CAP(MUELLER)	X	EN99ZA103	X	EN99ZA103	X
30B	NI	GASKET, VALVE CAP(HENRY)	X	X	X	X	X
250	NI	PLATE PKG, BAFFLE (MED TEMP) NOTE #	X	06EA660145	→	06EA660145	X
		INCLUDES ITEMS 251 & 17:					
251		PLATE, BAFFLE (9 HOLES)	X	NSS	→	→	→
17		GASKET	X	(2)6D68-1131	(2)→	(2)→	(2)→
NOTE # DO NOT ORDER IT #250 UNLESS APPROVED BY DISTRIBUTOR SERVICE MGR.							

NOTE # DO NOT ORDER IT #250 UNLESS APPROVED BY DISTRIBUTOR SERVICE MGR.

NOTE: See "Catalog Notes" on last page for explanation of symbolism.



AIR CONDITIONING MEDIUM TEMP REFRIGERATION COMPRESSORS

06E

ITEM		PART DESCRIPTION	06E 265	06E 175	06E 275	06E 199	06E 299
			6 CYL	6 CYL	6 CYL	6 CYL	6 CYL
COMPRESSOR BODY GROUP							
36	NI	PAINT (SEA FOAM GREEN)	PH230K016	→	→	→	→
37	NI	GASKET PACKAGE (AIR/COND) #	06EA660071	→	→	X	06EA660071
38	NI	GASKET PACKAGE (MED TEMP) ##	X	06ER660009	X	06ER660009	→
39		HEAD,CYL(SIDE)W/1/4 & 1/2 NPT	(2)06EA502064	(2) →	(2) →	(2) →	(2) →
40		HEAD,CTR CYL (STD) W/ 1/2 NPT	06EA502074	→	→	→	→
41		HEAD,CTR CYL (REV) W/ 1/2 NPT	06EA502084	→	→	→	→
42		HEAD,UNLOADER CYL (H G B P)	06EA500304	→	→	X	06EA500304
43		HEAD,UNLOADING CYL (S C O U)	06EA503524	→	→	→	→
44		GASKET,CYLINDER HEAD (NO/UNL)	(2)06EA503304	(2) →	(2) →	(2) →	(2) →
45		GASKET,CYLINDER HEAD (CENTER)	06EA503314	→	→	→	→
46		GASKET,CYLINDER HEAD (H G B P)	06EA503314	→	→	X	06EA503314
47		GASKET,CYLINDER HEAD (S C O U)	06EA503334	→	→	→	→
48		SCREEN ASSY,OIL FILTER	6D40-103	→	→	→	→
49		TUBE,OIL SUCTION	06EA500233	→	→	→	→
50		GLASS,OIL SIGHT(W/1" O" RING GRV)	KM39BN010	→	→	→	→
51		CVR,BLANK OFF(W/1" O" RING GRV)	06EA501212	→	→	→	→
52		1" O" RING (1 1/2" O.D.)	(2)KK71GW015	(2) →	(2) →	(2) →	(2) →
53		SCREW,HEX HEAD CAP	(6)AB06GR169	(6) →	(6) →	(6) →	(6) →
54		WASHER,LOCK 1/4	(6)AU61ML171	(6) →	(6) →	(6) →	(6) →
55		PLUG,PIPE 1/4 NPT	(5)CA63AA051	(5) →	(5) →	(5) →	(5) →
56		PLUG,PIPE 1/2 NPT	(3)CA63AA101	(3) →	(3) →	(3) →	(3) →
