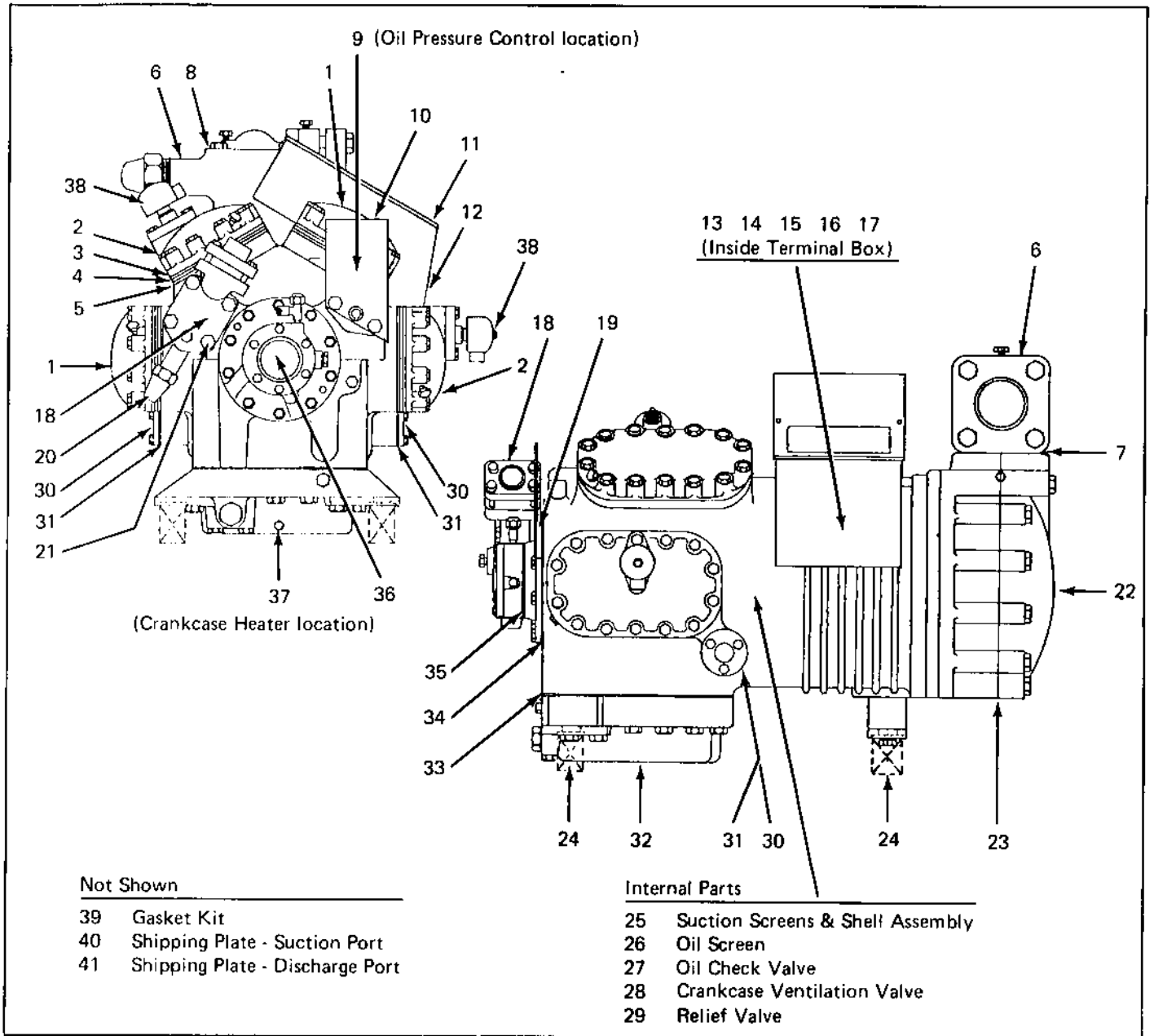




"8D/8R" SERIES COPELAMETIC® COMPRESSOR PARTS LIST

Outline Drawing with Reference Numbers



NOTE: The replacement parts identified in this parts list are listed in the sequence of the reference numbers on this drawing.

