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DRAFT BY: DUB DATE: 01-17-07 SCALE: 3.8 DRAWING NUMBER: 100-00-00-00

REV NO: 7 DATE: 12-20-05 BY: CHD

REVISIONS:

31-1085-0113 0 RELEASED

CHG NO:

DATE:

BY:

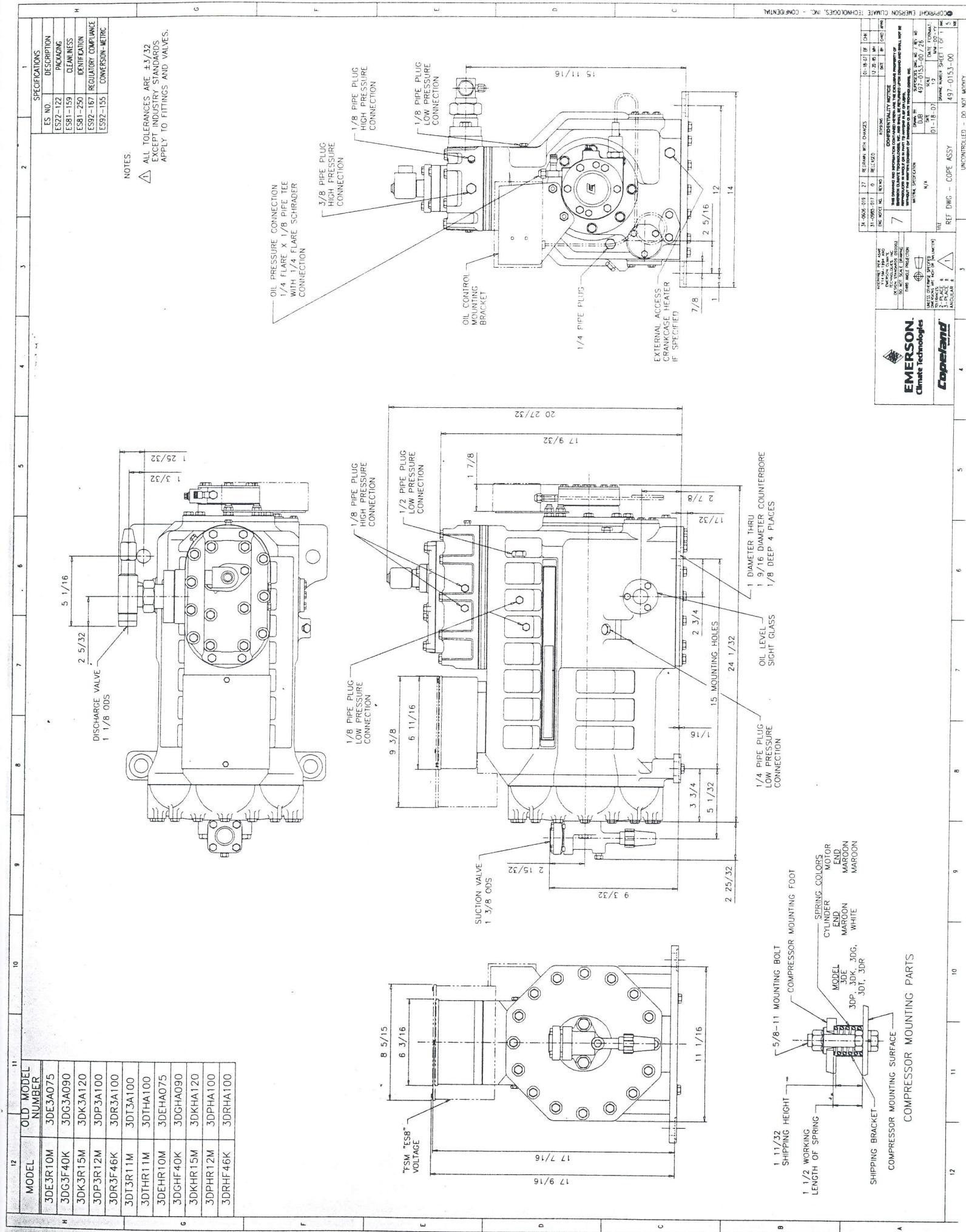
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