57		PLUG,OIL BYPASS 5/8-18 UNF	5H40-1141	→	→	→	→
57A		ADAPTER 5/8-18 UNF TO 1/4 FPT	5F20-1131	→	→	→	→
57B		DRAIN PLUG,MAGNETIC 5/8-18	(2)CA99AA101	(2) →	(2) →	(2) →	(2) →
58		WASHER,GASKET 5/8 (7/8 O.D.)	(2)AU51YA011	(2) →	(2) →	(2) →	(2) →
60		COVER,BOTTOM	6D68-1274	→	→	→	→
61		GASKET,BOTTOM COVER	6D68-1043	→	→	→	→
62		BRACKET,C CASE HEATER	06EA501142	→	→	→	→
63		BEARING,MAIN (PUMP END)	06EA500352	→	→	→	→
64		BEARING,MAIN (MOTOR END)	06EA500362	→	→	→	→
65		ORIFICE ASSY,OIL RETURN	06EA400982	→	→	→	→
INCLUDES ITEM 66:							
66		STRAINER	6D75-601	→	→	→	→
67		VALVE,INTERNAL RELIEF	EB51FN272	→	→	→	→
67A		GASKET,INTERNAL RELIEF VALVE	6C65-1251	→	→	→	→
68		STRAINER ASSY,SUCTION	06DA402133	06EA400252	→	→	→
69		BUSHING,MOTOR LOCKING PIN	06EA500211	→	→	→	→
70		PIN,MOTOR LOCKING ROLL	AX14CP235	→	→	→	→
71		GASKET,ACORN NUT (3/4)	AU51YA012	→	→	→	→
72		NUT,ACORN 3/4-16	AT27MA363	→	→	→	→
73		VALVE ASSY,CHECK (SHAFT END)	6D40-162	→	→	→	→
INSTALLED IN MOTOR END OF ROTOR BOLT (IT #106) WHEN COMPRESSORS INTER-CONNECTED. (ALSO SEE PMB89-82 DTD 5.30/89)							
74	NI	SPACER,MOTOR (3/4" WIDE)	06EA500342	→	→	→	→
NOTE: USED IN OLDER MODEL COMPRESSORS BETWEEN ROTOR & CRANKCASE, REMOVE IF REPLACING MOTOR.							
75		COVER,MOTOR END	06EA502224	06EA500094	→	→	→
76		VALVE ASSY	06DA403844	→	→	→	→
76A		CAP,VALVE	DD19CA061	→	→	→	→
77		GASKET,MOTOR END COVER	6F25-1013	→	→	(2) →	(2) →
78		SPACER,MOTOR END (1" THK)	X	X	X	06EA500514	→
79		BOLT,MOTOR END COVER MTG	(18)AA06BR271	(18) →	(18) →	(18)AA06GR275	(18) →
80		FOOT,COMPRESSOR (AIR/COND)	06EA500052	→	→	X	06EA500052
81R		FOOT,COMPRESSOR (MED TEMP)	X	06EA501172	X	06EA501172	X
# 06EA660061 GASKET PKG.INCLUDES ITEMS 2C,3A,8,52,54,58,61,67A,71,77,87,91,93,95,134,166 & 209.QUANTITIES FOR ANY SIZE COMP. ARE INCLUDED.							
## 06ER660009 GASKET PKG INCLUDES ITEMS 3A,8A,17,52,58,61,67A,71,77,87,91,93,94,95,154,166 & 209.QUANTITIES FOR ANY SIZE COMP'R INCLUDED.							

