

DUNHAM-BUSH

**MULTI-DRIVE PARTS
SELECTION**

FOR

COMPRESSORS AND ELECTRICAL ACCESSORIES

7½ HP TO 125 HP

IMPORTANT

1. When ordering, specify Compressor Model, Serial No. and Type No.
2. Give exact Part No. and Part Description.
3. Parts specifications are subject to change without notice.
4. We recommend the purchase of complete Valve Plate Assemblies.
5. Minimum Order – \$25.00 Net
6. For Terms of Sale refer to latest revision of Form 1278.
7. Claims – In the event of loss or damage in transit, the Sales Outlet should immediately place a claim against the delivering transportation company. Dunham-Bush, Inc. cannot assume responsibility for such items when damage or loss incurs during transit.
8. For prices refer to latest revision of Form 4632.

Specifications subject
to change without notice

MULTI-DRIVE COMPRESSOR PARTS LIST A-3 MULTI-DRIVE

INDEX	PART NO.	DESCRIPTION	Direct			Belt			Horn			Gas		
			H	L	M	H	L	M	H	L	M	H	L	M
			C			C			C			C		
1	ADP-15	Adapter	2	2	2	2	2	2	2	2	2	2	2	
2	BRG-37	Ball Bearing W/Grease Fitting				1	1	1						
3	BRG-30	Bearing (Oil Pump BRg Housing)	1	1	1	1	1	1	1	1	1	1		
4	BRG-46	Bearing (Precision)	2	2	2	2	2	2	2	2	2	2		
5	BOX-4A	Conduit Box Assy						1	1					
6	BRK-68	Motor Retaining Bracket						2	2					
7	CCS-15	Crankcase (with Bearings)	1	1	1	1	1	1	1	1	1	1		
8	CKS-7	Crankshaft	1	1	1			1	1	1	1	1		
8	CKS-17	Crankshaft				1	1	1						
9	CNT-13A	Capacity Control PKG (R-12)		1		1						1		
9	CNT-15A	Capacity Control PKG (R-22) *5												
10	ASY-161A	Electrical Control Assy (External) *5		1		1						1		
10	ASY-136A	Unloader Control Assy	1			1		1		1		1		
11	COV-10	Hand Hole Cover W/Sight Glass *8	1	1	1	1	1	1	1	1	1	1		
12	COV-9	Hand Hole Cover (Plain)	1	1	1	1	1	1	1	1	1	1		
13	COV-6	Motor Cover						1	1					
14	COV-18	Strainer Cover	1	1	1	1	1	1	1	1	1	1		
15	COV-21	Term. Plate Cover	1	1	1	1	1	1		1	1	1		
16	DFR-1	Foam Diffuser	2	2	2	2	2	2	2	2	2	2		
17	GLS-2	Sight Glass	1	1	1	1	1	1	1	1	1	1		
18	HD-18	Head	3	3	3	3	3	3	3	3	3	3		
19	HTR-18	Heater 220V *1	1	1	1	1	1	1	1	1	1	1		
20	HSG-5	Bearing Housing W/Bearing	1	1	1	1	1	1	1	1	1	1		
21	HSG-8	Seal Housing (Direct)	1	1	1									
22	HSG-18	Seal Housing (Belt)				1	1	1						
23	HSG-16	Seal Housing (Gas)								1	1	1		
24	066A29	Key 3/8" Sq. x 2" Long	1	1	1	1	1	1	1	1	1	1		
25	LNR-16	Liner (Unloaded) *4	2	2		2	2	2		2	2			
25	LNR-13	Liner (Non-Unloaded)	1	1	3	1	1	3	1	3	1	3		
26	MTR-	Motor, Hermetic *3						1	1					
27	NUT-6	Sight Glass Ret. Nut	1	1	1	1	1	1	1	1	1	1		
28	PST-64A	Piston with Pin & Rings *4	3	3	3	3	3	3	3	3	3	3		
30	PLT-111	Baffle Plate	1	1	1	1	1	1		1	1	1		
31	PLT-149	Orifice Plate *6	1	1		1	1	1		1	1			
32	PLT-167A	Valve Plate Assy. (Non-Unloaded), Consists of: (1) PLT-167 Valve Plate (1) VAL-73 Suct. Valve Spring (6) SPG-18 Suct. Valve Spring (1) GKT-106 Gasket	1	1	3	1	1	3	1	3	1	3		
32	PLT-165A	Valve Plate Assy. (Unloaded) Consists of: (1) PLT-168 Valve Plate (1) VAL-73 Suction Valve (6) SPG-18 Suction Valve Spring (1) PST-53 Unloader Piston (1) RNG-83 Piston Ring (Inner) (1) RNG-84 Piston Ring (Outer) (2) 0458P22 "O" Ring (1) GKT-106 Gasket	2			2			2		2			
32	PLT-166A	Valve Plate Assy. (Unloaded) Consists of: (1) PLT-168 Valve Plate (1) VAL-73 Suction Valve (6) SPG-18 Suction Valve Spring (1) PST-53 Unloader Piston (1) RNG-86 Piston Ring (Inner) (1) SPG-36 Coil Spring (Inner) (1) RNG-84 Piston Ring (Outer) (1) RNG-85 Expander Ring (1) GKT-106 Gasket		2			2				2			
33	PLU-9	Plug, Capacity Control			1			1		1		1		
10	ASY-162A	Capacity Control Assy *2	1	1		1	1	1		1	1	1		
34	PLU-12	Oil Control Plug	2	2	2	2	2	2	2	2	2	2		
35	PMP-5A	Oil Pump Assy	1	1	1	1	1	1	1	1	1	1		
36	RTR-21A	Discharge Retainer Assy., Consists of: (1) RTR-21 Retainer (8) SPG-34 Disch. Valve Spring (1) VAL-74 Disch. Valve (1) CAP-9 Disch. Valve Cap (1) SCR-19 Disch. Valve Screw (1) 0651P03 1/2-20 Hex "Flex Loc" Nut	3	3	3	3	3	3	3	3	3	3		

*See Notes on Page 3.

MULTI-DRIVE COMPRESSOR PARTS LIST

A-3 MULTI-DRIVE Cont'd.

Specifications subject
to change without notice

INDEX	PART NO.	DESCRIPTION	Direct			Belt			Horn.		Gas		
			H	L	N	H	L	N	H	N	H	L	N
37	RNG-45	Compression Ring	6	6	6	6	6	6	6	6	6	6	6
38	0458P16	"O" Ring (Seal Housing)	1	1	1	1	1	1			1	1	1
39	RNG-46	Oil Ring	3	3	3	3	3	3	3	3	3	3	3
40	RNG-66	Oil Retaining Ring							1	1			
41	0600P16	Retaining Ring (Piston Pin)	6	6	6	6	6	6	6	6	6	6	6
42	ROD-29A	Connecting Rod Assy	3	3	3	3	3	3	3	3	3	3	3
43	SCR-18	Socket Hd Cap Scr 1/4-20 x 2 1/2 Lg	12	12	12	12	12	12	12	12	12	12	12
44	SEL-3A	Seal Assy	1	1	1	1	1	1			1	1	1
45	SEL-6	Seal, Oil Control							1	1			
46	SPC-14	Crankshaft Spacer	1	1	1	1	1	1	1	1	1	1	1
47	SPG-31	Unloader Spring (Liner)	64	64		64	64		64		64	64	
48	SRA-18	Oil Strainer	1	1	1	1	1	1	1	1	1	1	1
49	SRA-20	Suction Strainer	1	1	1	1	1	1	1	1	1	1	1
50	VAL-102A	Check Valve Assy (Mtr. End)	1	1	1	1	1	1	1	1	1	1	1
51	VAL-69	Discharge Line Valve 1 1/2"	1	1	1	1	1	1	1	1	1	1	1
53	VAL-86	Oil Charging Valve	1	1	1	1	1	1	1	1	1	1	1
52	VAL-53	Suction Line Valve 2 1/2"	1	1	1	1	1	1	1	1	1	1	1
55	WAS-22	Washer (Motor)							1	1			
56	WAS-20	Thrust Washer	1	1	1	1	1	1	1	1	1	1	1
	ASY-265A	Disch. Temp. Protection Assy.	1	1	1	1	1	1	1	1	1	1	1
	THT-1	Thermostat (Klixon-20400L 2-434)	1	1	1	1	1	1	1	1	1	1	1
	BOX	Starter Box Assy. *7							1	1			
	SET-10	Ring Set Complete	1	1	1	1	1	1	1	1	1	1	1
	SET-1	Gaskets, Complete Set, Consists of: GKT-80 Unloader Body GKT-55 Conduit Cover GKT-53 Hand Hole Cover GKT-65 Motor Cover GKT-90 Sight Glass - Cover to Cover GKT-50 Head GKT-68 Bearing Housing GKT-70 Pump Housing GKT-74 Liner to Crankcase GKT-76 Seal GKT-57 Strainer Cover Plate GKT-106 Valve Plate GKT-62 Discharge Line Valve GKT-60 Suction Line Valve											
	GKT-80	Unloader Body	1	1	1	1	1	1	1	1	1	1	1
	GKT-55	Conduit Cover	1	1	1	1	1	1	1	1	1	1	1
	GKT-53	Hand Hole Cover	2	2	2	2	2	2	2	2	2	2	2
	GKT-65	Motor Cover	1	1	1	1	1	1	1	1	1	1	1
57	GKT-90	Sight Glass—Cover to Glass	2	2	2	2	2	2	2	2	2	2	2
	GKT-50	Head	3	3	3	3	3	3	3	3	3	3	3
	GKT-68	Bearing Housing	1	1	1	1	1	1	1	1	1	1	1
	GKT-70	Pump Housing	1	1	1	1	1	1	1	1	1	1	1
	GKT-74	Liner to Crankcase	3	3	3	3	3	3	3	3	3	3	3
	GKT-76	Seal	1	1	1	1	1	1			1	1	1
	GKT-57	Strainer Cover Plate	1	1	1	1	1	1	1	1	1	1	1
	GKT-106	Valve Plate *4	3	3	3	3	3	3	3	3	3	3	3
	GKT-62	Discharge Line Valve	1	1	1	1	1	1	1	1	1	1	1
	GKT-60	Suction Line Valve	1	1	1	1	1	1	1	1	1	1	1
	SET-19A3	Head Gasket Set only, Consists of: GKT-53 Hand Hole Cover GKT-50 Head GKT-74 Liner to Crankcase GKT-106 Valve Plate											

**CONTACT FACTORY

- *1 HTR-20A For 110V.
- *2 For Unloaded at Start only.
- *3 When Ordering Motor Specify—Ser. No.—Model—Type—Volts.
- *4 All Compressor with Ser. NO. under 62F00612 use LIN-3 Liner (unloaded)—PIST-37A Piston with Pin and Rings PLT-102A Valve Plate (non-unloaded)—PLT-103A Valve Plate(Unloaded) RTA-14A Discharge Retainer ASSY—GKT-72 Valve Plate.

- *5 Usable on H/C Types if Requested.
- *6 Advise—Compressor Model—Serial No.—Refrigerant.
- *7 When Ordering Specify—Comp. Model—Serial No.—Type—Volts—Partwind or Full Voltage.
- *8 For Gas & Oil Equalization Use—COV-11—Hand Hole Cover—(2) 055P84—3/4" Pipe Plugs—(2)—0621P08—Adapters.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

