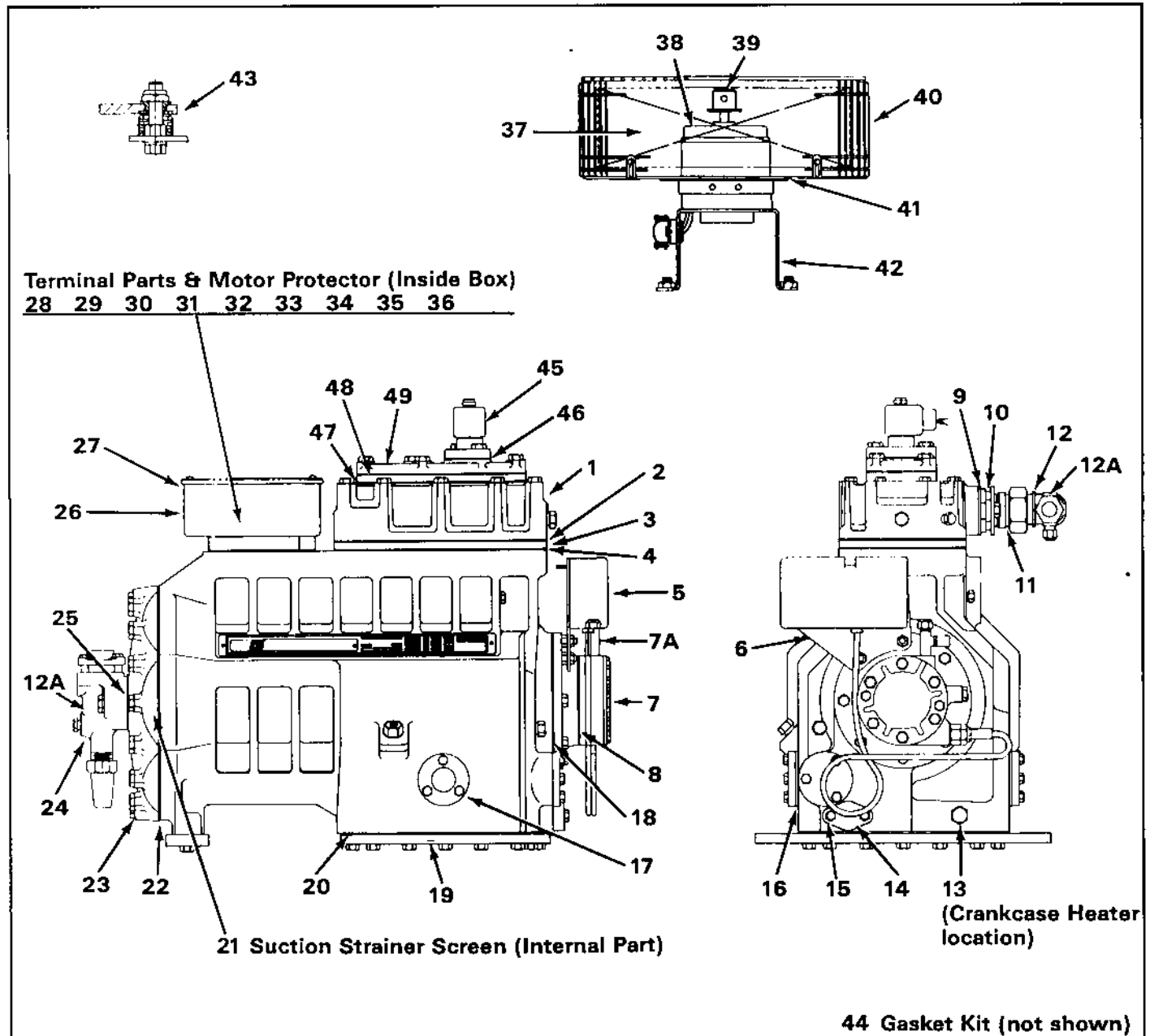


"3D" SERIES COPELAMETIC® COMPRESSOR PARTS LIST

Outline Drawing with Reference Numbers



NOTE: The replacement parts identified in this parts list are listed in the sequence of the reference numbers on this drawing.

