

3DHFF28KL-TFC



HFC, R-507, Mid Point, 60 Hz, 3 - Phase, 208/230 V

Low Temp, Low Condensing

Production Status: Available for sale to all U.S. customers. Please check with your local Emerson Climate Technologies representative for international availability.

Performance

Evap(°F)/Cond(°F)	-25/105	-40/105
RG(°F)/Liq(°F)	65/105	65/105
Capacity (Btu/hr):	28600	17900
Power (Watts):	5450	4210
Current (Amps):	18.2	15.8
EER (Btu/Wh):	5.3	4.3
Mass Flow (lbs/hr):	530.0	325.0
Sound Power(dBA):	0 Ave 0 Max	
Vibration (mils(peak-peak)):	0.0 Ave 0.0 Max	
Record Date:	2007-04-27	

Mechanical

Number of Cylinders:	3	Displ (in ³ /Rev):	22.56
Bore Size (in):	2.188	Displ (ft ³ /hr):	1370.784
Stroke (in):	2.0		
Overall Length (in):	25.78	Mounting Length (in):	15.0
Overall Width (in):	15.06	Mounting Width(in):	12.0
Overall Height (in):	21.31	Mounting Height (in):	22.34*
Suction Size (in):	1 3/8	Sweat	
Discharge Size (in):	1 1/8	Sweat	
Initial Oil Charge (oz):	0		
Oil Recharge (oz):	0		
Net Weight (lbs):	385.0		
Internal Free Volume (in ³):			
HorsePower	5.0		
* Overall compressor height on Copeland Brand Product's specified mounting dimensions			

Electrical

LRA-High*:	150.0	MCC (Amps):	37.5	UL File No.:	SA-2337
LRA-Half Winding:		RPM:		UL File Date:	26-Jul-1985
LRA-Low*:		Max Operating Current:			
RLA(=MCC/1.4; use for contactor selection):	26.8				
RLA (=MCC/1.56; use for breaker & wire size selection):	24				
*Low and High refer to the low and high nominal voltage ranges for which the motor is approved.					

Alternate Applications

Refrigerant	Frequency(Hz)	Phase	Voltage	Application
R-404A HFC	50	3	200/220	Low Temp, Low Condensing
R-507 HFC	50	3	200/220	Low Temp, Low Condensing
R-404A HFC	60	3	208/230	Low Temp, Low Condensing

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Service Parts

<u>Reference</u>	<u>Component</u>	<u>Quantity</u>	<u>Description</u>	<u>Comments</u>
65	003-0107-00	1	PLATE-RESTRICTOR	2474138
31	003-0770-00	1	PLATE-BOTTOM	2728153
10	005-0649-01	1	COVER-STATOR	
13	020-0012-09	1	GASKET-SERVICE VALVE	2880908 SUCTION
64	020-0012-09	2	GASKET-SERVICE VALVE	2880908 GASKET REQUIRED ON BOTH SIDES OF MUFFLER PLATE
35	020-0028-03	1	SEAL-ROTALOCK FITTING	TEFLON 1.500 O.D. DISCHARGE
15	020-0146-00	1	GASKET-TERM MTG PLATE	
61	020-0297-13	1	GASKET-SENTRONIC SENSOR	
36	020-0678-00	1	GASKET-CLOSURE PLATE	
7	020-0681-02	1	GASKET-BOTTOM PLATE	2951502
9	020-0709-00	1	GASKET-STATOR COVER	
37	020-0726-00	1	GASKET-COVER PLATE	
38	020-0727-00	1	GASKET-SPACER PLATE	
1	020-0730-00	1	GASKET-CYLINDER HEAD	
5	020-0732-00	1	GASKET-OIL PUMP	2942708
4	020-0749-00	1	GASKET-HOUSING COVER	
39	020-0783-00	1	GASKET-UNLOADER VALVE	
48	020-0844-02	1	SEAL	FOR T-CLUSTER 521-0018-00
25	020-0844-04	1	SEAL-SIGHT GLASS	2042028
	023-0039-01	1	COIL-SOLENOID	120V
60	023-0039-02	1	COIL-SOLENOID	208/240V
52	030-0187-00	1	SLEEVE-HEATER	
17	062-0205-00	1	BOX-TERMINAL	
19	503-0346-01	1	PLATE-TERMINAL GROUP	
20	505-0281-04	1	COVER-TERMINAL ASSM	
33	510-0142-00	1	VALVE-OIL CHECK ASSM	2852661
24	510-0191-00	1	VALVE-SCHRADER TEE	INSTALLED IN OIL PUMP
49	521-0018-00	1	TERMINAL-FUSED CLUSTER	
41	527-0009-00	1	SPACER-MOUNTING ASSM	
30	918-0028-00	1	HEATER-CC--100W/120V	WELD
30	918-0028-01	1	HEATER-CC--100W/240V	WELD
72	920-0981-02	1	V-PLATE GASKET KIT	DELTA REED
8	998-0002-02	1	SIGHT GLASS KIT	
6	998-0008-33	1	OIL PUMP KIT	WITH VALVESBOLTSGASKETS& ADAPTER RING
46	998-0036-00	1	ROTALOCK ADAPTER KIT	ADAPTER USED TO MOUNT A ROTALOCK DISCHARGE SERVICE VALVE
66	998-0326-00	1	MODULD VALVE & GKT	
67	998-0326-02	1	MODULD VALVE & GKT 120V	
68	998-0326-03	1	MODULD VALVE & GKT 240V	
21	998-0429-08	1	PROTECTOR & GASKET KIT	
26	998-0510-02	1	SERV VALVE KIT 1 1/8 SWT	ROTALOCKDISCHARGE
14	998-0510-11	1	SERV VALVE KIT 1 3/8 SWT	2 BOLTSUCTION
29	998-0513-03	1	OIL SCREEN KIT	
62	998-0513-04	1	SUCTION SCREEN KIT	
32	998-0700-02	1	BRACKET KIT	
40	998-1669-04	1	GASKET SET	
3	998-2661-46	1	VALVE PLATE KIT	
27	998-5100-02	1	SUCT & DISCH VALVE KIT	WITH VALVESBOLTS& GASKETS