A-4 MULTI-DRIVE

INDEX	PART NO.	DESCRIPTION	Direct			Belt			Herm			Gas		
			H	L	N	H	L	N	H	HI	N	H	L	N
			C			C			C			C		
1	ADP-15	Adapter	2	2	2	2	2	2	2	2	2	2	2	
2	BRG-37	Ball Bearing W/Grease Fitting				1	1	1						
3	BRG-30	Bearing (Oil Pump BRg Housing)	1	1	1	1	1	1	1	1	1	1	1	
4	BRG-46	Bearing (Precision)	2	2	2	2	2	2	2	2	2	2	2	
5	BOX-4A	Conduit Box Assy						1	1	1				
6	BRK-68	Motor Retaining Bracket						2	2	2				
7	CCS-16	Crankcase (with Bearings)	1	1	1	1	1	1	1	1	1	1	1	
8	CKS-9	Crankshaft	1	1	1			1	1	1	1	1	1	
8	CKS-18	Crankshaft				1	1	1						
9	CNT-13A	Capacity Control PKG (R-12)		1									1	
9	CNT-15A	Capacity Control PKG (R-22)												
10	ASY-161A	Electrical Control Assy. (External)		1					1				1	
10	ASY-136A	Unloader Control Assy	1			1			1	1		1		
11	COV-10	Hand Hole Cover W/Sight Glass	1	1	1	1	1	1	1	1	1	1	1	
12	COV-9	Hand Hole Cover (Plain)	1	1	1	1	1	1	1	1	1	1	1	
13	COV-6	Motor Cover						1	1	1				
14	COV-18	Strainer Cover	1	1	1	1	1	1	1	1	1	1	1	
15	COV-21	Term. Plate Cover	1	1	1	1	1				1	1	1	
16	DFR-1	Foam Diffuser	2	2	2	2	2	2	2	2	2	2	2	
17	GLS-2	Sight Glass	1	1	1	1	1	1	1	1	1	1	1	
18	HD-18	Head	4	4	4	4	4	4	4	4	4	4	4	
19	HTR-19	Heater 220V	1	1	1	1	1	1	1	1	1	1	1	
20	HSG-5	Bearing Housing W/Bearing	1	1	1	1	1	1	1	1	1	1	1	
21	HSG-8	Seal Housing (Direct)	1	1	1									
22	HSG-19	Seal Housing (Belt)				1	1	1						
23	HSG-16	Seal Housing (Gas)										1	1	
24	066A29	Key 3/8" Sq. x 2" Long	1	1	1	1	1	1	1	1	1	1	1	
25	LNR-16	Liner (Unloaded)	3	2		3	2		3	3		3	2	
25	LNR-13	Liner (Non-Unloaded)	1	2	4	1	2	4	1	1	4	1	2	
26	MTR-	Motor, Hermetic							1	1	1			
27	NUT-6	Sight Glass Ret. Nut	1	1	1	1	1	1	1	1	1	1	1	
28	PST-54A	Piston with Pin & Rings	4	4	4	4	4	4	4	4	4	4	4	
30	PLT-111	Baffle Plate	1	1	1	1	1	1				1	1	
31	PLT-149	Orifice Plate	1	1		1	1		1	1		1	1	
32	PLT-167A	Valve Plate Assy. (Non-Unloaded), Consists of: (1) PLT-167 Valve Plate (1) VAL-73 Suct. Valve Ring (6) SPG-18 Suct. Valve Spring (1) GKT-106 Gasket	1	2	4	1	2	4	1	1	4	1	2	
32	PLT-165A	Valve Plate Assy. (Unloaded) Consists of: (1) PLT-168 Valve Plate (1) VAL-73 Suction Valve (6) SPG-18 Suction Valve Spring (1) PST-53 Unloader Piston (1) RNG-83 Piston Ring (Inner) (1) RNG-84 Piston Ring (Outer) (2) 0458P22 "O" Ring (1) GKT-106 Gasket	3			3			3	3		3		
32	PLT-166A	Valve Plate Assy. (Unloaded) Consists of: (1) PLT-168 Valve Plate (1) VAL-73 Suction Valve (6) SPG-18 Suction Valve Spring (1) PST-53 Unloader Piston (1) RNG-86 Piston Ring (Inner) (1) SPG-36 Coil Spring (Inner) (1) RNG-84 Piston Ring (Outer) (1) RNG-85 Expander Ring (1) GKT-106 Gasket		2			2						2	

**CONTACT FACTORY

*1 HTR-20A For 110V.

*3 When Ordering Motor Specify—Ser. No.—Motor Type—Volts.

*4 All Compressor with Ser. NO. under 62F00612 use LIN-3 Liner (unloaded)—PIST-37A Piston with Pin and Rings PLT-102A Valve Plate (non-unloaded)—PLT-103A Valve Plate(Unloaded) RTA-14A Discharge Retainer ASSY—GKT-72 Valve Plate.

*5 Usable on H/C Types if Requested.

*6 Advise—Compressor Model—Serial No.—Refrigerant.

*8 For Gas & Oil Equalization Use—COV-11—Hand Hole Cover—(2) 055P84—3/4" Pipe Plugs—(2)—0621P08—Adapters.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

A-4 MULTI-DRIVE

INDEX	PART NO.	DESCRIPTION	Direct			Belt			Herm			Gas		
			H	L	N	H	L	N	H	HI	N	H	L	N
			C			C			C			C		
33	PLU-9	Plug, Capacity Control			1			1			1			1
10	ASY-162A	Capacity Control Assy *2	1	1		1	1		1	1		1	1	
34	PLU-12	Oil Control Plug	2	2	2	2	2	2	2	2	2	2	2	
35	PMP-5A	Oil Pump Assy	1	1	1	1	1	1	1	1	1	1	1	
36	RTR-21A	Discharge Retainer Assy., Consists of: *4. (1) RTR-21 Retainer (8) SPG-34 Disch. Valve Spring (1) VAL-74 Disch. Valve (1) CAP-9 Disch. Valve Cap (1) SCR-19 Disch. Valve Screw (1) 0651P03 1/2-20 Hex "Flex Loc" Nut	4	4	4	4	4	4	4	4	4	4	4	
37	RNG-45	Compression Ring	8	8	8	8	8	8	8	8	8	8	8	
38	0458P16	"O" Ring (Seal Housing)	1	1	1	1	1	1				1	1	
39	RNG-46	Oil Ring	4	4	4	4	4	4	4	4	4	4	4	
40	RNG-66	Oil Retaining Ring						1	1	1				
41	0580P15	Retaining Ring (Piston Pin)	8	8	8	8	8	8	8	8	8	8	8	
42	ROD-20A	Connecting Rod Assy	4	4	4	4	4	4	4	4	4	4	4	
43	SCR-18	Socket Hd Cap Scr 1/2-20 x 2 1/4 Lg	16	16	16	16	16	16	16	16	16	16	16	
44	SEL-3A	Seal Assy	1	1	1	1	1	1				1	1	
45	SEL-5	Seal, Oil Control						1	1	1				
46	SPC-14	Crankshaft Spacer	1	1	1	1	1	1	1	1	1	1	1	
47	SPG-31	Unloader Spring (Liner)	96	64		96	64		96	64		96	64	
48	SRA-18	Oil Strainer	1	1	1	1	1	1	1	1	1	1	1	
49	SRA-20	Suction Strainer	1	1	1	1	1	1	1	1	1	1	1	
50	VAL-182A	Check Valve Assy (Mtr. End)	1	1	1	1	1	1	1	1	1	1	1	
51	VAL-53	Discharge Line Valve 2 1/2"	1	1	1	1	1	1	1	1	1	1	1	
53	VAL-66	Oil Charging Valve	1	1	1	1	1	1	1	1	1	1	1	
54	VAL-71	Pressure Relief Valve	1	1	1	1	1	1	1	1	1	1	1	
52	VAL-54	Suction Line Valve 2 1/2"	1	1	1	1	1	1	1	1	1	1	1	
55	WAS-22	Washer (Motor)						1	1	1				
56	WAS-20	Thrust Washer	1	1	1	1	1	1	1	1	1	1	1	
	ASY-265A	Disch. Temp. Protection Assy.	1	1	1	1	1	1	1	1	1	1	1	
	THT-1	Thermostat (Klixon-20400L 2-434)	1	1	1	1	1	1	1	1	1	1	1	
	BOX	Starter Box Assy. *7						1	1	1				
	SET-11	Ring Set Complete	1	1	1	1	1	1	1	1	1	1	1	
	SET-2	Gaskets, Complete Set, Consists of: GKT-80 Unloader Body GKT-55 Conduit Cover GKT-53 Hand Hole Cover GKT-65 Motor Cover GKT-90 Sight Glass - Cover to Cover GKT-50 Head GKT-68 Bearing Housing GKT-70 Pump Housing GKT-74 Liner to Crankcase GKT-76 Seal GKT-57 Strainer Cover Plate GKT-106 Valve Plate GKT-62 Discharge Line Valve GKT-60 Suction Line Valve												
	GKT-80	Unloader Body	1	1	1	1	1	1	1	1	1	1	1	
	GKT-55	Conduit Cover	1	1	1	1	1	1	1	1	1	1	1	
	GKT-53	Hand Hole Cover	2	2	2	2	2	2	2	2	2	2	2	
	GKT-65	Motor Cover	1	1	1	1	1	1	1	1	1	1	1	
57	GKT-90	Sight Glass—Cover to Glass	2	2	2	2	2	2	2	2	2	2	2	
	GKT-50	Head	4	4	4	4	4	4	4	4	4	4	4	
	GKT-68	Bearing Housing	1	1	1	1	1	1	1	1	1	1	1	

**CONTACT FACTORY

*2 For Unloaded at Start only.

*4 All Compressor with Ser. NO. under 62F00612 use LIN-3 Liner (unloaded)—PIST-37A Piston with Pin and Rings PLT-102A Valve Plate (non-unloaded)—PLT-103A Valve Plate(Unloaded) RTA-14A Discharge Retainer ASSY—GKT-72 Valve Plate.

*7 When Ordering Specify— Comp. Model—Serial No.—Type—Volts— Partwind or Full Voltage.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

A-4 MULTI-DRIVE

INDEX	PART NO.	DESCRIPTION	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	HI	N	H	L	N
			C			C			C			C		
	GKT-70	Pump Housing	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-74	Liner to Crankcase	4	4	4	4	4	4	4	4	4	4	4	
	GKT-76	Seal	1	1	1	1	1	1				1	1	
	GKT-57	Strainer Cover Plate	1	1	1	1	1	1	1	1	1	1	1	
	GKT-106	Valve Plate *4	4	4	4	4	4	4	4	4	4	4	4	
	GKT-62	Discharge Line Valve	1	1	1	1	1	1	1	1	1	1	1	
	GKT-60	Suction Line Valve	1	1	1	1	1	1	1	1	1	1	1	
	SET-19-A4	Head Gasket Set only, Consists of: GKT-53 Hand Hole Cover GKT-50 Head GKT-74 Liner to Crankcase GKT-106 Valve Plate												

*4 All Compressor with Ser. NO. under 62F00612 use LIN-3 Liner (unloaded)—PIST-37A Piston with Pin and Rings PLT-102A Valve Plate (non-unloaded)—PLT-103A Valve Plate(Unloaded) RTA-14A Discharge Retainer ASSY—GKT-72 Valve Plate.

A-5 MULTI-DRIVE

INDEX	PART NO.	DESCRIPTION	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	HI	N	H	L	N
			C			C			C			C		
1	ADP-15	Adapter	2	2	2	2	2	2	2	2	2	2	2	
2	BRG-37	Ball Bearing W/Grease Fitting				1	1	1						
3	BRG-30	Bearing (Oil Pump BRg Housing)	1	1	1	1	1	1	1	1	1	1	1	
4	BRG-48	Bearing (Precision)	2	2	2	2	2	2	2	2	2	2	2	
5	BOX-4A	Conduit Box Assy.						1	1	1				
6	BRK-6	Motor Retaining Bracket						2	2	2				
7	CCS-17	Crankcase (with Bearings)	1	1	1	1	1	1	1	1	1	1	1	
8	CKS-9	Crankshaft	1	1	1			1	1	1	1	1	1	
8	CKS-18	Crankshaft				1	1	1						
9	CNT-14A	Capacity Control PKG (R-12)		1		1						1		
9	CNT-16A	Capacity Control PKG (R-22) *5												
10	ASY-161A	Electrical Control Assy. (External) *5		1		1		1				1		
10	ASY-138A	Unloader Control Assy.	1			1		1	1		1			
11	COV-10	Hand Hole Cover W/Sight Glass *8	1	1	1	1	1	1	1	1	1	1	1	
12	COV-9	Hand Hole Cover (Plain)	1	1	1	1	1	1	1	1	1	1	1	
13	COV-6	Motor Cover						1	1	1				
14	COV-18	Strainer Cover	1	1	1	1	1	1	1	1	1	1	1	
15	COV-21	Term. Plate Cover	1	1	1	1	1				1	1	1	
16	DFR-1	Foam Diffuser	2	2	2	2	2	2	2	2	2	2	2	
17	GLS-2	Sight Glass	1	1	1	1	1	1	1	1	1	1	1	
18	HD-18	Head	5	5	5	5	5	5	5	5	5	5	5	
19	HTR-19	Heater 220V *1	1	1	1	1	1	1	1	1	1	1	1	
20	HSG-5	Bearing Housing W/Bearing	1	1	1	1	1	1	1	1	1	1	1	
21	HSG-9	Seal Housing (Direct)	1	1	1									
22	HSG-20	Seal Housing (Belt)				1	1	1						

*1 HTR-20A For 110V.
*5 Usable on H/C Types if Requested.