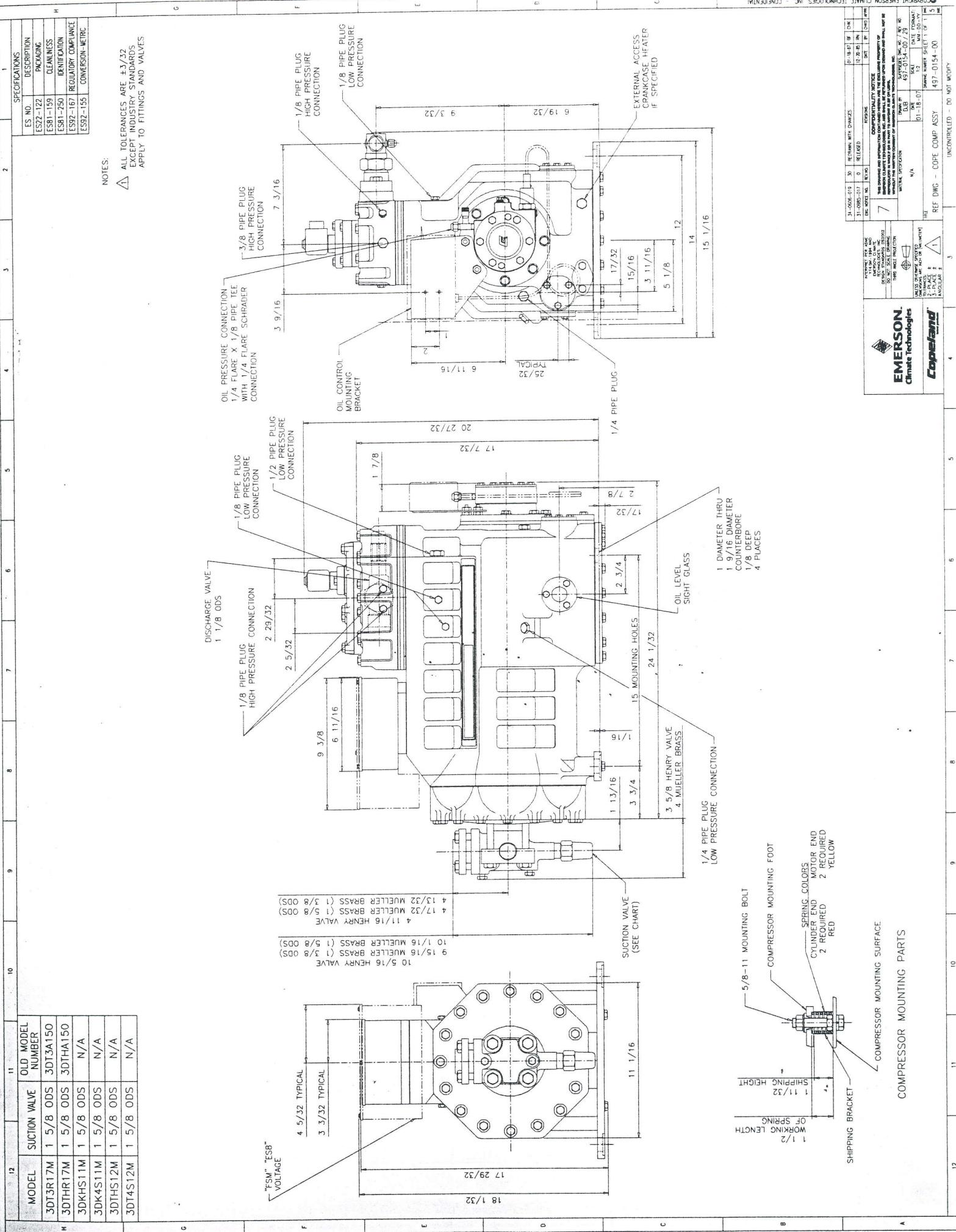
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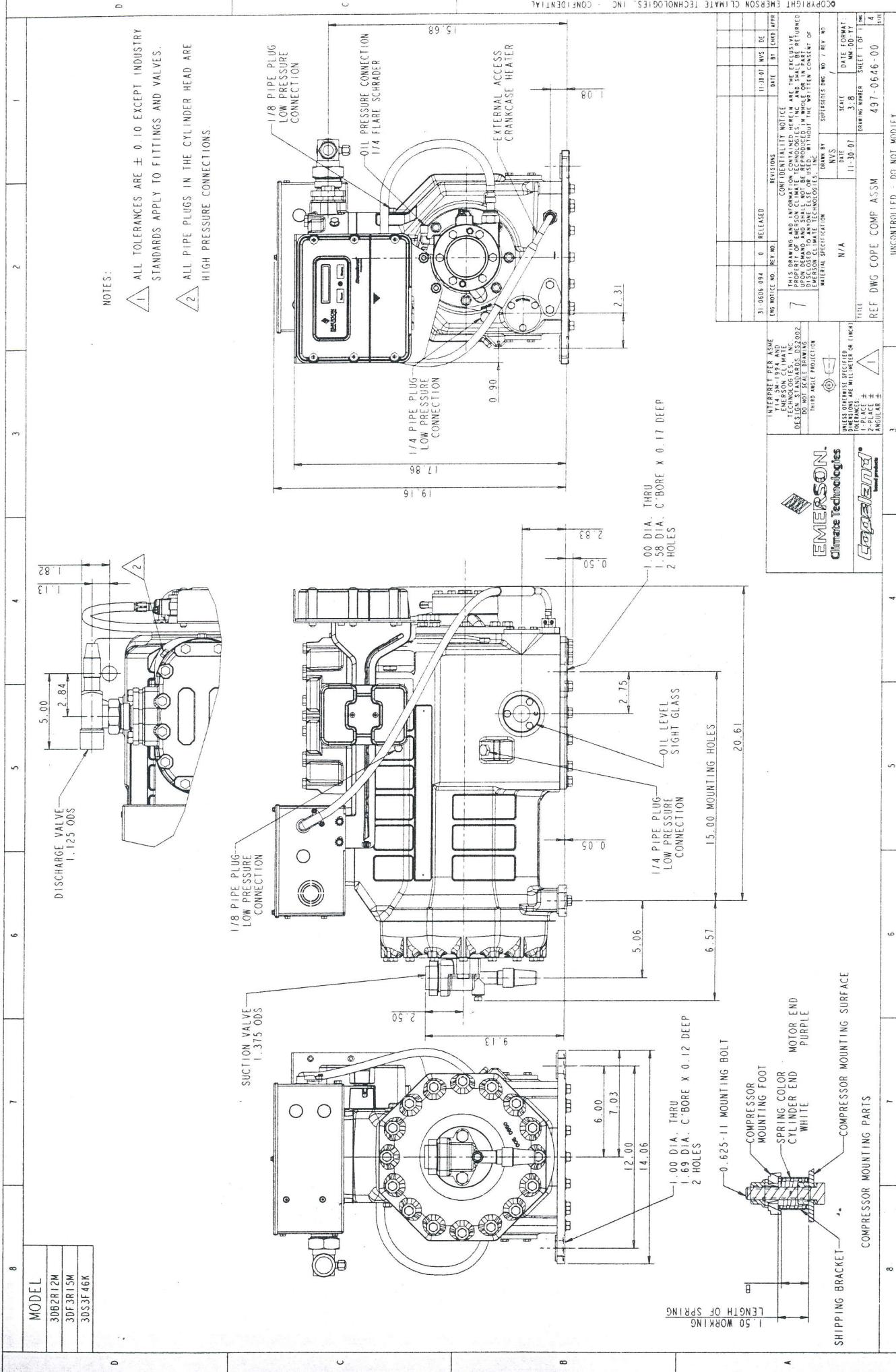
MATERIAL SPECIFICATION:

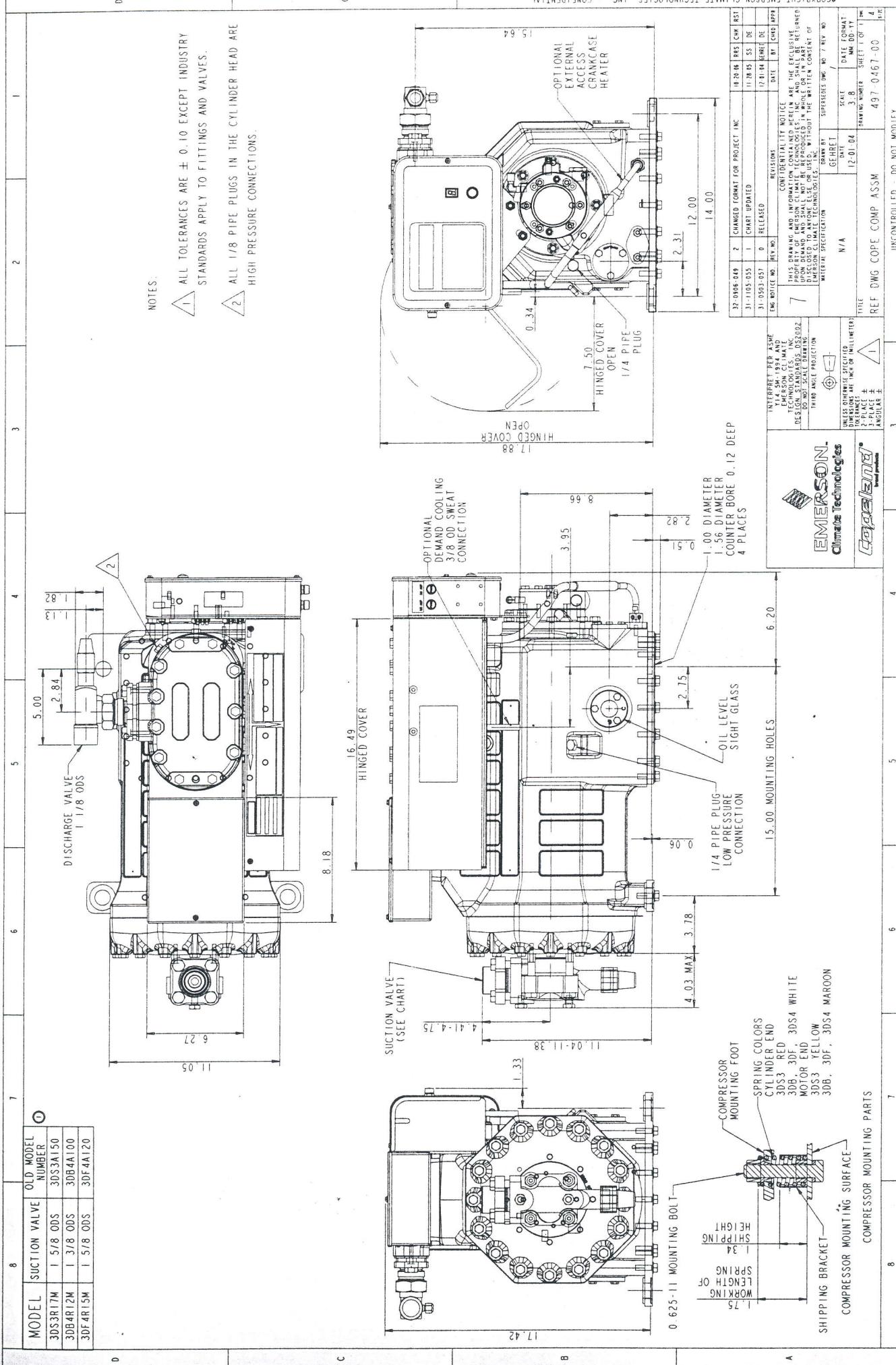
MECHANICAL DRAWING

REF: DMC - COPE COMP ASSY

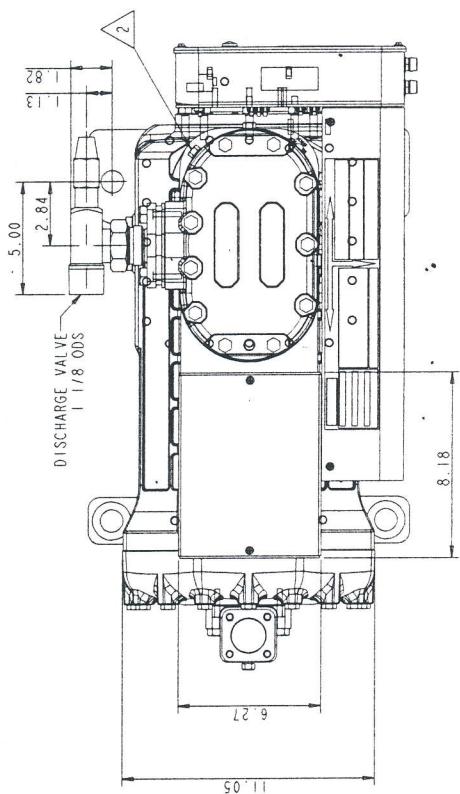




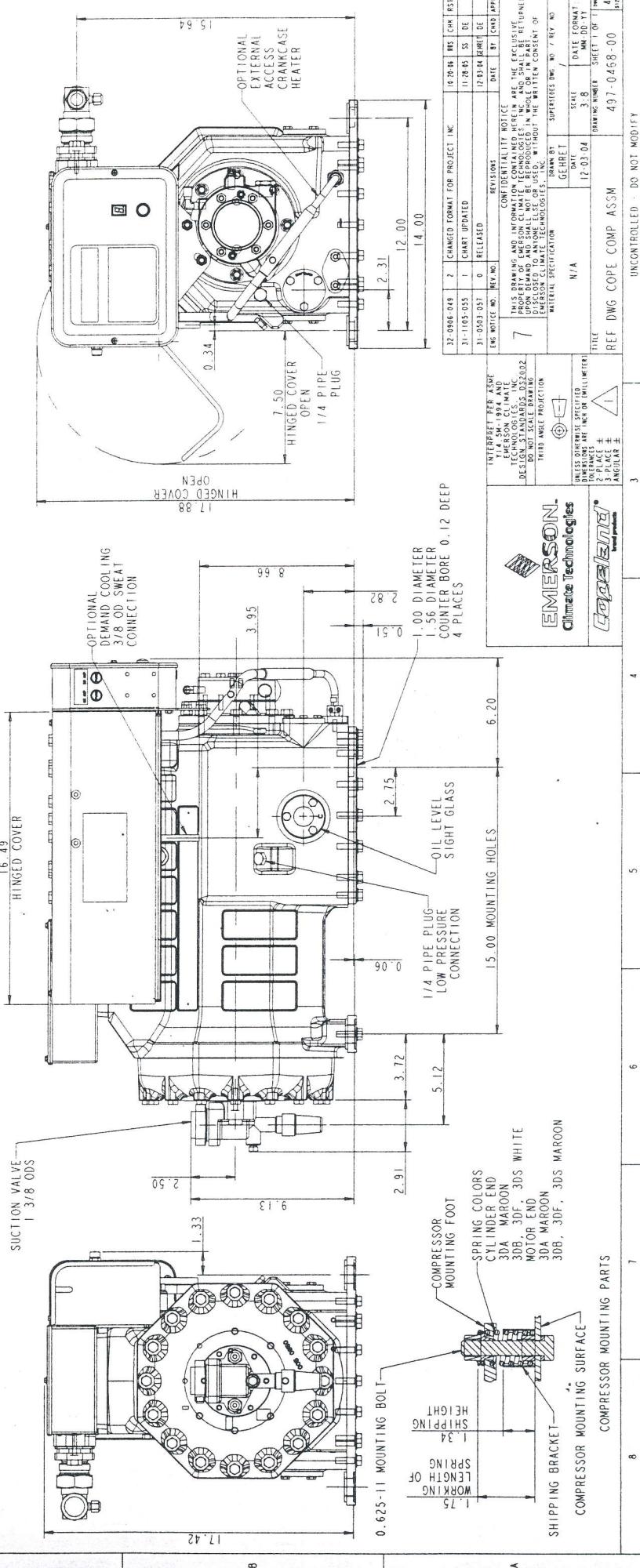




8		7	6	5	4	3	2	1
MODEL	OLD MODEL NUMBER							
3DA3R10M	3DA3A015							
3DB3R12M	3DB3A010							
3D13T26K	3D13A015							
3DF3F40K	3DF3A090							
D 3DE3R15M	3DE3A120							
3DS3F30K	3DS3A015							
3DS3F46K	3DS3A100							



