

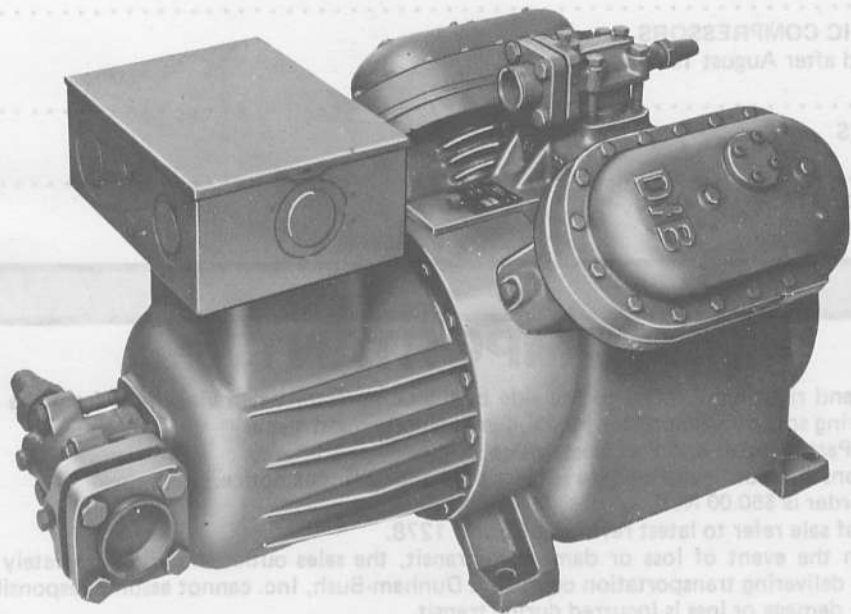
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DUNHAM-BUSH

**BIG-4 REPLACEMENT PARTS
 FOR
 HERMETIC COMPRESSORS**

**15 HP THRU 50 HP
 FOR 60 Hz AND 50 Hz MODELS**

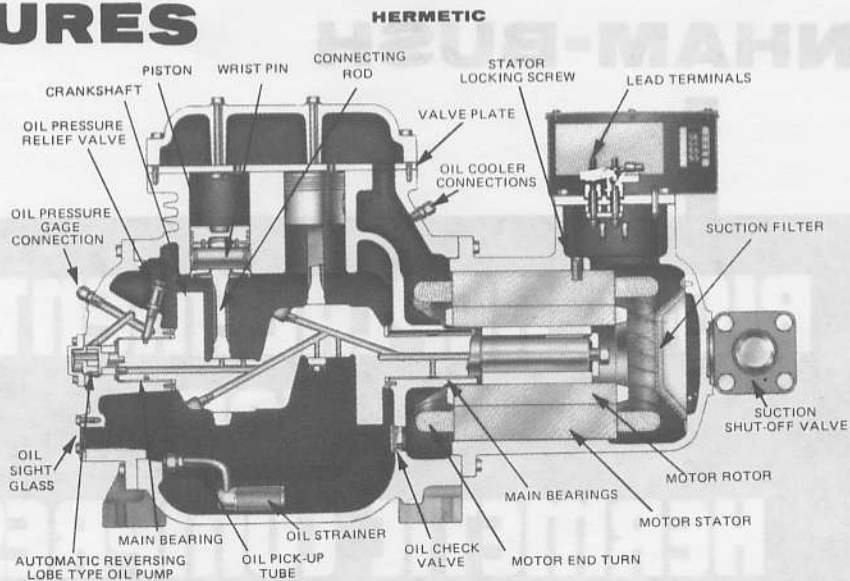
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IMPORTANT

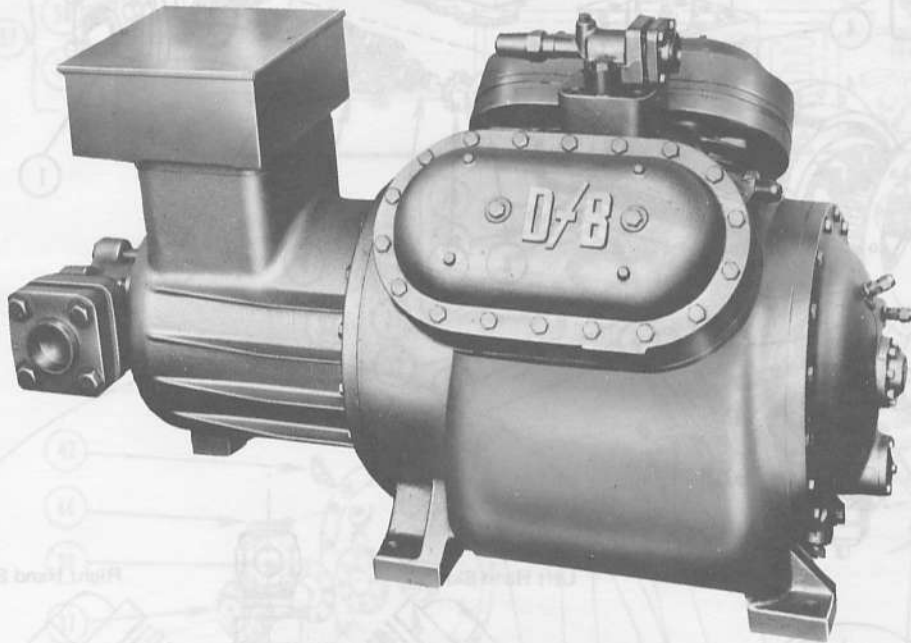
1. Left hand and right hand refers to the side of the compressor when viewing it from the oil pump end.
2. When ordering specify Compressor Model, Serial Number and Type.
3. Give exact Part Number and Part Description.
4. Specifications and configurations are subject to change without notice.
5. Minimum order is \$50.00 Net.
6. For terms of sale refer to latest revision of Form 1278.
7. Claims - In the event of loss or damage in transit, the sales outlet should immediately place a claim against the delivering transportation company. Dunham-Bush, Inc. cannot assume responsibility for such items when damage or loss is incurred during transit.
8. For price consult latest revision of Form 4656.

COMPRESSOR FEATURES



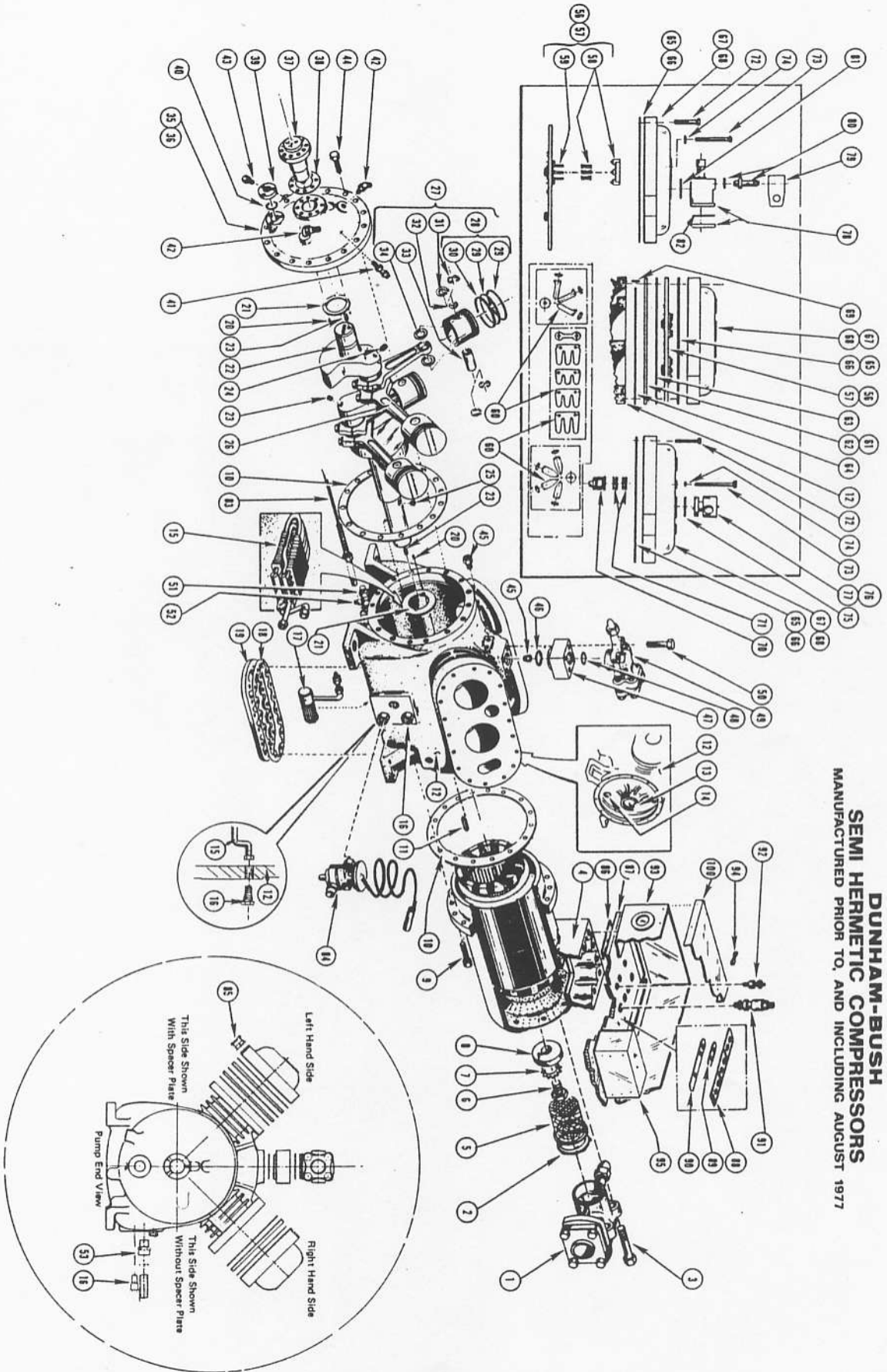
SECTION 1

HERMETIC COMPRESSORS



**MANUFACTURED PRIOR TO, AND INCLUDING
AUGUST 1977**

DUNHAM-BUSH
SEMI HERMETIC COMPRESSORS
 MANUFACTURED PRIOR TO, AND INCLUDING AUGUST 1977



HERMETIC COMPRESSOR NOTES

The notes listed below pertain to all models of compressors. To determine which notes are applicable see note column for specific Part Numbers.

Note: Before and after serial numbers listed below do not apply to rebuilt compressors.

1. Before Serial No. 69L 02615.
2. After Serial No. 69L02615.
3. Before Serial No. 69G01769.
4. After Serial No. 69G01769.
5. After Serial No. 64M07105
6. Before Serial No. 64M07103
7. On compressors with Serial No.'s before 65E20690, Subplates (index No.'s 61 and 62.) Must be purchased with valve plates.
8. Required on compressors with Serial No's. before 65E20690.
9. After Serial No. 65E20690.
10. Specify compressor model and voltage when ordering. Indicate "across-the-line" or "Part-wind" start.
11. Required on compressors with Serial No. before 66C10471.
12. Used on models 104C, 104L, 154CF, 204C, 155LF, 205LFN, 205CF, 256CF, 206LFN, 257LFN, 205CFN, 256CFN.
13. Used on compressors not listed in Note 12.
14. Used on compressors with Serial No. before 64K05770.
15. Before Serial No. 68E00917.
16. After Serial No. 68E00917.
17. On compressors with Serial No. before 68K02571 pistons and rods must be replaced as a set.
18. Used on models with "L" in model number before 68K02571.
19. Not used on model with "L" in model number before 68K02571.
20. Before Serial No. 67H00215.
21. After Serial No. 67H00216.
22. Before Serial No. 70A 00094.
23. After Serial No. 70A00094.
24. Used on compressors with Serial No's. before 69D00835.
25. Two required on compressors with serial No's. after 69D00835.
26. Two required on compressors after 69D00835 and three before 69D00835.
27. Four required on compressors after 69D00835 and six before 69D00835.
28. Six required on compressors after 69D00835 and nine before 69D00835.
29. To be used to convert non-unloading and external un-loading models to internal unloaders.
30. Specify control voltage when ordering. Add suffix "T1" to coil number for 120V; "T2" for 240V.
31. Crankcase bores may be standard or oversize. Check bore size before ordering parts. Standard bore has suffix "T1". To order .005 oversize add suffix "T2" to part number; for .010 oversize add "T3" to part number; for .020 oversize add "T4" to part number.
32. For gaskets/gasket kits refer to pages 35 thru 40.
33. Crankcase bearings must be pressed in and line bored in a machine shop. (Ref. DB Service Bulletin SR116)
34. Valve plate assemblies are supplied with head and valve plate gaskets.
35. Not available as a separate item.
36. To replace a Robertshaw Control Type MP33 order CNT262AT1 for 115 control voltage and CNT262AT2 for 230 control voltage. If replacing a type MP13 or MP23 order a BFRK1 for 115 volts or BFRK2 for 230 volts.
37. Oil pump assembly is supplied with gaskets. Tuthill manufactured pumps are also supplied with bushings.
38. VAL358 is no longer available. Order repair kit KIT339.
39. To replace GKT327 order Alco KS30026. To replace GKT328 order KIT339.
40. Specify control voltage when ordering.
41. For valve plate information, refer to pages 29 thru 34.