*8 For Gas & Oil Equalization Use—COV-11—Hand Hole Cover—(2) 055P84— $\frac{3}{4}$ " Pipe Plugs—(2)—0621P08—Adapters.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

A-5 MULTI-DRIVE

INDEX	PART NO.	DESCRIPTION	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	HI	N	H	L	N
			C			C			C			C		
23	HSG-17	Seal Housing (Gas)										1	1	1
24	066A29	Key 3/4" Sq. x 2" Long	1	1	1	1	1	1	1	1	1	1	1	1
25	LNR-16	Liner (Unloaded) *4	4	3		4	3		4	4		4	3	
25	LNR-13	Liner (Non-Unloaded)	1	2	5	1	2	5	1	1	5	1	2	5
26	MTR	Motor, Hermetic *3							1	1	1			
27	NUT-6	Sight Glass Ret. Nut	1	1	1	1	1	1	1	1	1	1	1	1
28	PST-54A	Piston with Pin & Rings *4	5	5	5	5	5	5	5	5	5	5	5	5
30	PLT-112	Baffle Plate	1	1	1	1	1	1				1	1	1
31	PLT-149	Orifice Plate *6	1	1		1	1		1	1		1	1	
32	PLT-167A	Valve Plate Assy. (Non-Unloaded), Consists of: (1) PLT-167 Valve Plate (1) VAL-73 Suct. Valve Ring (6) SPG-18 Suct. Valve Spring (1) GKT-106 Gasket	1	2	5	1	2	5	1	1	5	1	2	5
32	PLT-165A	Valve Plate Assy. (Unloaded) Consists of: (1) PLT-168 Valve Plate (1) VAL-73 Suction Valve (6) SPG-18 Suction Valve Spring (1) PST-53 Unloader Piston (1) RNG-83 Piston Ring (Inner) (1) RNG-84 Piston Ring (Outer) (2) 0458P22 "O" Ring (1) GKT-106 Gasket	4			4			4	4		4		
32	PLT-166A	Valve Plate Assy. (Unloaded) Consists of: (1) PLT-168 Valve Plate (1) VAL-73 Suction Valve (6) SPG-18 Suction Valve Spring (1) PST-53 Unloader Piston (1) RNG-86 Piston Ring (Inner) (1) SPG-36 Coil Spring (Inner) (1) RNG-84 Piston Ring (Outer) (1) RNG-85 Expander Ring (1) GKT-106 Gasket		3			3						3	
33	PLU-9	Plug, Capacity Control			1			1			1			1
10	ASY-162A	Capacity Control Assy. *2	1	1		1	1		1	1		1	1	
34	PLU-12	Oil Control Plug	2	2	2	2	2	2	2	2	2	2	2	2
35	PMP-5A	Oil Pump Assy.	1	1	1	1	1	1	1	1	1	1	1	1
36	RTR-21A	Discharge Retainer Assy., Consists of: (1) RTR-21 Retainer (8) SPG-34 Disch. Valve Spring (1) VAL-74 Disch. Valve (1) CAP-9 Disch. Valve Cap (1) SCR-19 Disch. Valve Screw (1) 0651P03 1/2-20 Hex "Flex Loc" Nut	5	5	5	5	5	5	5	5	5	5	5	5
37	RNG-46	Compression Ring	10	10	10	10	10	10	10	10	10	10	10	10
38	0458P16	"O" Ring (Seal Housing)	1	1	1	1	1	1				1	1	1
39	RNG-46	Oil Ring	5	5	5	5	5	5	5	5	5	5	5	5
40	RNG-66	Oil Retaining Ring							1	1	1			
41	0680P15	Retaining Ring (Piston Pin)	10	10	10	10	10	10	10	10	10	10	10	10
42	ROD-20A	Connecting Rod Assy.	5	5	5	5	5	5	5	5	5	5	5	5
43	SCR-18	Socket Hd. Cap. Scr. 1/4-20 x 2 1/2 Lg.	20	20	20	20	20	20	20	20	20	20	20	20
44	SEL-3A	Seal Assy.	1	1	1	1	1	1				1	1	1
45	SEL-5	Seal, Oil Control							1	1	1			
46	SPC-14	Crankshaft Spacer	1	1	1	1	1	1	1	1	1	1	1	1
47	SPG-31	Unloader Spring (Liner)	128	96		128	96		128	128		128	96	
48	SRA-18	Oil Strainer	1	1	1	1	1	1	1	1	1	1	1	1
49	SRA-20	Suction Strainer	1	1	1	1	1	1	1	1	1	1	1	1
50	VAL-182A	Check Valve Assy. (Mtr. End).	1	1	1	1	1	1	1	1	1	1	1	1
51	VAL-53	Discharge Line Valve 2 1/4"	1	1	1	1	1	1	1	1	1	1	1	1

*CONTACT FACTORY

*2 For Unloaded at Start only.

*3 When Ordering Motor Specify--Ser. No.--Model--Type--Volts.

*4 All Compressor with Ser. NO. under 62F00612
use LIN-3 Liner (unloaded)--PIST-37A Piston
with Pin and Rings PLT-102A Valve Plate
(non-unloaded)--PLT-103A Valve Plate(Unloaded)
RTA-14A Discharge Retainer ASSY--GKT-72 Valve Plate.

*6 Advise--Compressor Model--Serial No.--Refrigerant.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

A-5 MULTI-DRIVE

INDEX	PART NO.	DESCRIPTION	Direct			Belt			Herm.			Gas		
			M	L	N	M	L	N	M	HI	N	M	L	N
			C			C			C			C		
53	VAL-66	Oil Charging Valve	1	1	1	1	1	1	1	1	1	1	1	1
54	VAL-71	Pressure Relief Valve	1	1	1	1	1	1	1	1	1	1	1	1
52	VAL-54	Suction Line Valve 2 1/4"	1	1	1	1	1	1	1	1	1	1	1	1
55	WAS-22	Washer (Motor)							1	1	1			
56	WAS-20	Thrust Washer	1	1	1	1	1	1	1	1	1	1	1	1
	ASY-265A	Disch. Temp. Protection Assy.	1	1	1	1	1	1	1	1	1	1	1	1
	THT-1	Thermostat (Klixon-2040BL 2-434)	1	1	1	1	1	1	1	1	1	1	1	1
	BOX	Starter Box Assy. *7							1	1	1			
	SET-12	Ring Set, Complete	1	1	1	1	1	1	1	1	1	1	1	1
	SET-3	Gaskets, Complete Set, Consists of: GKT-80 Unloader Body GKT-55 Conduit Cover GKT-53 Hand Hole Cover GKT-65 Motor Cover GKT-90 Sight Glass - Cover to Cover GKT-50 Head GKT-68 Bearing Housing GKT-70 Pump Housing GKT-74 Liner to Crankcase GKT-76 Seal GKT-57 Strainer Cover Plate GKT-106 Valve Plate GKT-62 Discharge Line Valve GKT-60 Suction Line Valve												
	GKT-80	Unloader Body	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-55	Conduit Cover	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-53	Hand Hole Cover	2	2	2	2	2	2	2	2	2	2	2	2
	GKT-65	Motor Cover	1	1	1	1	1	1	1	1	1	1	1	1
57	GKT-90	Sight Glass—Cover to Glass	2	2	2	2	2	2	2	2	2	2	2	2
	GKT-50	Head	5	5	5	5	5	5	5	5	5	5	5	5
	GKT-68	Bearing Housing	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-70	Pump Housing	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-74	Liner to Crankcase	5	5	5	5	5	5	5	5	5	5	5	5
	GKT-76	Seal	1	1	1	1	1	1				1	1	1
	GKT-57	Strainer Cover Plate	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-106	Valve Plate *4	5	5	5	5	5	5	5	5	5	5	5	5
	GKT-62	Discharge Line Valve	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-60	Suction Line Valve	1	1	1	1	1	1	1	1	1	1	1	1
	SET-19-A5	Head Gasket Set Only, Consists of: GKT-53 Hand Hole Cover GKT-50 Head GKT-74 Liner to Crankcase GKT-106 Valve Plate												

*4 All Compressor with Ser. NO. under 62F00612 use LIN-3 Liner (unloaded)—PIST-37A Piston with Pin and Rings PLT-102A Valve Plate (non-unloaded)—PLT-103A Valve Plate(Unloaded) RTA-14A Discharge Retainer ASSY—GKT-72 Valve Plate.

*7 When Ordering Specify—Comp. Model—Serial No.—Type—Volts— Partwind or Full Voltage.

B-3 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.		Gas		
			M	L	N	M	L	N	M	N	M	L	N
			C			C			C		C		
1	ADP-15	Adapter	2	2	2	2	2	2	2	2	2	2	2
2	BRG-38	Ball Bearing W/Grease Fitting				1	1	1					

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B-3 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	L	N	H	L	N
			C			C			C			C		
3	BRG-31	Bearing (Oil Pump BRg Housing)	1	1	1	1	1	1	1	1	1	1	1	
4	BRG-47	Bearing (Precision)	2	2	2	2	2	2	2	2	2	2		
5	BOX-44A	Conduit Box Assy. *4						1	1					
7	CCS-18	Crankcase (with Bearings)	1	1	1	1	1	1	1	1	1	1		
8	CKS-10	Crankshaft	1	1	1			1	1	1	1	1		
8	CKS-20	Crankshaft				1	1	1						
9	CNT-13A	Capacity Control PKG (R-12)		1			1					1		
9	CNT-15A	Capacity Control PKG (R-22) *5												
10	ASY-151A	Electrical Control Assy. (External) *5		1			1					1		
10	ASY-136A	Unloader Control Assy.	1			1		1		1				
11	COV-13	Hand Hole Cover W/Sight Glass *8	1	1	1	1	1	1	1	1	1	1		
12	COV-12	Hand Hole Cover (Plain)	1	1	1	1	1	1	1	1	1	1		
13	COV-7	Motor Cover						1	1					
14	COV-19	Strainer Cover	1	1	1	1	1	1	1	1	1	1		
15	COV-39	Term. Plate Cover *4	1	1	1	1	1			1	1	1		
16	DFR-1	Foam Diffuser	2	2	2	2	2	2	2	2	2	2		
17	GLS-2	Sight Glass	1	1	1	1	1	1	1	1	1	1		
18	HD-19	Head	3	3	3	3	3	3	3	3	3	3		
19	HTR-19A	Heater C.C. (208-220V) *1	1	1	1	1	1	1	1	1	1	1		
20	HSG-6	Bearing Housing W/Bearing	1	1	1	1	1	1	1	1	1	1		
21	HSG-10	Seal Housing (Direct)	1	1	1									
22	HSG-21	Seal Housing (Belt)				1	1	1						
23	HSG-27	Seal Housing (Gas)									1	1		
24	066A3D	Key 1/2" Sq. x 3" Long	1	1	1	1	1	1	1	1	1	1		
25	LNR-4	Liner (Unloaded)	2	2		2	2		2		2			
25	LNR-12	Liner (Non-Unloaded)	1	1	3	1	1	3	1	3	1	3		
26	MTR	Motor, Hermetic *3							1	1				
27	NUT-6	Sight Glass Ret. Nut	1	1	1	1	1	1	1	1	1	1		
28	PST-38A	Piston with Pin & Rings	3	3	3	3	3	3	3	3	3	3		
29	ADP-20	Adapter Plate									1	1		
30	PLT-113	Baffle Plate	1	1	1	1	1	1			1	1		
31	PLT-178	Orifice Plate *6	1	1		1	1		1		1	1		
32	PLT-104A	Valve Plate Assy., Consists of: (1) PLT-104 Valve Plate (1) VAL-75 Suction Valve Ring (8) SPG-30 Suction Valve Spring (1) GKT-73 Gasket	1	1	3	1	1	3	1	3	1	1	3	
32	PLT-153A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-50 Unloader Piston (2) RNG-80 Expander Ring (1) RNG-81 Piston Ring (Outer) (1) RNG-82 Piston Ring (Inner) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring (1) GKT-73 Gasket		2			2					2		
32	PLT-152A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-49A Unloader Piston Assy. (1) RNG-87 "O" Ring (1) RNG-78 Piston Ring (Outer) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Spring (1) GKT-73 Gasket	2			2			2		2			

**CONTACT FACTORY

- *1 HTR-20A For 110V.
- *3 When Ordering Motor Specify—Ser. No.—Model—Type—Volts.
- *4 All Compressor with Ser. No. under 63A00001 use COV-21 Term. Plate Cover—VAL-54 Discharge Line Valve GKT-55 Conduit Cover—BOX-4A Conduit Box Assy.

