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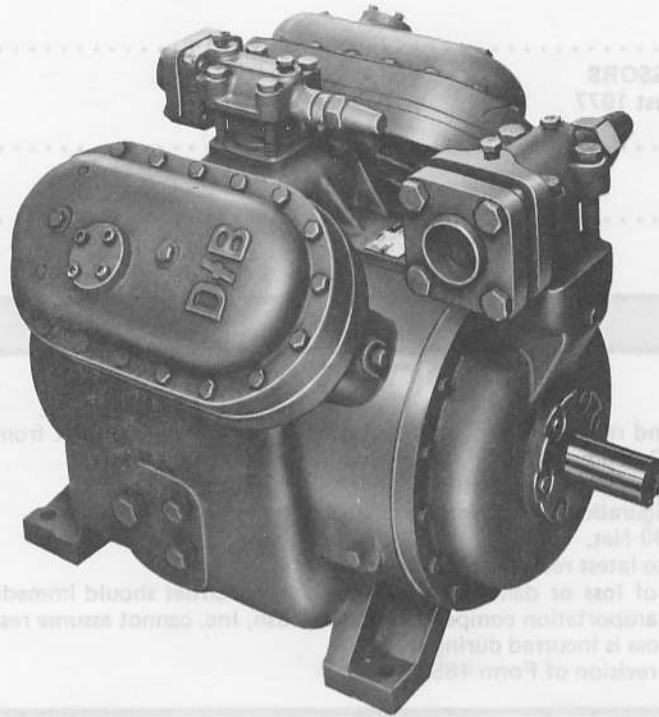
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1. Left hand and right hand
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COMPRESSOR FEATURES

DIRECT DRIVE

DUNHAM-BUSH

BIG-4 REPLACEMENT PARTS FOR DIRECT DRIVE COMPRESSORS

15 HP THRU 50 HP FOR 60 Hz AND 50 Hz MODELS

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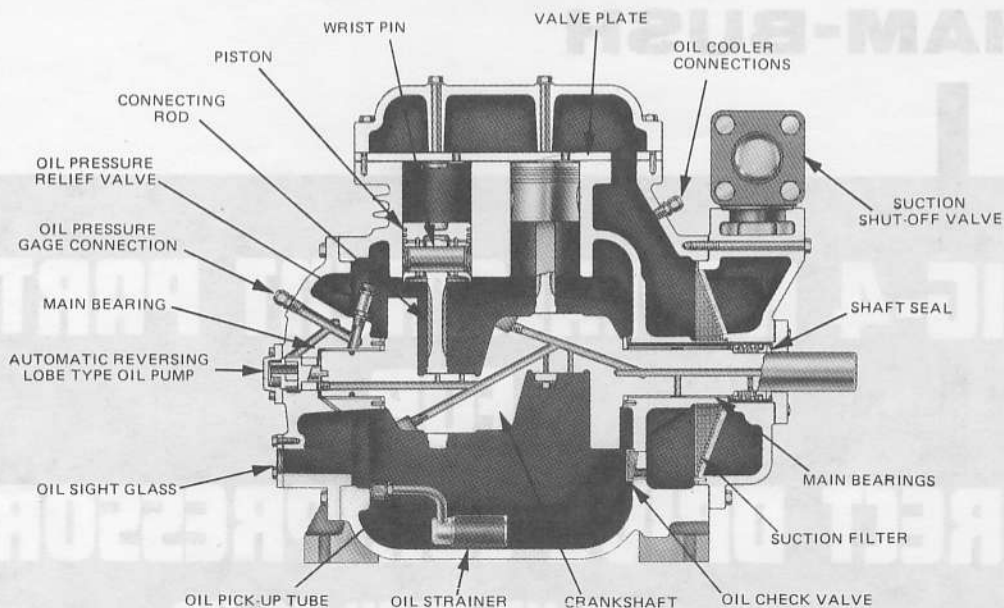
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IMPORTANT

1. Left hand and right hand refers to the side of the compressor when viewing it from the oil pump end.
2. When ordering specify Compressor Model, Serial Number and Type.
3. Give exact Part Number and Part Description.
4. Specifications and configurations are subject to change without notice.
5. Minimum order is \$50.00 Net.
6. For terms of sale refer to latest revision of Form 1278.
7. Claims - In the event of loss or damage in transit, the sales outlet should immediately place a claim against the delivering transportation company. Dunham-Bush, Inc. cannot assume responsibility for such items when damage or loss is incurred during transit.
8. For price consult latest revision of Form 4656.

