



File in SN3 Manual(s).

**SERVICE BULLETIN**

Supersedes: Nothing

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Form 180.23-M2 (SB2)

File with Form: 180.23-M2

**SUBJECT: "J" COMPRESSOR DISCHARGE VALVE PLATE TORQUES**

A design change has been made to the Discharge Valve Plate for "J" Model Compressors. Although the change in the design is minor, it is very important to note that the torque on the center bolt has changed. The bolts **MUST BE** torqued correctly for each type assembly or damage may occur to the compressor.

Torques, photographs, and part numbers of the new and old style components are provided in the recently published "J" Compressor Maintenance Manual FORM 180.23-M2 (1092). Part numbers for the new and old components are listed on Page 26 of this form (180.23-M2). Be sure to replace your old manuals with the new one. At present the old style parts are still available and will be available for some time. It is permissible to use new and old style assemblies in a compressor, but **DO NOT** attempt to mix parts from each type assembly on a single cylinder.

Mike Greiman