Field Replacement Parts

Ref. No.	Part Description	Part Number	Model Series
1	Cylinder Head	002-0195-01	All standard models
	Cylinder Head	002-0223-00	All Moduload models
2	Gasket-Cylinder Head to Valve Plate	020-0730-00	All
3	Valve Plate Kit <i>(* Third digit in model will be letter.)</i>	998-1661-11	All 3D*1 & 3D*2 models
	Valve Plate Kit	998-1661-11	3DA3 - 7 1/2 HP, 3DB3 & 3DB4 - 10 HP, 3DS3 - 15 HP
	Valve Plate Kit	998-1661-12	3DA3 - 6 HP, 3DB3, 3DF3, 3DS3 & 3DS4 - 7 1/2 HP, 3DF3 & 3DF4 - 9 HP, 3DS3 & 3DS4 - 10 HP
	Valve Plate Kit	998-1661-13	3DE3 - 7 1/2 HP
	Valve Plate Kit	998-1661-14	3DH3 - 6 HP & 3DJ3 - 7 1/2 HP
	Valve Plate Kit	998-1661-15	3DP3 - 7 1/2 HP & 3DP3 - 10 HP
	Valve Plate Kit	998-1661-16	3DK3 & 3DT3 - 7 1/2 HP, 3DK3 - 9 HP, 3DT3 - 10 & 15 HP
	Valve Plate Kit	998-1661-17	3DG3 - 9 HP & 3DR3 - 10 HP
	Valve Plate Kit	998-1661-24	3DE3 - 5 HP
	<i>(Valve plate kits include valve plate assembly, suction ring valve, and all necessary gaskets.)</i>		
4	Gasket-Valve Plate to Body	020-0729-04	3DA, 3DE & 3DH
	Gasket-Valve Plate to Body	020-0729-00	3DB, 3DJ & 3DP
	Gasket-Valve Plate to Body	020-0729-02	3DF, 3DG & 3DK
	Gasket-Valve Plate to Body	020-0729-06	3DS, 3DR & 3DT
5	Sentronic Oil Pressure Control <i>(Kit includes Sentronic oil pressure control, screws to mount control, oil pressure sensor, and sensor gaskets. Control mounting brackets are supplied on service replacement compressors.)</i>	585-1036-00	All
	Sentronic and Oil Pump Retrofit Kit <i>(Kit includes Sentronic oil pressure control, Part Number 585-1036-00, and oil pump kit Part Number 998-0008-33.)</i>	998-1036-00	All
	Sentronic Oil Pressure Control <i>(Control only, supplied with 41" cable as standard.)</i>	998-0104-00	All
	Sentronic Sensor Kit <i>(Kit includes sensor and gaskets.)</i>	998-0105-00	All
	Sentronic Extension Cable <i>(Cable is 85" long. Standard 41" cable, supplied with Sentronic control, plugs into extension cable providing 126" overall length.)</i>	029-0208-00	All
6	Mounting Bracket-Oil Pressure Control	998-0700-02	All
7	Oil Pump Kit <i>(Kit includes oil pump, gaskets, adapters, and mounting bolts. Accommodates both Sentronic and capillary tube type oil pressure controls.)</i>	998-0008-33	All
7A	Oil Pump Schrader Tee	510-0191-00	All
8	Gasket-Oil Pump	020-0732-00	All
9	Gasket-Discharge Valve Mounting Adapter	020-0012-09	All
10	Discharge Rotalock Valve Mounting Adapter	036-0062-00	All
11	Gasket-Discharge Valve	020-0028-03	All