NOTE: See "Catalog Notes" on last page for explanation of symbolism.



AIR CONDITIONING MEDIUM TEMP REFRIGERATION COMPRESSORS

06E

ITEM		PART DESCRIPTION	06E 265	06E 175	06E 275	06E 199	06E 299
			6 CYL	6 CYL	6 CYL	6 CYL	6 CYL
PUMP END GROUP							
82	NI	BEARING HEAD PKG	06EA660001	→	→	→	→
NOTE: BRG. HEAD HAS 1/4 NPT CONN FOR OIL SAFETY SW. WHICH IS NOT INCL.							
		INCLUDES ITEMS 84-96:					
84		BEARING HEAD ASSY	NSS	→	→	→	→
85		SCREW, HEX HEAD	(4)AA06GR199	(4) →	(4) →	(4) →	(4) →
86		COVER, PUMP END	7J1-6002	→	→	→	→
87		GASKET, PUMP END COVER	6D40-1061	→	→	→	→
88		GUIDE VANE, OIL FEED	6D40-1171	→	→	→	→
89		SPRING, OIL FEED GUIDE VANE	6D40-1112	→	→	→	→
90		DRIVE SEGMENT, OIL PUMP	6D40-1191	→	→	→	→
91		WASHER, CAPSCREW	(4)AU51YA003	(4) →	(4) →	(4) →	(4) →
92		SCREW, SOCKETHEAD CAP	(2)NSS	(2) →	(2) →	(2) →	(2) →
93		LOCKWASHER #10	AU61ML131	→	→	→	→
94		LOCKWASHER 1/4	AU61ML171	→	→	→	→
95		GASKET, BEARING HEAD	06EA501513	→	→	→	→
96		PLUG, PIPE 1/4 NPT	CA63AAD51	→	→	→	→
97		SCREW, HEXHEAD CAP (7/16-14)	(8)AA06BR262	(8) →	(8) →	(8) →	(8) →
DRIVE TRAIN GROUP							
100		CRANKSHAFT ASSY (INC'L HDW'R)	06EA402013	06EA402003	→	06EA402043	→
100		CRANKSHAFT ASSY, .010 UNDERSIZE	06EA402013S1	06EA402003S1	→	06EA402043S1	→
NOTE: UNDERSIZED CRANKSHAFTS CAN BE IDENTIFIED BY "A" STAMPED ON PUMP END OF SHAFT OR BY REFERRING TO DETAIL "S" ON PAGE 17 OF THIS CATALOG.							
ON SHAFTS WITH COUNTERWEIGHTS, DO NOT REMOVE OR TRY TO INTERCHANGE WEIGHTS. THEY ARE MATCHED ONLY TO SHAFT THEY ARE ATTACHED TO.							
101		WASHER, BEARING (3" DIA., BRONZE)	06EA500101	→	→	→	→
102		PIN, CRANKSHAFT SPIROL 5/32X5/8	AX13AA091	→	→	→	→
103		KEY, ROTOR (3/8 SQ X 2 3/4)	AW01DA224	→	→	→	→
104		PLATE WASHER, ROTOR (2-1/4 DIA)	06EA500171	→	→	→	→
105		LOCKWASHER, ROTOR (5 POINT)	06EA500141	→	→	→	→
106		BOLT, ROTOR LOCK (5/8-11X1-3/4)	06EA500341	→	→	→	→
107	NI	PISTON & PIN PKG	(6)06EA660110	(6)06EA660109	(6) →	(6) →	(6) →
		INCLUDES ITEMS 108-110					
108		PISTON (2 STEP CONTOUR TOP)	NSS	→	→	→	→
109		PIN, PISTON	06EA500111	→	→	→	→
110		RING, PISTON PIN RETAINING	(2)06EA500131	(2) →	(2) →	(2) →	(2) →
107A	NI	PISTON & PIN PKG (+ .020 DIA.)	06EA660112	→	06EA660111	→	→
		INCLUDES ITEMS 108-110					
108A		PISTON (2 STEP CONTOUR TOP)	NSS	→	→	→	→
109		PIN, PISTON	06EA500111	→	→	→	→
110		RING, PISTON PIN RETAINING	(2)06EA500131	(2) →	(2) →	(2) →	(2) →
NOTE: QUANTITY OF OVERSIZED PISTONS REQUIRED DETERMINED BY NUMBER OF CYLINDERS WITH A .020 I.D. STAMPED ON CYL. DECK ADJACENT TO EACH OF ANY OVERSIZED CYLINDERS. CHECK ALL: ONLY 1, 2 OR 3 MAY BE OVERSIZED.							
115	NI	CONN ROD & CAP PKG	(6)06EA660034	(6) →	(6) →	(6)06EA660026	(6) →
		INCLUDES ITEMS 116-118:					
116		CONN ROD & CAP	NSS	→	→	→	→
117		SCREW, SELF LOCK SOCKET CAP	(2)06EA501833	(2) →	(2) →	(2) →	(2) →
118		WASHER, FLAT	(2)AU04AA266	(2) →	(2) →	(2) →	(2) →