HERMETIC COMPRESSOR MODELS 105, 155, 205 AND 255

| ITEM | DESCRIPTION | PART NO. | UH UC | UL | H C | CL | HN CN | CLN | LN | Notes |
|------|---------------------------------|----------|-------------|----|--------|----|----------|-----|----|---------|
| 1 | Suction Service Valve | VAL53 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 2 | Suction Service Valve Gasket | GKT60 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 |
| 3 | Cap Screw 5/8 - 11 x 4-1/4" | 016P37 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| 4 | Motor Kit | | SEE NOTE 10 | | | | | | | |
| 5 | Suction Strainer | SRA29 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 6 | Bolt 5/8 - 11 x 1-1/2" | 016P15 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 7 | Lockwasher | 016P04 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 8 | Rotor Locking Washer | WAS37 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 12 |
| | | WAS88 | 1 | | 1 | | 1 | | | 13 |
| 9 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | 16 | 16 | 16 | |
| 10 | Housing Gasket | GKT121 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 32 |
| 11 | Crankshaft Key | 066A29 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 12 | Crankcase w/Bearings | CCS63A | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 35 |
| 13 | Crankcase Main Bearing | BRG54 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 33 |
| 14 | Foam Control Valve | VAL496 | 1 | 1 | | 1 | 1 | 1 | 1 | |
| 15 | Oil Cooler | CDS291A | | 1 | | 1 | | 1 | 1 | |
| 16 | Oil Cooler Connector | CON36 | | 2 | | 2 | | 2 | 2 | |
| 17 | Oil Strainer | SRA32 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 18 | Bottom Cover Gasket | GKT53 | 1 | 1 | 1 | | 1 | | 1 | 14, 32 |
| 19 | Bottom Cover | COV9 | 1 | 1 | 1 | | 1 | | 1 | 14 |
| 20 | Thrust Washer Roll Pin | PIN82T1 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| 21 | Thrust Washer | WAS36 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | |
| 22 | Crankshaft | CKS29 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 23 | Pipe Plug | 055P70 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | |
| 24 | Magnetic Pipe Plug | PLU5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 25 | Orifice Plug | PLU21 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 20 |
| | | PLU23 | | | 1 | 1 | 1 | 1 | 1 | 21 |
| 26 | Connecting Rod | ROD72 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 17 |
| 27 | Piston Assembly w/Rings | PST58AT1 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 17,31 |
| | | PST63AT1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 31 |
| 28 | Piston Ring Set | SET53T1 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 31 |
| 29 | Compression Ring | RNG72T1 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 31 |
| 30 | Oil Scraper Ring | RNG73T1 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 31 |
| 31 | Piston Pin Retaining Ring | 0580P21 | 8 | | 8 | 8 | 8 | 8 | 8 | 19 |
| | Piston Pin Retaining Ring | 0580P23 | | 8 | | 8 | | 8 | 8 | 18 |
| | Piston Pin Retainer | RTR22 | | 8 | | 8 | | 8 | 8 | 18 |
| 32 | Retaining Disc | DIS14 | | 8 | | 8 | | 8 | 8 | 18 |
| 33 | Piston w/Pin | PST58T1 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 17,31 |
| | | PST63T1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 34 | Wavy Washer | WAS34 | 8 | | 8 | 8 | 8 | 8 | 8 | |
| | | WAS35 | | 8 | | 8 | | 8 | 8 | 18 |
| 35 | Pump Housing w/Bearing | HSG32B | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 36 | Pump Housing Bearing | BRG53 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 37 | Oil Pump Assembly | PMP85A | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 37 |
| 38 | Oil Pump Gasket | GKT113 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 37, 32 |
| 39 | Oil Sight Glass | GLS3 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 40 | O-Ring | 0458P29 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 |
| 41 | Oil Relief Valve | VAL258 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 42 | Elbow | 072P02 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | |
| 43 | Plug | 055P62 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 44 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | 16 | 16 | 16 | |
| 45 | Discharge Pressure Relief Valve | 0609P75 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 22 |
| | | VAL71 | | | 1 | 1 | 1 | 1 | 1 | 23 |
| 46 | Discharge Valve Gasket | GKT62 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 |
| 47 | Discharge Valve Adapter | ADP43 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 48 | Valve Gasket 2 Bolt | GKT340 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 |
| 49 | Discharge Service Valve | VAL83 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 50 | Cap Screw 1/2 - 13 x 3-1/2" | 014P31 | | | 4 | 4 | 4 | 4 | 4 | 23 |
| | Cap Screw 1/2 - 13 x 1-3/4" | 014P17 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 22 |
| 51 | Oil Drain Valve | 100P135 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 52 | Oil Drain Valve Adapter | 0694P00 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 53 | Oil Equalization Port Plug | 051P56 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 56 | Valve Plate Assembly - RH | PLT301A | 1 | | | | 1 | 1 | | 7,34,41 |
| | | PLT302A | | 1 | | | | | 1 | 7,34,41 |
| | | PLT508A | | | 1 | 1 | | | | 41 |

HERMETIC COMPRESSOR MODELS 105, 155, 205 AND 255

| ITEM | DESCRIPTION | PART NO. | UH UC | UL | H C | CL | HN CN | CLN | LN | Notes | |
|------|-----------------------------------|-----------|-------|----|-----|----|-------|-----|----|---------|---------|
| 57 | Valve Plate Assembly - LH | PLT304A | | | | | 1 | 1 | | 7,34,41 | |
| | | PLT305A | | | | | | | 1 | 7,34,41 | |
| | | PLT312A | 1 | | | | | | | | 7,34,41 |
| | | PLT313A | | 1 | | | | | | | 7,34,41 |
| | | PLT509A | | | | 1 | 1 | | | | 41 |
| 58 | Unloader Closure Plate & Spring | KIT370 | | | 2 | 2 | | | | | |
| 59 | Unloader Bolt | BLT60 | | | 6 | 6 | | | | 3,35 | |
| | Unloader Pin (.010 O.S.) | PIN84 | | | 6 | 6 | | | | 4 | |
| 60 | Valve Replacement Kit | KIT346 | 3 | | 3 | 3 | 3 | 3 | | 5 | |
| | | KIT260 | | 3 | | | | | 3 | 5 | |
| | | KIT259 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 6 |
| 61 | Spacer Plate - RH | PLT267 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 8 | |
| 62 | Spacer Plate - LH | PLT267 | | | 1 | 1 | 1 | 1 | 1 | 8 | |
| | | PLT309 | 1 | 1 | | | | | | 8 | |
| 63 | Valve Plate Gasket | GKT124 | 2 | 2 | 2 | | 2 | | | 6,32 | |
| | | GKT301 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 5,32 | |
| 64 | Spacer Plate Gasket | GKT127 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 32 | |
| 65 | Head Gasket - RH | GKT123 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 | |
| 66 | Head Gasket - LH | GKT125 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 | |
| 67 | Cylinder Head - RH | HD35 | 1 | 1 | | | | | | | |
| | | HD37 | | | | | 1 | 1 | 1 | | |
| | | HD206 | | | 1 | 1 | | | | | |
| 68 | Cylinder Head - LH | HD36 | 1 | 1 | | | | | | | |
| | | HD39 | | | | | 1 | 1 | 1 | | |
| | | HD205 | | | 1 | 1 | | | | | |
| 69 | Valve Plate Pin | PIN37 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 8 | |
| | | PIN83T5 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 9 |
| 70 | Unloader Piston Assembly | PST100A | | | 2 | 2 | | | | | |
| 71 | Unloader Piston Ring Assembly | RNG195A | | | 4 | 4 | | | | 1 | |
| | | RNG201A | | | 4 | 4 | | | | 2 | |
| 72 | Cap Screw 3/8 - 16 x 2-1/2" | 012P23 | 36 | 36 | 36 | 36 | 36 | 36 | 36 | | |
| 73 | Bolt 3/8 - 16 x 3-3/4" | 012P33 | 4 | 4 | | | 4 | 4 | 4 | | |
| | Bolt 3/8 - 16 x 4-1/4" | 012P37 | | | 4 | 4 | | | | | |
| 74 | Bolt Sealing Washer | GKT342 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | | |
| 75 | Unloader Valve Gasket | GKT215 | | | 2 | 2 | | | | 32 | |
| 76 | Unloader Solenoid Valve | VAL438 | | | 2 | 2 | | | | | |
| 77 | Unloader Valve Coil | COL141 | | | 2 | 2 | | | | 30 | |
| 78 | Unloader Shuttle Valve | VAL357 | 1 | 1 | | | | | | | |
| 79 | Shuttle Valve Coil | COL117 | 1 | 1 | | | | | | 30 | |
| 80 | Enclosing Tube Assy | KIT339 | 1 | 1 | | | | | | | |
| 81 | Valve Gasket | GKT340 | 2 | 2 | | | | | | 32 | |
| 82 | Unloader Valve Gasket | GKT327 | 1 | 1 | | | | | | 39,32 | |
| 83 | Crankcase heater 115V | HTR59T2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 40 | |
| | Crankcase Heater 230V | HTR59T1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 40 | |
| 84 | Desuperheater Valve | | | | | | | | | | |
| | All Refrigerants | VAL381 | | 1 | | 1 | | 1 | 1 | 15 | |
| | R-12 | VAL557 | | | | 1 | | 1 | 1 | 16 | |
| | R-22, R-502 | VAL559 | | | | 1 | | 1 | 1 | 16 | |
| 85 | Discharge Temp. Thermostat | THT3 | 1 | 1 | | 2 | | 2 | 2 | | |
| 86 | Terminal Plate Gasket | GKT122 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 | |
| 87 | Terminal Plate Assembly | PLT222A | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | |
| 88 | Terminal Separator Block | BLK28 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | |
| 89 | Terminal Jumper | JMP10 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | | |
| 90 | Terminal Jumper | JMP9 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | |
| 91 | Power Terminal Assembly | KIT278 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | | |
| 92 | Protector Terminal Assembly | KIT277 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | | |
| 93 | Terminal Box | BOX2261 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | |
| 94 | Fuse | FUS4 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | | |
| 95 | Robertshaw Control Module | CNT262AT1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 36 | |
| 96 | Internal Unloading Conversion Kit | ASY933 | 1 | | | | 1 | 1 | | 29 | |
| 97 | Unloader Control Kit | KIT190 | | | 1 | 1 | | | | | |
| 98 | Unloader Pressure Switch | CNT104 | | | 2 | 2 | | | | | |
| 99 | Gasket Set | KIT180 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32,8 | |
| | | KIT342 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32,9 | |
| 100 | Terminal Box Cover | COV114 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | |

HERMETIC COMPRESSOR MODELS 156, 206, 256 AND 306

| ITEM | DESCRIPTION | PART NO. | UH UC | UL | H C | CL | HN CN | CLN | LN | NOTES |
|------|---------------------------------|----------|-------------|----|-----|----|-------|-----|----|---------|
| 1 | Suction Service Valve | VAL53 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 2 | Suction Service Valve Gasket | GKT60 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 |
| 3 | Cap Screw 5/8 - 11 x 4-1/4" | 016P37 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| 4 | Motor Kit | | SEE NOTE 10 | | | | | | | |
| 5 | Suction Strainer | SRA29 | 1 | 1 | 1 | | 1 | | 1 | 11 |
| 6 | Bolt 5/8 - 11 x 1-1/2" | 016P15 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 7 | Lockwasher | 016P04 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 8 | Rotor Locking Washer | WAS37 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 12 |
| | | WAS88 | 1 | | 1 | | 1 | | | 13 |
| 9 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | 16 | 16 | 16 | |
| 10 | Housing Gasket | GKT121 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 32 |
| 11 | Crankshaft Key | 066P29 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 35 |
| 12 | Crankcase w/Bearings | CCS63A | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 33 |
| 13 | Crankcase Main Bearing | BRG54 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | |
| 14 | Foam Control Valve | VAL496 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 15 | Oil Cooler | CDS291A | | 1 | | 1 | | 1 | 1 | |
| 16 | Oil Cooler Connector | CON36 | | 2 | | 2 | | 2 | 2 | |
| 17 | Oil Strainer | SRA32 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 18 | Bottom Cover Gasket | GKT53 | 1 | 1 | 1 | | 1 | | 1 | 18,32 |
| 19 | Bottom Cover | COV9 | 1 | 1 | 1 | | 1 | | 1 | 18 |
| 20 | Thrust Washer Roll Pin | PIN82T1 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| 21 | Thrust Washer | WAS36 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | |
| 22 | Crankshaft | CKS30 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 23 | Pipe Plug | 055P70 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | |
| 24 | Magnetic Pipe Plug | PLU5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 25 | Orifice Plug | PLU21 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 20 |
| | | PLU23 | | | 1 | 1 | 1 | 1 | 1 | 21 |
| 26 | Connecting Rod | ROD73 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 17 |
| 27 | Piston Assembly w/Rings | PST58AT1 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 17,31 |
| | | PST63AT1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 31 |
| 28 | Piston Ring Set | SET53T1 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 31 |
| 29 | Compression Ring | RNG72T1 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 31 |
| 30 | Oil Scraper Ring | RNG73T1 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 31 |
| 31 | Piston Pin Retaining Ring | 0580P21 | 8 | | 8 | 8 | 8 | 8 | 8 | 19 |
| | Piston Pin Retaining Ring | 0580P23 | | 8 | | 8 | | 8 | 8 | 18 |
| | Piston Pin Retainer | RTR22 | | 8 | | 8 | | 8 | 8 | 18 |
| 32 | Retaining Disc | DIS14 | | 8 | | 8 | | 8 | 8 | 18 |
| 33 | Piston w/Pin | PST58T1 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 17,31 |
| | | PST63T1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 31 |
| 34 | Wavy Washer | WAS34 | 8 | | 8 | 8 | 8 | 8 | 8 | |
| | | WAS35 | | 8 | | 8 | | 8 | 8 | 19 |
| 35 | Pump Housing w/Bearing | HSG32B | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 36 | Pump Housing Bearing | BRG53 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 37 | Oil Pump Assembly | PMP85A | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 37 |
| 38 | Oil Pump Gasket | GKT113 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 37,32 |
| 39 | Oil Sight Glass | GLS3 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 40 | O-Ring | 0458P29 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 |
| 41 | Oil Relief Valve | VAL258 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 42 | Elbow | 072P02 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | |
| 43 | Plug | 055P62 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 44 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | 16 | 16 | 16 | |
| 45 | Discharge Pressure Relief Valve | 0609P75 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 22 |
| | | VAL71 | | | 1 | 1 | 1 | 1 | 1 | 23 |
| 46 | Discharge Valve Gasket | GKT62 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 |
| 47 | Discharge Valve Adapter | ADP43 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 48 | Valve Gasket 2 Bolt | GKT340 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 49 | Discharge Service Valve | VAL83 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 50 | Cap Screw 1/2 - 13 x 3-1/2" | 014P31 | | | 4 | 4 | 4 | 4 | 4 | 23 |
| | Cap Screw 1/2 - 13 x 1-3/4" | 014P17 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 22 |
| 51 | Oil Drain Valve | 100P135 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 52 | Oil Drain Valve Adapter | 0694P00 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 53 | Oil Equalization Port Plug | 051P56 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 56 | Valve Plate Assembly - RH | PLT301A | 1 | | | | 1 | 1 | | 7,34,41 |
| | | PLT302A | | 1 | | | | | 1 | 7,34,41 |
| | | PLT508A | | | 1 | 1 | | | | 41 |

HERMETIC COMPRESSOR MODELS 156, 206, 256 AND 306

| ITEM | DESCRIPTION | PART NO. | UH UC | UL | H C | CL | HN CN | CLN | LN | Notes | |
|------|-----------------------------------|----------|-------|----|-----|----|-------|-----|----|---------|---------|
| 57 | Valve Plate Assembly - LH | PLT304A | | | | | 1 | 1 | | 7,34,41 | |
| | | PLT305A | | | | | | | 1 | 7,34,41 | |
| | | PLT312A | 1 | | | | | | | | 7,34,41 |
| | | PLT313A | | 1 | | | | | | | 7,34,41 |
| | | PLT509A | | | | 1 | 1 | | | | 41 |
| 58 | Unloader Closure Plate & Spring | KIT370 | | | 2 | 2 | | | | | |
| 59 | Unloader Bolt | BLT60 | | | 6 | 6 | | | | 3,35 | |
| | Unloader Pin (.010 O.S.) | PIN84 | | | 6 | 6 | | | | 4 | |
| 60 | Valve Replacement Kit | KIT346 | 3 | | 3 | 3 | 3 | 3 | | 5 | |
| | | KIT260 | | 3 | | | | | 3 | 5 | |
| | | KIT259 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 6 | |
| 61 | Spacer Plate - RH | PLT267 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 8 | |
| 62 | Spacer Plate - LH | PLT267 | | | 1 | 1 | 1 | 1 | 1 | 8 | |
| | | PLT309 | 1 | 1 | | | | | | 8 | |
| 63 | Valve Plate Gasket | GKT124 | 2 | 2 | 2 | | 2 | | 2 | 6,32 | |
| | | GKT301 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 5,32 | |
| 64 | Spacer Plate Gasket | GKT127 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 8,6,32 | |
| 65 | Head Gasket - RH | GKT123 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 | |
| 66 | Head Gasket - LH | GKT125 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 | |
| 67 | Cylinder Head - RH | HD35 | 1 | 1 | | | | | | | |
| | | HD37 | | | | | 1 | 1 | 1 | | |
| | | HD206 | | | 1 | 1 | | | | | |
| 68 | Cylinder Head - LH | HD36 | 1 | 1 | | | | | | | |
| | | HD39 | | | | | 1 | 1 | 1 | | |
| | | HD205 | | | 1 | 1 | | | | | |
| 69 | Valve Plate Pin | PIN37 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 8 | |
| | | PIN83T5 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 9 | |
| 70 | Unloader Piston Assembly | PST100A | | | 2 | 2 | | | | | |
| 71 | Unloader Piston Ring | RNG195A | | | 4 | 4 | | | | 1 | |
| | | RNG201A | | | 4 | 4 | | | | 2 | |
| 72 | Cap Screw 3/8 - 16 x 2-1/2" | 012P23 | 36 | 36 | 36 | 36 | 36 | 36 | 36 | | |
| 73 | Bolt 3/8 - 16 x 3-3/4" | 012P33 | 4 | 4 | | | 4 | 4 | 4 | | |
| | Bolt 3/8 - 16 x 4-1/4" | 012P37 | | | 4 | 4 | | | | | |
| 74 | Bolt Sealing Washer | GKT342 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | | |
| 75 | Unloader Valve Gasket | GKT215 | | | 2 | 2 | | | | 32 | |
| 76 | Unloader Solenoid Valve | VAL438 | | | 2 | 2 | | | | | |
| 77 | Unloader Valve Coil | COL141 | | | 2 | 2 | | | | 30 | |
| 78 | Unloader Shuttle Valve | VAL357 | 1 | 1 | | | | | | | |
| 79 | Shuttle Valve Coil | COL117 | 1 | 1 | | | | | | 40 | |
| 80 | Enclosing Tube Assy | KIT339 | 1 | 1 | | | | | | | |
| 81 | Valve Gasket | GKT340 | 2 | 2 | | | | | | 32 | |
| 82 | Unloader Valve Gasket | GKT327 | 1 | 1 | | | | | | 32 | |
| 83 | Crankcase heater 115V | HTR59T2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 40 | |
| | Crankcase Heater 230V | HTR59T1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 40 | |
| 84 | Desuperheater Valve | | | | | | | | | | |
| | All Refrigerants | VAL381 | | 1 | | 1 | | 1 | 1 | 15 | |
| | R-12 | VAL557 | | | | 1 | | 1 | 1 | 16 | |
| | R-22, R-502 | VAL559 | | | | 1 | | 1 | 1 | 16 | |
| 85 | Discharge Temp. Thermostat | THT3 | 1 | 1 | | 2 | | 2 | 2 | | |
| 86 | Terminal Plate Gasket | GKT122 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 32 | |
| 87 | Terminal Plate Assembly | PLT222A | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | |
| 88 | Terminal Separator Block | BLK28 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | |
| 89 | Terminal Jumper | JMP10 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | | |
| 90 | Terminal Jumper | JMP9 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | |
| 91 | Power Terminal Assembly | KIT278 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | | |
| 92 | Protector Terminal Assembly | KIT277 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | | |
| 93 | Terminal Box | BOX2261 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | |
| 94 | Fuse | FUS4 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | | |
| 95 | Robertshaw Control Module | CNT262A | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 36 | |
| 96 | Internal Unloading Conversion Kit | ASY933 | 1 | | | | 1 | 1 | | 29 | |
| 97 | Unloader Control Kit | KIT190 | | | 1 | 1 | | | | | |
| 98 | Unloader Pressure Switch | CNT104 | | | 2 | 2 | | | | | |
| 99 | Gasket Set | KIT180 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 8,32 | |
| | | KIT342 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 8,32 | |
| 100 | Terminal Box Cover | COV114 | 1 | 1 | 1 | 1 | 1 | | | 9 | |

HERMETIC COMPRESSOR MODELS 157, 207, 257, 307 AND 357

| ITEM | DESCRIPTION | PART NO. | UL | H C | HN CN | LN | Notes | |
|------|---------------------------------|----------|-------------|--------|----------|----|----------|--|
| 1 | Suction Service Valve | VAL54 | 1 | | | 1 | | |
| 2 | Suction Service Valve Gasket | GKT60 | 1 | | | 1 | 32 | |
| 3 | Cap Screw 5/8 - 11 x 4-1/4" | 016P37 | 4 | 4 | 4 | 4 | | |
| 4 | Motor Kit | | SEE NOTE 10 | | | | | |
| 5 | Suction Strainer | SRA29 | 1 | | | 1 | | |
| 6 | Bolt 5/8 - 11 x 1-1/2" | 016P15 | 1 | 1 | 1 | 1 | | |
| 7 | Lockwasher | 016P04 | 1 | | | 1 | | |
| 8 | Rotor Locking Washer | WAS37 | 1 | 1 | 1 | 1 | 12 | |
| | | WAS88 | | 1 | 1 | 1 | 13 | |
| 9 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | | |
| 10 | Housing Gasket | GKT121 | 2 | 2 | 2 | 2 | 32 | |
| 11 | Crankshaft Key | 066P29 | 1 | 1 | 1 | 1 | | |
| 12 | Crankcase w/Bearings | CCS63A | 1 | 1 | 1 | 1 | 35 | |
| 13 | Crankcase Main Bearing | BRG54 | 2 | 2 | 2 | 2 | 33 | |
| 14 | Foam Control Valve | VAL496 | 1 | 1 | 1 | 1 | | |
| 15 | Oil Cooler | CDS291A | 1 | | | 1 | | |
| 16 | Oil Cooler Connector | CON36 | 2 | | | 2 | | |
| 17 | Oil Strainer | SRA32 | 1 | 1 | 1 | 1 | | |
| 18 | Bottom Cover Gasket | GKT53 | 1 | | | 1 | 14,32 | |
| 19 | Bottom Cover | COV9 | 1 | | | 1 | 14 | |
| 20 | Thrust Washer Roll Pin | PIN82T1 | 4 | 4 | 4 | 4 | | |
| 21 | Thrust Washer | WAS36 | 2 | 2 | 2 | 2 | | |
| 22 | Crankshaft | CKS29 | 1 | 1 | 1 | 1 | | |
| 23 | Pipe Plug | 055P70 | 3 | 3 | 3 | 3 | | |
| 24 | Magnetic Pipe Plug | PLU5 | 1 | 1 | 1 | 1 | | |
| 25 | Orifice Plug | PLU21 | 1 | | | | 20 | |
| | | PLU23 | | 1 | 1 | 1 | 21 | |
| 26 | Connecting Rod | ROD72 | 4 | 4 | 4 | 4 | | |
| 27 | Piston Assembly w/Rings | PST58AT1 | 4 | 4 | 4 | 4 | 17,31 | |
| 28 | Piston Ring Set | SET53T1 | 4 | 4 | 4 | 4 | 31 | |
| 29 | Compression Ring | RNG72T1 | 8 | 8 | 8 | 8 | 31 | |
| 30 | Oil Scraper Ring | RNG73T1 | 4 | 4 | 4 | 4 | 31 | |
| 31 | Piston Pin Retaining Ring | 0580P21 | | 8 | 8 | 8 | 19 | |
| | Piston Pin Retaining Ring | 0580P23 | 8 | | | 8 | 18 | |
| | Piston Pin Retainer | RTR22 | 8 | | | 8 | 18 | |
| 32 | Retaining Disc | DIS14 | 8 | | | 8 | 18 | |
| 33 | Piston w/Pin | PST58 | 4 | 4 | 4 | 4 | | |
| 34 | Wavy Washer | WAS34 | | 8 | 8 | 8 | | |
| | | WAS35 | 8 | | | 8 | 18 | |
| 35 | Pump Housing w/Bearing | HSG32B | 1 | 1 | 1 | 1 | | |
| 36 | Pump Housing Bearing | BRG53 | 1 | 1 | 1 | 1 | | |
| 37 | Oil Pump Assembly | PMP85A | 1 | 1 | 1 | 1 | 37 | |
| 38 | Oil Pump Gasket | GKT113 | 1 | 1 | 1 | 1 | 37,32 | |
| 39 | Oil Sight Glass | GLS3 | 1 | 1 | 1 | 1 | | |
| 40 | O-Ring | 0458P29 | 1 | 1 | 1 | 1 | 32 | |
| 41 | Oil Relief Valve | VAL258 | 1 | 1 | 1 | 1 | | |
| 42 | Elbow | 072P02 | 2 | 2 | 2 | 2 | | |
| 43 | Plug | 055P62 | 1 | 1 | 1 | 1 | | |
| 44 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | | |
| 45 | Discharge Pressure Relief Valve | 0609P75 | 1 | | | 1 | 22 | |
| | | VAL71 | | 1 | 1 | 1 | 23 | |
| 46 | Discharge Valve Gasket | GKT62 | 1 | 1 | 1 | 1 | 32 | |
| 47 | Discharge Valve Adapter | ADP43 | 1 | | | 1 | | |
| 48 | Valve Gasket 2 Bolt | GKT340 | 1 | 1 | 1 | 1 | 32 | |
| 49 | Discharge Service Valve | VAL83 | 1 | 1 | 1 | 1 | | |
| 50 | Cap Screw 1/2 - 13 x 1-1/2" | 014P31 | | 4 | 4 | 4 | 23 | |
| | Cap Screw 1/2 - 13 x 1-3/4" | 014P17 | 2 | 2 | 2 | 2 | 22 | |
| 51 | Oil Drain Valve | 100P135 | 1 | 1 | 1 | 1 | | |
| 52 | Oil Drain Valve Adapter | 0694P00 | 1 | 1 | 1 | 1 | | |
| 53 | Oil Equalization Port Plug | 051P56 | 1 | 1 | 1 | 1 | | |
| 56 | Valve Plate Assembly - RH | PLT301A | | | 1 | | 34,41 | |
| | | PLT302A | 1 | | | 1 | 34,41 | |
| | | PLT508A | | 1 | | | 25,34,41 | |