- *5 Usable on H/C Types if Requested.
- *6 Advise—Compressor Model—Serial No.—Refrigerant.
- *8 For Gas & Oil Equalization Use—COV-14—Hand Hole Cover—(2) 055P84—1/4" Pipe Plugs—(2)—0621P12—Adapters.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B-3 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Refr			Harm.			Gas				
			H	L	N	H	L	N	H	L	N	H	L	N		
			C			C			C			C				
33	PLU-9	Plug, Capacity Control			1			1			1					1
10	ASY-162A	Capacity Control Assy. *2	1	1		1	1		1		1	1				
34	PLU-12	Oil Control Plug	2	2	2	2	2	2	2	2	2	2	2	2	2	2
35	PMP-6A	Oil Pump Assy.	1	1	1	1	1	1	1	1	1	1	1	1	1	1
36	RTR-16A	Discharge Retainer Assy., Consists of: -(1) RTR-15 Discharge Retainer (8) SPG-19 Disch. Valve Spring (1) VAL-76 Disch. Valve Ring (1) CAP-4 Disch. Valve Cap (1) SCR-19 Disch. Valve Screw (1) 0651P03 ½-20 Mex "Flex Loc" Nut	3	3	3	3	3	3	3	3	3	3	3	3	3	3
37	RNG-37	Compression Ring	6	6	6	6	6	6	6	6	6	6	6	6	6	6
38	0468P17	"O" Ring (Seal Housing)	1	1	1	1	1	1						1	1	
39	RNG-39	Oil Ring	3	3	3	3	3	3	3	3	3	3	3	3	3	
40	RNG-67	Oil Retaining Ring								1	1					
41	6680P21	Retaining Ring (Piston Pin)	6	6	6	6	6	6	6	6	6	6	6	6	6	6
42	ROD-21A	Connecting Rod Assy.	3	3	3	3	3	3	3	3	3	3	3	3	3	3
43	SCR-18	Socket Hd. Cap. Scr. ¼-20 x 2½ Lg	12	12	12	12	12	12	12	12	12	12	12	12	12	12
44	SEL-4A	Seal Assy.	1	1	1	1	1	1						1	1	
45	SEL-6	Seal, Oil Control								1	1					
46	SPC-15	Crankshaft Spacer	1	1	1	1	1	1	1	1	1	1	1	1	1	1
47	SPG-31	Unloader Spring (Liner)	64	64		64	64		64		64		64		64	
48	SRA-19	Oil Strainer	1	1	1	1	1	1	1	1	1	1	1	1	1	1
49	SRA-21	Suction Strainer	1	1	1	1	1	1	1	1	1	1	1	1	1	1
50	VAL-182A	Check Valve Assy. (Mtr. End)	1	1	1	1	1	1	1	1	1	1	1	1	1	1
51	VAL-63	Discharge Line Valve O.D. 2½ *4	1	1	1	1	1	1	1	1	1	1	1	1	1	1
53	VAL-66	Oil Charging Valve	1	1	1	1	1	1	1	1	1	1	1	1	1	1
54	VAL-72	Pressure Relief Valve	1	1	1	1	1	1	1	1	1	1	1	1	1	1
52	VAL-64	Suction Line Valve O.D. 2½	1	1	1	1	1	1	1	1	1	1	1	1	1	1
55	WAS-23	Washer (Motor)								1	1					
56	WAS-21	Thrust Washer	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	ASY-265A	Disch. Temp. Protection Assy.	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	THT-1	Thermostat (Klixon-20400L 2-434)	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	BOX	Starter Box Assy. *7								1	1	1				
	SET-13	Ring Set, Complete														
	SET-4	Gaskets, Complete Set, Consists of: GKT-80 Unloader Body GKT-105 Conduit Cover GKT-54 Hand Hole Cover GKT-66 Motor Cover GKT-90 Sight Glass-Cover to Glass GKT-51 Head GKT-69 Bearing Housing GKT-71 Pump Housing GKT-75 Liner to Crankcase GKT-77 Seal GKT-56 Strainer Cover Plate GKT-73 Valve Plate GKT-60 Discharge Line Valve GKT-68 Suction Line Valve														
	GKT-80	Unloader Body	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-105	Conduit Cover *4	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-54	Hand Hole Cover	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	GKT-66	Motor Cover	1	1	1	1	1	1	1	1	1	1	1	1	1	1
57	GKT-90	Sight Glass—Cover to Glass	2	2	2	2	2	2	2	2	2	2	2	2	2	2

**CONTACT FACTORY

*2 For Unloaded at Start only.

*4 All Compressor with Ser. No. under 63A00001 use
COV-21 Term. Plate Cover—VAL-54 Discharge Line Valve
GKT-55 Conduit Cover—BOX-4A Conduit Box Assy.

*7 When Ordering Starter Box Specify—Comp Model—Serial No.—
Type—Volts—Partwind or Full Voltage.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B-3 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	L	N	H	L	N
			C			C			C			C		
	GKT-51	Head	3	3	3	3	3	3	3	3	3	3	3	
	GKT-69	Bearing Housing	1	1	1	1	1	1	1	1	1	1	1	
	GKT-71	Pump Housing	1	1	1	1	1	1	1	1	1	1	1	
	GKT-75	Liner to Crankcase	3	3	3	3	3	3	3	3	3	3	3	
	GKT-77	Seal	1	1	1	1	1	1				1	1	
	GKT-58	Strainer Cover Plate	1	1	1	1	1	1	1	1	1	1	1	
	GKT-73	Valve Plate	3	3	3	3	3	3	3	3	3	3	3	
	GKT-62	Discharge Line Valve	1	1	1	1	1	1	1	1	1	1	1	
	GKT-60	Suction Line Valve	1	1	1	1	1	1	1	1	1	1	1	
	SET-20B3	Head Gasket Set Only, Consists of: GKT-54 Hand Hole Cover GKT-51 Head GKT-75 Liner to Crankcase GKT-73 Valve Male												

B-4 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	L	N	H	L	N
			C			C			C	HI	N	C	L	N
1	ADP-15	Adapter (Foam Breaker)	2	2	2	2	2	2	2	2	2	2	2	
2	BRG-38	Ball Bearing W/Grease Fitting				1	1	1						
3	BRG-31	Bearing (Oil Pump BRg Housing)	1	1	1	1	1	1	1	1	1	1	1	
4	BRG-47	Bearing (Precision)	2	2	2	2	2	2	2	2	2	2	2	
5	BOX-44A	Conduit Box Assy. *4							1	1	1			
7	CCS-19	Crankcase (with Bearings)	1	1	1	1	1	1	1	1	1	1	1	
8	CKS-11	Crankshaft	1	1	1				1	1	1	1	1	
8	CKS-21	Crankshaft				1	1	1						
9	CNT-13A	Capacity Control PKG (R-12)		1			1		1			1		
9	CNT-15A	Capacity Control PKG (R-22) *5							1					
10	ASY-161A	Electrical Control Assy. (External) *5		1			1		1			1		
10	ASY-136A	Unloader Control Assy.	1			1			1	1		1		
11	COV-13	Hand Hole Cover W/Sight Glass *8	1	1	1	1	1	1	1	1	1	1	1	
12	COV-12	Hand Hole Cover (Plain)	1	1	1	1	1	1	1	1	1	1	1	
13	COV-7	Motor Cover							1	1	1			
14	COV-19	Strainer Cover	1	1	1	1	1	1	1	1	1	1	1	
15	COV-39	Term. Plate Cover *4	1	1	1	1	1	1				1	1	
16	DFR-1	Foam Diffuser	2	2	2	2	2	2	2	2	2	2	2	
17	GLS-2	Sight Glass	1	1	1	1	1	1	1	1	1	1	1	
18	HD-19	Head	4	4	4	4	4	4	4	4	4	4	4	
19	HTR-19A	Heater (C. Case 208-220V) *1	1	1	1	1	1	1	1	1	1	1	1	
20	HSG-6	Bearing Housing W/Bearing	1	1	1	1	1	1	1	1	1	1	1	
21	HSG-11	Seal Housing (Direct)	1	1	1									
22	HSG-22	Seal Housing (Belt)				1	1	1						
23	HSG-26	Seal Housing (Gas)										1	1	

*1 HTR-20A For 110V.

*4 All Compressor with Ser. No. under 63A00001 use
COV-21 Term. Plate Cover—VAL-54 Discharge Line Valve
GKT-55 Conduit Cover—BOX-4A Conduit Box Assy.

*5 Usable on H/C Types if Requested.

*8 For Gas & Oil Equalization Use—COV-17—Hand Hole Cover—
(2) 055P84— $\frac{3}{4}$ " Pipe Plugs—(2)—0621P12—Adapters.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B-4 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	MI	N	H	L	N
			C			C			C			C		
24	066A30	Key 1/2" Sq. x 3" Long	1	1	1	1	1	1	1	1	1	1	1	1
25	LNR-4	Liner (Unloaded)	3	2		3	2		3	3		3	2	
25	LNR-12	Liner (Non-Unloaded)	1	2	4	1	2	4	1	1	4	1	2	4
26	MTR	Motor, Hermetic *3							1	1	1			
27	NUT-6	Sight Glass Ret. Nut	1	1	1	1	1	1	1	1	1	1	1	1
28	PST-38A	Piston with Pin & Rings	4	4	4	4	4	4	4	4	4	4	4	4
29	ADP-18	Adapter Plate										1	1	1
30	PLT-114	Baffle Plate	1	1	1	1	1	1				1	1	1
31	PLT-178	Orifice Plate *6	1	1		1	1		1	1		1	1	
32	PLT-104A	Valve Plate Assy., Consists of: (1) PLT-104 Valve Plate (1) VAL-75 Suction Valve Ring (8) SPG-30 Suction Valve Spring (1) GKT-73 Gasket	1	2	4	1	2	4	1	1	4	1	2	4
32	PLT-153A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-50 Unloader Piston (2) RNG-80 Expander Ring (1) RNG-81 Piston Ring (Outer) (1) RNG-82 Piston Ring (Inner) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring (1) GKT-73 Gasket		2			2						2	
32	PLT-152A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-49A Unloader Piston Assy. (1) RNG-87 "O" Ring (1) RNG-78 Piston Ring (Outer) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring (1) GKT-73 Gasket	3			3			3	3		3		
33	PLU-9	Plug, Capacity Control			1			1			1			1
10	ASY-162A	Capacity Control Assy *2	1	1		1	1		1	1		1	1	
34	PLU-12	Oil Control Plug	2	2	2	2	2	2	2	2	2	2	2	2
35	PMP-5A	Oil Pump Assy	1	1	1	1	1	1	1	1	1	1	1	1
36	RTR-15A	Discharge Retainer Assy., Consists of: (1) RTR-15 Discharge Retainer (8) SPG-19 Disch. Valve Spring (1) VAL-76 Disch. Valve Ring (1) CAP-4 Disch. Valve Cap (1) SCR-19 Disch. Valve Screw (1) 0651P03 1/2-20 Hex "Flex Loc" Nut	4	4	4	4	4	4	4	4	4	4	4	4
37	RNG-37	Compression Ring	8	8	8	8	8	8	8	8	8	8	8	8
38	0458P17	"O" Ring (Seal Housing)	1	1	1	1	1	1				1	1	1
39	RNG-39	Oil Ring	4	4	4	4	4	4	4	4	4	4	4	4
40	RNG-67	Oil Retaining Ring							1	1	1			
41	0580P21	Retaining Ring (Piston Pin)	8	8	8	8	8	8	8	8	8	8	8	8
42	ROD-21A	Connecting Rod Assy.	4	4	4	4	4	4	4	4	4	4	4	4
43	SCR-18	Socket Hd. Cap. Scr. 1/4-20 x 2 1/4 Lg.	16	16	16	16	16	16	16	16	16	16	16	16
44	SEL-4A	Seal Assy	1	1	1	1	1	1				1	1	1
45	SEL-6	Seal, Oil Control							1	1	1			
46	SPC-15	Crankshaft Spacer	1	1	1	1	1	1	1	1	1	1	1	1
47	SPG-31	Unloader Spring (Liner)	96	64		96	64		96	96		96	64	
48	SRA-19	Oil Strainer	1	1	1	1	1	1	1	1	1	1	1	1
49	SRA-21	Suction Strainer	1	1	1	1	1	1	1	1	1	1	1	1
50	VAL-182A	Check Valve Assy (Mtr. End)	1	1	1	1	1	1	1	1	1	1	1	1
51	VAL-53	Discharge Line Valve 2 1/4" O.D. *4	1	1	1	1	1	1	1	1	1	1	1	1
53	VAL-66	Oil Charging Valve	1	1	1	1	1	1	1	1	1	1	1	1
54	VAL-72	Pressure Relief Valve	1	1	1	1	1	1	1	1	1	1	1	1

**CONTACT FACTORY

- *2 For Unloaded at Start only.
- *3 When Ordering Motor Specify—Ser. No.—Model—Type—Volts.
- *4 All Compressor with Ser. No. under 63A00001 use
COV-21 Term. Plate Cover—VAL-54 Discharge Line Valve
GKT-55 Conduit Cover—BOX-4A Conduit Box Assy.
- *6 Advise—Compressor Model—Serial No.—Refrigerant.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B-4 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	M	N	H	L	N
			C			C			C			C		
52	VAL-57	Suction Line Valve 3/4" O. D.	1	1	1	1	1	1	1	1	1	1	1	1
55	WAS-23	Washer (Motor)						1	1	1				
56	WAS-21	Thrust Washer	1	1	1	1	1	1	1	1	1	1	1	
	ASY-265A	Disch. Temp. Protection Assy.	1	1	1	1	1	1	1	1	1	1	1	
	THT-1	Thermostat (Klixon-20400L 2-434)	1	1	1	1	1	1	1	1	1	1	1	
	BOX	Starter Box Assy. *7						1	1	1				
	SET-14	Ring Set Complete												
	SET-5	Gaskets, Complete Set. Consists of: GKT-80 Unloader Body GKT-105 Conduit Cover GKT-54 Hand Hole Cover GKT-66 Motor Cover GKT-90 Sight Glass-Cover to Glass GKT-51 Head GKT-69 Bearing Housing GKT-71 Pump Housing GKT-75 Liner to Crankcase GKT-77 Seal GKT-58 Strainer Cover Plate GKT-73 Valve Plate GKT-60 Discharge Line Valve GKT-61 Suction Line Valve												
	GKT-80	Unloader Body	1	1	1	1	1	1	1	1	1	1	1	
	GKT-105	Conduit Cover *4	1	1	1	1	1	1	1	1	1	1	1	
	GKT-54	Hand Hole Cover	2	2	2	2	2	2	2	2	2	2	2	
	GKT-66	Motor Cover	1	1	1	1	1	1	1	1	1	1	1	
57	GKT-90	Sight Glass—Cover to Glass	2	2	2	2	2	2	2	2	2	2	2	
	GKT-51	Head	4	4	4	4	4	4	4	4	4	4	4	
	GKT-69	Bearing Housing	1	1	1	1	1	1	1	1	1	1	1	
	GKT-71	Pump Housing	1	1	1	1	1	1	1	1	1	1	1	
	GKT-75	Liner to Crankcase	4	4	4	4	4	4	4	4	4	4	4	
	GKT-77	Seal	1	1	1	1	1				1	1	1	
	GKT-58	Strainer Cover Plate	1	1	1	1	1	1	1	1	1	1	1	
	GKT-73	Valve Plate	4	4	4	4	4	4	4	4	4	4	4	
	GKT-60	Discharge Line Valve	1	1	1	1	1	1	1	1	1	1	1	
	GKT-61	Suction Line Valve	1	1	1	1	1	1	1	1	1	1	1	
	SET-20B4	Head Gasket Set Only. Consists of: GKT-54 Hand Hole Cover GKT-51 Head GKT-75 Liner to Crankcase GKT-73 Valve Plate												

*4 All Compressor with Ser. No. under 63A00001 use
COV-21 Term. Plate Cover—VAL-54 Discharge Line Valve
GKT-55 Conduit Cover—BOX-4A Conduit Box Assy.

