



FILE INFORMATION:  
DIVISION TAB-TRANE REFRIGERATION  
PRODUCTS  
PRODUCT TAB-MISCELLANEOUS  
LITERATURE ITEM-GENERAL SERVICE  
BULLETIN

LITERATURE FILE NO.

**MISC-SB-19**

**GENERAL  
SERVICE BULLETIN**

Since the Trane Company has a policy of continuous product improvement, it reserves the right to change specifications and design without notice. The installation and servicing of the equipment referred to in this booklet should be done by qualified, experienced technicians.

7/1/81

Supersedes HCOM-SB-12  
Dated 7/15/76

**SUBJECT: AMPERAGE UNBALANCE DETECTION IN 3 PHASE, 3 WIRE ELECTRIC MOTORS**

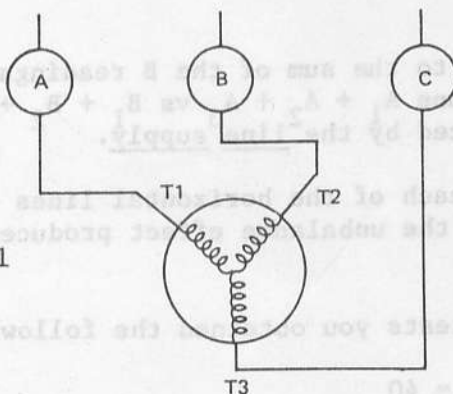
### INTRODUCTION

Three phase, three wire electric motor applications occasionally encounter a current unbalance condition. This bulletin provides a means of determining whether the unbalance is caused by the supply (line), motor (load) or a combination of both. This bulletin applies to all products with this motor application.

### DISCUSSION

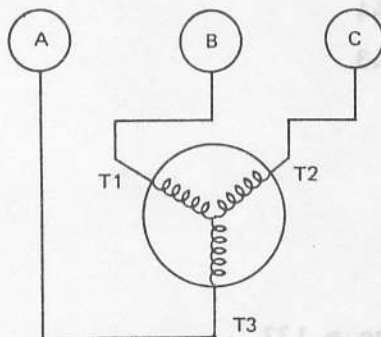
Designate the currents read in the supply line as A, B, C.

FIGURE 1



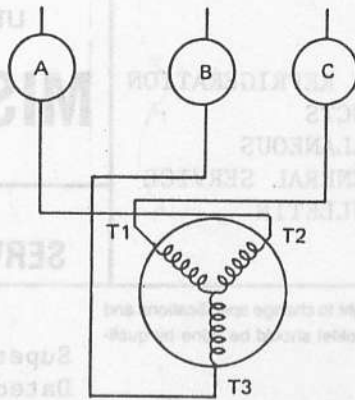
Run the motor and record the amperage readings in supply lines A, B, C. Designate the readings obtained as  $A_1$ ,  $B_2$ ,  $C_3$ .

FIGURE 2



**NOTE:** In a motor-compressor installation maintain a sustained load when recording currents.

Reconnect  $T_1$  to B,  $T_2$  to C and  $T_3$  to A. (Figure 2) Run the motor and record the amperage readings as  $A_3$ ,  $B_1$ ,  $C_2$ .



Reconnect T<sub>1</sub> To C, T<sub>2</sub> to A, T<sub>3</sub> to B.  
(Figure 3) Run the motor and record  
the amperage readings as A<sub>2</sub>, B<sub>3</sub>, C<sub>1</sub>.

FIGURE 3

### RESULTS

Tabulation of the previous readings obtained will explain the unbalance effect.

Record the readings as follows:

A	B	C	
1. A <sub>1</sub>	B <sub>1</sub>	C <sub>1</sub>	Total (A <sub>1</sub> + B <sub>1</sub> + C <sub>1</sub> ) =
2. A <sub>2</sub>	B <sub>2</sub>	C <sub>2</sub>	Total (A <sub>2</sub> + B <sub>2</sub> + C <sub>2</sub> ) =
3. A <sub>3</sub>	B <sub>3</sub>	C <sub>3</sub>	Total (A <sub>3</sub> + B <sub>3</sub> + C <sub>3</sub> ) =

Total Vertical:

Comparing the sum of the A readings to the sum of the B readings or the sum of the C readings in the vertical columns A<sub>1</sub> + A<sub>2</sub> + A<sub>3</sub> vs B<sub>1</sub> + B<sub>2</sub> + B<sub>3</sub> vs C<sub>1</sub> + C<sub>2</sub> + C<sub>3</sub> gives the unbalance effect produced by the line supply.

Comparing the sum of the totals in each of the horizontal lines (A<sub>1</sub> + B<sub>1</sub> + C<sub>1</sub> vs A<sub>2</sub> + B<sub>2</sub> + C<sub>2</sub> vs A<sub>3</sub> + B<sub>3</sub> + C<sub>3</sub>) gives the unbalance effect produced by the motor (load).

Example #1: Assume by running the tests you obtained the following readings:

1st run:	A <sub>1</sub> = 50	B <sub>2</sub> = 45	C <sub>3</sub> = 40
2nd run:	A <sub>3</sub> = 44	B <sub>1</sub> = 49	C <sub>2</sub> = 44
3rd run:	A <sub>2</sub> = 41	B <sub>3</sub> = 40	C <sub>1</sub> = 43

Tabulate the data as follows:

	A	B	C	Total	
1.	50	49	43	= 142	
2.	41	45	44	= 130	Average = 132
3.	44	40	40	= 124	
	135	134	127	- Total	

Average = 132

Unbalance due to line supply =

$$\frac{\text{Max-Min}}{\text{Average}} = \frac{135-127}{132} = \frac{8}{132} = 6\%$$

Unbalance in motor lead =

$$\frac{142-124}{132} = 13\%$$

In this example we would conclude that the motor is the major source of unbalance.

Example #2:

1st run:  $A_1 = 49$        $B_2 = 44$        $C_3 = 39$

2nd run:  $A_3 = 48$        $B_1 = 44$        $C_2 = 44$

3rd run:  $A_2 = 44$        $B_3 = 39$        $C_1 = 44$

Tabulating:

	A	B	C	<u>Total</u>	
1.	49	44	44	= 137	
2.	44	44	44	= 132	Average = 131.7
3.	<u>48</u>	<u>39</u>	<u>39</u>	= 126	
	141	127	127	- Total	

Average 131.7

Unbalance due to line supply =

$$\frac{141-127}{131.7} = 10.7\%$$

Unbalance in motor load =

$$\frac{137-126}{131.7} = 8.3\%$$

In this example we would conclude that the major source of unbalance is due to the line supply.

While the method previously described neglects to account for interaction effects, it is sufficiently ample for most field analyses and provides an easy method for determining the source of major difficulty in many motor applications where current unbalance is prevalent.