HERMETIC COMPRESSOR MODELS 157, 207, 257, 307 AND 357

| ITEM | DESCRIPTION | PART NO. | UL | H C | HN CN | LN | Notes |
|------|-----------------------------------|----------|----|--------|----------|----|----------|
| 57 | Valve Plate Assembly - LH | PLT301A | | | 1 | | 7,34,41 |
| | | PLT311A | 1 | | | | 7,34,41 |
| | | PLT508A | | 1 | | | 25,34,41 |
| | | PLT302A | | | | 1 | 7,34,41 |
| 58 | Unloader Closure Plate & Spring | KIT370 | | 2 | | | 26 |
| 59 | Unloader Bolt (.010 O.S.) | PIN84 | | 6 | | | 4 |
| 60 | Valve Replacement Kit | KIT346 | | 4 | 4 | | 5 |
| | | KIT260 | 4 | | | 4 | 5 |
| | | KIT259 | 4 | 4 | 4 | 4 | 6 |
| 61 | Spacer Plate - RH | PLT267 | 1 | | | 1 | 8 |
| 62 | Spacer Plate - LH | PLT267 | | | | 1 | |
| | | PLT309 | 1 | | | | |
| 63 | Valve Plate Gasket | GKT124 | 2 | 2 | 2 | 2 | 6,32 |
| | | GKT301 | 2 | 2 | 2 | 2 | 5,32 |
| 64 | Spacer Plate Gasket | GKT127 | 2 | | | 2 | 8,32 |
| 65 | Head Gasket - RH | GKT123 | 1 | 1 | 1 | 1 | 32 |
| 66 | Head Gasket - LH | GKT123 | 1 | 1 | 1 | 1 | 32 |
| 67 | Cylinder Head - RH | HD35 | 1 | | | | |
| | | HD37 | | | 1 | 1 | |
| | | HD206 | | 1 | | | 25 |
| 68 | Cylinder Head - LH | HD37 | | | 1 | 1 | |
| | | HD40 | 1 | | | | |
| | | HD206 | | 1 | | | |
| 69 | Valve Plate Pin | PIN37 | 4 | | | 4 | 8 |
| | | PIN83T5 | 4 | 4 | 4 | 4 | |
| 70 | Unloader Piston Assembly | PST100A | | 2 | | | 26 |
| 71 | Unloader Piston Ring Assy. | RNG201A | | 4 | | | 2 |
| 72 | Cap Screw 3/8 - 16 x 2-1/2" | 012P23 | 36 | 36 | 36 | 36 | |
| 73 | Bolt 3/8 - 16 x 3-3/4" | 012P33 | 4 | | 4 | 4 | |
| | | 012P37 | | 4 | | | |
| 74 | Bolt Sealing Washer | GKT342 | 4 | 4 | 4 | 4 | 32 |
| 75 | Unloader Valve Gasket | GKT215 | | 2 | | | 32 |
| 76 | Unloader Solenoid Valve | VAL438 | | 2 | | | |
| 77 | Unloader Valve Coil | COL141 | | 2 | | | 30 |
| 78 | Unloader Shuttle Valve | VAL358 | 1 | | | | |
| 79 | Shuttle Valve Coil | COL117 | 1 | | | | 40 |
| 80 | Enclosing Tube Assy | KIT339 | 1 | | | | |
| 81 | Valve Gasket | GKT340 | 2 | | | | 32 |
| 82 | Unloader Valve Gasket | GKT328 | 1 | | | | 32 |
| 83 | Crankcase Heater 115V | HTR59T2 | 1 | 1 | 1 | 1 | 40 |
| | Crankcase Heater 230V | HTR59T1 | 1 | 1 | 1 | 1 | 40 |
| 84 | Desuperheater Valve | | | | | | |
| | All Refrigerants | VAL381 | 1 | | | 1 | 15 |
| | R-12 | VAL557 | | | | 1 | 16 |
| | R-22, R-502 | VAL559 | | | | 1 | 16 |
| 85 | Discharge Temp. Thermostat | THT3 | 1 | | | 2 | |
| 86 | Terminal Plate Gasket | GKT122 | 1 | 1 | 1 | 1 | 32 |
| 87 | Terminal Plate Assembly | PLT222A | 1 | 1 | 1 | 1 | |
| 88 | Terminal Separator Block | BLK28 | 1 | 1 | 1 | 1 | |
| 89 | Terminal Jumper | JMP10 | 3 | 3 | 3 | 3 | |
| 90 | Terminal Jumper | JMP9 | 1 | 1 | 1 | 1 | |
| 91 | Power Terminal Assembly | KIT278 | 9 | 9 | 9 | 9 | |
| 92 | Protector Terminal Assembly | KIT277 | 2 | 2 | 2 | 2 | |
| 93 | Terminal Box | BOX2261 | 1 | 1 | 1 | 1 | |
| 94 | Fuse | FUS4 | 2 | 2 | 2 | 2 | |
| 95 | Robertshaw Control Module | CNT262A | 1 | 1 | 1 | 1 | 36 |
| 96 | Internal Unloading Conversion Kit | KIT337 | | | 1 | | 29 |
| 97 | Unloader Control Kit | KIT190 | | 1 | | | |
| 98 | Unloader Pressure Switch | CNT104 | | 2 | | | 26 |
| 99 | Gasket Set | KIT180 | 1 | | | 1 | 8,32 |
| | | KIT342 | 1 | 1 | 1 | 1 | 9,32 |
| 100 | Terminal Box Cover | COV114 | 1 | 1 | 1 | 1 | |

HERMETIC COMPRESSOR MODELS 208, 258, 308 AND 408

| ITEM | DESCRIPTION | PART NO. | UH UC | UL | H C | HN CN | LN | Notes |
|------|---------------------------------|----------|-------------|----|-----|-------|----|----------|
| 1 | Suction Service Valve | VAL54 | 1 | 1 | 1 | 1 | 1 | |
| 2 | Suction Service Valve Gasket | GKT60 | 1 | 1 | 1 | 1 | 1 | 32 |
| 3 | Cap Screw 5/8 - 11 x 4-1/4" | 016P37 | 4 | 4 | 4 | 4 | 4 | |
| 4 | Motor Kit | | SEE NOTE 10 | | | | | |
| 5 | Suction Strainer | SRA29 | 1 | 1 | 1 | 1 | 1 | 11 |
| 6 | Bolt 5/8 - 11 x 1-1/2" | 016P15 | 1 | 1 | 1 | 1 | 1 | |
| 7 | Lockwasher | 016P04 | 1 | 1 | 1 | 1 | 1 | |
| 8 | Rotor Locking Washer | WAS37 | | 1 | | | 1 | 12 |
| | | WAS88 | 1 | | 1 | 1 | | 13 |
| 9 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | 16 | |
| 10 | Housing Gasket | GKT121 | 2 | 2 | 2 | 2 | 2 | 32 |
| 11 | Crankshaft Key | 066P29 | 1 | 1 | 1 | 1 | 1 | |
| 12 | Crankcase w/Bearings | CCS63A | 1 | 1 | 1 | 1 | 1 | |
| 13 | Crankcase Main Bearing | BRG54 | 2 | 2 | 2 | 2 | 2 | |
| 14 | Foam Control Valve | VAL496 | 1 | 1 | 1 | 1 | 1 | |
| 15 | Oil Cooler | CDS291A | | 1 | | | 1 | |
| 16 | Oil Cooler Connector | CON36 | | 2 | | | 2 | |
| 17 | Oil Strainer | SRA32 | 1 | 1 | 1 | 1 | 1 | |
| 18 | Bottom Cover Gasket | GKT53 | 1 | 1 | 1 | 1 | 1 | 14,32 |
| 19 | Bottom Cover | COV9 | 1 | 1 | 1 | 1 | 1 | 14 |
| 20 | Thrust Washer Roll Pin | PIN82T1 | 4 | 4 | 4 | 4 | 4 | |
| 21 | Thrust Washer | WAS36 | 2 | 2 | 2 | 2 | 2 | |
| 22 | Crankshaft | CKS30 | 1 | 1 | 1 | 1 | 1 | |
| 23 | Pipe Plug | 055P70 | 3 | 3 | 3 | 3 | 3 | |
| 24 | Magnetic Pipe Plug | PLU5 | 1 | 1 | 1 | 1 | 1 | |
| 25 | Orifice Plug | PLU21 | 1 | 1 | 1 | 1 | 1 | 20 |
| | | PLU23 | | | 1 | 1 | 1 | 21 |
| 26 | Connecting Rod | ROD73 | 4 | 4 | 4 | 4 | 4 | 17 |
| 27 | Piston Assembly w/Rings | PST58AT1 | 4 | 4 | 4 | 4 | 4 | 17,31 |
| 28 | Piston Ring Set | SET53T1 | 4 | 4 | 4 | 4 | 4 | 31 |
| 29 | Compression Ring | RNG72T1 | 8 | 8 | 8 | 8 | 8 | 31 |
| 30 | Oil Scraper Ring | RNG73T1 | 4 | 4 | 4 | 4 | 4 | 31 |
| | Piston Pin Retaining Ring | 0580P21 | 8 | | 8 | 8 | 8 | 19 |
| 31 | Piston Pin Retaining Ring | 0580P23 | | 8 | | | 8 | 18 |
| | Piston Pin Retainer | RTR22 | | 8 | | | 8 | 18 |
| 32 | Retaining Disc | DIS14 | | 8 | | | 8 | 18 |
| 33 | Piston w/Pin | PST58T1 | 4 | 4 | 4 | 4 | 4 | 17,31 |
| 34 | Wavy Washer | WAS34 | 8 | | 8 | 8 | 8 | 18 |
| | | WAS35 | | 8 | | | | |
| 35 | Pump Housing w/Bearing | HSG32B | 1 | 1 | 1 | 1 | 1 | |
| 36 | Pump Housing Bearing | BRG53 | 1 | 1 | 1 | 1 | 1 | |
| 37 | Oil Pump Assembly | PMP85A | 1 | 1 | 1 | 1 | 1 | |
| 38 | Oil Pump Gasket | GKT113 | 1 | 1 | 1 | 1 | 1 | 32 |
| 39 | Oil Sight Glass | GLS3 | 1 | 1 | 1 | 1 | 1 | |
| 40 | O-Ring | 0458P29 | 1 | 1 | 1 | 1 | 1 | 32 |
| 41 | Oil Relief Valve | VAL258 | 1 | 1 | 1 | 1 | 1 | |
| 42 | Elbow | 072P02 | 2 | 2 | 2 | 2 | 2 | |
| 43 | Plug | 055P62 | 1 | 1 | 1 | 1 | 1 | |
| 44 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | 16 | |
| 45 | Discharge Pressure Relief Valve | 0609P75 | 1 | 1 | 1 | 1 | 1 | 22 |
| | | VAL71 | | | 1 | 1 | 1 | 23 |
| 46 | Discharge Valve Gasket | GKT62 | 1 | 1 | 1 | 1 | 1 | 32 |
| 47 | Discharge Valve Adapter | ADP43 | | 1 | | | 1 | |
| 48 | Valve Gasket 2 Bolt | GKT340 | | 1 | | | 1 | |
| 49 | Discharge Service Valve | VAL59 | 1 | | 1 | 1 | | |
| | | VAL83 | | 1 | | | 1 | 22 |
| 50 | Cap Screw 1/2 - 13 x 1-1/2" | 014P31 | 4 | | 4 | 4 | 4 | 23 |
| | Cap Screw 1/2 - 13 x 1-3/4" | 014P17 | | 2 | | | | 22 |
| 51 | Oil Drain Valve | 100P135 | 1 | 1 | 1 | 1 | 1 | |
| 52 | Oil Drain Valve Adapter | 0694P00 | 1 | 1 | 1 | 1 | 1 | |
| 53 | Oil Equalization Port Plug | 051P56 | 1 | 1 | 1 | 1 | 1 | |
| 56 | Valve Plate Assembly - RH | PLT301A | 1 | | | 1 | | 8,34,41 |
| | | PLT302A | | 1 | | | 1 | 7,34,41 |
| | | PLT508A | | | 1 | | | 25,34,41 |
| | | PLT507A | | | 1 | | | 24,34,41 |