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM		PART DESCRIPTION	06E 265	06E 175	06E 275	06E 199	06E 299
			6 CYL	6 CYL	6 CYL	6 CYL	6 CYL
DRIVE TRAIN GROUP CONT'D							
115	NI	CONN ROD & CAP PKG(-.010)	(6)06EA660085	(6) →	(6) →	(6)06EA660086	(6) →
		INCLUDES ITEMS 116-118					
116		CONN ROD & CAP	NSS	→	→	→	→
117		SCREW,SELF LOCK SOCKET CAP	(2)06EA501833	(2) →	(2) →	(2) →	(2) →
118		WASHER	(2)AU04AA266	(2) →	(2) →	(2) →	(2) →
119		RING PACKAGE OIL (PKG OF 12)	06EA660010	→	→	→	→
119A		RING PKG.OIL(+ .020)(PKG OF 12)	06EA660081	→	→	→	→
120		RING PKG.COMPRESS. (PKG OF 12)	06EA660081	→	→	→	→
120A		RING PKG.COMPRESS(+ .020)12 PCS	06EA660082	→	→	→	→
VALVE PLATE GROUP							
125	NI	VALVE PLATE PKG (HI-EFFIC)	(3)06EA660137	(3) →	(3) →	(3) →	(3) →
		(NON-UNLOADING OR S C O U)					
		INCLUDES ITEMS 126-140					
126		VALVE PLATE ASSY	NSS	→	→	→	→
		INCLUDES ITEM 127-133					
127		VALVE,DISCHARGE	(2)06EA504914	(2) →	(2) →	(2) →	(2) →
128		VALVE STOP,DISCH.(RIGHT HAND)	06EA504894	→	→	→	→
129		VALVE STOP,DISCH.(LEFT HAND)	06EA504904	→	→	→	→
130		WASHER,FLAT 1/4	(4)06EA500992	(4) →	(4) →	(4) →	(4) →
131		SCREW,SELF LOCK HEX HEAD	(4)06EA501843	(4) →	(4) →	(4) →	(4) →
132		SUPPORT,VALVE STOP(LEFT HAND)	06EA504994	→	→	→	→
133		SUPPORT,VALVE STOP(RIGHT HAND)	06EA504984	→	→	→	→
134	NI	SUCT VALVE PKG(AVAIL LOOSE)	06EA660104	→	→	→	→
		INCLUDES ITEMS 50-140					
50		GASKET,CYL HEAD (S C O U)	06EA503334	→	→	→	→
135		VALVE,SUCTION (.025 THK)	(2)06EA500153	(2) →	(2) →	(2) →	(2) →
137		PIN,DOWEL	(4)06EA501012	(4) →	(4) →	(4) →	(4) →
138		GASKET,VALVE PLATE (.070 THK)	06EA504884	→	→	→	→
139		SCREW,SELF LOCKING 1/4-28	06EA501543	→	→	→	→
130		WASHER,FLAT 1/4	06EA500992	→	→	→	→
49		GASKET,CYL HEAD (H G B P)	06EA503314	→	→	→	→
140		BACKERS,SUCTION VALVE	(2)06EA501563	(2) →	(2) →	(2) →	(2) →
141	NI	VALVE PLATE PKG (AIR COND)	06EA660105	X	06EA660105	X	06EA660105
		(HOT GAS BY-PASS UNLOADING)					
		INCLUDES ITEMS 142-134					
142		VALVE PLATE ASSY	NSS	X	NSS	X	NSS
		INCLUDES ITEMS 143-149					
143		STOP,DISCHARGE VALVE	(2)06EA500682	X	(2)06EA500682	X	(2)06EA500682
144		VALVE,DISCHARGE	(2)06EA501363	X	(2)06EA501363	X	(2)06EA501363
145		SCREW,POLY LOCK CAP	(4)AB06FQ168	X	(4)AB06FQ168	X	(4)AB06FQ168
130		WASHER,FLAT	(4)06EA500992	X	(4)06EA500992	X	(4)06EA500992
146		SUPPORT,VALVE STOP	(2)06EA501302	X	(2)06EA501302	X	(2)06EA501302
147		PISTON,CHECK VALVE	06EA500082	X	06EA500082	X	06EA500082
148		SPRING,CHECK VALVE	06EA500031	X	06EA500031	X	06EA500031
149		BODY,CHECK VALVE	06EA500073	X	06EA500073	X	06EA500073
134	NI	SUCT VALVE PKG(SEE 134 ABOVE)	06EA660104	X	06EA660104	X	06EA660104