- NOTES:
- 1 ALL TOLERANCES ARE ± 0.10 EXCEPT INDUSTRY STANDARDS APPLY TO FITTINGS AND VALVES.
 - 2 ALL 1/8 PIPE PLUGS IN THE CYLINDER HEAD ARE HIGH PRESSURE CONNECTIONS



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D

C

B

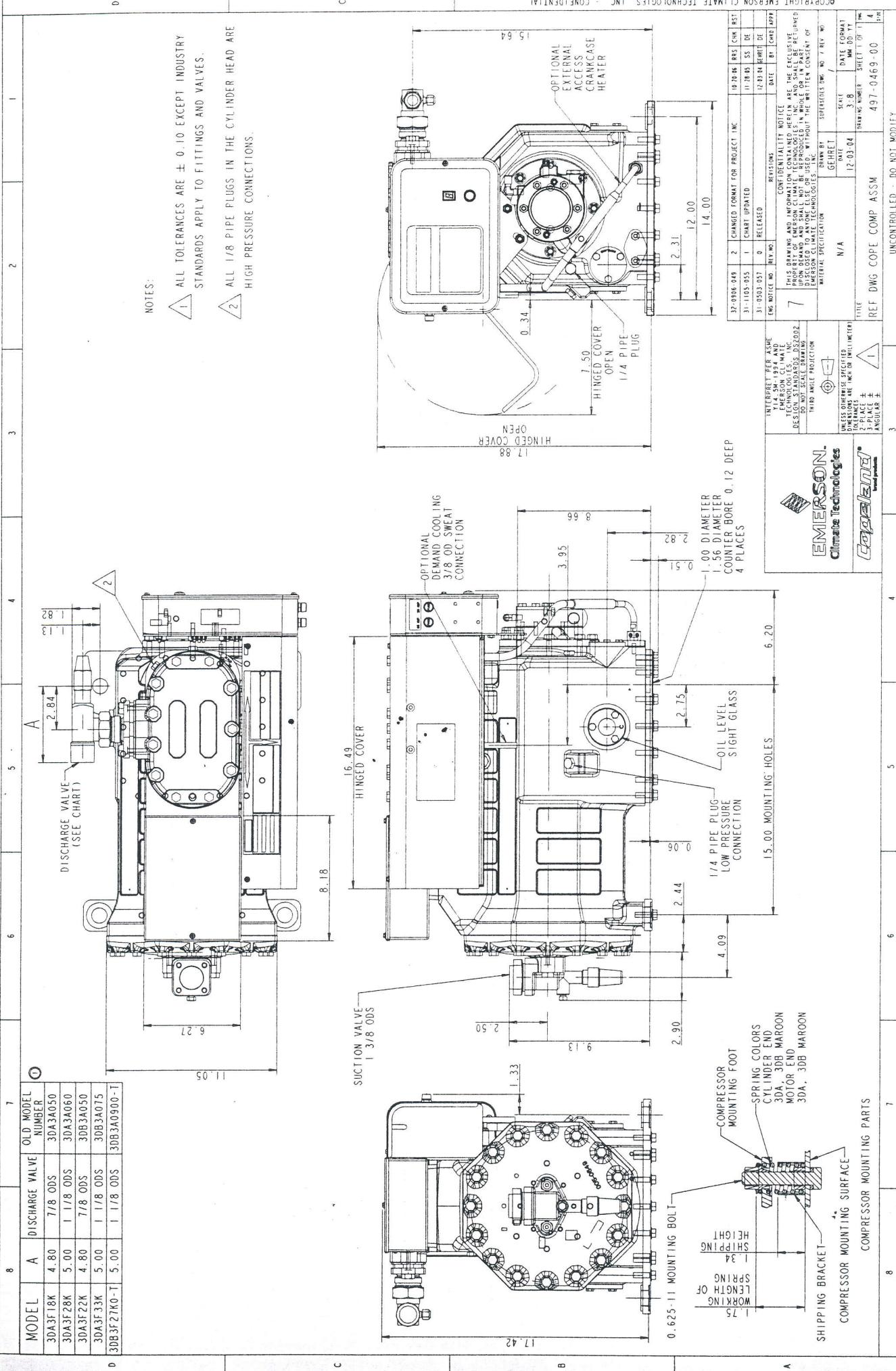
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Revised