HERMETIC COMPRESSOR MODELS 208, 258, 308 AND 408

| ITEM | DESCRIPTION | PART NO. | UL UC | UL | H C | HN CN | LN | Notes |
|------|-----------------------------------|----------|-------|----|-----|-------|----|----------|
| 57 | Valve Plate Assembly - LH | PLT301A | | | | 1 | | 7,34,41 |
| | | PLT311A | | 1 | | | | 4,34,41 |
| | | PLT508A | | | 1 | | | 35,34,41 |
| | | PLT302A | | | | | 1 | 7,34,41 |
| | | PLT310A | 1 | | | | | 7,34,41 |
| 58 | Unloader Closure Plate & Spring | KIT370 | | | 3/2 | | | 26 |
| 59 | Unloader Bolt | BLT60 | | | 9/6 | | | 3,28,35 |
| | Unloader Bolt (.010 O.S.) | PIN84 | | | 6 | | | 4 |
| 60 | Valve Replacement Kit | KIT346 | 4 | | 4 | 4 | | 5 |
| | | KIT260 | | 4 | | | 4 | 5 |
| | | KIT259 | 4 | 4 | 4 | 4 | 4 | 6 |
| 61 | Spacer Plate - RH | PLT267 | 1 | 1 | 1 | 1 | 1 | 8 |
| 62 | Spacer Plate - LH | PLT267 | | | 1 | 1 | 1 | |
| | | PLT309 | 1 | 1 | | | | |
| 63 | Valve Plate Gasket | GKT124 | 2 | 2 | 2 | 2 | 2 | 6,32 |
| | | GKT301 | 2 | 2 | 2 | 2 | 2 | 32 |
| 64 | Spacer Plate Gasket | GKT127 | 2 | 2 | 2 | 2 | 2 | 8,32 |
| 65 | Head Gasket - RH | GKT123 | 1 | 1 | 1 | 1 | 1 | 32 |
| 66 | Head Gasket - LH | GKT123 | 1 | 1 | 1 | 1 | 1 | 32 |
| 67 | Cylinder Head - RH | HD35 | 1 | 1 | | | | |
| | | HD37 | | | | 1 | 1 | |
| | | HD204 | | | 1 | | | 24 |
| | | HD206 | | | 1 | | | 25 |
| 68 | Cylinder Head - LH | HD37 | | | | 1 | 1 | |
| | | HD40 | 1 | 1 | | | | |
| | | HD206 | | | 1 | | | 25 |
| 69 | Valve Plate Pin | PIN37 | 4 | 4 | 4 | 4 | 4 | 8 |
| | | PIN83T5 | 4 | 4 | 4 | 4 | 4 | 9 |
| 70 | Unloader Piston Assembly | PST100A | | | 3/2 | | | 26 |
| 71 | Unloader Piston Ring | RNG195A | | | 6/4 | | | 1,27 |
| | | RNG201A | | | 4 | | | 2 |
| 72 | Cap Screw 3/8 - 16 x 2-1/2" | 012P23 | 36 | 36 | 36 | 36 | 36 | |
| 73 | Bolt 3/8 - 16 x 3-3/4" | 012P33 | 4 | 4 | | 4 | 4 | |
| | Bolt 3/8 - 16 x 4-1/4" | 012P37 | | | 4 | | | |
| 74 | Bolt Sealing Washer | GKT342 | 4 | 4 | 4 | 4 | 4 | |
| 75 | Unloader Valve Gasket | GKT215 | | | 2 | | | 32 |
| 76 | Unloader Solenoid Valve | VAL438 | | | 2 | | | |
| 77 | Unloader Valve Coil | COL141 | | | 2 | | | 30 |
| 78 | Unloader Shuttle Valve | VAL358 | 1 | 1 | | | | 38 |
| 79 | Shuttle Valve Coil | COL117 | 1 | 1 | | | | 40 |
| 80 | Enclosing Tube Assy | KIT339 | 1 | 1 | | | | |
| 81 | Valve Gasket | GKT340 | 2 | 2 | | | | 32 |
| 82 | Unloader Valve Gasket | GKT328 | 1 | 1 | | | | 39,32 |
| 83 | Crankcase heater 115V | HTR59T1 | 1 | 1 | 1 | 1 | 1 | 40 |
| | Crankcase Heater 230V | HTR59T2 | 1 | 1 | 1 | 1 | 1 | 40 |
| 84 | Desuperheater Valve | | | | | | | |
| | All Refrigerants | VAL381 | | 1 | | | 1 | 15 |
| | R-12 | VAL557 | | | | | 1 | 16 |
| | R-22, R-502 | VAL559 | | | | | 1 | 16 |
| 85 | Discharge Temp. Thermostat | THT3 | 1 | 1 | | | 2 | |
| 86 | Terminal Plate Gasket | GKT122 | 1 | 1 | 1 | 1 | 1 | 32 |
| 87 | Terminal Plate Assembly | PLT222A | 1 | 1 | 1 | 1 | 1 | |
| 88 | Terminal Separator Block | BLK28 | 1 | 1 | 1 | 1 | 1 | |
| 89 | Terminal Jumper | JMP10 | 3 | 3 | 3 | 3 | 3 | |
| 90 | Terminal Jumper | JMP9 | 1 | 1 | 1 | 1 | 1 | |
| 91 | Power Terminal Assembly | KIT278 | 9 | 9 | 9 | 9 | 9 | |
| 92 | Protector Terminal Assembly | KIT277 | 2 | 2 | 2 | 2 | 2 | |
| 93 | Terminal Box | BOX2261 | 1 | 1 | 1 | 1 | 1 | |
| 94 | Fuse | FUS4 | 2 | 2 | 2 | 2 | 2 | |
| 95 | Robertshaw Control Module | CNT262A | 1 | 1 | 1 | 1 | 1 | 36 |
| 96 | Internal Unloading Conversion Kit | KIT337 | 1 | | | 1 | | 29 |
| 97 | Unloader Control Kit | KIT190 | | | 1 | | | |
| 98 | Unloader Pressure Switch | CNT104 | | | 3/2 | | | |
| 99 | Gasket Set | KIT180 | 1 | 1 | 1 | 1 | 1 | 8,32 |
| | | KIT342 | 1 | 1 | 1 | 1 | 1 | 9,32 |
| 100 | Terminal Box Cover | COV114 | 1 | 1 | 1 | 1 | 1 | |

HERMETIC COMPRESSOR MODELS 209, 259, 309, 409 AND 509

| ITEM | DESCRIPTION | PART NO. | UL | H C | HN CN | LN | Notes | |
|------|---------------------------------|-----------|-------------|--------|----------|----|----------|--|
| 1 | Suction Service Valve | VAL54 | 1 | | | 1 | | |
| | | VAL57 | | 1 | 1 | | | |
| 2 | Suction Service Valve Gasket | GKT60 | 1 | | | 1 | 32 | |
| | | GKT61 | | 1 | 1 | | 32 | |
| 3 | Cap Screw 5/8 - 11 x 4-1/4" | 016P37 | 4 | 4 | 4 | 4 | | |
| 4 | Motor Kit | | SEE NOTE 10 | | | | | |
| 5 | Suction Strainer | SRA29 | 1 | 1 | 1 | 1 | 11 | |
| 6 | Bolt 5/8 - 11 x 1-1/2" | 016P15 | 1 | 1 | 1 | 1 | | |
| 7 | Lockwasher | 016P04 | 1 | 1 | 1 | 1 | | |
| 8 | Rotor Locking Washer | WAS88 | 1 | 1 | 1 | 1 | | |
| 9 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | | |
| 10 | Housing Gasket | GKT121 | 2 | 2 | 2 | 2 | 32 | |
| 11 | Crankshaft Key | 066P29 | 1 | 1 | 1 | 1 | | |
| 12 | Crankcase w/Bearings | CCS61A | 1 | 1 | 1 | 1 | 35 | |
| 13 | Crankcase Main Bearing | BRG54 | 2 | 2 | 2 | 2 | 33 | |
| 14 | Foam Control Valve | VAL496 | 1 | 1 | 1 | 1 | | |
| 15 | Oil Cooler | CDS291A | 1 | | | 1 | | |
| 16 | Oil Cooler Connector | CON36 | 2 | | | 2 | | |
| 17 | Oil Strainer | SRA32 | 1 | 1 | 1 | 1 | | |
| 18 | Bottom Cover Gasket | GKT53 | 1 | | | 1 | 14,32 | |
| 19 | Bottom Cover | COV9 | 1 | | | 1 | 14 | |
| 20 | Thrust Washer Roll Pin | PIN82T1 | 4 | 4 | 4 | 4 | | |
| 21 | Thrust Washer | WAS36 | 2 | 2 | 2 | 2 | | |
| 22 | Crankshaft | CKS29 | 1 | 1 | 1 | 1 | | |
| 23 | Pipe Plug | 055P70 | 3 | 3 | 3 | 3 | | |
| 24 | Magnetic Pipe Plug | PLU5 | 1 | 1 | 1 | 1 | | |
| 25 | Orifice Plug | PLU21 | 1 | | | 1 | 20 | |
| | | PLU23 | | 1 | 1 | 1 | 21 | |
| 26 | Connecting Rod | ROD74 | 4 | 4 | 4 | 4 | 17 | |
| 27 | Piston Assembly w/Rings | PST106AT1 | 4 | 4 | 4 | 4 | 17,31 | |
| 28 | Piston Ring Set | SET54T1 | 4 | 4 | 4 | 4 | 31 | |
| 29 | Compression Ring | RNG102T1 | 8 | 8 | 8 | 8 | 31 | |
| 30 | Oil Scraper Ring | RNG101T1 | 4 | 4 | 4 | 4 | 31 | |
| 31 | Piston Pin Retaining Ring | 0580P21 | | 8 | 8 | 8 | 19 | |
| | Piston Pin Retaining Ring | 0580P23 | 8 | | | 8 | 18 | |
| | Piston Pin Retainer | RTR22 | 8 | | | 8 | 18 | |
| 32 | Retaining Disc | DIS14 | 8 | | | 8 | 18 | |
| 33 | Piston w/Pin | PST106T1 | 4 | 4 | 4 | 4 | 17,31 | |
| 34 | Wavy Washer | WAS34 | 8 | | | 8 | 18 | |
| | | WAS35 | 8 | | | 8 | 18 | |
| 35 | Pump Housing w/Bearing | HSG32B | 1 | 1 | 1 | 1 | | |
| 36 | Pump Housing Bearing | BRG53 | 1 | 1 | 1 | 1 | | |
| 37 | Oil Pump Assy. | PMP85A | 1 | 1 | 1 | 1 | 37 | |
| 38 | Oil Pump Gasket | GKT113 | 1 | 1 | 1 | 1 | 37,32 | |
| 39 | Oil Sight Glass | GLS3 | 1 | 1 | 1 | 1 | | |
| 40 | O-Ring | 0458P29 | 1 | 1 | 1 | 1 | 32 | |
| 41 | Oil Relief Valve | VAL258 | 1 | 1 | 1 | 1 | | |
| 42 | Elbow | 072P02 | 2 | 2 | 2 | 2 | | |
| 43 | Plug | 055P62 | 1 | 1 | 1 | 1 | | |
| 44 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | | |
| 45 | Discharge Pressure Relief Valve | 0609P75 | 1 | | | 1 | 22 | |
| | | VAL71 | | 1 | 1 | 1 | 23 | |
| 46 | Discharge Valve Gasket | GKT62 | 1 | 1 | 1 | 1 | 32 | |
| 49 | Discharge Service Valve | VAL59 | 1 | 1 | 1 | 1 | | |
| 50 | Cap Screw 1/2 - 13 x 1-1/2" | 014P31 | 4 | 4 | 4 | 4 | | |
| 51 | Oil Drain Valve | 100P135 | 1 | 1 | 1 | 1 | | |
| 52 | Oil Drain Valve Adapter | 0694P00 | 1 | 1 | 1 | 1 | | |
| 53 | Oil Equalization Port Plug | 051P56 | 1 | 1 | 1 | 1 | | |
| 56 | Valve Plate Assembly - RH | PLT301A | | | | 1 | 7,34,41 | |
| | | PLT302A | 1 | | | 1 | 7,34,31 | |
| | | PLT508A | | 1 | | | 25,34,41 | |