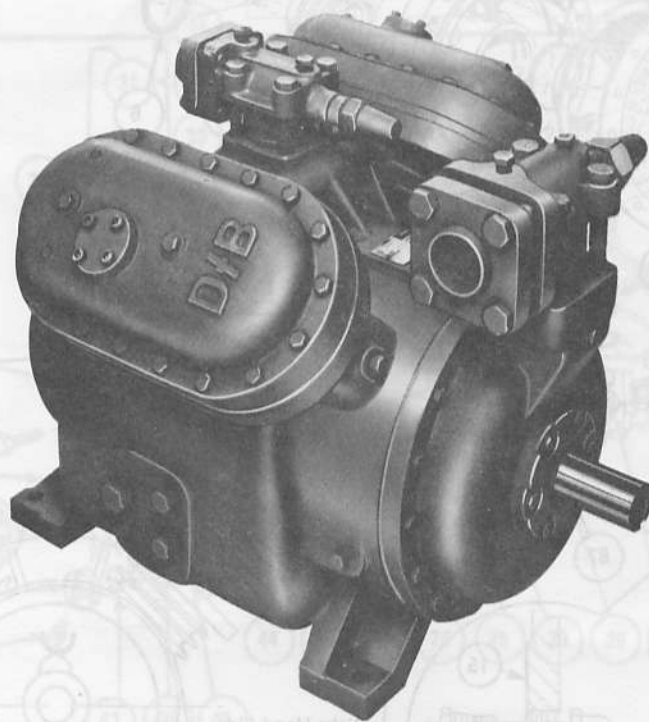
COMPRESSOR FEATURES

DIRECT DRIVE



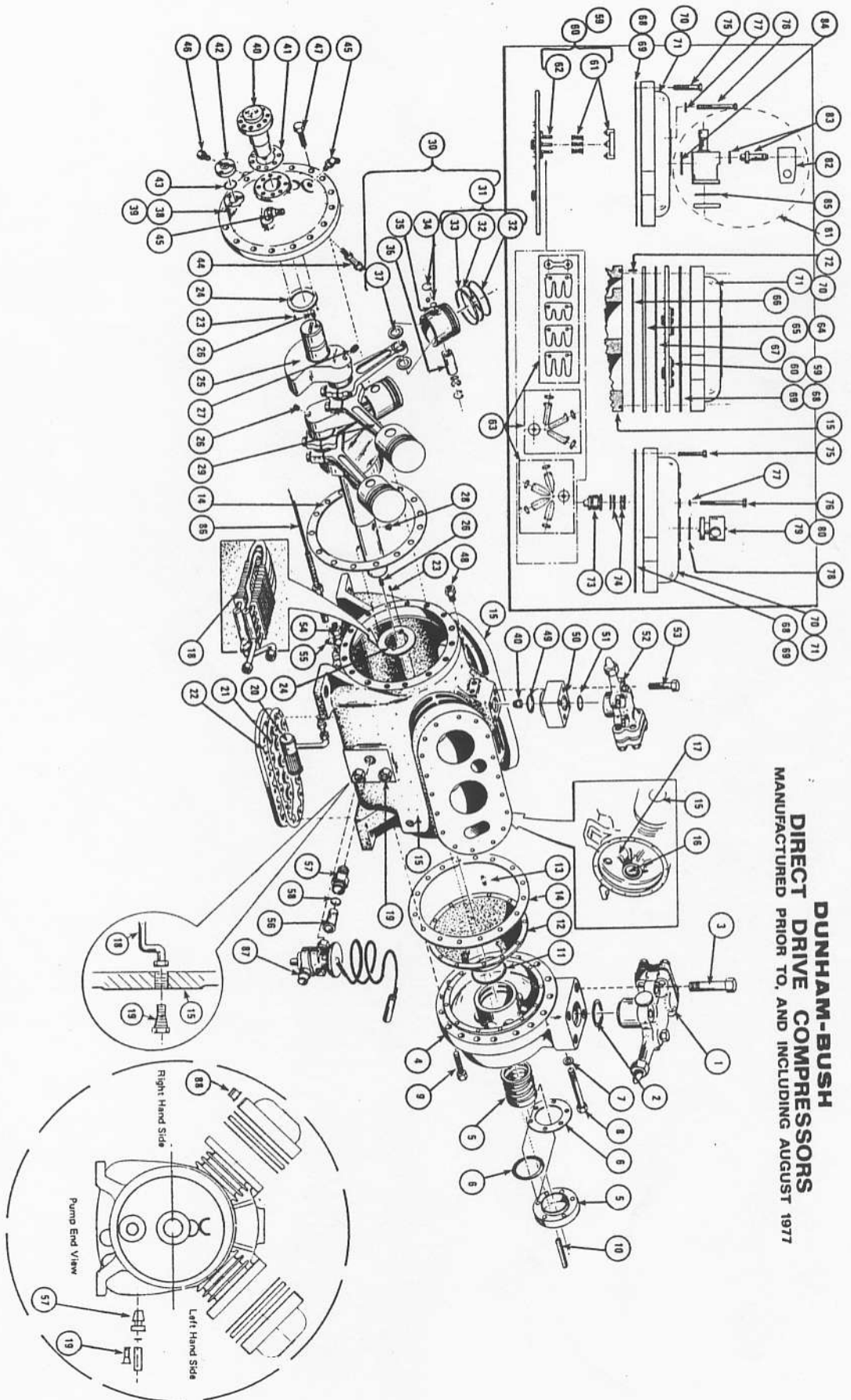
SECTION 1

DIRECT DRIVE COMPRESSORS



**MANUFACTURED PRIOR TO, AND INCLUDING
AUGUST 1977**

DUNHAM-BUSH
DIRECT DRIVE COMPRESSORS
 MANUFACTURED PRIOR TO, AND INCLUDING AUGUST 1977



DIRECT DRIVE COMPRESSOR NOTES

The notes listed below pertain to all models of compressors. To determine which notes are applicable see note column for specific Part Numbers.

Note: Before and after serial numbers listed below do not apply to rebuilt compressors.

1. Before Serial No. 70E00979.
2. After Serial No. 70E00979.
3. Before Serial No. 69L 02615.
4. After Serial No. 69L02615.
5. Before Serial No. 69G01769.
6. After Serial No. 69G01769.
7. After Serial No. 64M07105
8. Before Serial No. 64M07103
9. On compressors with Serial No.'s before 65E20690, Subplates (index No's 64 and 65.) Must be purchased with valve plates.
10. Required on compressors with Serial No's. before 65E20690.
11. After Serial No. 65E20690.
12. Required on compressors with Serial No. before 66C10471.
13. Used on compressors with Serial No. before 64K05770.
14. Before Serial No. 68E00917.
15. After Serial No. 68E00917.
16. On compressors with Serial No. before 68K02571 pistons and rods must be replaced as a set.
17. Used on models with "L" in model number before 68K02571.
18. Not used on model with "L" in model number before 68K02571.
19. Before Serial No. 67H00215.
20. After Serial No. 67H00216.
21. Before Serial No. 70A 00094.
22. After Serial No. 70A00094.
