

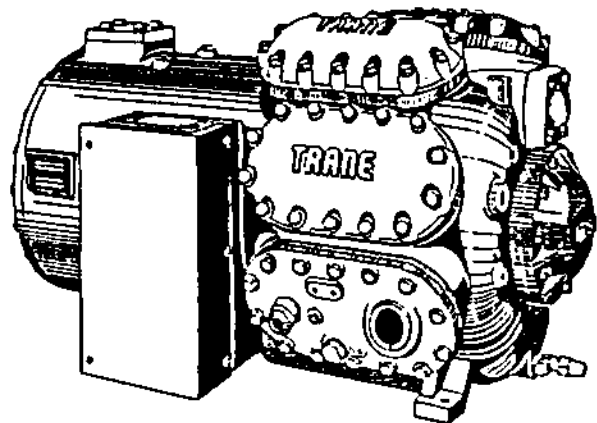
**TRANE™**

Unit Parts

HCOM-UP-92

Library	Service Literature
Product Section	Refrigeration
Product	Compressor-Condensing Unit
Model	HCOM
Literature Type	Unit Parts
Sequence	92
Date	May, 1988
File No.	SV-RF-COM-HCOM-UP-92-588
Supersedes	

Semi-Hermetic Reciprocating Compressor



Model E
6 & 8 Cylinder

"M" Design Sequence

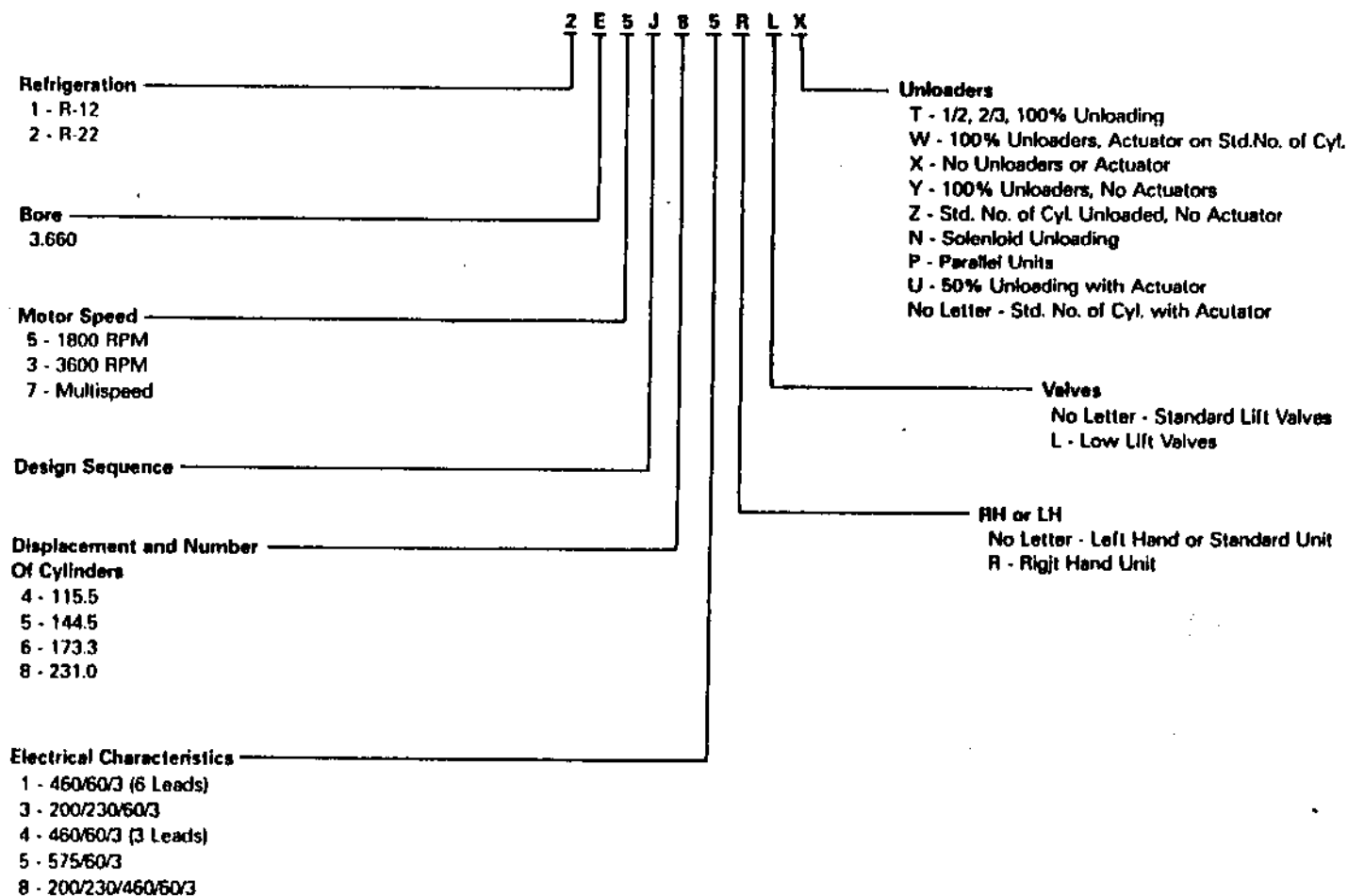
This parts list is designed for ease of parts selection. Wherever possible, the parts list allows parts selection without the use of the Trane model number. Parts may be selected from the illustrations and/or tables from the parts index located at the back of the parts list.

Contact your local Trane parts distributor for assistance or identification of any parts not identified in this parts list.

Since The Trane Company has a policy of continuous product improvement and parts standardization, it reserves the right to change specifications and design without notice. This parts list identifies known standardized parts and other parts changed by standardization. The installation and servicing of this equipment should be done by qualified, experienced technicians.