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM		PART DESCRIPTION	06E 265	06E 175	06E 275	06E 199	06E 299
			6 CYL	6 CYL	6 CYL	6 CYL	6 CYL
ACCESSORY GROUP							
160	NI	CAPACITY CONTROL ACCESS PKG. (ELECTRIC SUCTION CUT-OFF UNLOADING LESS COIL) INCLUDES ITEMS 161-174	06EA660138	→	→	→	→
161	NI	CYLINDER HEAD ASSY INCLUDES ITEMS 162-174	NSS	→	→	→	→
162		CYLINDER HEAD (UNPAINTED)	06EA503524	→	→	→	→
163		PISTON ASSY (1 RING)	06EA402033	→	→	→	→
NOTE: PREVIOUS DESIGN PISTON WITH 2 RINGS NLA. REPLACE WITH 1 RING TYPE.							
		INCLUDES ITEMS 164-165					
164		PISTON	06EA502224	→	→	→	→
165		RING SEAL (TEFLON W/SPRING)	06EA502023	→	→	→	→
166		GASKET, UNLOADER VALVE	06EA501253	→	→	→	→
167		BODY VALVE	06EA501352	→	→	→	→
168		SPRING, COMPRESSION	06EA501362	→	→	→	→
169		COVER VALVE	06EA502662	→	→	→	→
170		GASKET, VALVE COVER	06EA501382	→	→	→	→
171		VALVE BODY ASSY (ALCO) W/O COIL	06DA405264	→	→	→	→
172		STRAINER	6D75-601	→	→	→	→
173		SCREW, SOCKET CAP	(7) AB44AA168	(7) →	(7) →	(7) →	(7) →
174		GASKET, SOCKET CAP SCREW 1/4	(3) AU52YA171	(3) →	(3) →	(3) →	(3) →
175	NI	CAPACITY CONTROL ACCESS PKG (PRESS. SUCT. CUT-OFF UNL) INCLUDES ITEMS 176-186	06EA660139	→	→	→	→
176	NI	CYLINDER HEAD ASSY INCLUDES ITEMS 162-174	NSS	→	→	→	→
162		CYLINDER HEAD (UNPAINTED)	06EA503524	→	→	→	→
163		PISTON ASSY (1 RING)	06EA402033	→	→	→	→
NOTE: PREVIOUS DESIGN PISTON WITH 2 RINGS NLA. REPLACE WITH 1 RING TYPE.							
		INCLUDES ITEMS 164-165					
164		PISTON	06EA505224	→	→	→	→
165		RING SEAL (TEFLON W/SPRING)	06EA502023	→	→	→	→

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

ITEM	PART DESCRIPTION	06E 265	06E 175	06E 275	06E 199	06E 299
		6 CYL	6 CYL	6 CYL	6 CYL	6 CYL
ACCESSORY GROUP CONT'D						
166	GASKET UNLOADER VALVE	06EA501253	→	→	→	→
167	BODY VALVE	06EA501352	→	→	→	→
168	SPRING COMPRESSION	06EA501362	→	→	→	→
169	COVER VALVE	06EA502562	→	→	→	→
170	GASKET VALVE COVER	06EA501382	→	→	→	→
177	VALVE BODY ASSY(CCA/SINGER)	06EA404294	→	→	→	→
172	STRAINER	6D75-601	→	→	→	→
173	SCREW SOCKET HEAD CAP	(7)AB44AA168	(7) →	(7) →	(7) →	(7) →