HERMETIC COMPRESSOR MODELS 209, 259, 309, 409 AND 509

| ITEM | DESCRIPTION | PART NO. | UL | H C | HN CN | LN | Notes |
|------|-----------------------------------|----------|----|--------|----------|----|----------|
| 57 | Valve Plate Assembly - LH | PLT301A | | | 1 | | 7,34,41 |
| | | PLT311A | 1 | | | | 7,34,41 |
| | | PLT508A | | 1 | | | 25,34,41 |
| | | PLT302A | | | | 1 | 7,34,41 |
| 58 | Unloader Closure Plate & Spring | KIT370 | | 2 | | | 26 |
| 59 | Unloader Bolt (.010 O.S.) | PIN84 | | 6 | | | 4 |
| 60 | Valve Replacement Kit | KIT346 | | 4 | 4 | | 5 |
| | | KIT260 | 4 | | | 4 | 5 |
| | | KIT259 | 4 | 4 | 4 | 4 | 6 |
| 61 | Spacer Plate - RH | PLT267 | 1 | | | 1 | 8 |
| 62 | Spacer Plate - LH | PLT265 | | | | 1 | 8 |
| | | PLT322 | 1 | | | | |
| 63 | Valve Plate Gasket | GKT158 | 2 | 2 | 2 | 2 | 6,32 |
| 64 | Spacer Plate Gasket | GKT157 | 2 | | | 2 | 8,32 |
| 65 | Head Gasket - RH | GKT123 | 1 | 1 | 1 | 1 | 32 |
| 66 | Head Gasket - LH | GKT123 | 1 | 1 | 1 | 1 | 32 |
| 67 | Cylinder Head - RH | HD35 | 1 | | | | |
| | | HD37 | | | 1 | 1 | |
| | | HD206 | | 1 | | | 25 |
| 68 | Cylinder Head - LH | HD37 | | | 1 | 1 | |
| | | HD40 | 1 | | | | |
| | | HD206 | | 1 | | | 25 |
| 69 | Valve Plate Pin | PIN37 | 4 | | | 4 | 8 |
| | | PIN83T5 | 4 | 4 | 4 | 4 | 9 |
| 70 | Unloader Piston Assembly | PST100A | | 3/2 | | | 26 |
| 71 | Unloader Piston Ring | RNG195A | | 6/4 | | | 1,27 |
| | | RNG201A | | 6/4 | | | 2 |
| 72 | Cap Screw 3/8 - 16 x 2-1/2" | 012P23 | 36 | 36 | 36 | 36 | |
| 73 | Bolt 3/8 - 16 x 3-3/4" | 012P33 | 4 | | 4 | 4 | |
| | Bolt 3/8 - 16 x 4-1/4" | 012P37 | | 4 | | | |
| 74 | Bolt Sealing Washer | GKT342 | 4 | 4 | 4 | 4 | 32 |
| 75 | Unloader Valve Gasket | GKT215 | | 2 | | | 32 |
| 76 | Unloader Solenoid Valve | VAL438 | | 2 | | | |
| 77 | Unloader Valve Coil | COL141 | | 2 | | | 30 |
| 78 | Unloader Shuttle Valve | VAL358 | 1 | | | | 38 |
| 79 | Shuttle Valve Coil | COL117 | 1 | | | | 40 |
| 80 | Enclosing Tube Assy | KIT339 | 1 | | | | |
| 81 | Valve Gasket | GKT340 | 2 | | | | |
| 82 | Unloader Valve Gasket | GKT328 | 1 | | | | 39,32 |
| 83 | Crankcase Heater 115V | HTR59T2 | 1 | 1 | 1 | 1 | 40 |
| | Crankcase Heater 230V | HTR59T1 | 1 | 1 | 1 | 1 | 40 |
| 84 | Desuperheater Valve | | | | | | |
| | All Refrigerants | VAL381 | | | | 1 | 15 |
| | R-12 | VAL557 | | | | 1 | 16 |
| | R-22, R-502 | VAL559 | | | | 1 | 16 |
| 85 | Discharge Temp. Thermostat | THT3 | 1 | | | 2 | |
| 86 | Terminal Plate Gasket | GKT122 | 1 | 1 | 1 | 1 | 32 |
| 87 | Terminal Plate Assembly | PLT222A | 1 | 1 | 1 | 1 | |
| 88 | Terminal Separator Block | BLK28 | 1 | 1 | 1 | 1 | |
| 89 | Terminal Jumper | JMP10 | 3 | 3 | 3 | 3 | |
| 90 | Terminal Jumper | JMP9 | 1 | 1 | 1 | 1 | |
| 91 | Power Terminal Assembly | KIT278 | 9 | 9 | 9 | 9 | |
| 92 | Protector Terminal Assembly | KIT277 | 2 | 2 | 2 | 2 | |
| 93 | Terminal Box | BOX2261 | 1 | 1 | 1 | 1 | |
| 94 | Fuse | FUS4 | 2 | 2 | 2 | 2 | |
| 95 | Robertshaw Control Module | CNT262A | 1 | 1 | 1 | 1 | 36 |
| 96 | Internal Unloading Conversion Kit | KIT337 | | | 1 | | 29 |
| 97 | Unloader Control Kit | KIT190 | | 1 | | | |
| 98 | Unloader Pressure Switch | CNT104 | | 2 | | | 26 |
| 99 | Gasket Set | KIT180 | 1 | | | 1 | 8,32 |
| | | KIT342 | 1 | 1 | 1 | 1 | 9,32 |
| 100 | Terminal Box Cover | COV114 | 1 | 1 | 1 | 1 | |

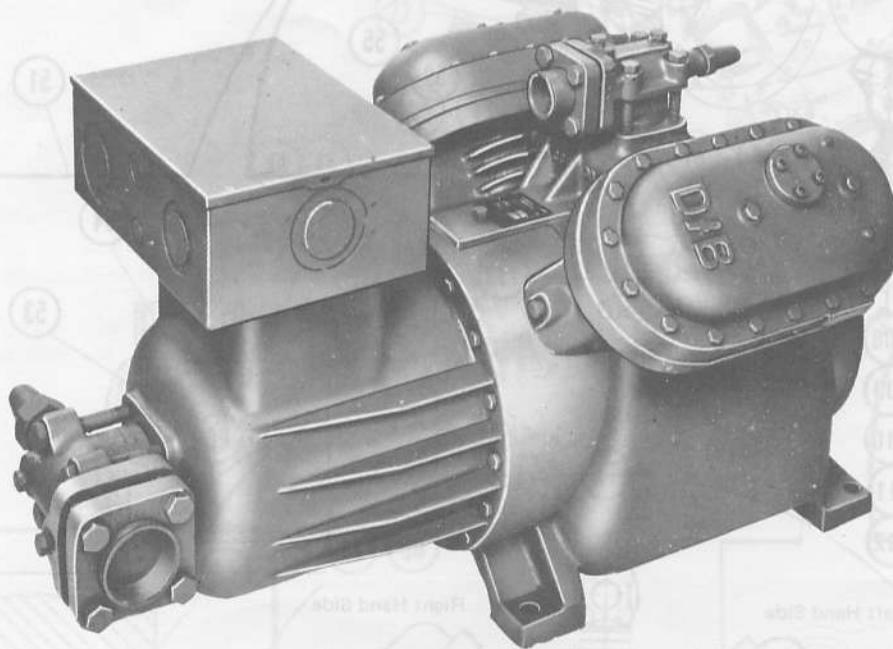
HERMETIC COMPRESSOR MODELS 261, 311, 411 AND 511

| ITEM | DESCRIPTION | PART NO. | UH UC | UL | H C | HN CN | LN | Notes |
|------|---------------------------------|-----------|-------------|----|-----|-------|----|----------|
| 1 | Suction Service Valve | VAL54 | | 1 | | | 1 | |
| | | VAL57 | 1 | | 1 | 1 | | |
| 2 | Suction Service Valve Gasket | GKT60 | | 1 | | | 1 | 32 |
| | | GKT61 | 1 | | 1 | 1 | | 32 |
| 3 | Cap Screw 5/8 - 11 x 4-1/4" | 016P37 | | 4 | | | 4 | |
| | Cap Screw 5/8 - 11 x 5-1/2" | 016P47 | 4 | | 4 | 4 | | |
| 4 | Motor Kit | | SEE NOTE 10 | | | | | |
| 5 | Suction Strainer | SRA29 | 1 | 1 | 1 | 1 | 1 | 11 |
| 6 | Bolt 5/8 - 11 x 1-1/2" | 016P15 | 1 | 1 | 1 | 1 | 1 | |
| 7 | Lockwasher | 016P04 | 1 | 1 | 1 | 1 | 1 | |
| 8 | Rotor Locking Washer | WAS88 | 1 | 1 | 1 | 1 | 1 | |
| 9 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | 16 | |
| 10 | Housing Gasket | GKT121 | 2 | 2 | 2 | 2 | 2 | 32 |
| 11 | Crankshaft Key | 066P29 | 1 | 1 | 1 | 1 | 1 | |
| 12 | Crankcase w/Bearings | CCS61A | 1 | 1 | 1 | 1 | 1 | |
| 13 | Crankcase Main Bearing | BRG54 | 2 | 2 | 2 | 2 | 2 | |
| 14 | Foam Control Valve | VAL496 | 1 | 1 | 1 | 1 | 1 | |
| 15 | Oil Cooler | CDS291A | | 1 | | | 1 | |
| 16 | Oil Cooler Connector | CON36 | | 2 | | | 2 | |
| 17 | Oil Strainer | SRA32 | 1 | 1 | 1 | 1 | 1 | |
| 18 | Bottom Cover Gasket | GKT53 | 1 | 1 | 1 | 1 | 1 | 14,32 |
| 19 | Bottom Cover | COV9 | 1 | 1 | 1 | 1 | 1 | 14 |
| 20 | Thrust Washer Roll Pin | PIN82T1 | 4 | 4 | 4 | 4 | 4 | |
| 21 | Thrust Washer | WAS36 | 2 | 2 | 2 | 2 | 2 | |
| 22 | Crankshaft | CKS30 | 1 | 1 | 1 | 1 | 1 | |
| 23 | Pipe Plug | 055P70 | 3 | 3 | 3 | 3 | 3 | |
| 24 | Magnetic Pipe Plug | PLU5 | 1 | 1 | 1 | 1 | 1 | |
| 25 | Orifice Plug | PLU21 | 1 | 1 | 1 | 1 | 1 | 20 |
| | | PLU23 | | | 1 | 1 | 1 | 21 |
| 26 | Connecting Rod | ROD75 | 4 | 4 | 4 | 4 | 4 | 17 |
| 27 | Piston Assembly w/Rings | PST64A | 4 | | | | | 31 |
| | | PST106AT1 | | 4 | 4 | 4 | 4 | 17,31 |
| 28 | Piston Ring Set | SET54T1 | 4 | 4 | 4 | 4 | 4 | 31 |
| 29 | Compression Ring | RNG102T1 | 8 | 8 | 8 | 8 | 8 | 31 |
| 30 | Oil Scraper Ring | RNG101T1 | 4 | 4 | 4 | 4 | 4 | 31 |
| 31 | Piston Pin Retaining Ring | 0580P21 | 8 | | 8 | 8 | 8 | 19 |
| | Piston Pin Retaining Ring | 0580P23 | | 8 | | | 8 | 18 |
| | Piston Pin Retainer | RTR22 | | 8 | | | 8 | 18 |
| 32 | Retaining Disc | DIS14 | | 8 | | | 8 | 18 |
| 33 | Piston w/Pin | PST64 | 4 | | | | | |
| | | PST106T1 | | 4 | 4 | 4 | 4 | 31 |
| 34 | Wavy Washer | WAS34 | 8 | | 8 | 8 | 8 | |
| | | WAS35 | | 8 | | | | |
| 35 | Pump Housing w/Bearing | HSG32B | 1 | 1 | 1 | 1 | 1 | |
| 36 | Pump Housing Bearing | BRG53 | 1 | 1 | 1 | 1 | 1 | |
| 37 | Oil Pump Assembly | PMP85A | 1 | 1 | 1 | 1 | 1 | 37 |
| 38 | Oil Pump Gasket | GKT113 | 1 | 1 | 1 | 1 | 1 | 37,32 |
| 39 | Oil Sight Glass | GLS3 | 1 | 1 | 1 | 1 | 1 | 32 |
| 40 | O-Ring | 0458P29 | 1 | 1 | 1 | 1 | 1 | |
| 41 | Oil Relief Valve | VAL258 | 1 | 1 | 1 | 1 | 1 | |
| 42 | Elbow | 072P02 | 2 | 2 | 2 | 2 | 2 | |
| 43 | Plug | 055P62 | 1 | 1 | 1 | 1 | 1 | |
| 44 | Cap Screw 3/8 - 16 x 1-1/2" | 012P15 | 16 | 16 | 16 | 16 | 16 | |
| 45 | Discharge Pressure Relief Valve | 0609P75 | 1 | 1 | 1 | 1 | 1 | 22 |
| | | VAL71 | | | 1 | 1 | 1 | 23 |
| 46 | Discharge Valve Gasket | GKT62 | 1 | 1 | 1 | 1 | 1 | 32 |
| 49 | Discharge Service Valve | VAL59 | 1 | 1 | 1 | 1 | | |
| 50 | Cap Screw 1/2 - 13 x 1-1/2" | 014P31 | 4 | 4 | 4 | 4 | 4 | 23 |
| 51 | Oil Drain Valve | 100P135 | 1 | 1 | 1 | 1 | 1 | |
| 52 | Oil Drain Valve Adapter | 0694P00 | 1 | 1 | 1 | 1 | 1 | |
| 53 | Oil Equalization Port Plug | 051P56 | 1 | 1 | 1 | 1 | 1 | |
| 56 | Valve Plate Assembly - RH | PLT301A | 1 | | | 1 | | 7,34,41 |
| | | PLT302A | | 1 | | | 1 | 7,34,41 |
| | | PLT508A | | | 1 | | | 25,34,41 |
| | | PLT507A | | | 1 | | | 24,34,41 |

