



File in       SRC       Manual(s).

**SERVICE BULLETIN**

**94-29**

Supersedes: Nothing

1294

Form 180.11-RP (SB1)

File with Forms: 180.11-RP, 180.15-RP1, 180.40-RP1 & 2, 185.10-RP, 185.15-RP1 (SB1)

DATE: December 19, 1994  
TO: A. S. Service Districts  
FROM: D. C. Bull - 36BE  
SUBJECT: \* DISCHARGE VALVE CENTER BOLT  
          021-01068      2 5/8 COMPRESSOR

The subject bolt is part of Discharge Valve Cage Assembly 365-24678-000. Engineering has changed the torque requirement for this bolt to 20-22 ft. lbs. Exceeding this requirement may result in damage to the bolt and a failure of the compressor.

Please distribute this information to your Service Technicians and mark your manuals accordingly.

\* Compressors where used:  
    FN, F, H, S, FC & HC

  
D. C. Bull - 36BE