4

3

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8

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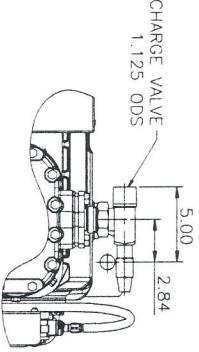
2

SPECIFICATIONS

MODEL

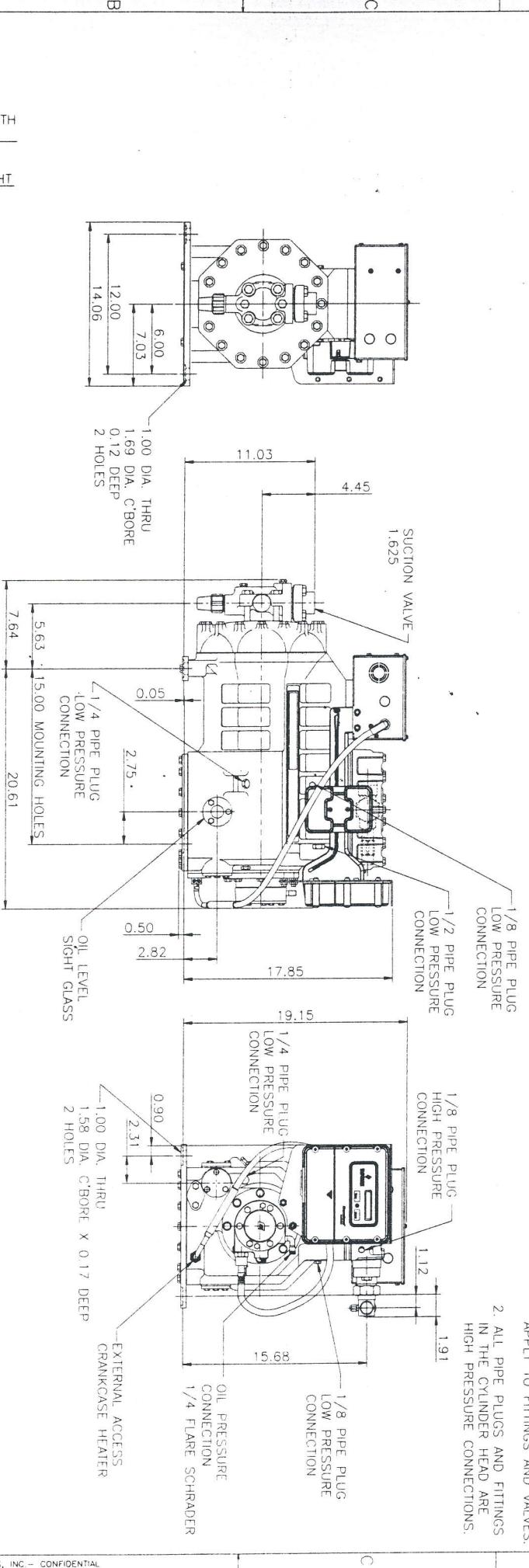
3DS3R17M
3DF4S11M
3DS4S12M

ES NO. / DESCRIPTION



NOTES:
 1. ALL TOLERANCES ARE ± 0.10 EXCEPT INDUSTRY STANDARDS APPLY TO FITTINGS AND VALVES.

2. ALL PIPE PLUGS AND FITTINGS IN THE CYLINDER HEAD ARE HIGH PRESSURE CONNECTIONS.



THIS DRAWING REFERENCES INTELLIGENT STORE
DISCUS COMPRESSORS WITH A MODEL NUMBER
ENDING WITH -A*

ITEM	REF. NO.	QTY.	DESCRIPTION	DATE	REV.
INTERMITTENT PER CARE					
EMERSON CLIMATE					
TECHNOLOGIES, INC. 2002					
DO NOT SCALE DRAWINGS					
THREE ANGLE PROJECTION					
WITNESS SIGNATURE					
N/A					
MAINTENANCE & SERVICE INFORMATION REFERRED TO IN THIS DRAWING					
TOLERANCES: 1/2 INCH, 1/2 DEGREE, 1/2 RADIAN, 1/2 ANGULAR INCH					
REF DWG - COPE COMP ASSY	497-0662-00				
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