*7 When Ordering Starter Box Assy. Specify—Volts—
Compressor Model—Serial No.—Type—Partwind or Full Voltage.

B-5 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	M	N	H	L	N
			C			C			C			C		
1	ADP-15	Adapter	2	2	2	2	2	2	2	2	2	2	2	
2	BRG-38	Ball Bearing W/Grease Fitting				1	1	1						
3	BRG-31	Bearing (Oil Pump BRg. Housing)	1	1	1	1	1	1	1	1	1	1	1	
4	BRG-47	Bearing (Precision)	2	2	2	2	2	2	2	2	2	2	2	
5	BOX-44A	Conduit Box Assy. *4								1	1			

*4 All Compressor with Ser. No. under 63A00001 use
COV-21 Term. Plate Cover—VAL-57 Discharge Line Valve
GKT-55 Conduit Cover—GKT-61 Discharge Line Valve
BOX-4A Conduit Box Assy.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B-5 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.		Gas		
			H	L	N	H	L	N	H	N	H	L	N
			C			C			C		C		
7	CCS-20	Crankcase (with Bearings)	1	1	1	1	1	1	1	1	1	1	
7	CCS-32A	Crankcase (with Bearings) *11	1	1	1			1	1				
8	CKS-12	Crankshaft	1	1	1			1	1	1	1	1	
8	CKS-22	Crankshaft				1	1	1					
9	CNT-14A	Capacity Control PKG (R-12)		1								1	
9	CNT-16A	Capacity Control PKG (R-22) *5											
10	ASY-161A	Electrical Control Assy. (External) *5		1								1	
10	ASY-136A	Unloader Control Assy.	1			1			1		1		
10	ASY-268A	Unloader Control Assy. *12		1									
11	COV-13	Hand Hole Cover W/Sight Glass *8	1	1	1	1	1	1	1	1	1	1	
12	COV-12	Hand Hole Cover (Plain)	1	1	1	1	1	1	1	1	1	1	
13	COV-8	Motor Cover						1	1				
14	COV-20	Strainer Cover	1	1	1	1	1	1	1	1	1	1	
15	COV-39	Term. Plate Cover *4	1	1	1	1	1	1			1	1	
16	DFR-1	Foam Diffuser	2	2	2	2	2	2	2	2	2	2	
16A	VAL-496	Foam Control Valve *11	1	1	1			1	1				
17	GLS-2	Sight Glass	1	1	1	1	1	1	1	1	1	1	
18	HD-19	Head	5	5	5	5	5	5	5	5	5	5	
19	HTR-19A	Heater (C. CASE) 208/220 V. *1	1	1	1	1	1	1	1	1	1	1	
19A	HTR-60	Heater (C. CASE) 220 V. *11	1	1	1			1	1				
19A	HTR-61	Heater (C. CASE) 120 V. *11	1	1	1			1	1				
20	HSG-6	Bearing Housing W/Bearing	1	1	1	1	1	1	1	1	1	1	
21	HSG-12	Seal Housing (Direct)	1	1	1								
22	HSG-23	Seal Housing (Belt)				1	1	1					
23	HSG-25	Seal Housing (Gas)									1	1	
24	066A30	Key 1/2" Sq. x 3" Long	1	1	1	1	1	1	1	1	1	1	
25	LNR-4	Liner (Unloaded)	4	3		4	3		4		4	3	
25	LNR-12	Liner (Non-Unloaded)	1	2	5	1	2	5	1	5	1	2	
26	MTR	Motor, Hermetic *3							1	1			
27	NUT-6	Sight Glass Ret. Nut	1	1	1	1	1	1	1	1	1	1	
28	PST-38A	Piston with Pin & Rings	5	5	5	5	5	5	5	5	5	5	
28	PST-51A	Piston with Pin & Rings *10		5	5				5				
29	ADP-18	Adapter Plate									1	1	
30	PLT-115	Baffle Plate	1	1	1	1	1	1			1	1	
30	PLT-233	Baffle Plate *11	1	1	1						1	1	
31	PLT-178	Orifice Plate *6	1	1	1	1	1	1			1	1	
32	PLT-153A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-50 Unloader Piston (2) RNG-80 Expander Ring (1) RNG-81 Piston Ring (Outer) (1) RNG-82 Piston Ring (Inner) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring (1) GKT-73 Gasket		3			3					3	
32	PLT-104A	Valve Plate Assy., Consists of: (1) PLT-104 Valve Plate (1) VAL-75 Suction Valve Ring (8) SPG-30 Suction Valve Spring (1) GKT-73 Gasket	1	2	5	1	2	5	1	5	1	2	5
32	PLT-152A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-49A Unloader Piston Assy. (1) RNG-87 "O" Ring (1) RNG-78 Piston Ring (Outer) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring (1) GKT-73 Gasket	4	3		4			4		4		
32	PLT-503A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-49 Unloader Piston Assy. (2) RNG-161 "O" Ring (1) RNG-155 Piston Ring (Outer) (1) RNG-156 Piston Ring (Inner) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring	4	3					4				
33	PLU-9	Plug, Capacity Control			1			1		1		1	
10	ASY-162A	Capacity Control Assy. *2	1	1		1	1	1	1	1	1	1	
34	PLU-12	Oil Control Plug	2	2	2	2	2	2	2	2	2	2	
35	PMP-6A	Oil Pump Assy.	1	1	1	1	1	1	1	1	1	1	

**CONTACT FACTORY

- *1 HTR-20A For 110V.
- *2 For Unloaded at Start only.
- *3 When Ordering Motor Specify—Ser. No.—Mode—Type—Volts.*8
- *4 All Compressor with Ser. No. under 63A00001 use COV-21 Term. Plate Cover—VAL-57 Discharge Line Valve GKT-55 Conduit Cover—GKT-61 Discharge Line Valve BOX-4A Conduit Box Assy.

- *5 Usable on H/C Types if Requested.
- *6 Advise—Compressor Model—Serial No.—Refrigerant.
- *7 For Gas & Oil Equalization Use—COV-14—Hand Hole Cover—(2) 055P84—1/4" Pipe Plugs—(2)—0621P12—Adapters.
- *9 Replaces PLT 152A and PLT 153A.
- *10 Needle Bearings; Serial Numbers 64L00001 and Later.

- *11 Compressor Types 64A and Later.
- *12 Compressor Type 66A and Later.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B-5 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.		Gas			
			H	L	N	H	L	N	H	N	H	L	N	
			C			C			C		C			
36	RTR-15A	Discharge Retainer Assy., Consists of: (1) RTR-15 Discharge Retainer (8) SPG-19 Disch. Valve Spring (1) VAL-76 Disch. Valve Ring (1) CAP-4 Disch. Valve Cap (1) SCR-19 Disch. Valve Screw (1) 0651P03 ½-20 Mex "Flex Loc" Nut	5	5	5	5	5	5	5	5	5	5	5	5
37	RNG-37	Compression Ring	10	10	10	10	10	10	10	10	10	10	10	
38	0458P17	"O" Ring (Seal Housing)	1	1	1	1	1	1			1	1	1	
39	RNG-39	Oil Ring	5	5	5	5	5	5	5	5	5	5	5	
40	RNG-67	Oil Retaining Ring							1	1				
41	0580P21	Retaining Ring (Piston Pin)	10	10	10	10	10	10	10	10	10	10	10	
42	ROD-21A	Connecting Rod Assy.	5	5	5	5	5	5	5	5	5	5	5	
42	ROD-24A	Connecting Rod Assy. *10		5	5					5				
43	SCR-18	Socket Hd. Cap. Scr. ¼-20 x 2½ Lg.	20	20	20	20	20	20	20	20	20	20	20	
44	SEL-4A	Seal Assy.	1	1	1	1	1	1			1	1	1	
45	SEL-6	Seal Oil Control							1	1				
46	SPC-15	Crankshaft Spacer	1	1	1	1	1	1	1	1	1	1	1	
47	SPG-31	Unloader Spring (Liner)	128	96		128	96		128		128	96		
48	SRA-19	Oil Strainer	1	1	1	1	1	1	1	1	1	1	1	
49	SRA-22	Suction Strainer	1	1	1	1	1	1	1	1	1	1	1	
49A	SRA-27	Suction Strainer *11	1	1	1				1	1				
50	VAL-182A	Check Valve Assy. (Mtr. End) *13	1	1	1	1	1	1	1	1	1	1	1	
51	VAL-57	Discharge Line Valve ¾" O.D. *4	1	1	1	1	1	1	1	1	1	1	1	
51	VAL-54	Discharge Line Valve 2¾" O.D. *11	1	1	1				1	1				
53	VAL-66	Oil Charging Valve	1	1	1	1	1	1	1	1	1	1	1	
54	VAL-72	Pressure Relief Valve	1	1	1	1	1	1	1	1	1	1	1	
52	VAL-58	Suction Line Valve O.D. 3¾"	1	1	1	1	1	1	1	1	1	1	1	
55	WAS-23	Washer (Motor)							1	1				
56	WAS-21	Thrust Washer	1	1	1	1	1	1	1	1	1	1	1	
	ASY-265A	Disch. Temp. Protection Assy.	1	1	1	1	1	1	1	1	1	1	1	
	THT-3	Thermostat	1	1	1	1	1	1	1	1	1	1	1	
	BOX	Starter Box Assy. *7							1	1				
	SET-14	Ring Set Complete												
	SET-6	Gaskets, Complete Set Consists of: GKT-80 Unloader Body GKT-105 Conduit Cover GKT-54 Hand Hole Cover GKT-66 Motor Cover GKT-90 Sight Glass—Cover to Glass GKT-51 Head GKT-69 Bearing Housing GKT-71 Pump Housing GKT-75 Liner to Crankcase GKT-77 Seal GKT-58 Strainer Cover Plate GKT-73 Valve Plate GKT-60 Discharge Line Valve GKT-60 Suction Line Valve												
	SET-44	Gaskets, Complete Set Consists of: *11 GKT-51 Head GKT-54 Hand Hole Cover GKT-90 Sight Glass GKT-63 Suction Line Valve GKT-60 Discharge Line Valve GKT-67 Motor Cover GKT-69 Bearing Housing GKT-71 Pump Housing GKT-77 Seal GKT-80 Unloader Body GKT-75 Liner to Crankcase GKT-73 Valve Plate GKT-81 Body To Housing Assy. 136A GKT-79 Retainer To Housing Assy. 136A GKT-105 Conduit Cover												
	GKT-80	Unloader Body	1	1	1	1	1	1	1	1	1	1	1	
	GKT-105	Conduit Cover *4	1	1	1	1	1	1	1	1	1	1	1	
	GKT-54	Hand Hole Cover	2	2	2	2	2	2	2	2	2	2	2	
	GKT-67	Motor Cover	1	1	1	1	1	1	1	1	1	1	1	
57	GKT-90	Sight Glass—Cover to Glass	2	2	2	2	2	2	2	2	2	2	2	
	GKT-51	Head	5	5	5	5	5	5	5	5	5	5	5	
	GKT-69	Bearing Housing	1	1	1	1	1	1	1	1	1	1	1	
	GKT-71	Pump Housing	1	1	1	1	1	1	1	1	1	1	1	
	GKT-75	Liner to Crankcase	5	5	5	5	5	5	5	5	5	5	5	
	GKT-77	Seal	1	1	1	1	1	1			1	1	1	

**CONTACT FACTORY

*4 All Compressor with Ser. No. under 63A00001 use COV-21 Term. Plate Cover—VAL-57 Discharge Line Valve
GKT-55 Conduit Cover—GKT-61 Discharge Line Valve
BOX-4A Conduit Box Assy.