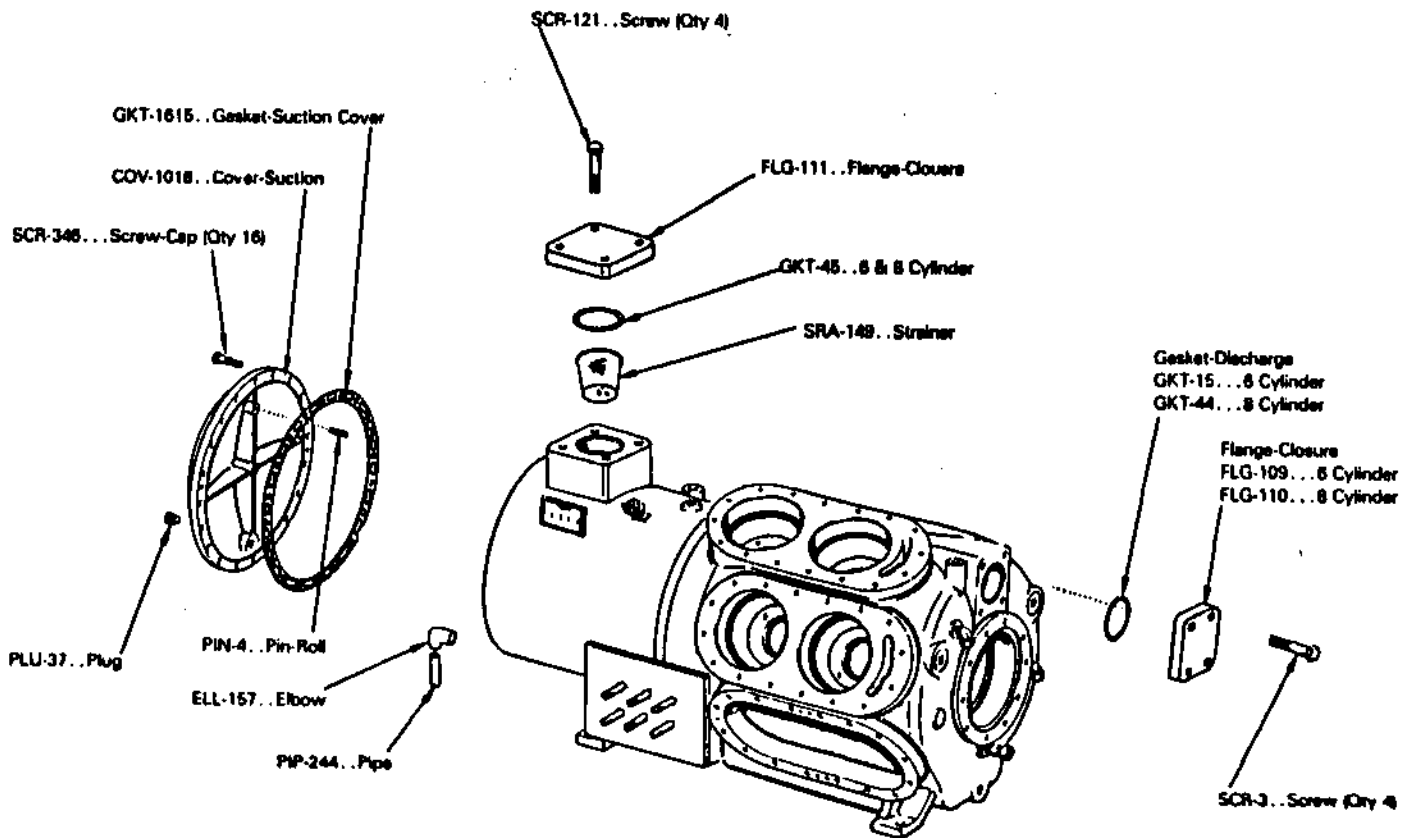
Model Number Description

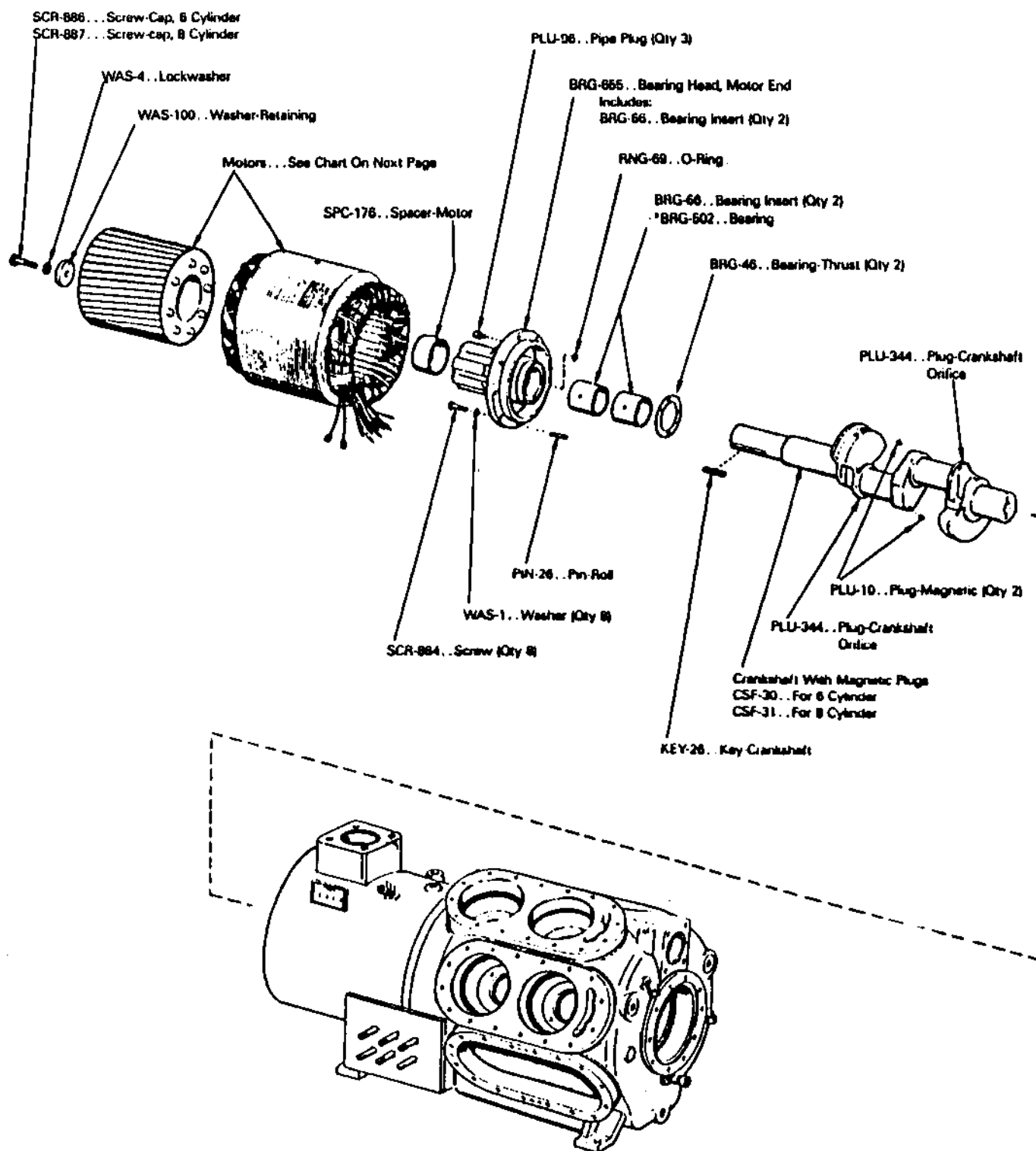
Trane products are identified by a multiple character model number that precisely identifies a particular type of unit. An explanation of the alphanumeric model number is shown below. It will enable the owner or Service Engineer to define operation, components and accessories.



Service Valves, Gaskets, Screws

VAL-35	Valve-Discharge Service, 6 Cylinder
VAL-43	Valve-Discharge Service, 8 Cylinder
VAL-42	Valve-Discharge Service, 6 & 8 Cylinder
GKT-15	Gasket For VAL-35, 6 Cylinder
GKT-44	Gasket For VAL-43, 8 Cylinder
GKT-45	Gasket For 6 & 8 Cylinder
SCR-582	Screw, 6 Cylinder, 4 Req.
SCR-60	Screw, 8 Cylinder, 4 Req.
SCR-61	Screw, 6 & 8 Cylinder, 4 Req.



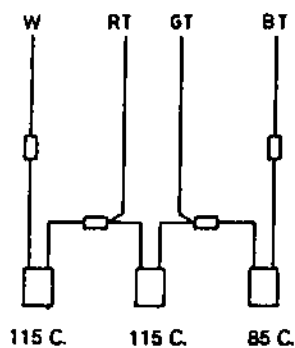


* Unlabeled Bearing Used on remanufactured compressors.
 Bearing must be used in conjunction with undersized crankshaft.
 See Service Bulletin...HCOM-SB-59.

Motors & Motor Winding Thermostat

Part No.	Description
MOT-3033	Motor, 75 HP, 220/50/3
MOT-3034	Motor, 75 HP, 363/50/3
MOT-3035	Motor, 75 HP, 460/60/3, 400/50/3
MOT-3036	Motor, 75 HP, 230/60/3
MOT-3037	Motor, 75 HP, 380/60/3
MOT-3038	Motor, 75 HP, 575/60/3
MOT-3039	Motor, 75 HP, 200/60/3
MOT-3040	Motor, 100 HP, 220/50/3
MOT-3041	Motor, 100 HP, 363/50/3
MOT-3042	Motor, 100 HP, 460/60/3, 400/50/3
MOT-3043	Motor, 100 HP, 230/60/3
MOT-3044	Motor, 100 HP, 380/60/3
MOT-3045	Motor, 100 HP, 575/60/3
MOT-3046	Motor, 100 HP, 200/60/3
THT-647	Thermostat-Motor Winding 2 Req.
THT-648	Thermostat-Motor Winding 1 Req.

