



FILE INFORMATION:  
DIVISION TAB-TRANE REFRIGERATION  
PRODUCTS  
PRODUCT TAB-RECIPROCATING COM-  
PRESSOR-CONDENSER  
UNITS  
MODEL TAB-Open E-F  
LITERATURE ITEM-GENERAL SERVICE  
BULLETIN

LITERATURE FILE NO.

**HCOM-SB-53**

**GENERAL  
SERVICE BULLETIN**

Since the Trane Company has a policy of continuous product improvement, it reserves the right to change specifications and design without notice. The installation and servicing of the equipment referred to in this booklet should be done by qualified, experienced technicians.

7/1/81  
Supersedes A-50  
Dated 6/26/72

SUBJECT: MODEL A COMPRESSOR, BOLT TORQUE CHANGES

### INTRODUCTION

In 1972 a change was made in the torque values for the discharge valve cage bolt and the connecting rod bolt on Model A compressors.

### DISCUSSION

The revised torque values are as follows:

	<u>OLD TORQUE</u>	<u>REVISED TORQUE</u>
Discharge Valve Cage Bolt	69 FT/LBS	43 FT/LBS
Connecting Rod Bolt	23 FT/LBS	20 FT/LBS

This information should have been used to revise existing literature and passed on to all parties involved.