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Field Replacement Parts

| Ref. No. | Part Description | Part Number | Model Series |
|--|--|-------------|--------------|
| 1 | Cylinder Head - Standard Bank | 002-0160-00 | 8D |
| | Cylinder Head - Standard Bank | 002-0179-00 | 8RP |
| | Cylinder Head - Standard Bank | 002-0185-00 | 8RS |
| 2 | Cylinder Head - Unloaded Bank | 002-0192-00 | 8D |
| | Cylinder Head - Unloaded Bank | 002-0184-00 | 8RP |
| | Cylinder Head - Unloaded Bank | 002-0185-00 | 8RS |
| 3 | Gasket - Cylinder Head | 020-0600-00 | 8D |
| | Gasket - Cylinder Head | 020-0629-00 | 8R |
| 4 | Valve Plate Kit - Standard Bank | 998-1661-01 | 8D |
| | Valve Plate Kit - Unloaded Bank | 998-1661-03 | 8D |
| | Valve Plate Kit | 998-0661-51 | 8RP |
| | Valve Plate Kit | 998-0661-60 | 8RS |
| <i>(Valve plate kits include valve plate assembly, suction reeds and all necessary gaskets.)</i> | | | |
| 5 | Gasket - Valve Plate to Body | 020-0664-02 | 8DP |
| | Gasket - Valve Plate to Body | 020-0664-04 | 8DS |
| | Gasket - Valve Plate to Body | 020-0627-00 | 8RP |
| | Gasket - Valve Plate to Body | 020-0628-01 | 8RS |
| 6 | Suggested Suction Service Valve - 2 ⁵ / ₈ " Swt. | 510-0146-01 | 8DP, 8RP |
| | Suggested Suction Service Valve - 3 ¹ / ₈ " Swt. | 510-0146-00 | 8DS, 8RS |
| 7 | Gasket - Suction Service Valve | 020-0006-37 | All |
| 8 | Bolt - Suction Valve Mounting (4 required) | 100-0178-00 | All |
| 9 | Sentronic Oil Pressure Control <i>(Includes Sentronic oil pressure control, oil pressure sensor and mounting hardware. Does not include mounting bracket; if required, order 998-0700-05.)</i> | 585-1036-00 | All |
| | Sentronic and Oil Pump Retrofit Kit <i>(Contains all parts necessary to convert to Sentronic including Sentronic oil pressure control, oil pressure sensor, new oil pump kit and mounting hardware. Does not include mounting bracket; if required, order 998-0700-05.)</i> | 998-1036-00 | All |
| | Capillary Tube Oil Pressure Control <i>(Does not include mounting bracket; if required, order 998-0700-05.)</i> | 085-0062-00 | All |
| 10 | Mounting Bracket - Oil Pressure Control | 998-0700-05 | All |
| 11 | Terminal Box Cover | 005-0430-00 | All |
| 12 | Terminal Box | 062-0135-01 | All |
| 13 | Terminal Board | 580-0054-00 | All |
| 14 | Terminal Connection Parts | 521-0065-00 | All |
| 15 | Terminal Plate, Stud, Insulation Assembly | | |
| | FSD Electrical | 521-0136-01 | All |
| | TSK Electrical | 521-0138-01 | All |
| 16 | Gasket - Terminal Plate | 020-0638-00 | All |
| 17 | Motor Protection Module | | |
| | 240 Volt | 998-0424-00 | All |
| | 120 Volt | 998-0424-01 | All |
| 18 | Suggested Discharge Service Valve - 1 ⁵ / ₈ " Swt. | 510-0062-00 | All |
| 19 | Gasket - Discharge Service Valve | 020-0006-33 | All |