Thermostat Leads

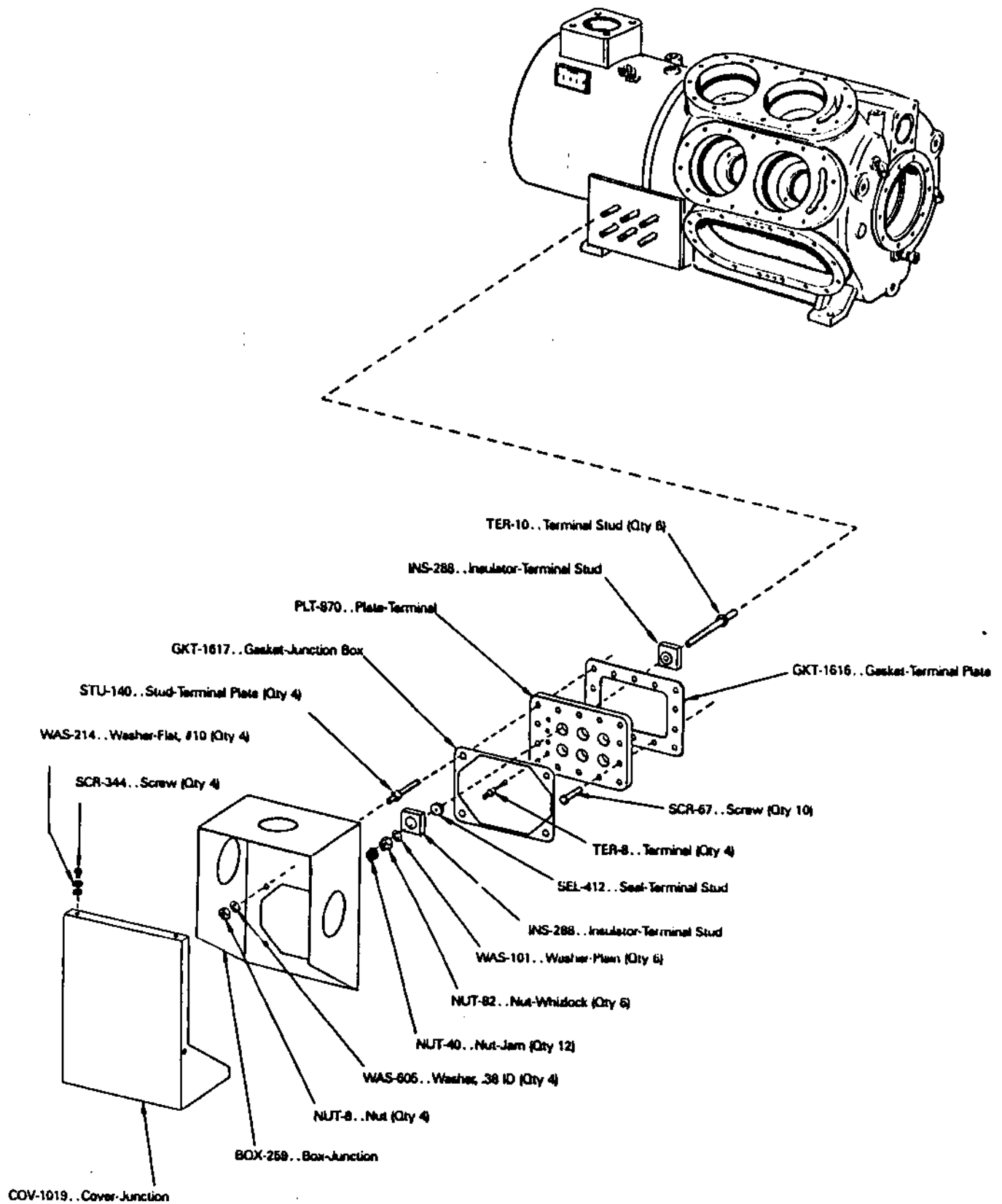


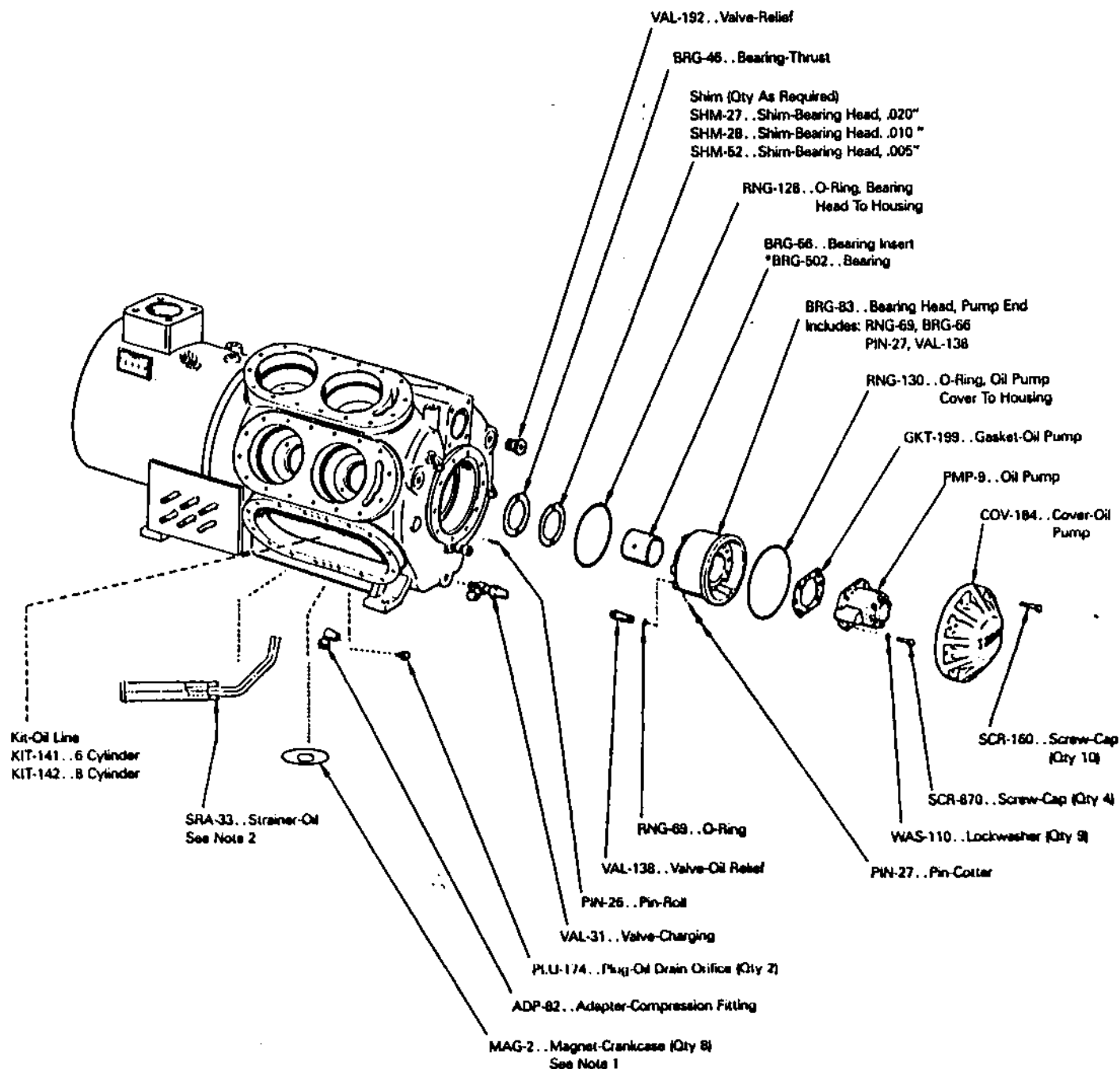
Sensor Connection Diagram

Attach Motor Thermostat Leads To Terminal Plate Terminals As Follows:

White Lead To Terminal A
 Blue Tracer To Terminal B
 Red Tracer To Terminal C
 Green Tracer To Terminal D

Junction Box Assembly

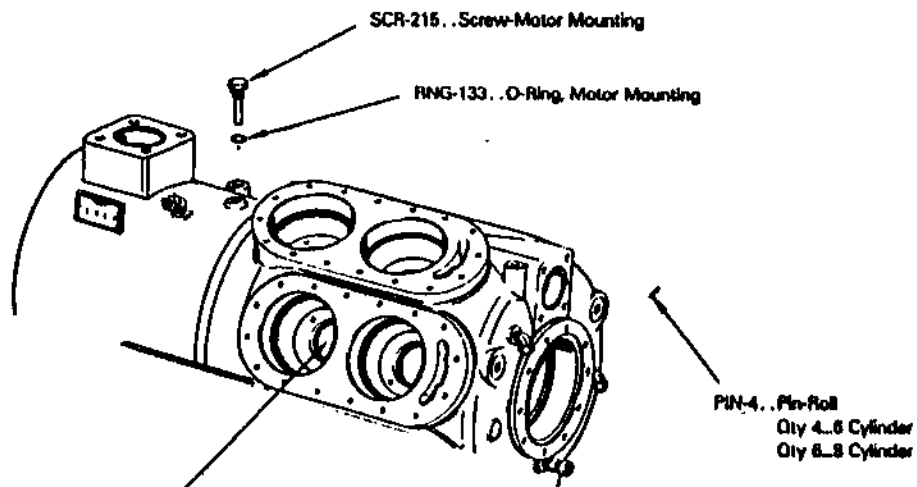




Notes:

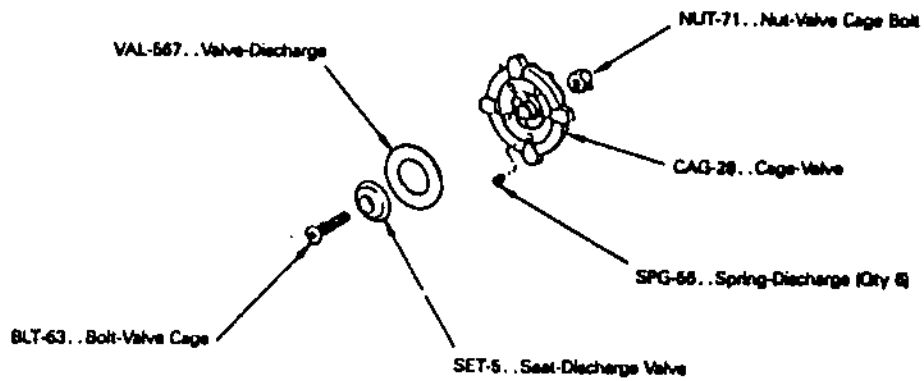
1. Eight Magnets have been added to the compressor crankcase to catch loose iron particles. These magnets should be added during compressor rebuild. refer to Service Bulletin HCOM-SB-70A for magnet mounting locations.
2. When replacing Oil Strainer, Elbow Adapter ADP-82, must also be replaced.

* Undersized Bearing Insert. Used on remanufactured compressors. Bearing insert must be used in conjunction with undersized crankshaft. SEE SERVICE BULLETIN HCOM-SB-59.

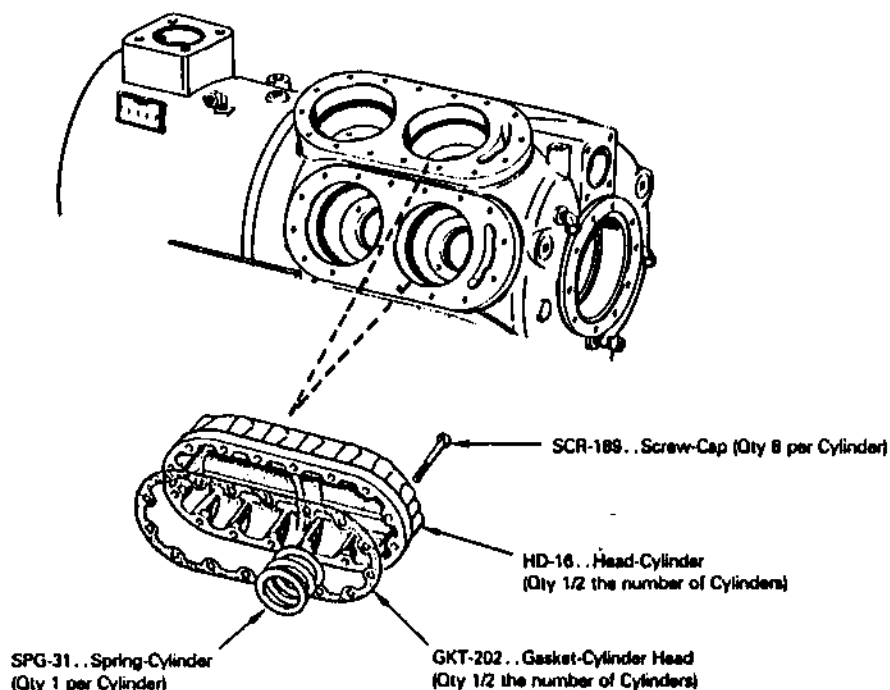


ALL PARTS SHOWN BELOW ARE PER CYLINDER

Discharge Valve Assembly Complete..VAL-1080
Consists of items below:

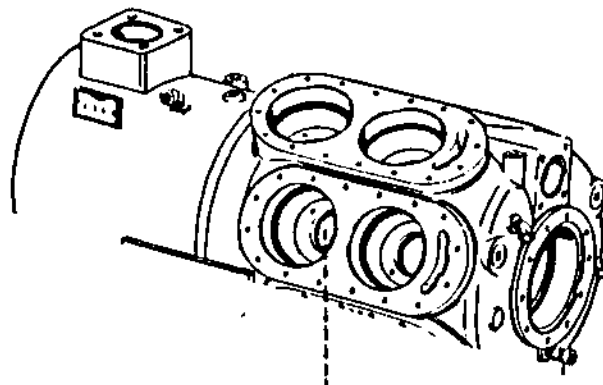


Cylinder Head Assembly

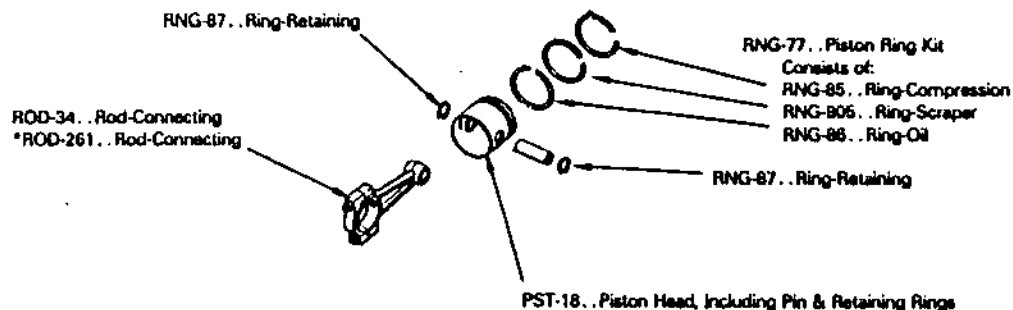


Piston & Connecting Rod Assembly

(Qty 1 per Cylinder of all items shown below)



PST-17... Piston & Connecting Rod Assembly
Consists of items shown below:



* Undersized Rod. Used on remanufactured compressors. Rod must be used in conjunction with undersized crankshaft. See Service Bulletin... HCOM-S8-59.

Cylinder Liner Assembly, With Unloaders

LNR-34...Cylinder Liner Assembly (Std. Lift Valve)

LNR-35...Cylinder Liner Assembly (Low Lift Valve)

Consists of items shown below:

KIT-180...Kit-Cylinder O-Ring (Qty 1 per Cylinder)

See Note 3

KIT-54...Kit-Compressor Gasket & O-Ring

See Note 4

Cylinder Liner Unloader Requirements

Number Of Cylinders	No. Req. With Unloaders	No. Req. Without Unloaders
6	4	2
8	5	3

UNL-5...Unloader Assembly

Consists Of:

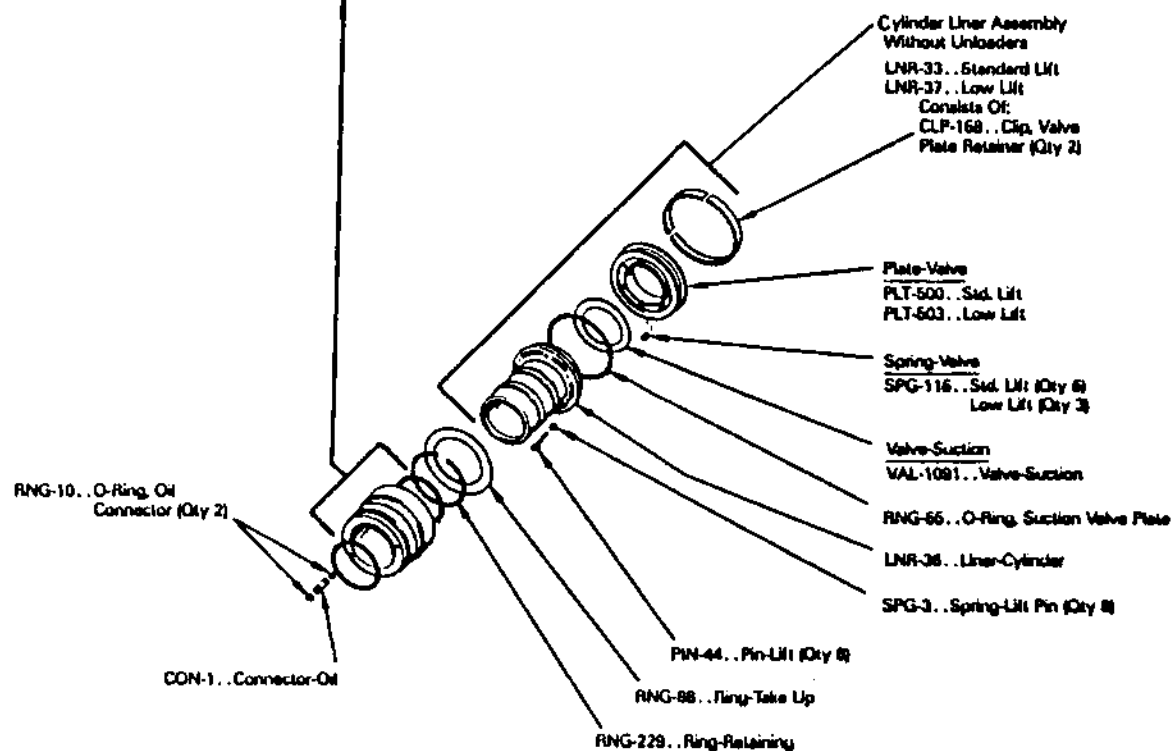
RNG-80...O-Ring
Unloader Seal Ring

RNG-82...O-Ring
Unloader Piston

RNG-88...O-Ring, Cyl. Liner To
Unloader (Qty 2)

SPG-40...Spring-Unloader
Piston (Qty 14)

UNLOADER DETAIL



Notes:

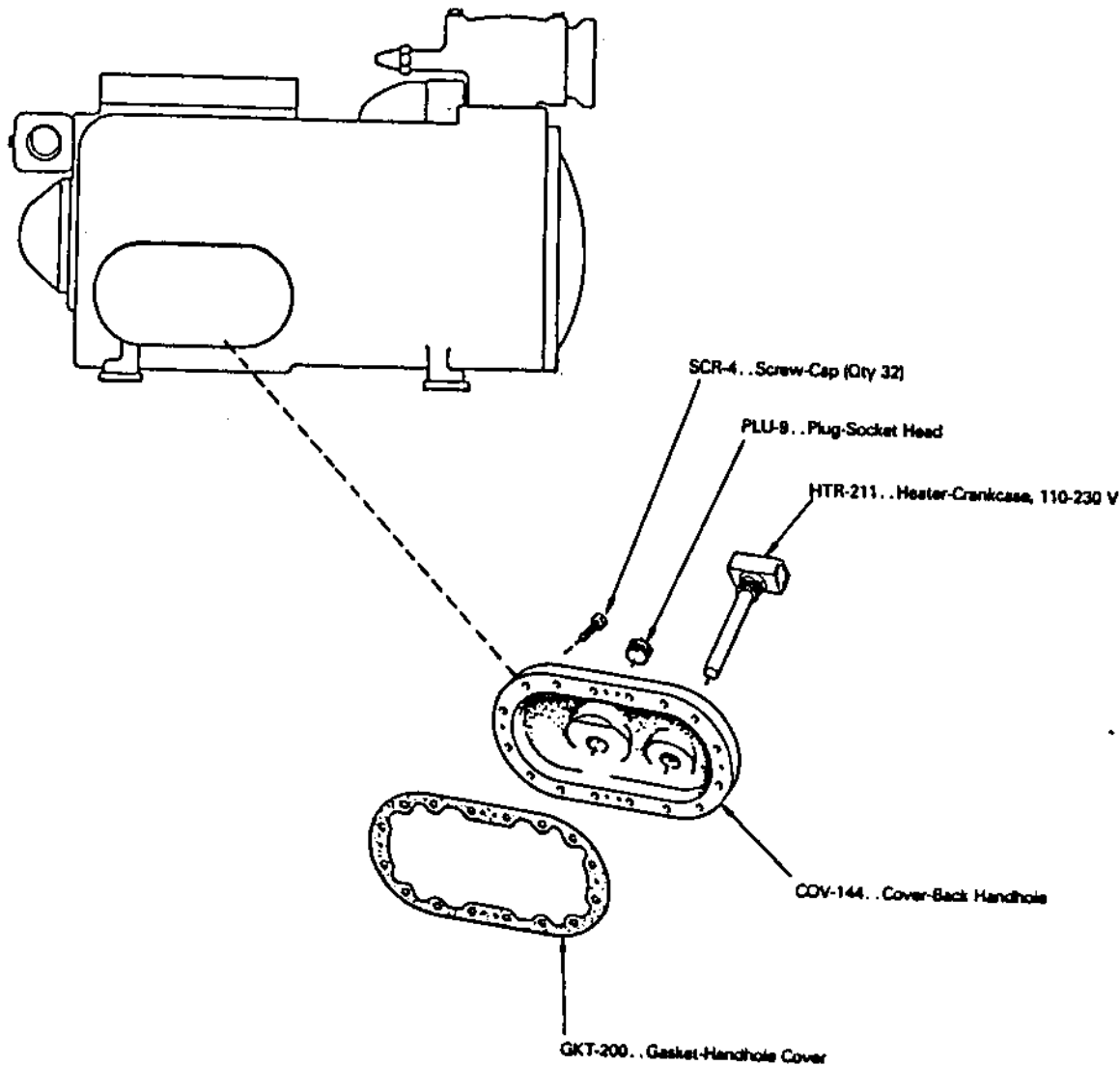
3. KIT-180 consists of: RNG-65, RNG-80, RNG-82, RNG-10 (Qty 2), RNG-88 (Qty 2)

4. KIT-34 consists of one each: RNG-34, RNG-52, RNG-58, RNG-61, RNG-83, RNG-128, RNG-130, RNG-131, RNG-133, RNG-207, GKT-15, GKT-24, GKT-29, GKT-44, GKT-45, GKT-193, GKT-201, GKT-284, two each: RNG-63, GKT-51, GKT-200, three each: SHM-27, SHM-52, four each: GKT-202, nine each: RNG-38, RNG-79

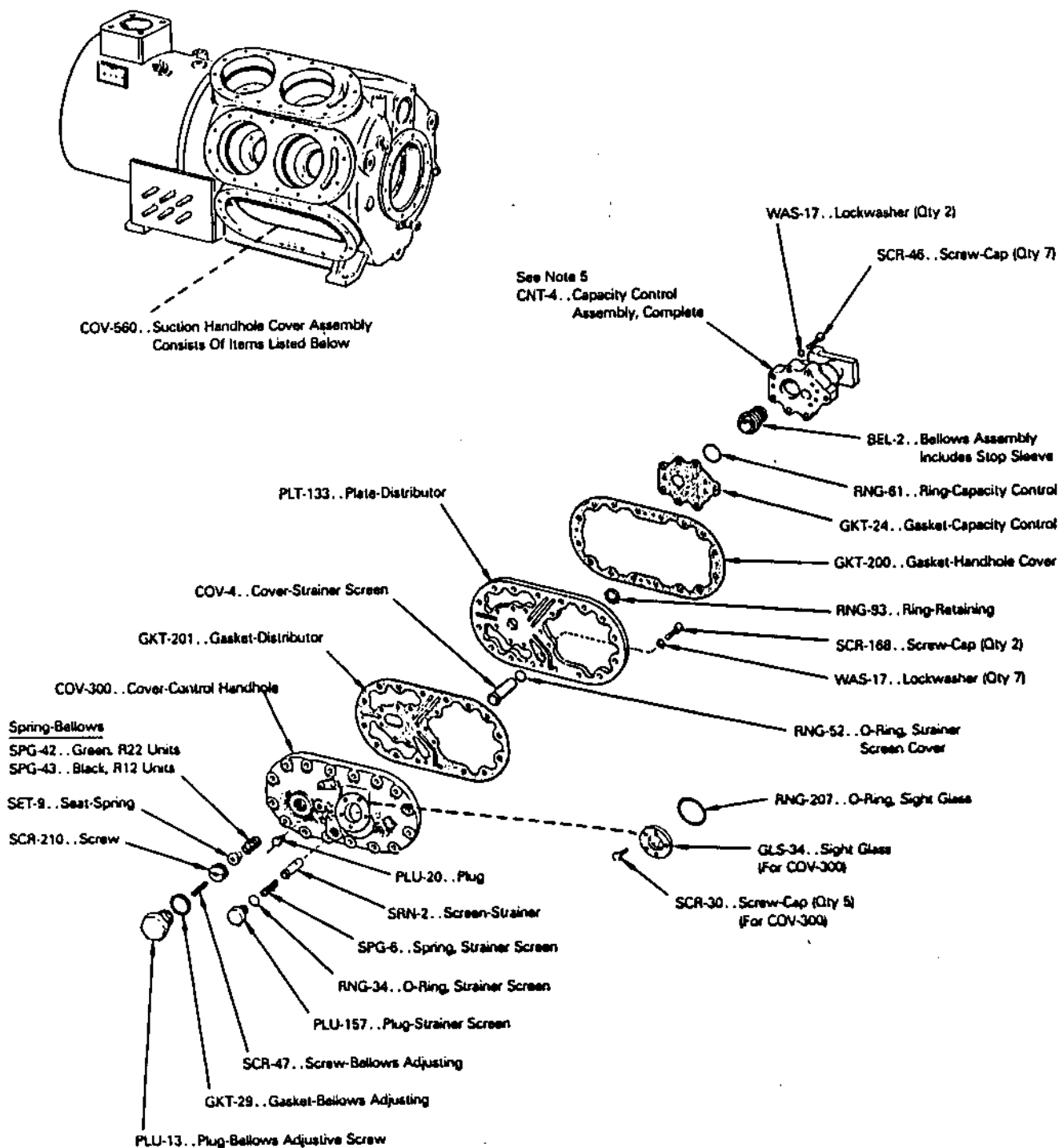
NOTE:

One KIT-54 and required numbers of KIT-180 (Depending on the number of Compressor Cylinders), are required for COMPLETE COMPRESSOR OVERHAUL. KIT-180 IS NOT INCLUDED IN KIT-54.

Back Handhole Cover



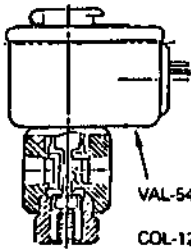
Handhole Cover-Suction Control



Note:

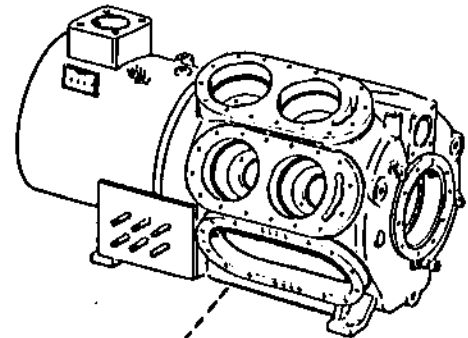
5. CNT-4 consists of: BEL-2, RNG-61, GKT-24, SPG-42, SPG-43, SET-9

Control Handhole Cover - Solenoid Valve Remote, 2 Step



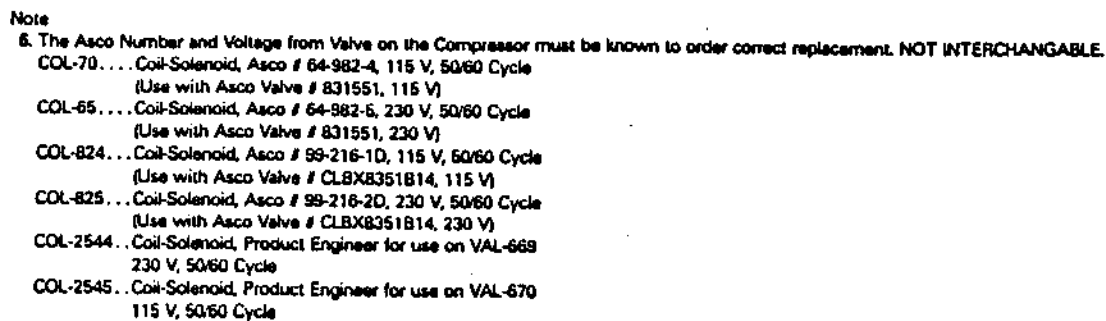
Remote Solenoid Valve Mounted on Unit
& Connected To Compressor

- VAL-545... Valve-Remote, Solenoid, 3 Way
Asco No. CX-8320A15T, 110-120/50-60
COL-1232... Coil-Remote Solenoid Valve 110-120 V
Asco No. 96-619-1D (Use with VAL-545)
VAL-543... Valve-Remote, Solenoid, 3 Way
Asco No. CX-8320A15T, 220-240/50-60
COL-1233... Coil-Remote Solenoid Valve 220-240 V
Asco No. 96-619-2D (Use With VAL-543)



- GKT-200... Gasket-Handhole Cover
- PLT-111... Plate-Distributor
- GKT-201... Gasket-Distributor
- COV-301... Cover-Control Handhole
- RNG-207... O-Ring, Sight Glass
- GLS-34... Sight Glass
- SCR-30... Screw-Cap (Qty 5)
- PLU-20... Plug
- SRN-2... Screen-Strainer
- SPG-6... Spring-Strainer Screen
- RNG-34... O-Ring, Strainer Screen
- PLU-157... Plug, Strainer Screen
- RNG-93... Ring-Retaining
- SCR-168... Screw-Cap (Qty 2)
- WAS-17... Lockwasher (Qty 2)
- RNG-52... O-Ring, Strainer Screen Cover
- COV-4... Cover-Strainer Screen

COV-457..Electric Handhole Cover Assembly, 115 V
COV-456..Electric Handhole Cover Assembly, 230 V
Consists of items shown below.



Parts Index

THIS IS A LISTING OF PART NUMBERS CONTAINED IN THE PARTS LIST AND IS IN ALPHA-NUMERIC ORDER TO MAKE PARTS IDENTIFICATION EASIER. THIS INDEX PROVIDES PART NUMBER, DESCRIPTION OF THE PART, SECTION OF THE PARTS LIST THE PART IS LOCATED IN, QUANTITY AND WHETHER THE PART IS RECOMMENDED FOR LOCAL STOCK.