HERMETIC COMPRESSOR MODELS 261, 311, 411 AND 511

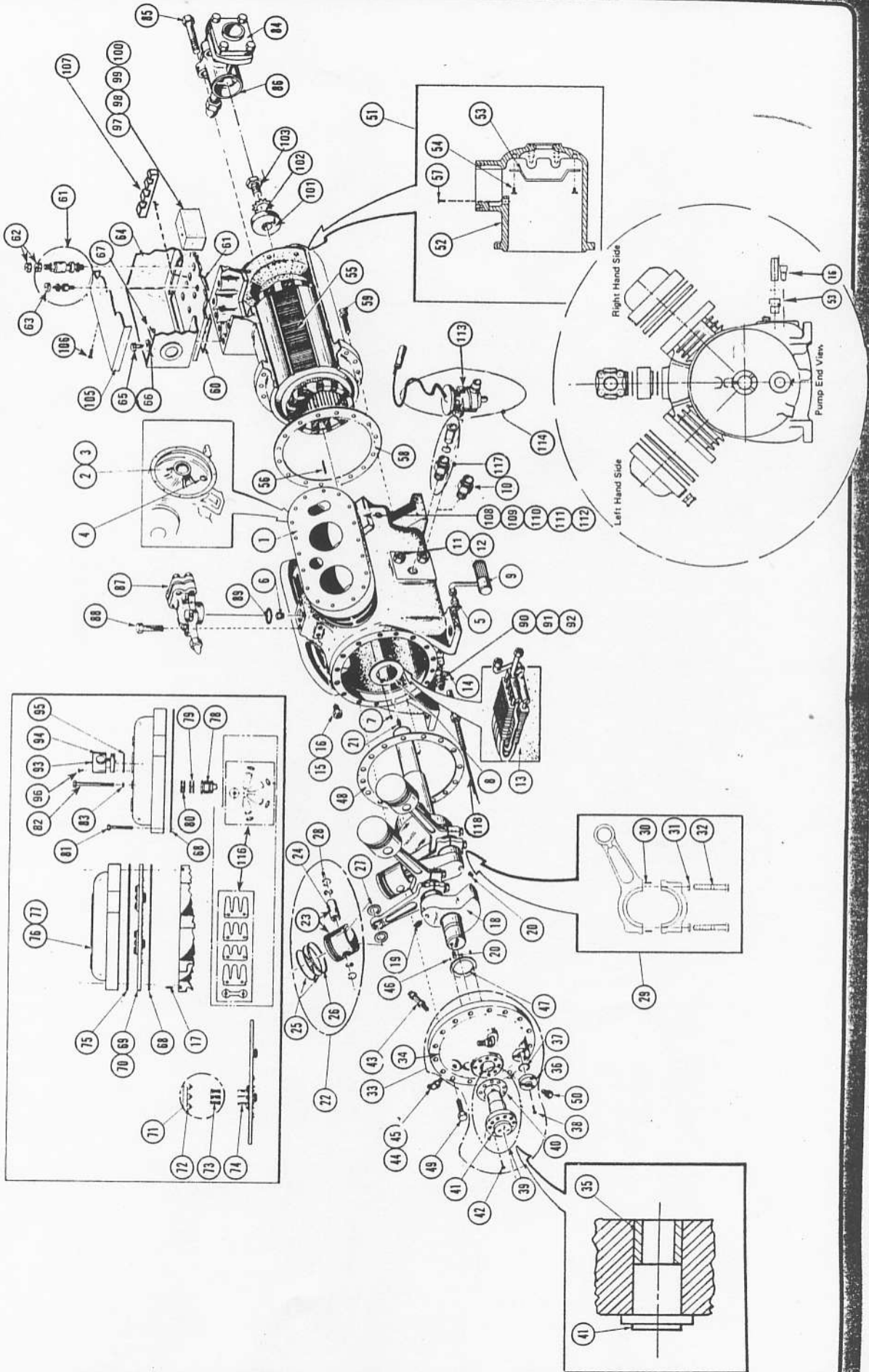
| ITEM | DESCRIPTION | PART NO. | UH UC | UL | H C | HN CN | LN | Notes |
|------|---|----------|-------|----|-----|-------|----|----------|
| 57 | Valve Plate Assembly - LH | PLT301A | | | | 1 | | 7,34,41 |
| | | PLT311A | | 1 | | | | 7,34,41 |
| | | PLT508A | | | 1 | | | 25,34,41 |
| | | PLT302A | | | | | 1 | 7,34,41 |
| | | PLT310A | 1 | | | | | 7,34,41 |
| 58 | Unloader Closure Plate & Spring | KIT370 | | | 3/2 | | | 26 |
| 59 | Unloader Bolt | BLT60 | | | 9/6 | | | 3,28 |
| | Unloader Bolt (.010 O.S.) | PIN84 | | | 6 | | | 4 |
| 60 | Valve Replacement Kit | KIT346 | 4 | | 4 | 4 | | 5 |
| | | KIT260 | | 4 | | | 4 | 5 |
| | | KIT259 | 4 | 4 | 4 | 4 | 4 | 6 |
| 61 | Spacer Plate - RH | PLT267 | 1 | 1 | 1 | 1 | 1 | 8 |
| 62 | Spacer Plate - LH | PLT265 | | | 1 | 1 | 1 | 8 |
| | | PLT322 | 1 | 1 | | | | 8 |
| 63 | Valve Plate Gasket | GKT158 | 2 | 2 | 2 | 2 | 2 | 32 |
| 65 | Head Gasket - RH | GKT123 | 1 | 1 | 1 | 1 | 1 | 32 |
| 66 | Head Gasket - LH | GKT123 | 1 | 1 | 1 | 1 | 1 | 32 |
| 67 | Cylinder Head - RH | HD35 | 1 | 1 | | | | |
| | | HD37 | | | 1 | 1 | | |
| | | HD204 | | | 1 | | | 24 |
| | | HD206 | | | 1 | | | 25 |
| 68 | Cylinder Head - LH | HD37 | | | | 1 | 1 | |
| | | HD40 | 1 | 1 | | | | |
| | | HD206 | | | 1 | | | 25 |
| 69 | Valve Plate Pin | PIN37 | 4 | 4 | 4 | 4 | 4 | 8 |
| | | PIN83T5 | 4 | 4 | 4 | 4 | 4 | 9 |
| 70 | Unloader Piston Assembly | PST100A | | | 3/2 | | | 26 |
| 71 | Unloader Piston Ring | RNG195A | | | 6/4 | | | 1,27 |
| | | RNG201A | | | 4 | | | 2 |
| 72 | Cap Screw 3/8 - 16 x 2-1/2" | 012P23 | 36 | 36 | 36 | 36 | 36 | |
| 73 | Bolt 3/8 - 16 x 3-3/4" | 012P33 | 4 | 4 | | 4 | 4 | |
| | Bolt 3/8 - 16 x 4-1/4" | 012P37 | | | 4 | | | |
| 74 | Bolt Sealing Washer | GKT342 | 4 | 4 | 4 | 4 | 4 | |
| 75 | Unloader Valve Gasket | GKT215 | | | 2 | | | 32 |
| 76 | Unloader Solenoid Valve | VAL358 | | | 2 | | | |
| 77 | Unloader Valve Coil | COL141 | | | 2 | | | 30 |
| 78 | Unloader Shuttle Valve | VAL358 | 1 | | | | | 38 |
| 79 | Shuttle Valve Coil | COL117 | 1 | | | | | 40 |
| 80 | Enclosing Tube Assy. | KIT339 | 1 | | | | | |
| 81 | Valve Gasket | GKT340 | 2 | | | | | 32 |
| 82 | Unloader Valve Gasket | GKT328 | 1 | | | | | 39,32 |
| 83 | Crankcase Heater 115V | HTR59T2 | 1 | 1 | 1 | 1 | 1 | 40 |
| | Crankcase Heater 230V | HTR59T1 | 1 | 1 | 1 | 1 | 1 | 40 |
| 84 | Desuperheater Valve All Refrigerants | VAL381 | | 1 | | | 1 | 15 |
| | R-12 | VAL557 | | | | | 1 | 16 |
| | R-22, R-502 | VAL559 | | | | | 1 | 16 |
| 85 | Discharge Temp. Thermostat | THT3 | 1 | 1 | | | 2 | |
| 86 | Terminal Plate Gasket | GKT122 | 1 | 1 | 1 | 1 | 1 | 32 |
| 87 | Terminal Plate Assembly | PLT222A | 1 | 1 | 1 | 1 | 1 | |
| 88 | Terminal Separator Block | BLK28 | 1 | 1 | 1 | 1 | 1 | |
| 89 | Terminal Jumper | JMP10 | 3 | 3 | 3 | 3 | 3 | |
| 90 | Terminal Jumper | JMP9 | 1 | 1 | 1 | 1 | 1 | |
| 91 | Power Terminal Assembly | KIT278 | 9 | 9 | 9 | 9 | 9 | |
| 92 | Protector Terminal Assembly | KIT277 | 2 | 2 | 2 | 2 | 2 | |
| 93 | Terminal Box w/Cover | BOX2261 | 1 | 1 | 1 | 1 | 1 | |
| 94 | Fuse | FUS4 | 2 | 2 | 2 | 2 | 2 | |
| 95 | Robertshaw Control Module | CNT262A | 1 | 1 | 1 | 1 | 1 | 36 |
| 96 | Internal Unloading Conversion Kit | KIT337 | 1 | | | | | 29 |
| 97 | Unloader Control Kit | KIT190 | | | 1 | | | |
| 98 | Unloader Pressure Switch | CNT104 | | | 3/2 | | | |
| 99 | Gasket Set | KIT180 | 1 | 1 | 1 | 1 | 1 | 8,32 |
| | | KIT342 | 1 | 1 | 1 | 1 | 1 | 8,32 |
| 100 | Terminal Box Cover | COV114 | 1 | 1 | 1 | 1 | 1 | |

SECTION 2
HERMETIC
COMPRESSORS



MANUFACTURED AFTER AUGUST 1977

DUNHAM-BUSH
SEMI HERMETIC COMPRESSORS
 MANUFACTURED AFTER AUGUST 1977



HERMETIC NOTES:

1. Wrist pins cannot be purchased separately. They are matched with the piston at the factory.
2. Crankcase bearings must be pressed in and line bored in a machine shop. (Ref. DB Service Bulletin SR116)
3. Specify motor voltage.
4. Stamping on tag indicates motor voltage.
5. Specify control voltage.
6. Part No. shown is for 230V. For control voltage of 115V specify Part No. CNT262AT1.
7. For parts used in liquid injection kit refer to page 39 - top.
8. For individual gaskets and gasket set refer to Section 4, pages 35 thru 38
9. For parts used in valve replacement kits refer to Section 3 pages 23 thru 34.
10. For parts used in oil equalization kit refer to page 39 - bottom.
11. Not available as a separate item.
12. Valve plate assemblies are supplied with head and valve plate gaskets.
13. Oil pump assembly is supplied with gaskets. Tuthill manufactured pumps are also supplied with bushings.
14. Crankcase bores may be standard or oversize. Check bore size before ordering parts. Standard bore has suffix "T1". To order .005 oversize add suffix 'T1' to part number; for .010 oversize add 'T3' to part number; for .020 oversize add 'T4' to part number.
15. Specify control voltage when ordering. Add Suffix 'T1' to coil for 120V; 'T2' for 240V.