*7 When Ordering Starter Box Specify—Comp Model—Serial No.—Type—Volts—Partwind or Full Voltage.
*10 Needle Bearings; Serial Numbers 64L00001 and Later.
*11 Compressor Types 64A and Later.
*13 Prior to Compressor Type 64A.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B-5 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.		Gas			
			H C	L	N	H C	L	N	H C	N	H C	L	N	
	GKT-59	Strainer Cover Plate	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-73	Valve Plate	5	5	5	5	5	5	5	5	5	5	5	5
	GKT-61	Discharge Line Valve	*4	1	1	1	1	1	1	1	1	1	1	1
	GKT-60	Discharge Line Valve	*11	1	1	1			1	1				
	GKT-63	Suction Line Valve		1	1	1	1	1	1	1	1	1	1	1
	SET-20B5	Head Gasket Set Only, Consists of: GKT-54 Hand Hole Cover GKT-51 Head GKT-75 Liner to Crankcase GKT-73 Valve Plate												
	ASY-835	Oil Cooler Assy. with Tubes		1	1					1				
	VAL-381	Oil Cooler Desuperheater Valve		1	1					1				

*4 All Compressor with Ser. No. under 63A00001 use
COV-21 Term. Plate Cover—VAL-57 Discharge Line Valve
GKT-55 Conduit Cover—GKT-61 Discharge Line Valve
BOX-4A Conduit Box Assy.

*11 Compressor Type 64A and Later.

B6 & BE6 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H C	L	N	H C	L	N	H C	H	N	H C	L	N
1	ADP-15	Adapter	2	2	2	2	2	2	2	2	2	2	2	2
2	BRG-38	Ball Bearing W/Grease Fitting				1	1	1						
3	BRG-31	Bearing (Oil Pump Brg Housing)	1	1	1	1	1	1	1	1	1	1	1	1
4	BRG-47	Bearing (Precision)	2	2	2	2	2	2	2	2	2	2	2	2
5	BOX-44A	Conduit Box Assy	*4						1	1	1			
7	CCS-21	Crankcase (with Bearings)	1	1	1	1	1	1	1	1	1	1	1	1
7	CCS-33A	Crankcase (with Bearings)	*10	1	1	1			1	1	1			
8	CKS-31	Crankshaft	*9	1	1	1			1	1	1			
8	CKS-26	Crankshaft		1	1	1								
9	CNT-13A	Capacity Control PKG (R-12)		1			1						1	
9	CNT-15A	Capacity Control PKG (R-22)	*5											
10	ASY-161A	Electrical Control Assy. (External)	*5	1			1			1			1	
10	ASY-136A	Unloader Control Assy.		1			1			1			1	
10	ASY-268A	Unloader Control Assy.	*14	1										
11	COV-16	Hand Hole Cover W/Sight Glass	*8	1	1	1	1	1	1	1	1	1	1	1
12	COV-15	Hand Hole Cover (Plain)		1	1	1	1	1	1	1	1	1	1	1
13	COV-8	Motor Cover							1	1	1			
14	COV-20	Strainer Cover		1	1	1	1	1	1	1	1	1	1	1
15	COV-39	Term. Plate Cover	*4	1	1	1	1	1				1	1	1
16	DFR-1	Foam Diffuser		2	2	2	2	2	2	2	2	2	2	2
16A	VAL-496	Foam Control Valve	*10	1	1	1			1	1	1			
17	GLS-2	Sight Glass		1	1	1	1	1	1	1	1	1	1	1
18	HD-20	Head		3	3	3	3	3	3	3	3	3	3	3
19	HTR-19A	Heater (C. Case) 208/220V	*1	1	1	1	1	1	1	1	1	1	1	1
19A	HTR-60	Heater (C. Case) 220V	*10	1	1	1			1	1	1			
19A	HTR-61	Heater (C. Case) 120V	*10	1	1	1			1	1	1			
20	HSG-6	Bearing Housing W/Bearing		1	1	1	1	1	1	1	1	1	1	1
21	HSG-12	Seal Housing (Direct)		1	1	1								
22	HSG-23	Seal Housing (Belt)				1	1	1						
23	HSG-25	Seal Housing (Gas)										1	1	1
24	066A30	Key 1/2" Sq. x 3" Long		1	1	1	1	1	1	1	1	1	1	1
25	LNR-4	Liner (Unloaded)		4	4		4	4		4	4		4	4
25	LNR-12	Liner (Non-Loaded)		2	2	6	2	2	6	2	2	6	2	2
26	MTR-	Motor, Hermetic	*3						1	1	1			
27	NUT-6	Sight Glass Ret. Nut		1	1	1	1	1	1	1	1	1	1	1

**CONTACT FACTORY

*1 HTR-20A For 110V.
*3 When Ordering Motor Specify—Ser. No.—Model—Type—Volts.
*4 All Compressor with Ser. No. under 63A00001 use
COV-22 Term. Plate Cover—VAL-57 Discharge Line Valve
GKT-56 Conduit Cover—GKT-61 Discharge Line Valve
BOX-5A Conduit Box Assy.

*5 Usable on H/C Types if Requested.
*8 For Gas & Oil Equalization Use—COV-17—Hand Hole Cover—
(2) 055P84—3/4" Pipe Plugs—(2)—0621P12—Adapters.
*9 BE6 Only.
*10 Compressor Types 64A and Later.
*14 Compressor Type 66A and Later.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B6 & BE6 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Harm.			Gas					
			H	C	N	H	C	N	H	C	N	H	C	N			
28	PST-51A	Piston with Pin & Rings *11			6									6			
28	PST-38A	Piston with Pin & Rings	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
29	ADP-21	Adapter Plate												1	1	1	
30	PLT-115	Baffle Plate	1	1	1	1	1	1					1	1	1		
30	PLT-233	Baffle Plate *10	1	1	1												
31	PLT-180	Orifice Plate *6	1	1		1	1		1	1			1	1			
32	PLT-152A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-49A Unloader Piston Assy. (1) RNG-87 "O" Ring (1) RNG-78 Piston Ring (Outer) (1) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Spring (1) GKT-73 Gasket	4			4			4	4			4				
32	PLT-104A	Valve Plate Assy., Consists of: (1) PLT-104 Valve Plate (1) VAL-75 Suction Valve Ring (8) SPG-30 Suction Valve Spring (1) GKT-73 Gasket	2	2	6	2	2	6	2	2	6	2	2	6	2	2	6
32	PLT-153A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-50 Unloader Piston (2) RNG-80 Expander Ring (1) RNG-81 Piston Ring (Outer) (1) RNG-82 Piston Ring (Inner) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring (1) GKT-73 Gasket		4			4								4		
32	PLT-503A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-49 Unloader Piston Assy. (2) RNG-161 "O" Ring (1) RNG-155 Piston Ring (Outer) (1) RNG-156 Piston Ring (Inner) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring	4	4					4	4							
33	PLU-9	Plug, Capacity Control			1			1					1			1	
10	ASY-162A	Capacity Control Assy. *2	1	1		1	1		1	1		1	1		1	1	
34	PLU-12	Oil Control Plug	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
35	PLU-6A	Oil Pump Assy.	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
36	RTR-15A	Discharge Retainer Assy., Consists of: (1) RTR-15 Discharge Retainer (8) SPG-19 Disch. Valve Spring (1) VAL-76 Disch. Valve Ring (1) CAP-4 Disch. Valve Cap (1) SCR-19 Disch. Valve Screw (1) 0651P03 1/2-20 Hex "Flex Loc" Nut	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
37	RNG-37	Compression Ring	12	12	12	12	12	12	12	12	12	12	12	12	12	12	
38	O458P17	"O" Ring (Seal Housing)	1	1	1	1	1	1					1	1	1	1	
39	RNG-39	Oil Ring	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
40	RNG-67	Oil Retaining Ring							1	1	1						
41	O580P21	Retaining Ring (Piston Pin)	12	12	12	12	12	12	12	12	12	12	12	12	12	12	
42	ROD-21A	Connecting Rod Assy.	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
42	ROD-24A	Connecting Rod Assy. *11			6	6							6				
42	ROD-42A	Connecting Rod Assy. *9	6						6	6							
42	ROD-48A	Connecting Rod Assy. *9			6	6							6				
43	SCR-18	Socket Hd. Cap Scr. 1/4-20 x 2 1/8 Lg.	24	24	24	24	24	24	24	24	24	24	24	24	24	24	
44	SEL-4A	Seal Assy.	1	1	1	1	1	1					1	1	1	1	
45	SEL-6	Seal, Oil Control							1	1	1						
46	SPC-15	Crankshaft Spacer	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
47	SPG-31	Unloader Spring (Liner)	128	128		128	128		128	128			128	128			
48	SRA-19	Oil Strainer	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
49	SRA-22	Suction Strainer	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
49A	SRA-27	Suction Strainer *10	1	1	1				1	1	1						
50	VAL-182A	Check Valve Assy. (Mtr. End) *13	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
51	VAL-54	Discharge Line Valve 2 5/8" O.D. *10	1	1	1				1	1	1						
51	VAL-57	Discharge Line Valve 3 1/8" O.D. *4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
53	VAL-66	Oil Charging Valve	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
54	VAL-72	Pressure Relief Valve	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
52	VAL-58	Suction Line Valve 3 3/8" O.D.	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
55	WAS-23	Washer (Motor)							1	1	1						
56	WAS-21	Thrust Washer	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	ASY-265A	Disch. Temp. Protection Assy.	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	THT-3	Thermostat	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

*2 For Unloaded at Start only.
 *4 All Compressor with Ser. No. under 63A00001 use COV-22 Term. Plate Cover—VAL-57 Discharge Line Valve GKT-56 Conduit Cover—GKT-61 Discharge Line Valve BOX-5A Conduit Box Assy.
 *6 Advise—Compressor Model—Serial No.—Refrigerant.

*9 BE6 Only.
 *10 Compressor Types 64A and Later.
 *11 Needle Bearings; Serial Numbers 64L00001 and Later.
 *12 Replaces PLT-152A and PLT-153A.
 *13 Prior to Compressor Type 64A.

Specifications subject
to change without notice

MULTI-DRIVE COMPRESSOR PARTS LIST

B6 & BE6 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	HI	N	H	L	N
			C			C			C			C		
	BOX	Starter Box Assy. *7							1	1	1			
	SET-16	Ring Set, Complete												
	SET-7	Gaskets, Complete Set, Consists of: GKT-80 Unloader Body GKT-105 Conduit Cover GKT-52 Hand Hole Cover GKT-67 Motor Cover GKT-90 Sight Glass—Cover to Glass GKT-52 Head GKT-69 Bearing Housing GKT-71 Pump Housing GKT-75 Liner to Crankcase GKT-77 Seal GKT-59 Strainer Cover Plate GKT-73 Valve Plate GKT-61 Discharge Line Valve GKT-63 Suction Line Valve												
	SET-45	Gaskets, Complete Set, Consists of: GKT-52 Head and Hand Hole Cover GKT-90 Sight Glass GKT-63 Suction Line Valve GKT-60 Discharge Line Valve GKT-67 Motor Cover GKT-69 Bearing Housing GKT-71 Pump Housing GKT-77 Seal GKT-80 Unloader Body GKT-75 Liner to Crankcase GKT-73 Valve Plate GKT-61 Body to Housing Assy. 136A GKT-79 Retainer to Housing Assy. 136A GKT-105 Conduit Cover												
	GKT-80	Unloader Body	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-105	Conduit Cover	1	1	1	1	1	1	2	2	2	1	1	1
	GKT-52	Hand Hole Cover	2	2	2	2	2	2	2	2	2	2	2	2
	GKT-67	Motor Cover	1	1	1	1	1	1	1	1	1	1	1	1
57	GKT-90	Sight Glass—Cover to Glass	2	2	2	2	2	2	2	2	2	2	2	2
	GKT-52	Head	3	3	3	3	3	3	3	3	3	3	3	3
	GKT-69	Bearing Housing	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-71	Pump Housing	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-75	Liner to Crankcase	6	6	6	6	6	6	6	6	6	6	6	6
	GKT-77	Seal	1	1	1	1	1	1				1	1	1
	GKT-59	Strainer Cover Plate	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-73	Valve Plate	6	6	6	6	6	6	6	6	6	6	6	6
	GKT-61	Discharge Line Valve *4	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-60	Discharge Line Valve *10	1	1	1				1	1	1			
	GKT-63	Suction Line Valve	1	1	1	1	1	1	1	1	1	1	1	1
	SET-21B6	Head Gasket Set Only, Consists of: GKT-52 Hand Hole Cover GKT-52 Head GKT-75 Liner to Crankcase GKT-73 Valve Plate												
	ASY-860	Oil Cooler Assy. (LH)		1	1						1			
	ASY-859	Oil Cooler Assy. (RH)		1	1					1				
	0386P03	Tee		1	1					1				
	TUB-2043A	Inlet Tube		1	1					1				
	VAL-381	Oil Cooler Desuperheater Valve		1	1					1				

*4 All Compressor with Ser. No. under 63A00001 use
COV-22 Term. Plate Cover—VAL-57 Discharge Line Valve
GKT-56 Conduit Cover—GKT-61 Discharge Line Valve
BOX-5A Conduit Box Assy.