PART NO.	DESCRIPTION OF PART	NO. REQ.	RSP
ADP-82	ADAPTER-COMPRESSION ELBOW, 5/8 OD X 3/8 NPT (NOT INCLUDED WITH SRA-33)	1	
BEL-2	BELLOWS ASSEMBLY, INCLUDES BELLOWS STOP SLEEVES INCLUDES WITH CNT-4	1	
BLT-63	BOLT-VALVE CAGE	1	
BOX-259	BOX-JUNCTION	1	
BRG-46	BEARING-THRUST, MOTOR END	2	
BRG-46	BEARING-THRUST, PUMP END	1	
BRG-66	BEARING INSERT	2	+
BRG-66	BEARING-INSERT, FOR BEARING HEAD, MOTOR END	1	+
BRG-83	BEARING-HEAD, PUMP END, INCLUDES RNG-69, BRG-66 PIN-27, VAL-138	2	+
BRG-502*	BEARING-UNDERSIZED * USED ON REMANUFACTURED COMPRESSORS. BEARING MUST BE USED IN CONJUNCTION WITH UNDERSIZED CRANKSHAFT. SEE SERVICE BULLETIN..HCOM-SB-59.	1	
BRG-656	BEARING HEAD, MOTOR END (INCLUDES BRG-66 QTY 2)	1	
CAG-28	CAGE-VALVE	1	
CLP-168	CLIP, VALVE PLATE RETAINER FOR CYLINDER LINER ASSY	2	+
CNT-4	CONTROL-CAPACITY ASSEMBLY, COMPLETE CONSISTS OF: BEL-2, GKT-24, RNG-61, SPG-42, SPG-43, SET-9, CLP-135, PLG-2	1	+
COL-66	COIL-SOLENOID, ASCO # 64982-5, 230 V, 50/60 CYCLE (USE WITH ASCO VALVE # 831551, 230 V)	3	
COL-70	COIL-SOLENOID, ASCO # 64982-4, 115 V, 50/60 CYCLE (USE WITH ASCO VALVE # 831551, 115 V)	3	
COL-824	COIL-SOLENOID, ASCO # 99-216-1D, 115V, 50/60 CYCLE (USE WITH ASCO VALVE # CLB8351B14, 115 V)	3	
COL-825	COIL-SOLENOID, ASCO # 99-216-2D, 230 V, 50/60 CYCLE (USE WITH ASCO VALVE # CLB8361B14, 230 V)	3	
COL-1232	COIL-REMOTE SOLENOID VALVE, 110-120 VOLT, 50/60 CYCLE, ASCO # 96-619-1D (USE WITH VAL-545)	1	
COL-1233	COIL-REMOTE SOLENOID VALVE, 220-240 VOLT, 50/60 CYCLE, ASCO # 96-619-2D (USE WITH VAL-543)	1	
COL-2544	COIL-SOLENOID, PRODUCT ENGINEER FOR USE ON VAL-669, 230V, 50/60 CYCLE	3	
COL-2545	COIL-SOLENOID, PRODUCT ENGINEER FOR USE ON VAL-670, 115V, 50/60 CYCLE	3	
CON-1	CONNECTOR-OIL, CYLINDER LINER ASSEMBLY	1	
COV-4	COVER-STRAINER SCREEN, HANDHOLE COVER	1	
COV-144	COVER-BACK HANDHOLE	1	
COV-184	COVER-OIL PUMP	1	
COV-300	COVER-CONTROL HANDHOLE	1	
COV-301	COVER-CONTROL HANDHOLE	1	
COV-302	COVER-CONTROL HANDHOLE	1	
COV-456	COVER-ELECTRIC HANDHOLE, 230 V, COMPLETE	1	
COV-457	COVER-ELECTRIC HANDHOLE, 115 V, COMPLETE	1	
COV-560	COVER-SUCTION HANDHOLE ASSEMBLY, COMPLETE SEE ILLUSTRATION FOR COMPONENT PARTS	1	
COV-1018	COVER-SUCTION	1	
COV-1019	COVER-JUNCTION	1	
CSF-30	CRANKSHAFT WITH MAGNETIC PLUGS, FOR 6 CYLINDER	1	
CSF-31	CRANKSHAFT WITH MAGNETIC PLUGS, FOR 8 CYLINDER	1	
ELL-157	ELBOW	1	
FLG-109	FLANGE-CLOSURE, FOR 6 CYLINDER	1	
FLG-110	FLANGE-CLOSURE, FOR 8 CYLINDER	1	
FLG-111	FLANGE-CLOSURE	1	
GKT-14	GASKET, FOR 6 CYLINDER	1	
GKT-15	GASKET-DISCHARGE, FOR 6 CYLINDER	1	
GKT-24	GASKET-CAPACITY CONTROL, INCLUDED WITH CNT-4	1	
GKT-29	GASKET-BELLOWS ADJUSTIVE, SUCTION CONTROL HANDHOLE COVER	1	
GKT-44	GASKET-DISCHARGE & ADAPTER, FOR 8 CYLINDER	AR	
GKT-45	GASKET-SUCTION, FOR 6 & 8 CYLINDER	1	
GKT-199	GASKET-OIL PUMP	1	
GKT-200	GASKET-HANDHOLE COVER	1	
GKT-200	GASKET-BACK HANDHOLE COVER	1	
GKT-201	GASKET-DISTRIBUTOR, HANDHOLE COVER	1	
GKT-202	GASKET-CYLINDER HEAD (QTY 1 PER CYLINDER)	AR	
GKT-283	GASKET-DISTRIBUTOR, ELECTRIC HANDHOLE COVER	AR	
GKT-1615	GASKET- SUCTION COVER	1	
GKT-1616	GASKET-TERMINAL PLATE	1	
GKT-1617	GASKET-JUNCTION BOX	1	
GLS-34	SIGHT GLASS, HANDHOLE COVER	1	
GRD-39	GUARD-PLATE, ELECTRIC HANDHOLE	1	

PART NO.	DESCRIPTION OF PART	NO. REQ.	RSP
HD-16	HEAD-CYLINDER (QTY 1/2 THE NUMBER OF CYLINDERS)	AR	
HTR-211	HEATER-CRANKCASE, 110-230 V	1	
INS-288	INSULATOR-TERMINAL STUD	1	
KEY-26	CRANKSHAFT KEY	1	
KIT-54	KIT-COMPRESSOR GASKET & O-RING, SEE NOTE FOR CONSISTS OF. ALSO NOTE: ONE KIT-54 AND REQUIRED NUMBER OF KIT-180 (DEPENDING ON THE NUMBER OF COMPRESSOR CYLINDERS), ARE REQUIRED FOR COMPLETE COMPRESSOR OVERHAUL. KIT-180 IS NOT INCLUDED IN KIT-54.	1	
KIT-141	KIT-OIL LINE, 6 CYLINDER	1	
KIT-142	KIT-OIL LINE, 8 CYLINDER	1	
KIT-180	KIT-CYLINDER O-RING, QTY 1 PER LINER, SEE NOTE FOR CONSISTS OF. ALSO NOTE: KIT-180 IS NOT INCLUDED IN KIT-54	AR	
LNR-33	LINER-CYLINDER ASSEMBLY, WITHOUT UNLOADERS, STANDARD LIFT VALVE	AR	
LNR-34	LINER-CYLINDER ASSEMBLY, WITH UNLOADERS, STANDARD LIFT VALVE	AR	
LNR-35	LINER-CYLINDER ASSEMBLY, WITH UNLOADERS, LOW LIFT VALVE	AR	
LNR-36	LINER-CYLINDER	AR	
LNR-37	LINER-CYLINDER ASSEMBLY, WITHOUT UNLOADERS, LOW LIFT VALVE	AR	
MAG-2	MAGNET-CRANKCASE EIGHT MAGNETS HAVE BEEN ADDED TO THE COMPRESSOR CRANKCASE TO CATCH LOOSE IRON PARTICLES. THESE MAGNETS SHOULD BE ADDED DURING COMPRESSOR REBUILD. REFER TO SERVICE BULLETIN HCOM-SB-70A FOR MAGNET MOUNTING LOCATIONS.	8	
MOT-3033	MOTOR, 75 HP, 220/50/3	1	
MOT-3034	MOTOR, 75 HP, 363/50/3	1	
MOT-3035	MOTOR, 75 HP, 460/60/3, 400/50/3	1	
MOT-3036	MOTOR, 75 HP, 230/60/3	1	
MOT-3037	MOTOR, 75 HP, 380/60/3	1	
MOT-3038	MOTOR, 75 HP, 575/60/3	1	
MOT-3039	MOTOR, 75 HP, 200/60/3	1	
MOT-3040	MOTOR, 100 HP, 220/50/3	1	
MOT-3041	MOTOR, 100 HP, 363/50/3	1	
MOT-3042	MOTOR, 100 HP, 460/60/3, 400/50/3	1	
MOT-3043	MOTOR, 100 HP, 230/60/3	1	
MOT-3044	MOTOR, 100 HP, 380/60/3	1	
MOT-3045	MOTOR, 100 HP, 575/60/3	1	
MOT-3046	MOTOR, 100 HP, 200/60/3	1	
NUT-8	NUT	4	
NUT-40	NUT-JAM	12	
NUT-71	NUT-VALVE CAGE	1	
NUT-82	NUT-WHIZLOCK	6	
PIN-4	PIN-ROLL 3/16 X 1	AR	
PIN-26	PIN-ROLL 1/8 X 1/2, MOTOR END & PUMP END	2	
PIN-27	PIN-COTTER	1	
PIN-44	PIN-LIFT	8	
PIP-244	PIPE	1	
PLT-111	PLATE-DISTRIBUTOR, HANDHOLE COVER	1	
PLT-133	PLATE-DISTRIBUTOR, SUCTION CONTROL HANDHOLE COVER	1	
PLT-134	PLATE-DISTRIBUTOR, ELECTRIC HANDHOLE COVER ASSY	1	
PLT-500	PLATE-VALVE, STANDARD LIFT	1	
PLT-503	PLATE-VALVE, LOW LIFT	1	
PLT-970	PLATE-TERMINAL	1	
PLU-9	PLUG-SOCKET HEAD	1	
PLU-10	PLUG-MAGNETIC	2	
PLU-13	PLUG-BELLOWS ADJUSTING SCREW, SUCTION CONTROL HANDHOLE COVER	1	
PLU-20	PLUG-HEX. HD, 1/8 " SUCTION CONTROL HANDHOLE COVER	1	
PLU-37	PLUG-HEX HD., 1/4 NPT	1	
PLU-96	PLUG-PIPE	3	
PLU-157	PLUG-STRAINER SCREEN,SUCTION CONTROL HANDHOLE COVER	1	
PLU-174	PLUG-OIL DRAIN ORIFICE	2	
PLU-344	PLUG-ORIFICE, CRANKSHAFT	2	
PMP-9	PUMP-OIL	1	
PST-17	PISTON & CONNECTING ROD ASSEMBLY (QTY 1 PER CTL)	AR	+
PST-18	PISTON HEAD, INCLUDING PIN AND RETAINING RINGS	AR	
RNG-10	O-RING, OIL CONNECTOR	2	
RNG-34	O-RING, STRAINER SCREEN, HANDHOLE COVER	1	
RNG-38	O-RING, SOLENOID VALVE MOUNTING, ELECTRIC HANDHOLE COVER	9	
RNG-52	O-RING, STRAINER SCREEN COVER, SUCTION CONTROL HANDHOLE COVER	1	
RNG-61	RING-CAPACITY CONTROL, INCLUDED WITH CNT-4	1	
RNG-65	O-RING, SUCTION VALVE PLATE	1	
RNG-69	O-RING, BEARING HEAD MOTOR END & PUMP END	2	+
RNG-77	PISTON RING KIT (QTY 1 PER CYLINDER)	AR	
RNG-85	RING-COMPRESSION FOR PISTON RING KIT	1	
RNG-86	RING-OIL FOR PISTON RING KIT	1	