Field Replacement Parts

Ref. No.	Part Description	Part Number	Model Series
12	Discharge Valve-7/8" SWT Rotalock Discharge Valve-1 1/8" SWT Rotalock <i>(Service valve kits include valve gasket.)</i>	998-0510-37 998-0510-02	All 5 HP All 6, 7 1/2, 9, 10 & 15 HP
12A	Complete Service Valve Kit	998-5100-01	All 5 HP
	Complete Service Valve Kit	998-5100-02	All 6, 7 1/2, 9 & 10 HP (except 3DB2 & 4, 3DF2 & 4, and 3DS2 & 4)
	Complete Service Valve Kit	998-5100-03	3DB2 & 4, 3DF2 & 4, and 3DS2 & 4 - 7 1/2, 9 & 10 HP
	Complete Service Valve Kit <i>(Kits include suction and discharge service valve, gaskets, bolts, and Rotalock discharge valve mounting adapter.)</i>	998-5100-04	3D - 15 HP
13	Crankcase Heater (65 Watt) Immersion Type		All
	120 Volt	518-0001-03	
	240 Volt	518-0001-02	
	480 Volt	518-0001-01	
	600 Volt	518-0001-00	
	External Type (65 Watt) <i>(Not shown—attaches to bottom plate)</i>		
	120 Volt	518-0009-00	
	240 Volt	518-0009-01	
	480 Volt	518-0009-02	
	600 Volt	518-0009-03	
14	Oil Screen <i>(Behind plate)</i> Oil Screen <i>(Extended oil sump)</i>	013-0067-00 013-0068-01	All <i>(with flat bottom plate)</i> 3DA8, 3DE8, 3DK8, 3DS8 & 3DT8 <i>(extended oil sump models)</i>
15	Gasket-Oil Screen Cover Plate	020-0012-11	All
16	Gasket-Oil Sight Glass <i>("O" ring)</i> Gasket-Oil Sight Cover Plate <i>(Flat gasket)</i>	020-0003-03 020-0678-00	All All
17	Sight Glass Kit <i>(Includes glass, gaskets, and mounting screws.)</i>	998-0002-02	All
18	Gasket-Housing Cover	020-0749-00	All
19	Bottom Plate <i>(Standard flat plate)</i> Bottom Plate Kit <i>(Extended oil sump)</i>	003-0098-00 998-1320-00	All 3DA8, 3DB8, 3DE8, 3DK8, 3DS8 & 3DT8
20	Gasket-Bottom Plate	020-0681-02	All
21	Suction Strainer Screen	013-0011-00	3DB2, 3DB4, 3DF2, 3DF4, 3DR, 3DS1, 3DS2, 3DS3 & 3DS4 - 10 & 15 HP, 3DT - 10 & 15 HP
	Suction Strainer Screen	013-0078-00	All 3DA, 3DB1, 3DB3, 3DE, 3DF1, 3DF3, 3DG, 3DH, 3DJ & 3DK - 7 1/2 HP, 3DS1 & 3DS3 - 7 1/2 HP, 3DT - 7 1/2 HP
22	Stator Cover Gasket	020-0709-00	All

Field Replacement Parts

Ref. No.	Part Description	Part Number	Model Series