*7 When Ordering Starter Box Assy. Specify—Volts—
Compressor Model—Serial No.—Type—Partwind or Full Voltage.
*10 Compressor Types 64A and Later.

B8 & BE8 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	HI	N	H	L	N
			C			C			C			C		
1	ADP-15	Adapter	2	2	2	2	2	2	2	2	2	2	2	2
2	BRG-38	Ball Bearing W/Grease Fitting				1	1	1						
3	BRG-31	Bearing (Oil Pump BRG Housing)	1	1	1	1	1	1	1	1	1	1	1	1
4	BRG-47	Bearing (Precision)	2	2	2	2	2	2	2	2	2	2	2	2
5	BOX-44A	Conduit Box Assy. *4							1	1	1			
7	CCS-22	Crankcase (with Bearings)	1	1	1	1	1	1	1	1	1	1	1	1
7	CCS-34A	Crankcase (with Bearings) *10	1	1	1				1	1	1			
8	CKS-32	Crankshaft *9	1	1	1				1	1	1			
8	CKS-14	Crankshaft	1	1	1				1	1	1	1	1	1
8	CKS-24	Crankshaft				1	1	1						

*4 All Compressor with Ser. No. under 63A00001 use
COV-22 Term. Plate Cover—VAL-58 Discharge Line Valve
GKT-56 Conduit Cover—GKT-63 Discharge Line Valve
BOX-5A Conduit Box Assy.

*9 BE8 Only.
*10 Compressor Types 64A and Later.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject
to change without notice

B8 & BE8 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	NI	N	H	L	N
			C			C			C			C		
9	CNT-13A	Capacity Control PKG (R-12)		1			1						1	
9	CNT-15A	Capacity Control PKG (R-22) *5												
10	ASY-161A	Electrical Control Assy. (External) *5		1			1			1			1	
10	ASY-136A	Unloader Control Assy.	1				1			1	1		1	
10	ASY-268A	Unloader Control Assy. *13		1										
11	COV-16	Hand Hole Cover W/Sight Glass *8	1	1	1	1	1	1	1	1	1	1	1	1
12	COV-15	Hand Hole Cover (Plain)	1	1	1	1	1	1	1	1	1	1	1	1
13	COV-8	Motor Cover							1	1	1			
14	COV-20	Strainer Cover	1	1	1	1	1	1	1	1	1	1	1	1
15	COV-39	Term. Plate Cover *4	1	1	1	1	1	1				1	1	1
16	DFR-1	Foam Diffuser	2	2	2	2	2	2	2	2	2	2	2	2
16A	VAL-496	Foam Control Valve *10	1	1	1				1	1	1			
17	GLS-2	Sight Glass	1	1	1	1	1	1	1	1	1	1	1	1
18	HD-20	Head	4	4	4	4	4	4	4	4	4	4	4	4
19	HTR-19	Heater (C. CASE) 208/220V *1	1	1	1	1	1	1	1	1	1	1	1	1
19A	HTR-60	Heater (C. CASE) 220V *10	1	1	1				1	1	1			
19A	HTR-61	Heater (C. CASE) 120V *10	1	1	1				1	1	1			
20	HSG-6	Bearing Housing W/Bearing	1	1	1	1	1	1	1	1	1	1	1	1
21	HSG-13	Seal Housing (Direct)	1	1	1									
22	HSG-24	Seal Housing (Belt)				1	1	1						
23	HSG-28	Seal Housing (Gas)										1	1	1
24	066A30	Key 1/2" Sq. x 3" Long	1	1	1	1	1	1	1	1	1	1	1	1
25	LNR-4	Liner (Unloaded)	6	4		6	4		6	6		6	4	
25	LNR-12	Liner (Non-Unloaded)	2	4	8	2	4	8	2	2	8	2	4	8
26	MTR	Motor, Hermetic *3							1	1	1			
27	NUT-6	Sight Glass Ret. Nut	1	1	1	1	1	1	1	1	1	1	1	1
28	PST-38A	Piston with Pin & Rings	8	8	8	8	8	8	8	8	8	8	8	8
28	PST-51A	Piston with Pin & Rings *11		8	8							8		
29	ADP-22	Adapter Plate										1	1	1
30	PLT-116	Baffle Plate	1	1	1	1	1	1				1	1	1
30	PLT-232	Baffle Plate *10	1	1	1									
31	PLT-180	Orifice Plate *6	1	1		1	1		1	1		1	1	
32	PLT-104A	Valve Plate Assy., Consists of: (1) PLT-104 Valve Plate (1) VAL-75 Suction Valve Ring (8) SPG-30 Suction Valve Spring (1) GKT-73 Gasket	2	4	8	2	4	8	2	2	8	2	4	8
32	PLT-152A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-49A Unloader Piston Assy. (1) RNG-87 "O" Ring (1) RNG-78 Piston Ring (Outer) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Spring (1) GKT-73 Gasket	6			6			6	6		6		
32	PLT-153A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-50 Unloader Piston (2) RNG-80 Expander Ring (1) RNG-81 Piston Ring (Outer) (1) RNG-82 Piston Ring (Inner) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring (1) GKT-73 Gasket		4			4						4	
32	PLT-503A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-49 Unloader Piston Assy. (2) RNG-161 "O" Ring (1) RNG-155 Piston Ring (Outer) (1) RNG-156 Piston Ring (Inner) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring	6	4					6	6				
33	PLU-9	Plug, Capacity Control			1			1				1		1
10	ASY-162A	Capacity Control Assy. *2	1	1		1	1		1	1		1	1	
34	PLU-12	Oil Control Plug	2	2	2	2	2	2	2	2	2	2	2	2
35	PMP-6A	Oil Pump Assy.	1	1	1	1	1	1	1	1	1	1	2	1
36	RTR-15A	Discharge Retainer Assy., Consists of: (1) RTR-15 Discharge Retainer (8) SPG-19 Disch. Valve Spring (1) VAL-76 Disch. Valve Ring (1) CAP-4 Disch. Valve Cap (1) SCR-19 Disch. Valve Screw (1) 0651P03 1/2-20 Hex "Flex Loc" Nut	8	8	8	8	8	8	8	8	8	8	8	8

**CONTACT FACTORY

- *1 HTR-20A For 110V.
- *2 For Unloaded at Start only.
- *3 When Ordering Motor Specify—Ser. No.—Model—Type—Volts.
- *4 All Compressor with Ser. No. under 63A00001 use COV-22 Term. Plate Cover—VAL-58 Discharge Line Valve GKT-56 Conduit Cover—GKT-63 Discharge Line Valve BDV-5A Conduit Box Assy.
- *5 Usable on H/C Types if Requested.

- *6 Advise—Compressor Model—Serial No.—Refrigerant.
- *8 For Gas & Oil Equalization Use—COV-17—Hand Hole Cover—(2) 055P84—1/4" Pipe Plugs—(2)—0621P12—Adapters.
- *10 Compressor Types 64A and Later.
- *11 Needle Bearings; Serial Numbers 64L00001 and Later.
- *12 Replaces PLT-152A and PLT-153A.
- *13 Compressor Type 66A and Later.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B8 & BE8 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	HI	N	H	L	N
			C			C			C			C		
37	RNG-37	Compression Ring	16	16	16	16	16	16	16	16	16	16	16	16
38	0458P17	"O" Ring (Seal Housing)	1	1	1	1	1	1				1	1	1
39	RNG-39	Oil Ring	8	8	8	8	8	8	8	8	8	8	8	8
40	RNG-67	Oil Retaining Ring							1	1	1			
41	0580P21	Retaining Ring (Piston Pin)	16	16	16	16	16	16	16	16	16	16	16	16
42	ROD-21A	Connecting Rod Assy.	8	8	8	8	8	8	8	8	8	8	8	8
42	ROD-24A	Connecting Rod Assy. *11		8	8						8			
42	ROD-42A	Connecting Rod Assy. *9	8						8	8				
42	ROD-48A	Connecting Rod Assy. *9		8	8						8			
43	SCR-18	Socket Hd. Cap. Scr. 1/4" - 20 x 2 1/2" Lg.	32	32	32	32	32	32	32	32	32	32	32	32
44	SEL-4A	Seal Assy.	1	1	1	1	1	1				1	1	1
45	SEL-6	Seal, Oil Control							1	1	1			
46	SPC-15	Crankshaft Spacer	1	1	1	1	1	1	1	1	1	1	1	1
47	SPG-31	Unloader Spring (Liner)	192	128		192	128		192	192		192	128	
48	SRA-19	Oil Strainer	1	1	1	1	1	1	1	1	1	1	1	1
49	SRA-22	Suction Strainer	1	1	1	1	1	1	1	1	1	1	1	1
49A	SRA-27	Suction Strainer *10	1	1	1				1	1	1			
50	VAL-182A	Check Valve Assy. (Mtr. End) *14	1	1	1	1	1	1	1	1	1	1	1	1
51	VAL-54A	Discharge Line Valve 2 1/2" O.D. *10	1	1	1				1	1	1			
51	VAL-58	Discharge Line Valve 3 1/2" O.D. *4	1	1	1	1	1	1	1	1	1	1	1	1
53	VAL-66	Oil Charging Valve	1	1	1	1	1	1	1	1	1	1	1	1
54	VAL-72	Pressure Relief Valve	1	1	1	1	1	1	1	1	1	1	1	1
52	VAL-56	Suction Line Valve 4 1/2"	1	1	1	1	1	1	1	1	1	1	1	1
55	WAS-23	Washer (Motor)							1	1	1			
56	WAS-21	Thrust Washer	1	1	1	1	1	1	1	1	1	1	1	1
	ASY-265A	Disch. Temp. Protection Assy.	1	1	1	1	1	1	1	1	1	1	1	1
	THT-3	Thermostat	1	1	1	1	1	1	1	1	1	1	1	1
	BOX	Starter Box Assy. *7							1	1	1			
	SET-17	Ring Set, Complete												
	SET-8	Gaskets, Complete Set, Consists of: GKT-80 Unloader Body GKT-105 Conduit Cover GKT-52 Hand Hole Cover GKT-67 Motor Cover GKT-90 Sight Glass—Cover to Glass GKT-52 Head GKT-69 Bearing Housing GKT-71 Pump Housing GKT-75 Liner to Crankcase GKT-77 Seal GKT-59 Strainer Cover Plate GKT-73 Valve Plate GKT-61 Discharge Line Valve GKT-63 Suction Line Valve												
	SET-46	Gaskets, Complete Set, Consists of: GKT-52 Head and Hand Hole Cover GKT-90 Sight Glass GKT-64 Suction Line Valve GKT-60 Discharge Line Valve GKT-67 Motor Cover GKT-69 Bearing Housing GKT-71 Pump Housing GKT-77 Seal GKT-80 Unloader Body GKT-75 Liner to Crankcase GKT-73 Valve Plate GKT-81 Body to Housing Assy. 136A GKT-79 Retainer to Housing Assy. 136A GKT-105 Conduit Cover	*10											
	GKT-80	Unloader Body	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-105	Conduit Cover *4	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-52	Hand Hole Cover	2	2	2	2	2	2	2	2	2	2	2	2
	GKT-67	Motor Cover	1	1	1	1	1	1	1	1	1	1	1	1
57	GKT-90	Sight Glass—Cover to Glass	2	2	2	2	2	2	2	2	2	2	2	2
	GKT-52	Head	4	4	4	4	4	4	4	4	4	4	4	4
	GKT-69	Bearing Housing	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-71	Pump Housing	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-75	Liner to Crankcase	8	8	8	8	8	8	8	8	8	8	8	8
	GKT-77	Seal	1	1	1	1	1	1				1	1	1
	GKT-59	Strainer Cover Plate	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-73	Valve Plate	8	8	8	8	8	8	8	8	8	8	8	8
	GKT-63	Discharge Line Valve *4	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-60	Discharge Line Valve *10	1	1	1				1	1	1			
	GKT-64	Suction Line Valve	1	1	1	1	1	1	1	1	1	1	1	1

**CONTACT FACTORY

*4 All Compressor with Ser. No. under 63A00001 use COV-22 Term. Plate Cover—VAL-58 Discharge Line Valve GKT-56 Conduit Cover—GKT-63 Discharge Line Valve BOX-5A Conduit Box Assy.

*7 When Ordering Starter Box Assy. Specify—Volts—Compressor Model—Serial No.—Type—Partwind or Full Voltage.

*9 BE8 Only.

*10 Compressor Types 64A and Later.

*11 Needle Bearings; Serial Numbers 64L00001 and Later.