PART NO.	DESCRIPTION OF PART	NO. REQ.	RSP
RNG-87	RING-RETAINING, PISTON & CONNECTING ROD ASSEMBLY	2	
RNG-88	RING-TAKE UP	1	
RNG-90	O-RING, UNLOADER SEAL RING	1	
RNG-92	O-RING, UNLOADER PISTON	1	
RNG-93	RING-RETAINING, HANDHOLE COVER	1	
RNG-99	O-RING, CYLINDER LINER TO UNLOADER	2	
RNG-229	RING-RETAINING	1	
RNG-128	O-RING, BEARING HEAD TO HOUSING	1	
RNG-130	O-RING, OIL PUMP COVER TO HOUSING	1	
RNG-133	O-RING, MOTOR MOUNTING, .06 X .69 X .81	1	
RNG-207	O-RING, SIGHT GLASS FOR COV-300	1	
RNG-905	RING-SCRAPER FOR PISTON RING KIT	1	+
ROD-34	ROD-CONNECTING (QTY 1 PER CYLINDER)	1	
ROD-261*	ROD-CONNECTING, UNDERSIZED (QTY 1 PER CYLINDER)	AR	
	* UNDERSIZED ROD. USED ON REMANUFACTURED COMPRESSORS. ROD MUST BE USED IN CONJUNCTION WITH UNDERSIZED CRANKSHAFT. SEE SERVICE BULLETIN...HCOM-SB-59.	AR	
SCR-3	SCREW,	4	
SCR-4	SCREW-CAP, HEX HEAD, 9/16-12 X 2, BACK HANDHOLE COVER	32	
SCR-30	SCREW-CAP, HEX HD., 1/4-20 X 3/4, FOR COV-300	5	
SCR-31	SCREW-CAP, HEX HD., 5/16-18 X 7/8, ELECTRIC HANDHOLE COVER	3	
SCR-46	SCREW-CAP, 12 PT. HD. 3/8-24 X 1 3/4 SUCTION CONTROL HANDHOLE COVER ASSEMBLY	7	
SCR-47	SCREW-BELLOW ADJUSTING, SUCTION CONTROL HANDHOLE COVER	1	
SCR-60	SCREW, FOR 8 CYLINDER DISCHARGE VALVE	4	
SCR-61	SCREW, FOR 6 & 8 CYLINDER SUCTION SERVICE VALVE	4	
SCR-67	SCREW	10	
SCR-121	SCREW,	4	
SCR-160	SCREW-CAP, HEX HD, 7/16-14 X 1 1/2	10	
SCR-168	SCREW-CAP, 12 PT. HD. 3/8-24 X 1, HANDHOLE COVER	2	
SCR-189	SCREW-CAP, HEX., 9/16-12 X 3, CYLINDER HEAD ASSY QTY 8 PER CYLINDER	AR	
SCR-210	SCREW, SUCTION CONTROL HANDHOLE COVER	1	
SCR-215	SCREW-MOTOR MOUNTING	1	
SCR-344	SCREW	4	
SCR-346	SCREW-CAP	16	
SCR-582	SCREW FOR 6 CYLINDER DISCHARGE VALVE	4	
SCR-870	SCREW	4	
SCR-884	SCREW	8	
SCR-886	SCREW-CAP, FOR 6 CYLINDER	1	
SCR-887	SCREW-CAP, FOR 8 CYLINDER	1	
SEL-412	SEAL-TERMINAL STUD	6	
SET-5	SEAT-DISCHARGE VALVE	1	
SET-9	SEAT-SPRING	1	
SHM-27	SHIM-BEARING HEAD, .020	AR	
SHM-28	SHIM-BEARING HEAD, .010	AR	
SHM-52	SHIM-BEARING HEAD, .005	AR	
SPC-176	SPACER-MOTOR	1	
SPG-3	SPRING-LIFT PIN	8	
SPG-6	SPRING-STRAINER SCREEN, HANDHOLE COVER	1	
SPG-31	SPRING-CYLINDER (QTY 1 PER CYLINDER)	AR	
SPG-40	SPRING-UNLOADER PISTON	14	
SPG-42	SPRING-BELLOW, GREEN, R22 UNITS, INCLUDED WITH CNT-4, SUCTION CONTROL HANDHOLE COVER	1	
SPG-43	SPRING-BELLOW, BLACK, R12 UNITS, INCLUDED WITH CNT-4, SUCTION HANDHOLE COVER	1	
SPG-56	SPRING-DISCHARGE	6	
SPG-116	SPRING-VALVE, STANDARD LIFT	6	
SPG-116	SPRING-VALVE, LOW LIFT	3	
SRA-33	STRAINER-OIL WHEN REPLACING THE OIL STRAINER, ELBOW ADAPTER ADP-82, MUST ALSO BE REPLACED.	1	
SRA-149	STRAINER	1	
SRN-2	SCREEN-STRAINER, HANDHOLE COVER	1	
STU-140	STUD-TERMINAL PLATE	4	
TER-8	TERMINAL	4	
TER-10	TERMINAL STUD	6	
THT-647	THERMOSTAT-MOTOR WINDING	2	+
THT-648	THERMOSTAT-MOTOR WINDING	1	+
UNL-5	UNLOADER ASSEMBLY, COMPLETE	1	+
VAL-31	VALVE-CHARGING, 3/8 FLARE X 3/8 NPT	1	
VAL-35	VALVE-DISCHARGE SERVICE FOR 6 CYLINDER	AR	
VAL-42	VALVE-SUCTION SERVICE FOR 6 & 8 CYLINDER	AR	
VAL-43	VALVE-DISCHARGE SERVICE FOR 8 CYLINDER	AR	
VAL-138	VALVE-OIL RELIEF	1	+
VAL-192	VALVE-RELIEF, 385 PSI	1	+

PART NO.	DESCRIPTION OF PART	NO. REQ.	RSP
VAL-543	VALVE-REMOTE, SOLENOID, 3 WAY, ASCO # CX-8320A155 220-240/50-60	1	
VAL-545	VALVE-REMOTE, SOLENOID, 3-WAY, ASCO # CX-8320A15T 110-120/50-60	1	
VAL-567	VALVE-DISCHARGE	1	
VAL-689	VALVE-SOLENOID, 3-WAY, 115 V, 50/60 CYCLE ASCO # CLBX8351814	3	
VAL-670	VALVE-SOLENOID, 3-WAY, 230 V, 50/60 CYCLE ASCO # CLBX8351814	3	
VAL-1090	VALVE-DISCHARGE ASSEMBLY, COMPLETE QTY 1 PER CYLINDER	AR	
VAL-1091	VALVE-SUCTION	1	+
WAS-1	LOCKWASHER, 1/2"	8	
WAS-4	LOCKWASHER, 3/4"	1	
WAS-17	LOCKWASHER, 3/8"	9	
WAS-100	WASHER-RETAINING	1	
WAS-101	WASHER-PLAIN	6	
WAS-110	LOCKWASHER	9	
WAS-214	WASHER-FLAT, #10	4	
WAS-605	WASHER, .38 ID	4	
WAS-606	WASHER, .32 x .588 x .03	4	

For further information on this product or other Trene products, refer to the "Trene Service Literature Catalog", ordering number IDX-IOM-1. This catalog contains listings and prices for all service literature sold by Trene. The catalog may be ordered by sending a \$20.00 check to: The Trene Company, Service Literature Sales, 3600 Pammel Creek Road, La Crosse, WI 54601.