23	Stator Cover-Small (2-bolt service valve)	005-0649-00	All 5 & 6 HP
	Stator Cover-Large (2-bolt service valve)	005-0650-00	3DA1 & 3DA3 - 7 1/2 HP, 3DB1 & 3DB3 - 7 1/2 & 10 HP, 3DE3 & 3DE8 - 7 1/2 HP, 3DF1 & 3DF3 - 7 1/2 & 9 HP, 3DK3 & 3DK8 - 7 1/2 & 9 HP, 3DJ3 - 7 1/2 HP, 3DP3 - 7 1/2 & 10 HP, 3DS1 & 3DS3 - 7 1/2 & 10 HP, 3DT3 & 3DT8 - 7 1/2 & 10 HP
	Stator Cover-Large (4-bolt service valve)	005-0651-00	3DB2, 3DB4, 3DF2, 3DF4, 3DR3, 3DS2 & 3DS4 - 7 1/2, 9 & 10 HP, 3DS1, 3DS3 & 3DS8 - 15 HP, 3DT3 - 15 HP
<i>(Use new gaskets when changing stator covers. Individual gaskets or a gasket kit must be ordered separately.)</i>			
24	Suction Valve-1 3/8" SWT (2 bolt)	998-0510-11	All 5, 6, 7 1/2, 9 & 10 HP <i>(except 3DB2 & 4, 3DF2 & 4, and 3DS2 & 4)</i>
	Suction Valve-1 3/8" SWT (4 bolt)	998-0510-08	3DB2 & 4, 3DF2 & 4, and 3DS2 & 4
	Suction Valve-1 5/8" SWT (4 bolt) <i>(Service valve kits include valve gasket.)</i>	998-0510-07	All 15 HP
NOTE: For complete service valve kit, Reference No. 12A.			
25	Gasket-Suction Valve (2 bolt)	020-0012-09	3DA1, 3DA3, 3DB1, 3DB3, 3DE, 3DF1, 3DF3, 3DJ, 3DK, 3DP, 3DS1 & 3DS3 - 7 1/2 & 10 HP, 3DT - 7 1/2 & 10 HP
	Gasket-Suction Valve (4 bolt)	020-0006-46	3DB2, 3DB4, 3DF2, 3DF4, 3DR, 3DS2 & 3DS4 - 7 1/2, 9 & 10 HP, 3DS1, 3DS3 & 3DS8 - 15 HP, 3DT3 - 15 HP
26	Terminal Box	062-0172-00	All TFC, TFD & TFE Motor Types
	Terminal Box	062-0177-00	All FSM Motor Types
27	Cover-Terminal Box	505-0281-04	All TFC, TFD & TFE Motor Types
	Cover-Terminal Box	505-0308-03	All FSM Motor Types
28	Terminal Plate, Stud, and Insulator Assembly	503-0390-00	3DA & 3DE - 7 1/2 HP, All 9, 10 & 15 HP All TFC, TFD & TFE Motor Types
	Terminal Plate, Stud, and Insulator Assembly <i>(Solid state models)</i>	521-0147-00	All FSM Motor Types
29	Terminal Block	080-0026-00	3DA & 3DE - 7 1/2 HP, All 9, 10 & 15 HP All TFC, TFD & TFE Motor Types
30	Terminal Board Assembly	580-0053-00	All FSM Motor Types
31	Terminal Fusite	521-0018-00	All 5 & 6 HP, 3DB, 3DF, 3DJ, 3DK, 3DP, 3DS & 3DT - 7 1/2 HP All TFC, TFD & TFE Motor Types
32	Terminal Block (Connector)	021-0005-00	All CFB, TFC, TFD & TFE Motor Types