174	GASKET SOCKET HEAD SCREW	(3)AU52YA171	(3) →	(3) →	(3) →	(3) →
	ITEMS 160 & 175 ALSO INCLUDE:					
50	GASKET CYLINDER HEAD	06EA503334	→	→	→	→
138	GASKET VALVE PLATE(MED TEMP)	06EA504884	→	→	→	→
139	SCREW CAP(VALVE PLT GSKT)	06EA501543	→	→	→	→
130	WASHER CAP SCREW 1/4	06EA500992	→	→	→	→
178	KIT VALVE PLT GSKT(LOOSE)	06ER660012	→	→	→	→
	INCLUDES ITEMS 136 & 156					
136	VALVE SUCTION (.025 THK)	(2)06EA500153	(2) →	(2) →	(2) →	(2) →
156	GASKET VALVE PLATE (REFRIG)	06EA501853	→	→	→	→
180	NI CONTROL VALVE PKG	06EA660100	→	→	→	→
	(HGBP OR SCOU UNLOADING)					
	INCLUDES ITEMS 177-174					
177	VALVE CAP CONTROL(CCA/SING)	06EA404294	→	→	→	→
181	PISTON ASSY (FOR HGBP)	NSS	→	→	→	→
166	GASKET UNLOADER	06EA501253	→	→	→	→
182	NI WRENCH ALLEN	06EA680036	→	→	→	→
	SCREW SOCKET HEAD CAP	(3)AB44AA168	(3) →	(3) →	(3) →	(3) →
174	GASKET SOCKET HEAD SCREW	(3)AU52YA171	(3) →	(3) →	(3) →	(3) →
183	NI CONTROL VALVE PKG ELEC (ALCO)	06EA660135	→	→	→	→
	(HGBP OR SCOU UNLOADING)					
	INCLUDES ITEMS 171-174					
171	VALVE BODY ASSY(LESS COIL)	06EA405264	→	→	→	→
	NI PISTON ASSY (FOR HGBP ONLY)	06EA405264	→	→	→	→
166	GASKET UNLOADER	06EA501253	→	→	→	→
173	SCREW SOCKET HEAD CAP	(3)AB44AA1683	(3) →	(3) →	(3) →	(3) →
174	GASKET SOC. HD. CAP SCR.	(3)AU52YA171	(3) →	(3) →	(3) →	(3) →
	COIL UNLOADER (ALCO)					
NOTE:ALCO VALVES ARE IDENTIFIED BY SNAP CAP HOLDING COIL ON POST.						
184	24V-1-50/60	EF19ZE024	→	→	→	→
184	120V-1-50/60	EF19ZE120	→	→	→	→
184	208/240-1-50/60	EF19ZE240	→	→	→	→
	COIL UNLOADER (CCA/SINGER)					
NOTE:CCA/SINGER COILS ARE IDENTIFIED BY HEX NUT HOLDING COIL ON POST.						
185	NI 120V-1-50/60	06EA401303	→	→	→	→
185	NI 208/240V-1-50/60	06EA401313	→	→	→	→
	VALVE CAPACITY CONTROL	06EA400583	→	→	→	→
	(ELECTRIC CCA/SINGER)					
186	NI REWORK KIT PKG (SCOU)	06EA660079	→	→	→	→
	INCLUDES ITEMS 164-172					
164	PISTON (1 RING)	06EA505224	→	→	→	→
165	RING SEAL	06EA502023	→	→	→	→
166	GASKET UNLOADER VALVE	06EA501253	→	→	→	→
167	BODY VALVE	06EA501352	→	→	→	→
168	SPRING COMPRESSION	06EA501362	→	→	→	→
170	GASKET VALVE COVER	06EA501382	→	→	→	→
172	STRAINER	6D75-601	→	→	→	→