*14 Prior to Compressor Type 64A.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B8 & BE8 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas				
			H	L	N	H	L	N	H	HI	N	H	L	N		
			C			C			C			C				
	SET-21B 8	Head Gasket Set, Consists of: GKT-52 Hand Hole Cover GKT-52 Head GKT-75 Liner to Crankcase GKT-73 Valve Plate														
	ASY-860	Oil Cooler Assy. (LH)		1	1							1				
	ASY-859	Oil Cooler Assy. (RH)		1	1							1				
	0386P03	Tee		1	1							1				
	TUB-2043A	Inlet Tube		1	1							1				
	VAL-381	Oil Cooler Desuperheater Valve		1	1							1				

B10 & BE10 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas				
			H	L	N	H	L	N	H	HI	N	H	L	N		
			C			C			C			C				
1	ADP-15	Adapter	2	2	2	2	2	2	2	2	2	2	2	2	2	2
2	BRG-38	Ball Bearing W/Grease Fitting				1	1	1								
3	BRG-31	Bearing (Oil Pump BRg Housing)	1	1	1	1	1	1	1	1	1	1	1	1	1	1
4	BRG-47	Bearing (Precision)	2	2	2	2	2	2	2	2	2	2	2	2	2	2
5	BOX-44A	Conduit Box Assy. *4							1	1	1					
7	CCS-23	Crankcase (with Bearings)	1	1	1	1	1	1	1	1	1	1	1	1	1	1
7	CCS-35A	Crankcase (with Bearings) *10	1	1	1				1	1	1					
8	CKS-33	Crankshaft *9	1	1	1				1	1	1					
8	CKS-15	Crankshaft	1	1	1				1	1	1	1	1	1	1	1
8	CKS-16	Crankshaft				1	1	1								
9	CNT-14A	Capacity Control PKG (R-12)		1											1	
9	CNT-16A	Capacity Control PKG (R-22) *5														
10	ASY-161A	Electrical Control Assy. (External) *5		1			1			1				1		
10	ASY-136A	Unloader Control Assy.	1				1			1	1			1		
10	ASY-268A	Unloader Control Assy. *13		1												
11	COV-16	Hand Hole Cover W/Sight Glass *8	1	1	1	1	1	1	1	1	1	1	1	1	1	1
12	COV-15	Hand Hole Cover (Plain)	1	1	1	1	1	1	1	1	1	1	1	1	1	1
13	COV-8	Motor Cover							1	1	1					
14	COV-20	Strainer Cover	1	1	1	1	1	1	1	1	1	1	1	1	1	1
15	COV-39	Term. Plate Cover *4	1	1	1	1	1	1					1	1	1	1
16	DFR-1	Foam Diffuser	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	VAL-496	Foam Control Valve *10	1	1	1				1	1	1					
17	GLS-2	Sight Glass	1	1	1	1	1	1	1	1	1	1	1	1	1	1
18	HD-20	Head	5	5	5	5	5	5	5	5	5	5	5	5	5	5
19	HTR-19	Heater (208/220V) *1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
19A	HTR-60	Heater (C. CASE) 220V *10	1	1	1				1	1	1					
19A	HTR-61	Heater (C. CASE) 110V *10	1	1	1				1	1	1					
20	HSG-6	Bearing Housing W/Bearing	1	1	1	1	1	1	1	1	1	1	1	1	1	1
21	HSG-13	Seal Housing (Direct)	1	1	1											
22	HSG-24B	Seal Housing (Belt)				1	1	1								
23	HSG-28G	Seal Housing (Gas)												1	1	1
24	066A30	Key 1/2" Sq. x 3" Long	1	1	1	1	1	1	1	1	1	1	1	1	1	1
25	LNR-4	Liner (Unloaded)	8	6		8	6		8	8		8	6			
25	LNR-12	Liner (Non Unloaded)	2	4	10	2	4	10	2	2	10	2	4	10		
26	MTR	Motor, Hermetic *3							1	1	1					
27	NUT-6	Sight Glass Ret. Nut	1	1	1	1	1	1	1	1	1	1	1	1	1	1
28	PST-38A	Piston with Pin & Rings	10	10	10	10	10	10	10	10	10	10	10	10	10	10
28	PST-51A	Piston with Pin & Rings *11		10	10							10				
29	ADP-23G	Adapter Plate												1	1	1

***CONTACT FACTORY

*1 HTR-20A For 110V.

*3 When Ordering Motor Specify—Ser. No.—Model—Type—Volts—

*4 All Compressor with Ser. No. under 63A00001 use
COV-22 Term. Plate Cover—VAL-56 Discharge Line Valve
GKT-56 Conduit Cover—GKT-64 Discharge Line Valve
BOX-5A Conduit Box Assy.

*5 Usable on H/C Types if Requested.

*8 For Gas & Oil Equalization Use—COV-17—Hand Hole Cover—
(2) 055P84—1/4" Pipe Plugs—(2)—0621P12—Adapters.

*9 BE10 Only.

*10 Compressor Types 64A and Later.

*11 Needle Bearings; Serial Numbers 64L00001 and Later.

*13 Compressor Type 66A and Later.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B10 & BE10 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas		
			H	L	N	H	L	N	H	HI	N	H	L	N
			C			C			C			C		
30	PLT-116	Baffle Plate	1	1	1	1	1	1				1	1	1
30	PLT-232	Baffle Plate *10	1	1	1									
31	PLT-180	Orifice Plate *6	1	1		1	1		1	1		1	1	
32	PLT-104A	Valve Plate Assy., Consists of: (1) PLT-104 Valve Plate (1) VAL-75 Suction Valve Ring (8) SPG-30 Suction Valve Spring (1) GKT-73 Gasket	2	4	10	2	4	10	2	2	10	2	4	10
32	PLT-153A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-50 Unloader Piston (2) RNG-80 Expander Ring (1) RNG-81 Piston Ring (Outer) (1) RNG-82 Piston Ring (Inner) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring (1) GKT-73 Gasket		6			6						6	
32	PLT-152A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-49A Unloader Piston Assy. (1) RNG-87 "O" Ring (1) RNG-78 Piston Ring (Outer) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring (1) GKT-73 Gasket	8			8			8	8		8		
32	PLT-503A	Valve Plate Assy., Consists of: (1) PLT-105 Valve Plate (1) PST-49 Unloader Piston Assy. (2) RNG-161 "O" Ring (1) RNG-155 Piston Ring (Outer) (1) RNG-156 Piston Ring (Inner) (8) SPG-30 Suction Valve Spring (1) VAL-75 Suction Valve Ring	8	6					8	8				
33	PLU-9	Plug, Capacity Control			1		1				1			1
10	ASY-162A	Capacity Control Assy. *2	1	1		1	1		1	1		1	1	
34	PLU-12	Oil Control Plug	2	2	2	2	2	2	2	2	2	2	2	2
35	PMP-6A	Oil Pump Assy.	1	1	1	1	1	1	1	1	1	1	1	1
36	RTR-15A	Discharge Retainer Assy., Consists of: (1) RTR-15 Discharge Retainer (8) SPG-19 Disch. Valve Spring (1) VAL-76 Disch. Valve Ring (1) CAP-4 Disch. Valve Cap (1) SCR-19 Disch. Valve Screw (1) 0651P03 1/2-20 Hex "Flex Loc" Nut	10	10	10	10	10	10	10	10	10	10	10	10
37	RNG-37	Compression Ring	20	20	20	20	20	20	20	20	20	20	20	20
38	0458P17	"O" Ring (Seal Housing)	1	1	1	1	1	1				1	1	1
39	RNG-39	Oil Ring	10	10	10	10	10	10	10	10	10	10	10	10
40	RNG-67	Oil Retaining Ring						1	1	1				
41	0580P21	Retaining Ring (Piston Pin)	20	20	20	20	20	20	20	20	20	20	20	20
42	ROD-21A	Connecting Rod Assy.	10	10	10	10	10	10	10	10	10	10	10	10
42	ROD-24A	Connecting Rod Assy. *11		10	10							10		
42	ROD-48A	Connecting Rod Assy. *9		10	10							10		
42	ROD-42A	Connecting Rod Assy. *9	10						10	10				
43	SCR-18	Socket Hd. Cap. Scr. 1/4 - 20 x 2 1/2 Lg.	40	40	40	40	40	40	40	40	40	40	40	40
44	SEL-4A	Seal Assy.	1	1	1	1	1	1				1	1	1
45	SEL-6	Seal, Oil Control						1	1	1				
46	SPC-15	Crankshaft Spacer	1	1	1	1	1	1	1	1	1	1	1	1
47	SPG-31	Unloader Spring (Liner)	256	196		256	196		256	256		256	196	
48	SRA-19	Oil Strainer	1	1	1	1	1	1	1	1	1	1	1	1
49	SRA-22	Suction Strainer	1	1	1	1	1	1	1	1	1	1	1	1
49A	SRA-27	Suction Strainer *10	1	1	1				1	1	1	1	1	1
50	VAL-182A	Check Valve Assy. (Mtr. End) *14	1	1	1	1	1	1	1	1	1	1	1	1
51	VAL-54A	Discharge Line Valve 2 1/2" O.D. *10	1	1	1				1	1	1			
51	VAL-56	Discharge Line Valve 4 1/2" O.D. *4	1	1	1	1	1	1	1	1	1	1	1	1
53	VAL-66	Oil Charging Valve	1	1	1	1	1	1	1	1	1	1	1	1
54	VAL-72	Pressure Relief Valve	1	1	1	1	1	1	1	1	1	1	1	1
52	VAL-56	Suction Line Valve 4 1/2"	1	1	1	1	1	1	1	1	1	1	1	1
55	WAS-23	Washer (Motor)							1	1	1			
56	WAS-21	Thrust Washer	1	1	1	1	1	1	1	1	1	1	1	1
	ASY-265A	Disch. Temp. Protection Assy.	1	1	1	1	1	1	1	1	1	1	1	1
	THT-3	Thermostat	1	1	1	1	1	1	1	1	1	1	1	1
	BOX	Starter Box Assy. *7							1	1	1			

**CONTACT FACTORY

- *2 For Unloaded at Start only.
- *4 All Compressor with Ser. No. under 63A00001 use COV-22 Term. Plate Cover—VAL-56 Discharge Line Valve GKT-56 Conduit Cover—GKT-64 Discharge Line Valve BOX-5A Conduit Box Assy.
- *6 Advise—Compressor Model—Serial No.—Refrigerant.
- *7 When Ordering Starter Box Assy. Specify—Volts—Compressor Model—Serial No.—Type—Partwind or Full Voltage.
- *9 BE10 Only.
- *10 Compressor Types 64A and Later.
- *11 Needle Bearings; Serial Numbers 64L00001 and Later.
- *12 Replaces PLT-152A and PLT-153A.
- *14 Prior to Compressor Type 64A.

MULTI-DRIVE COMPRESSOR PARTS LIST

Specifications subject to change without notice

B10 & BE10 MULTI-DRIVE

INDEX	Part No.	Description	Direct			Belt			Herm.			Gas						
			H	L	N	H	L	N	H	HI	N	H	L	N				
			C	L	N	C	L	N	C	HI	N	C	L	N				
	SET-18	Ring Set, Complete																
	SET-9	Gaskets, Complete Set, Consists of: GKT-80 Unloader Body GKT-105 Conduit Cover GKT-52 Hand Hole Cover GKT-67 Motor Cover GKT-90 Sight Glass—Cover to Glass GKT-52 Head GKT-69 Bearing Housing GKT-71 Pump Housing GKT-75 Liner to Crankcase GKT-77 Seal GKT-59 Strainer Cover Plate GKT-73 Valve Plate GKT-61 Discharge Line Valve GKT-63 Suction Line Valve																
	SET-47	Gaskets, Complete Set, Consists of: GKT-52 Head and Hand Hole Cover GKT-90 Sight Glass GKT-64 Suction Line Valve GKT-60 Discharge Line Valve GKT-67 Motor Cover GKT-69 Bearing Housing GKT-71 Pump Housing GKT-77 Seal GKT-80 Unloader Body GKT-75 Liner to Crankcase GKT-73 Valve Plate GKT-81 Body to Housing Assy. 136A GKT-79 Retainer to Housing Assy. 136A GKT-105 Conduit Cover																
	GKT-80	Unloader Body	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-105	Conduit Cover *4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-52	Hand Hole Cover	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	GKT-67	Motor Cover	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
57	GKT-90	Sight Glass—Cover to Glass	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	GKT-52	Head	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	GKT-69	Bearing Housing	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-71	Pump Housing	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-75	Liner to Crankcase	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10
	GKT-77	Seal	1	1	1	1	1	1										
	GKT-59	Strainer Cover Plate	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-73	Valve Plate	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10
	GKT-64	Discharge Line Valve *4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	GKT-60	Discharge Line Valve *10	1	1	1					1	1	1						
	GKT-64	Suction Line Valve	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	SET-21B10	Head Gasket Set Only, Consists of: GKT-52 Hand Hole Cover GKT-52 Head GKT-75 Liner to Crankcase GKT-73 Valve Plate																
	ASY-860	Oil Cooler Assy. (LH)		1	1											1		
	ASY-859	Oil Cooler Assy. (RH)		1	1											1		
	0386P03	Tee		1	1											1		
	TUB-2043A	Inlet Tube		1	1											1		
	VAL-381	Oil Cooler Desuperheater Valve		1	1											1		

*4 All Compressor with Ser. No. under 63A00001 use
COV-22 Term. Plate Cover—VAL-56 Discharge Line Valve
GKT-56 Conduit Cover—GKT-64 Discharge Line Valve
BOX-5A Conduit Box Assy.

*10 Compressor Types 64A and Later.