Field Replacement Parts

Ref. No.	Part Description	Part Number	Model Series
33	Plate-Terminal Mounting Assembly <i>(Includes terminal fusite, gaskets, bolts, and terminal plate.)</i>	521-0144-00	All 5 & 6 HP, 3DB, 3DF, 3DJ, 3DK, 3DP, 3DS & 3DT - 7 1/2 HP All TFC, TFD & TFE Motor Types
34	Gasket-Terminal Plate	020-0146-00	All
35	Terminal "O" Ring <i>(Terminal Fusite "O" Ring)</i>	020-0003-02	All 5 & 6 HP, 3DB, 3DF, 3DJ, 3DK, 3DP, 3DS & 3DT - 7 1/2 HP
36	Protectors <i>(TFC, TFD and TFE motor types have replaceable protectors located under the terminal. Kits include new terminal plate gasket for use when installing new protector. FSM motor type is external solid state module.)</i>		
	Motor	Type	
	5 HP	-TFC (208/230 Volt)	998-0429-02 3DA, 3DB & 3DE
		-TFD (460 Volt)	998-0429-03 3DA, 3DB & 3DE
		-TFE (575 Volt)	998-0429-19 3DA, 3DB & 3DE
		-FSM (380/420 Volt - 50 HZ)	071-0424-00 * 3DA & 3DB
	6 HP	-TFC (208/230 Volt)	998-0429-08 3DA1, 3DA3 & 3DH3
		-TFD (460 Volt)	998-0429-03 3DA1
		-TFD (460 Volt)	998-0429-05 3DA3 & 3DH3
		-TFE (575 Volt)	998-0429-10 3DA1
		-TFE (575 Volt)	998-0429-03 3DA3 & 3DH3
		-FSM (380/420 Volt - 50 HZ)	071-0424-00 * 3DA3 & 3DH3
	7 1/2 HP	-TFC (208/230 Volt)	998-0429-06 3DA & 3DE
		-TFC (208/230 Volt)	998-0429-04 3DB, 3DF, 3DJ, 3DK, 3DP, 3DS & 3DT
		-TFD (460 Volt)	998-0429-01 3DA1
		-TFD (460 Volt)	998-0429-17 3DA3 & 3DE3
		-TFD (460 Volt)	998-0429-05 3DB1
		-TFD (460 Volt)	998-0429-09 3DB3, 3DF, 3DJ, 3DK, 3DP, 3DS & 3DT
		-TFE (575 Volt)	998-0429-11 3DA & 3DE
		-TFE (575 Volt)	998-0429-03 3DB, 3DJ, 3DP, 3DS & 3DT
	-FSM (380/420 Volt - 50 HZ)	071-0424-00 * 3DA, 3DB, 3DE, 3DJ, 3DP, 3DS & 3DT	
	9 HP	-TFC (208/230 Volt)	998-0429-00 3DF, 3DG & 3DK
		-TFD (460 Volt)	998-0429-09 3DF, 3DG & 3DK
		-TFE (575 Volt)	998-0429-11 3DF, 3DG & 3DK
		-FSM (380/420 Volt - 50 HZ)	071-0424-00 * 3DF, 3DG & 3DK
	10 HP	-TFC (208/230 Volt)	998-0429-06 3DB & 3DP
		-TFC (208/230 Volt)	998-0429-00 3DR, 3DS & 3DT
		-TFD (460 Volt)	998-0429-17 3DB & 3DP
		-TFD (460 Volt)	998-0429-01 3DS1 & 3DS2
		-TFD (460 Volt)	998-0429-09 3DR, 3DS3, 3DS4 & 3DT
		-TFE (575 Volt)	998-0429-11 3DB, 3DP, 3DR, 3DS & 3DT
		-FSM (380/420 Volt - 50 HZ)	071-0424-00 * 3DB, 3DP, 3DR, 3DS & 3DT
	15 HP	-TFC (208/230 Volt)	998-0451-01 3DS & 3DT
		-TFD (460 Volt)	998-0455-00 3DS & 3DT
		-TFE (575 Volt)	998-0455-01 3DS1
		-TFE (575 Volt)	998-0455-02 3DS3 & 3DT
		-FSM (380/420 Volt - 50 HZ)	071-0424-00 * 3DS & 3DT
	* 071-0424-00 is 240 Volt 071-0424-01 is 120 Volt		