Field Replacement Parts

| Ref. No. | Part Description | Part Number | Model Series |
|----------|---|-----------------------------|--------------|
| 20 | Cap - Discharge Valve (Henry only) | 505-0251-00 | All |
| 21 | Bolt - Discharge Valve Mounting | 100-0013-56 (4 required) | All |
| 22 | Stator Cover | 005-0563-00 | All |
| 23 | Gasket - Stator Cover | 020-0597-00 | All |
| 24 | Mounting Parts Kit | 527-0115-00 | All |
| 25 | Suction Screens & Shell Assembly | 548-1051-00 | All |
| 26 | Oil Screen | 998-0513-02 | All |
| 27 | Oil Check Valve | 510-0257-00 | All |
| 28 | Crankcase Ventilation Valve | 510-0003-00 | All |
| 29 | Relief Valve | 998-0051-00 | All |
| 30 | Sight Glass Kit <i>(Includes glass, gaskets and mounting screws. Note: 8D and 8R compressors have two oil sight glasses.)</i> | 998-0002-02 | All |
| 31 | Gasket - Sight Glass | 020-0003-03 | All |
| 32 | Deep Bottom Sump | 003-0586-00 | All |
| 33 | Gasket - Bottom Sump | 020-0635-00 | All |
| 34 | Gasket - Housing Cover | 020-0636-00 | All |
| 35 | Gasket - Oil Pump | 020-0733-00 | All |
| 36 | Oil Pump Kit <i>(Includes oil pump, gaskets, adapter and mounting bolts. Accommodates both Sentronic and capillary tube type oil pressure controls.)</i> | 998-0008-33 | All |
| 37 | Crankcase Heater with Clip | | |
| | 240 Volt | 998-0518-01 | All |
| | 120 Volt | 998-0518-00 | All |
| 38 | Capacity Control Valve - See Section listing Capacity Control Replacement Parts | | |
| 39 | Complete Gasket Kit <i>(Includes all gaskets used in compressor.)</i> | 998-1669-01 | All |
| 40 | Shipping Plate - Suction Port | 003-0203-00 | All |
| | Gasket - Suction Shipping Plate | 020-0006-33 | All |
| | Bolt - Suction Shipping Plate | 100-0013-51 (4 required) | All |
| 41 | Shipping Plate - Discharge Port | 003-0055-01 | All |
| | Gasket - Discharge Shipping Plate | 020-0489-00 | All |
| | Bolt - Discharge Shipping Plate | 100-0013-48 (2 required) | All |

Internal Parts

Non-field replaceable internal components which are not included in this parts list, such as piston and rod assemblies, crankshafts and bearings, are not available.

CAPACITY CONTROL REPLACEMENT PARTS

Valve & Coil Assembly

| Vendor | 24 Volt | 120 Volt | 240 Volt | 480 Volt |
|---------|-------------|-------------|-------------|-------------|
| Alco | 510-0212-01 | 510-0212-02 | 512-0212-03 | 512-0212-04 |
| Sporlan | 510-0243-01 | 510-0243-02 | 512-0243-03 | 510-0243-04 |

Coil

| Vendor | 24 Volt | 120 Volt | 240 Volt | 480 Volt |
|---------|-------------|-------------|-------------|-------------|
| Alco | 023-0039-00 | 023-0039-01 | 023-0039-02 | 023-0039-03 |
| Sporlan | 023-0041-00 | 023-0041-01 | 023-0041-02 | 023-0041-03 |

Miscellaneous Capacity Control Components

| Vendor | Valve Only | Piston Assembly | Spring | Gasket |
|---------|-------------|-----------------|-------------|-------------|
| Alco | 510-0212-00 | 504-0130-00 | 006-0200-00 | 020-0671-00 |
| Sporlan | 510-0243-00 | 504-0130-00 | 006-0200-00 | 020-0671-00 |

The control valve and coil must be of the same manufacturer, either Alco or Sporlan.

Note: 8D and 8R Copelametic compressors are equipped on two cylinder banks with heads designed to accept capacity control. When one or two bank capacity control is needed, remove the cover plates from the heads and install capacity control valve and coil assemblies using new gaskets. The capacity control valve and coil assembly and new gasket must be ordered separately. When capacity control is not needed, the compressor can be operated with the cover plates in place.

OIL SPECIFICATIONS AND RECHARGE

Refrigeration oils approved for use in the 8D and 8R series are Calumet R015, Suniso 3GS and Texaco WF32. The three oils are compatible if mixed and are suitable for both high and medium temperature applications.

All 8D and 8R series compressors take a field recharge of 244 fluid ounces of oil.

DUAL OIL LEVEL SIGHT GLASSES

8D and 8R compressors are equipped with two oil level sight glasses to permit observation of oil level from either side.

NEW INSTALLATIONS

For new installations order the following accessories as they are not included with the compressor:

- Mounting parts kit - Reference number 24
- Service valves, valve mounting bolts and valve gaskets - Reference numbers 6, 7, 8, 18, 19 and 21
- Motor protection module, if 120 volts is required (240 volt is standard and is included with the -800 bill of material compressor) - Reference Number 17
- Crankcase heater (specify voltage required) - Reference number 37
- Capacity control (specify voltage if required) - Reference number 38 (See Capacity Control Replacement Parts section)

ORDER GENUINE COPELAND REPLACEMENT PARTS THROUGH AUTHORIZED COPELAND WHOLESALERS ONLY