NOTE: See "Catalog Notes" on last page for explanation of symbolism.



AIR CONDITIONING MEDIUM TEMP REFRIGERATION COMPRESSORS

06E

ITEM		PART DESCRIPTION	06E 265	06E 175	06E 275	06E 199	06E 299
			6 CYL	6 CYL	6 CYL	6 CYL	6 CYL
ACCESSORY GROUP CONT'D							
235	NI	BLOCKING KIT PKG (SCOU ONLY)	06EA660147	→	→	→	→
		INCLUDES ITEMS 236-174					
236		BLOCKING SLEEVE	06EA601572	→	→	→	→
237		PLATE, COVER	06DA501032	→	→	→	→
166		GASKET, COVER	06EA501253	→	→	→	→
238		SCREW, SOCKET HEAD CAP	(3)AB44AA170	(3) →	(3) →	(3) →	(3) →
174		GASKET, SOCKET HEAD CAP SCREW	(3)AU52YA171	(3) →	(3) →	(3) →	(3) →
187		SENSOR, THERMAL A/C (OPEN 295 F)	HN68GA240	→	→	→	→
187		SENSOR, THERMAL (MED TEMP) (325F)	X	06EA501523	X	06EA501523	X
188	NI	CYL HEAD SENSOR CONDUIT PKG	06EA601052	→	→	→	→
		INCLUDES ITEMS 189-194					
189		CONDUIT 3/8 20" LG.	NSS	→	→	→	→
190		CONNECTOR, CONDUIT (3/8)	(2)HW62EZ010	(2) →	(2) →	(2) →	(2) →
191	NI	SLEEVE, ANTI-SHORT	(2)HW77EZ011	(2) →	(2) →	(2) →	(2) →
192	NI	WIRE NUTS	(2)NSS	(2) →	(2) →	(2) →	(2) →
193	NI	COUPLING, 1/2 PIPE	CA34BN151	→	→	→	→
194	NI	PLATE, WARNING	NSS	→	→	→	→
NOTE: 188 IS REQ'D IF SENSOR (#187) NOT NOW ON COMPRESSOR.							
195	NI	MODULE, PROTECTION (ROBT SHAW)					
		208/240V-50/60 HZ	HN65BJ208	→	→	→	→
		115V-50/60 HZ	06EA660061	→	→	→	→
		INCLUDES ITEM 196					
196	NI	MODULE	HN65BJ115	→	→	→	→
197	NI	SWITCH, OIL PRESSURE SAFETY	P529-2110	→	→	→	→
198	NI	DUAL PRESSURE CONTROL	P527-4322	→	→	→	→
		(AUTO RESET LOW & HIGH PRESS.)					
199	NI	PRESSURE CONTROL	P527-1122	→	→	→	→
		(LOW PRESSURE AUTO RESET)					
200	NI	PRESSURE CONTROL	P527-4422	→	→	→	→
		(HIGH PRESSURE MANUAL RESET)					
201	NI	CRANKCASE HEATER PKG (120V)	06EA660148	→	→	→	→
		INCLUDES ITEM 202, 207-209					
202	NI	HEATER, CRANKCASE (180 W)	HT36FZ379	→	→	→	→
203	NI	HEATER, PKG CRANKCASE (240V)	06EA660149	→	→	→	→
		INCLUDES ITEM 204, 207-209					
204	NI	HEATER, CRANKCASE (180 W)	HT36FZ479	→	→	→	→
205	NI	HEATER PKG, CRANKCASE (480 V)	06DA660076	→	→	→	→
		INCLUDES ITEM 206-209					
206	NI	HEATER, CRANKCASE (125 W)	HT36DL480	→	→	→	→
		ABOVE C'CASE HTR PKG'S INCLUDE					
207	NI	CLIP, HEATER	AS81VF056	→	→	→	→
208	NI	BUSHING, ANTI-SHORT	HW77DZ011	→	→	→	→
209	NI	COMPOUND, HEAT SINK (SILICONE)	38AQ680001	→	→	→	→
210	NI	SUSPENSION KIT, COMPRESSOR	06EA660089	→	→	→	→
		INCLUDES ITEMS 211-217					
211	NI	SPRING	(4)06EA500262	(4) →	(4) →	(4) →	(4) →
212	NI	CUP, SPRING	(2)50K4-1221	(2) →	(2) →	(2) →	(2) →
213	NI	STUD	(4)06EA680073	(4) →	(4) →	(4) →	(4) →
214	NI	SNUBBER, RUBBER	(4)6D73-2241	(4) →	(4) →	(4) →	(4) →
215	NI	CUP, SNUBBER	(4)6D73-2251	(4) →	(4) →	(4) →	(4) →
216	NI	NUT, FLANGED	(8)06EA680069	(8) →	(8) →	(8) →	(8) →
217	NI	NUT, LOCK	(4)AT61JA241	(4) →	(4) →	(4) →	(4) →
218	NI	COMPRESSOR MOUNTING PLATE PKG	06EA660096	→	→	→	→
		INCLUDES ITEMS 219-220					
219	NI	PLATE, MOUNTING	06EA680072	→	→	→	→
220	NI	SPACER	(4)30HR070-1071	(4) →	(4) →	(4) →	(4) →

NOTE: See "Catalog Notes" on last page for explanation of symbolism.

Litho in U.S.A.

ITEM		PART DESCRIPTION	06E 265	06E 175	06E 275	06E 199	06E 299
			6 CYL	6 CYL	6 CYL	6 CYL	6 CYL
ACCESSORY GROUP CONT'D							
227	NI	EQUALIZER LINE ADAPTER PKG	06EA660127	→	→	→	→
		(ATTACHES TO SIGHT GLASS CONN)					
		INCLUDES ITEMS 73-229					
73		VALVE ASSY, CHECK (C-SHAFT)	(2)6D40-162	(2) →	(2) →	(2) →	(2) →
228	NI	FLANGE, MANIFOLD (1-1/8 CU)	(2)06EA500392	(2) →	(2) →	(2) →	(2) →
55		O-RING	(2)KK71GW015	(2) →	(2) →	(2) →	(2) →
229		SCREW, HEX HEAD CAP	(6)AB06BS172	(6) →	(6) →	(6) →	(6) →
230	NI	MUFFLER PACKAGE	X	LM10HH100	X	06EA500712	X

NOTE: See "Catalog Notes" on last page for explanation of symbolism.