Field Replacement Parts

Ref. No.	Part Description	Part Number	Model Series																																																								
37	Vertical Cooling Fan Assembly 208/230 Volt - 60 HZ 440 Volt - 60 HZ 115 Volt - 60 HZ <i>(Vertical cooling fan assemblies include fan motor, fan blade, and fan guard. The fan mounting kit [Reference No. 42] must be ordered separately.)</i>	998-0550-00 998-0550-01 998-0550-02																																																									
38	Fan Motor 208/230 Volt - 60 HZ 440 Volt - 60 HZ 115 Volt - 60 HZ <i>(Kit includes fan motor mounted to bottom guard. Securing the guard to motor requires special bonding material and correct torque. For this reason, motors are supplied with the bottom guard mounted.)</i>	998-0550-03 998-0550-04 998-0550-05																																																									
39	Fan Blade	083-0118-00																																																									
40	Fan Guard-Top	024-0200-00																																																									
41	Fan Guard-Bottom	Part of fan motor kit. Reference No. 38. <i>(Cannot be ordered separately.)</i>																																																									
42	Fan Mounting Kit-Standard Fan Mounting Kit-For Moduload Models <i>(Fan mounting kits include all parts required to mount a vertical cooling fan assembly.)</i>	998-0574-08 998-0574-10	3DA, 3DB, 3DF & 3DS 3DE, 3DG, 3DH, 3DJ, 3DK, 3DP, 3DR & 3DT																																																								
43	Mounting Parts Mounting Parts Mounting Parts <i>(Mounting parts include springs, rubber spacers, and hardware required for assembly.)</i>	527-0009-00 527-0037-00 527-0045-00	3D - 5 & 6 HP, 3DA, 3DB, 3DE, 3DJ & 3DP - 7 1/2 HP 3D - 15 HP 3DB, 3DF, 3DG, 3DK & 3DP - 10 HP, 3DS & 3DT - 7 1/2 HP, 3DR, 3DS & 3DT - 10 HP																																																								
44	Gasket Kit <i>(Includes all compressor gaskets.)</i>	998-1669-04	All																																																								
45	<p>Moduload Capacity Control</p> <p>Standard 3D compressors can be converted to Moduload through the use of a conversion kit which may be selected from the following list:</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">Standard Model</th> <th style="text-align: left;">Converts to Moduload Model</th> <th style="text-align: left;">Application & Refrigerant</th> <th style="text-align: left;">Conversion Kit Part Number</th> </tr> </thead> <tbody> <tr> <td>3DA-0500</td> <td>3DE-0500</td> <td>Medium R-12</td> <td>998-0017-20</td> </tr> <tr> <td>3DA-0600</td> <td>3DH-0600</td> <td>Low R-502</td> <td>998-0017-17</td> </tr> <tr> <td>3DA-0750</td> <td>3DE-0750</td> <td>High R-22</td> <td>998-0017-19</td> </tr> <tr> <td>3DB-0750</td> <td>3DP-0750</td> <td>High R-12</td> <td>998-0017-18</td> </tr> <tr> <td>3DB-0750</td> <td>3DJ-0750</td> <td>Low R-502</td> <td>998-0017-17</td> </tr> <tr> <td>3DB-1000</td> <td>3DP-1000</td> <td>High R-22</td> <td>998-0017-18</td> </tr> <tr> <td>3DF-0750</td> <td>3DK-0750</td> <td>Medium R-12</td> <td>998-0017-15</td> </tr> <tr> <td>3DF-0900</td> <td>3DK-0900</td> <td>High R-12</td> <td>998-0017-15</td> </tr> <tr> <td>3DF-0900</td> <td>3DG-0900</td> <td>Low R-502</td> <td>998-0017-16</td> </tr> <tr> <td>3DS-0750</td> <td>3DT-0750</td> <td>Medium R-12</td> <td>998-0017-15</td> </tr> <tr> <td>3DS-1000</td> <td>3DT-1000</td> <td>High R-12</td> <td>998-0017-15</td> </tr> <tr> <td>3DS-1000</td> <td>3DR-1000</td> <td>Low R-502</td> <td>998-0017-16</td> </tr> <tr> <td>3DS-1500</td> <td>3DT-1500</td> <td>High R-22</td> <td>998-0017-15</td> </tr> </tbody> </table> <p>Moduload valves and coils are not included in the conversion kits. The valve and coil must be ordered separately in the desired voltage. See the following list for part numbers.</p>			Standard Model	Converts to Moduload Model	Application & Refrigerant	Conversion Kit Part Number	3DA-0500	3DE-0500	Medium R-12	998-0017-20	3DA-0600	3DH-0600	Low R-502	998-0017-17	3DA-0750	3DE-0750	High R-22	998-0017-19	3DB-0750	3DP-0750	High R-12	998-0017-18	3DB-0750	3DJ-0750	Low R-502	998-0017-17	3DB-1000	3DP-1000	High R-22	998-0017-18	3DF-0750	3DK-0750	Medium R-12	998-0017-15	3DF-0900	3DK-0900	High R-12	998-0017-15	3DF-0900	3DG-0900	Low R-502	998-0017-16	3DS-0750	3DT-0750	Medium R-12	998-0017-15	3DS-1000	3DT-1000	High R-12	998-0017-15	3DS-1000	3DR-1000	Low R-502	998-0017-16	3DS-1500	3DT-1500	High R-22	998-0017-15
Standard Model	Converts to Moduload Model	Application & Refrigerant	Conversion Kit Part Number																																																								
3DA-0500	3DE-0500	Medium R-12	998-0017-20																																																								
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3DS-1000	3DT-1000	High R-12	998-0017-15																																																								
3DS-1000	3DR-1000	Low R-502	998-0017-16																																																								
3DS-1500	3DT-1500	High R-22	998-0017-15																																																								

Field Replacement Parts

Ref. No.	Part Description	Part Number	Model Series
VALVE AND COIL ASSEMBLY			
Part Number			
24 Volt	120 Volt	240 Volt	480 Volt
998-0326-01	998-0326-02	998-0326-03	998-0326-04
<i>(Kits include valve, coil and valve gasket.) (Valve only Part Number 998-0326-00.)</i>			
COIL ONLY			
Part Number			
24 Volt	120 Volt	240 Volt	480 Volt
023-0039-00	023-0039-01	023-0039-02	023-0039-03
NOTE: These coils are currently used on the "4" and "6" series capacity control models. While the coils are the same, the valves are not.			

