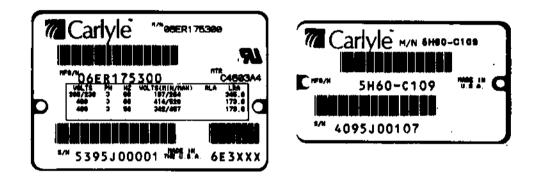
Carlyle

BULLETIN 95T-7

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CARLYLE COMPRESSOR IMPROVEMENTS

This is to announce improvements now being introduced by **Carlyle** to its compressor line. The first is a new nameplate that has been installed on all 06D/E and 5F/H compressors beginning earlier this summer. The new nameplate has data with black print on a white background. This will make the data easier for the user to read. The data on the nameplate will be the same as printed on Carlyle's old-style nameplates, although the locations may be changed slightly. A sample of the nameplates to be used on the 06D/06E and 5F/H compressors is shown below.



The second change is a new, improved paint process. A new multi-million dollar paint system has been installed at Carlyle to give us the capability of offering a state of the art paint process. The current paint process is a one-step system. The new paint process consists of two parts. The first is a black primer coat. This is followed by a computer controlled multi spray gun epoxy finish coat which can vary the paint thickness. This will give Carlyle the capability of offering a paint finish that can meet a salt spray requirement from 500 to 1500 hours.

The new paint finish on Carlyle 06D/E compressors will be introduced in late September 1995 and will initially meet a 500 hour salt spray finish requirement. This new finish will result in a paint thickness that is slightly thicker than the paint used on the current models. The thicker paint may require the use of next larger size sockets to remove some of the compressor mounting bolts such as those used to install the suction and discharge service valve mounting pads. Carlyle will also be offering a new touch-up paint. This touch-up paint will be offered by Carrier's Replacement Components Division (RCD) and their part number will be announced as soon as it is available.



Both of these improvements will result in compressors that are easier to use and give better performance, especially in adverse environments. It is all part of our continued effort to give our customers the best value for their compressor dollar.