HERMETIC COMPRESSOR MODELS 155, 205 AND 255

| ITEM | DESCRIPTION | PART NO. | LFN | CFN | HFN | HF | CF | Notes |
|------|----------------------------|------------------------|-----|-----|-----|----|----|-------|
| 1 | Crankcase | CCS63 | 1 | 1 | 1 | 1 | 1 | 11 |
| 2 | Crankcase Bearing | BRG119 | 1 | 1 | 1 | 1 | 1 | 2 |
| 3 | Crankcase Bearing | BRG54 | 1 | 1 | 1 | 1 | 1 | 2 |
| 4 | Foam Control Valve | VAL496 | 1 | 1 | 1 | 1 | 1 | |
| 5 | Oil Strainer Adapter | 051P56 | 1 | 1 | 1 | 1 | 1 | |
| 6 | Discharge Relief Valve | VAL71 | 1 | 1 | 1 | 1 | 1 | |
| 7 | Thrust Washer Pin | PIN82T1 | 2 | 2 | 2 | 2 | 2 | |
| 8 | Thrust Washer | WAS36 | 1 | 1 | 1 | 1 | 1 | |
| 9 | Oil Strainer | SRA32 | 1 | 1 | 1 | 1 | 1 | |
| 10 | Oil Equalization Port Plug | 055P65 | 1 | 1 | 1 | 1 | 1 | |
| 11 | Oil Cooler Port Plug | 055P64 | | 2 | 2 | 2 | 2 | |
| 12 | Oil Cooler Connector | CON36 | 2 | | | | | |
| 13 | Oil Cooler | CDS291A | 1 | | | | | |
| 14 | Oil Drain Valve Adapter | 0694P00 | 1 | 1 | 1 | 1 | 1 | |
| 15 | Flare Connector | 062P02 | 1 | 1 | 1 | 1 | 1 | |
| 16 | Flare Cap | 0212P02 | 1 | 1 | 1 | 1 | 1 | |
| 17 | Valve Plate Pin | PIN83T5 | 4 | 4 | 4 | 4 | 4 | |
| 18 | Crankshaft | CKS29 | 1 | 1 | 1 | 1 | 1 | |
| 19 | Magnetic Plug | PLU5 | 1 | 1 | 1 | 1 | 1 | |
| 20 | Pipe Plug | 055P70 | 2 | 2 | 2 | 2 | 2 | |
| 21 | Pipe Plug | PLU5 | 1 | 1 | 1 | 1 | 1 | |
| 22 | Piston Assembly w/Rings | PST58AT1 | 3 | 3 | 3 | 3 | 3 | 14 |
| | | PST63A | 1 | 1 | 1 | 1 | 1 | |
| 23 | Piston w/Wrist Pin | PST58T1 | 3 | 3 | 3 | 3 | 3 | 14 |
| | | PST63 | 1 | 1 | 1 | 1 | 1 | |
| 24 | Wrist Pin | PIN34 | 4 | 4 | 4 | 4 | 4 | 1 |
| 25 | Compression Ring | RNG72T1 | 7 | 7 | 7 | 7 | 7 | 14 |
| 26 | Oil Ring | RNG73T1 | 4 | 4 | 4 | 4 | 4 | 14 |
| 27 | Wavy Washer | WAS34 | 8 | 8 | 8 | 8 | 8 | |
| 28 | Retaining Ring | 0580P21 | 8 | 8 | 8 | 8 | 8 | |
| 29 | Connecting Rod | ROD90 | 4 | 4 | 4 | 4 | 4 | |
| 30 | Dowel | 0602P00 | 8 | 8 | 8 | 8 | 8 | 11 |
| 31 | Locking Clip | CIP2 | 8 | 8 | 8 | 8 | 8 | 11 |
| 32 | Cap Screw | 012P15 | 8 | 8 | 8 | 8 | 8 | 11 |
| 33 | Housing Pump Assembly | HSG32A | 1 | 1 | 1 | 1 | 1 | |
| 34 | Housing w/Bearing | HSG32B | 1 | 1 | 1 | 1 | 1 | |
| 35 | Bearing | BRG53 | 1 | 1 | 1 | 1 | 1 | |
| 36 | Oil Sight Glass | GLS3 | 1 | 1 | 1 | 1 | 1 | |
| 37 | Oil Sight Glass Gasket | 0458P29 | 1 | 1 | 1 | 1 | 1 | 8 |
| 38 | Screw, Machine Hex | 010P09 | 3 | 3 | 3 | 3 | 3 | |
| 39 | Oil Pump Assembly | PMP85A | 1 | 1 | 1 | 1 | 1 | 13 |
| 40 | Oil Pump Gasket | Tuthill GKT113 | 1 | 1 | 1 | 1 | 1 | 13,8 |
| | | D/N GKT312 | 1 | 1 | 1 | 1 | 1 | 13,8 |
| 41 | Oil Pump Bushing - Tuthill | BUS75 | 1 | 1 | 1 | 1 | 1 | 13 |
| 42 | Screw, Machine Socket | 034P10 | 8 | 8 | 8 | 8 | 8 | |
| 43 | Oil Relief Valve | VAL258 | 1 | 1 | 1 | 1 | 1 | |
| 44 | Elbow | 072P02 | 2 | 2 | 2 | 2 | 2 | |
| 45 | Flare Cap | 0212P02 | 2 | 2 | 2 | 2 | 2 | |
| 46 | Thrust Washer Pin | PIN82T1 | 2 | 2 | 2 | 2 | 2 | |
| 47 | Thrust Washer | WAS36 | 1 | 1 | 1 | 1 | 1 | |
| 48 | Housing Gasket | GKT121 | 1 | 1 | 1 | 1 | 1 | 8 |
| 49 | Cap Screw | 012P15 | 16 | 16 | 16 | 16 | 16 | |
| 50 | Plug | 055P62 | 1 | 1 | 1 | 1 | 1 | |
| 51 | Motor Kit | KIT261 | 1 | 1 | 1 | 1 | 1 | 3 |
| 52 | Motor Housing | HSG34 | 1 | 1 | 1 | 1 | 1 | |
| 53 | Filter | FLR29 | 1 | 1 | 1 | 1 | 1 | |
| 54 | Screw | SCR69 | 8 | 8 | 8 | 8 | 8 | |
| 55 | Motor | See Note 3 | 1 | 1 | 1 | 1 | 1 | 3 |
| 56 | Crankshaft Key | 066P29 | 1 | 1 | 1 | 1 | 1 | |
| 57 | Screw, Socket | 0598P06 | 1 | 1 | 1 | 1 | 1 | |
| 58 | Housing Gasket | GKT121 | 1 | 1 | 1 | 1 | 1 | 8 |
| 59 | Capscrew | 012P15 | 16 | 16 | 16 | 16 | 16 | |
| 60 | Terminal Plate Gasket | GKT122 | 1 | 1 | 1 | 1 | 1 | 8 |
| 61 | Terminal PLT Assy | 9-Lead Mtr PLT222A | 1 | 1 | 1 | 1 | 1 | |
| | | 6-Lead Mtr 050612A1 | 1 | 1 | 1 | 1 | 1 | |
| 62 | Nut, 1/4 - 20 Brass | 010P203 | 12 | 12 | 12 | 12 | 12 | |
| 63 | Lock Nut | 010P212 | 6 | 6 | 6 | 6 | 6 | |

HERMETIC COMPRESSOR MODELS 155, 205 AND 255

| ITEM | DESCRIPTION | PART NO. | LFN | CFN | HFN | HF | CF | Notes |
|------|----------------------------------|-------------------|-----|-----|-----|----|----|-------|
| 64 | Terminal Box | BOX2261 | 1 | 1 | 1 | 1 | 1 | |
| 65 | Screw 3/8 - 16 x 1-1/4" | 012P13 | 12 | 12 | 12 | 12 | 12 | |
| 66 | Washer, Flat | 012P03 | 1 | 1 | 1 | 1 | 1 | |
| 67 | Tag | 050533 | 1 | 1 | 1 | 1 | 1 | 4 |
| 68 | Valve Plate Gasket | GKT301 | 2 | 2 | 2 | 2 | 2 | 12, 8 |
| 69 | Valve Plate - Left Hand | PLT301A | | 1 | | | | 12,9 |
| | | PLT304A | | | 1 | | | 12,9 |
| | | PLT305A | 1 | | | | | 12,9 |
| | | PLT509A | | | | 1 | 1 | 12,9 |
| 70 | Valve Plate - Right Hand | PLT301A | | 1 | 1 | | | 12,9 |
| | | PLT302A | 1 | | | | | 12,9 |
| | | PLT508A | | | | 1 | 1 | 12,9 |
| 71 | Unloader Closure Plate & Springs | KIT370 | | | | 2 | 2 | |
| 72 | Closure Plate | PLT1095 | | | | 2 | 2 | |
| 73 | Springs | SPG66 | | | | 6 | 6 | |
| 74 | Pin | PIN74 | | | | 6 | 6 | |
| 75 | Head Gasket | GKT123 | 2 | 2 | 2 | 2 | 2 | 8 |
| 76 | Cylinder Head - Left Hand | HD37 | 1 | 1 | 1 | | | |
| | | HD206 | | | | 1 | 1 | |
| 77 | Cylinder Head - Right Hand | HD37 | 1 | 1 | 1 | | | |
| | | HD206 | | | | 1 | 1 | |
| 78 | Unloader Piston | PST100A | | | | 2 | 2 | |
| 79 | Piston Ring - Inner | RNG200 | | | | 4 | 4 | |
| 80 | Piston Ring - Outer | RNG199 | | | | 4 | 4 | |
| 81 | Cap Screw | SCR179 | 36 | 36 | 36 | 36 | 36 | |
| 82 | Cap Screw | 012P37 | 4 | 4 | 4 | 4 | 4 | |
| 83 | Bolt Sealing Gasket | GKT342 | 4 | 4 | 4 | 4 | 4 | 8 |
| 84 | Suction Service Valve | VAL54 | 1 | 1 | 1 | 1 | 1 | |
| 85 | Cap Screw | 016P37 | 4 | 4 | 4 | 4 | 4 | |
| 86 | Gasket | GKT60 | 1 | 1 | 1 | 1 | 1 | 8 |
| 87 | Discharge Service Valve | VAL83 | 1 | 1 | 1 | 1 | 1 | |
| 88 | Cap Screw | 014P29 | 4 | 4 | 4 | 4 | 4 | |
| 89 | Gasket | GKT62 | 1 | 1 | 1 | 1 | 1 | 8 |
| 90 | Oil Drain Valve | 100P135 | 1 | 1 | 1 | 1 | 1 | |
| 91 | Bonnet | 061P04 | 1 | 1 | 1 | 1 | 1 | |
| 92 | Flare Nut | 060P04 | 1 | 1 | 1 | 1 | 1 | |
| 93 | Unloader Solenoid | VAL438 | | | | 2 | 2 | |
| 94 | Unloader Solenoid Coil | COL141 | | | | 2 | 2 | 15 |
| 95 | Unloader Gasket | GKT215 | | | | 2 | 2 | 8 |
| 96 | Cap Screw | 0342P11 | | | | 8 | 8 | |
| 97 | Control, Motor Temperature | CNT262A | 1 | 1 | 1 | 1 | 1 | 15 |
| 98 | Screw, 10 - 24 x 3/8" | 022P09 | 4 | 4 | 4 | 4 | 4 | |
| 99 | Washer, #10 Lock | 021P04 | 4 | 4 | 4 | 4 | 4 | |
| 100 | Nut, 10 - 24 | 022P00 | 4 | 4 | 4 | 4 | 4 | |
| 101 | Thrust Washer | WAS88 | 1 | 1 | 1 | 1 | 1 | |
| 102 | Lockwasher | 016P04 | 1 | 1 | 1 | 1 | 1 | |
| 103 | Bolt 5/8 - 11" x 1 1/2" | 016P15 | 1 | 1 | 1 | 1 | 1 | |
| 105 | Cover, Box | COV114 | 1 | 1 | 1 | 1 | 1 | |
| 106 | Screw 8 - 15 Self Tap | SCR121 | 2 | 2 | 2 | 2 | 2 | |
| 107 | Separation Block | BLK28 | 1 | 1 | 1 | 1 | 1 | |
| 108 | Discharge Temp. Thermostat | THT3 | 2 | | | | | |
| 109 | Box | BOX43 | 2 | | | | | |
| 110 | Screw | SCR80 | 4 | | | | | |
| 111 | Cover | COV37 | 2 | | | | | |
| 112 | Screw | SCR69 | 4 | | | | | |
| 113 | Desuperheater Valve | R12 VAL557 | 1 | | | | | |
| | | R22/R502 VAL559 | 1 | | | | | |
| 114 | Liquid Injection Kit | R12 KIT305T1 | 1 | | | | | 7 |
| | | R22/R502 KIT306T1 | 1 | | | | | 7 |
| 115 | Gasket Set | KIT342 | 1 | 1 | 1 | 1 | 1 | 8 |
| 116 | Valve Replacement Kit | KIT260 | 3 | | | | | 9 |
| | | KIT346 | | 4 | 3 | 3 | 3 | 9 |
| 117 | Oil Equalization Kit | KIT309 | 1 | 1 | 1 | 1 | 1 | 10 |
| 118 | Crankcase Heater | 115V HTR59T2 | 1 | 1 | 1 | 1 | 1 | 5 |
| | | 230V HTR59T1 | 1 | 1 | 1 | 1 | 1 | 5 |