46	Moduload Valve Gasket	020-0690-00	All
47	Gasket-Moduload Spacer Plate	020-0727-00	3DE, 3DG, 3DH, 3DJ, 3DK, 3DP, 3DR & 3DT
48	Gasket-Moduload Cover Plate	020-0726-00	3DE, 3DG, 3DH, 3DJ, 3DK, 3DP, 3DR & 3DT
49	"O" Ring-Spacer Ring Seals <i>(Internal - quantity of three (3) required.)</i>	020-0003-32	3DE, 3DG, 3DH, 3DJ, 3DK, 3DP, 3DR & 3DT

SERVICE VALVE GASKETS, MOUNTING BOLTS, AND VALVE PORT SHIPPING PLATES

Serv. Valve Part No.	Gasket Part No.	Mtg. Bolt Part No.	Qty.	Shpg. Plate Part No.	Gasket Part No.	Mtg. Bolt Part No.
998-0510-07	020-0006-46	100-0013-56	4	003-0203-00	020-0008-01	100-0013-47
998-0510-08	020-0006-46	100-0013-56	4	003-0203-00	020-0008-01	100-0013-47
998-0510-11	020-0012-09	100-0013-50	2	003-0055-02	020-0012-09	100-0013-48
998-0510-02	020-0028-03	Rotalock	-	003-0203-00	020-0008-01	100-0013-47
998-0510-37	020-0028-03	Rotalock	-	003-0055-02	020-0012-09	100-0013-48

NOTES:

The Rotalock discharge service valves used on all 3D compressors require the use of mounting adapter PartNumber 036-0062-00. The adapter requires gasket Part Number 020-0012-09 and two (2) pieces mounting bolt Part Number 100-0013-48.

When replacing a 9D or 9R compressor with a 3D, the original service valves may be reused, even though the valves currently used on the 3D may be a different design.

OIL SPECIFICATIONS AND CHARGE

Refrigeration oils approved for use in the 3D series are Calumet R015, Suniso 3GS, and Texaco WF32. The three oils are compatible if mixed and are suitable for both high, medium, and low temperature applications.

All 3D series compressors, except those equipped with deep sumps, take a field recharge of 105 ounces of oil.

3D deep sump compressors require a field recharge of 155 ounces of oil.

Field Replacement Parts

REPLACING 9D OR 9R COMPRESSORS ON TANDEM ASSEMBLIES WITH 3D SERIES

3D series compressors (5 and 6 HP) can be used to replace 9D and 9R series (5 and 6 HP) on tandem compressor assemblies. The suction chamber used with "9" compressor series will not allow larger 3D compressors to be used as replacements.

3D SERIES REPLACEMENT OF "9" SERIES WITH LARGE STATOR COVERS (Suction Service Valve Mounts on the Stator Cover)

"9" series large stator covers can be mounted on 3D compressors when the replacement is a 5, 6, or 7 1/2 HP model. (Exceptions are 3DA1 & 3DA3 - 7 1/2 HP and 3DE3 - 7 1/2 HP, all voltages.)

When a "9" series stator cover is mounted on a 3D compressor, use the "9" series gasket, Part Number 020-0130-00, for best coverage. A comparable 3D model with large stator cover must be used when 9 and 10 HP models are involved. All "9" and 3D series (15 HP) are standard with large cover and four-bolt valve mounting.

Models equipped with large stator covers with four-bolt mounted suction service valves are:

3D Series	9D Series	9R Series
3DS2-0750	9DS2-0750	9RA2-0760/0765
3DS4-0750 *		9RB2 0760/0765
	9DF2-0900	9RC3 0760/0765
3DF2-0900	9DP2-0900	9RJ2 0760/0765
3DF4-0900 *		9RS2 0760/0765
	9DB2-1000	9RS4 0760/0765
3DB2-1000	9DS2-1000	
3DB4-1000 *		9RC3 1000/1015
3DR3-1000 *	9DS1-1500	9RP2 1000/1015
3DS2-1000	9DT1-1500	
3DS4-1000 *		9RS1 1500/1505
		9RT1 1500/1505
3DS1-1500		
3DS3-1500 *		
3DT3-1500 *		

* Current 3D Model Designation

OPTIONAL OIL SIGHT GLASS LOCATIONS

3D models have a three location oil sight glass option. Service compressors will have the sight glass installed on the left side of the compressor when facing the oil pump end.

An extra cover plate gasket, Part Number 020-0678-00, is included with the service valve gaskets provided with each service compressor.

The sight glass location on the compressor oil pump end is the same bolt pattern, but the bolt hole location is rotated and requires an adapter for level oil float mounting. Oil float manufacturers provide adapters for either mounting locations.