23. Required on models that are gas and oil equalized or oil equalized.
24. Used on compressors with Serial No's. before 69D00835.
25. Two required on compressors with serial No's. after 69D00835.
26. Two required on compressors after 69D00835 and three before 69D00835.
27. Four required on compressors after 69D00835 and six before 69D00835.
28. Six required on compressors after 69D00835 and nine before 69D00835.
29. To be used to convert unloading cylinders to non-unloading before 69G01769.
30. To be used to convert non-unloading and external un-loading models to internal unloaders.
31. To be used to equalize direct drive compressors when parallel.
32. Specify control voltage when ordering.
33. Crankcase bores may be standard or oversize. Check bore size before ordering parts. Standard bore has suffix "T1". To order .005 oversize add suffix "T2" to part number; for .010 oversize add "T3" to part number; for .020 oversize add "T4" to part number.
34. For gaskets and kits refer to Section 4 pages 35 thru 40.
35. Crankcase bearings must be pressed in and line bored in a machine shop. (Ref. DB Service Bulletin SR116)
36. Valve plate assemblies are supplied with head and valve plate gaskets.
37. Not available as a separate item.
38. Oil pump assembly is supplied with gaskets. Tuthill manufactured pumps are also supplied with bushings.
39. VAL358 is no longer available. Order repair kit KIT339.
40. To replace GKT327 order Alco KS30026. To replace GKT328 order KIT339.
41. Specify control voltage when ordering. "T1 = 115V, "T2" = 230V.
42. For valve plate identification refer to Section 3 pages 29 thru 34.